

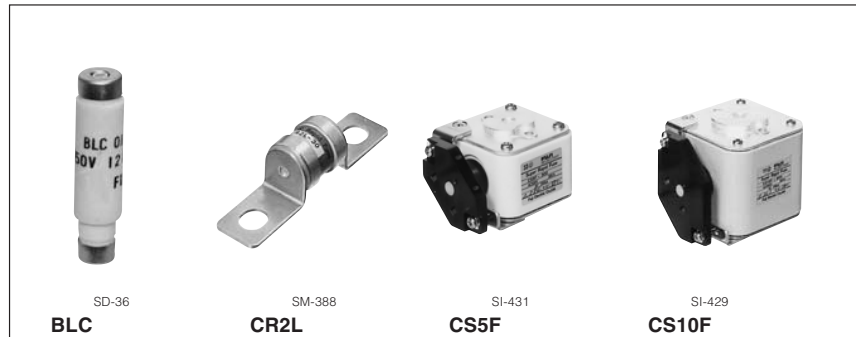
BLC, CR and CS types
Super Rapid Fuses

150–1500 Volts AC
 10–4700 Amps

■ **Description**

The FUJI BLC, CR and CS types are extremely reliable fuses which have been specially developed to provide protection for silicon diodes and thyristors and are suitable for inverters using semiconductors or transformer-rectifiers. FUJI Super Rapid Fuses are designed with a very small total I^2t value which gives them a high speed interrupting action in the face of abnormal currents.

In addition the arc voltage generated at the time of interruption has a low value so that faults will not influence related electric machinery and equipment. These fuses can carry out the protection of many types of circuits rating from the semiconductor overcurrents to destructive short-circuiting faults-i.e. when the



semiconductors short or circuits fail the sound elements will be quickly isolated from the fault circuits.

■ **Features**

- The total clearing I^2t is small and the semiconductor circuit is completely protected.
- Since the peak arc voltage at the time of interruption is low damage to other equipment does not occur.

- High interrupting capacity of 200kA at 1000V AC
- The CS type is provided with a blown fuse indicator. An alarm contact block (1NO or 1NC) can also be attached.

■ **UL recognized:** CR2L/UL, CR2LS/UL, CR6L/UL

(File No. E92312)

CSA certified: CR2LS/UL

(File No. LO4000-4090)

TÜV: CR2LS/UL (10-100A),
 CR2L/UL (150-350A)
 (Rep. No. E9450643E02)
 CR6L/UL (50-300A)
 (Rep. No. E9560543E02)

■ **Specifications**

| Rated current (A) | Rated voltage (V) | Peak arc voltage (V) | Max. interrupting I^2t ($\text{Amp}^2\text{sec.}$) $\times 10^3$ | Watt loss (W) | Fuse-link Type |
|----------------------|----------------------|-------------------------|--|------------------|-------------------|
| 12 | 550V AC | 1550 | 0.09 | 5.1 | BLC012-1 |
| 20 | | 1550 | 0.27 | 8.5 | BLC020-1 |
| 23 | | 1550 | 0.39 | 10 | BLC023-1 |
| 45 | | 1380 | 1.8 | 19 | BLC045-1 |
| 75 | | 1250 | 5 | 32 | BLC075-1 |
| 90 | | 1250 | 11.5 | 38 | BLC090-1 |
| 120 | | 1200 | 33 | 51 | BLC120-1 |
| 140 | 1200 | 100 | 59 | BLC140-1 | |
| 30 | 250V AC | Max. 500 | 0.35 | 4.0 | CR2L-30 |
| 50 | | | 0.85 | 6.0 | CR2L-50 |
| 75 | | | 2.3 | 9.0 | CR2L-75 |
| 100 | | | 4.0 | 12.0 | CR2L-100 |
| 125 | | | 6.5 | 14.0 | CR2L-125 |
| 140 | | | 7.0 | 16.0 | CR2L-140 |
| 150 | | | 9.5 | 18.0 | CR2L-150 |
| 175 | | | 13 | 21.0 | CR2L-175 |
| 200 | | | 17 | 23.0 | CR2L-200 |
| 225 | | | 22 | 26.0 | CR2L-225 |
| 260 | | | 27 | 30.0 | CR2L-260 |
| 300 | | | 38 | 35.0 | CR2L-300 |
| 325 | | | 49 | 37.0 | CR2L-325 |
| 350 | | | 60 | 37.0 | CR2L-350 |
| 400 | | | 103 | 39.0 | CR2L-400 |
| 450 | | | 140 | 46.0 | CR2L-450 |
| 500 | | | 160 | 48.0 | CR2L-500 |
| 550 | 200 | 51.0 | CR2L-550 | | |
| 600 | 215 | 56.0 | CR2L-600 | | |

Interrupting capacity
 BLC 100kA at 550V AC
 CR2L 100kA at 250V AC

| Rated current (A) | Rated voltage (V) | Peak arc voltage (V) | Max. interrupting I^2t ($\text{Amp}^2\text{sec.}$) $\times 10^3$ | Watt loss (W) | Fuse-link Type |
|----------------------|----------------------|-------------------------|--|------------------|-------------------|
| 10 | 250V AC | Max. 500 | 0.04 | 1.2 | CR2LS-10 |
| 20 | | | 0.17 | 3.0 | CR2LS-20 |
| 30 | | | 0.35 | 4.0 | CR2LS-30 |
| 50 | | | 0.85 | 6.0 | CR2LS-50 |
| 75 | | | 2.3 | 9.0 | CR2LS-75 |
| 100 | | | 4.0 | 12.0 | CR2LS-100 |
| 20 | | | 600V AC | Max. 1200 | 0.14 |
| 30 | 0.35 | 7.0 | | | CR6L-30 |
| 50 | 1.8 | 9.0 | | | CR6L-50 |
| 75 | 3.0 | 12.5 | | | CR6L-75 |
| 100 | 7.0 | 15 | | | CR6L-100 |
| 150 | 18 | 22.0 | | | CR6L-150 |
| 200 | 30 | 34.0 | | | CR6L-200 |
| 250 | 70 | 37.0 | | | CR6L-250 |
| 300 | 95 | 40.0 | | | CR6L-300 |
| 350 | 150 | 45.0 | | | CR6L-350 |
| 400 | 200 | 55 | CR6L-400 | | |
| 500 | 390 | 60 | CR6L-500 | | |
| 600 | 700 | 70 | CR6L-600 | | |

Interrupting capacity
 CR2LS . 100kA at 250V AC
 CR6L 100kA at 600V AC

Low Voltage Fuses

BLC, CR and CS types

Super Rapid Fuses

■ Specifications

| Rated current | Inter-rupting capacity | Max. interrupting I ² t (Amp ² ×sec.) × 10 ³ | Watt loss | Fuse-link Type |
|---------------|------------------------|---|-----------|---------------------|
| (A) | (kA) | | (W) | |
| 4700 | 150 at 125V AC | 14000 | 310 | CS1F-4700 |
| 2000 | 150 at 250V AC | 1950 | 124 | CS2F-2000 |
| 3000 | 250V AC | 5500 | 216 | CS2F-3000 |
| 40 | 200 at 500V AC | 1 | 6.4 | CS5F-40 |
| 75 | | 3.5 | 12 | CS5F-75 |
| 100 | | 5 | 17 | CS5F-100 |
| 150 | | 10 | 25 | CS5F-150 |
| 200 | | 18.5 | 34 | CS5F-200 |
| 250 | | 33 | 42 | CS5F-250 |
| 300 | | 64 | 45 | CS5F-300 |
| 350 | | 85 | 56 | CS5F-350 |
| 400 | | 122 | 57 | CS5F-400 |
| 450 | | 131 | 62 | CS5F-450 |
| 500 | | 159 | 73 | CS5F-500 |
| 600 | | 257 | 80 | CS5F-600 |
| 800 | | 600 | 114 | CS5F-800 |
| 1000 | | 1200 | 110 | CS5F-1000 |
| 1000 | | 843 | 167 | CS5F-1000-P |
| 1200 | | 1800 | 114 | CS5F-1200 |
| 1200 | | 1311 | 200 | CS5F-1200-P |
| 1500 | | 3600 | 209 | CS5F-1500 |
| 1000 | 200 at 800V AC | 1800 | 125 | CS8F-1000 |
| 1200 | | 2500 | 176 | CS8F-1200 |
| 1500 | | 4400 | 220 | CS8F-1500 |
| 80 | 200 at 1000V AC | 10 | 17 | CS10F-80 |
| 100 | | 16 | 21 | CS10F-100 |
| 150 | | 37 | 27 | CS10F-150 |
| 200 | | 63 | 37 | CS10F-200 |
| 250 | | 110 | 44 | CS10F-250 |
| 300 | | 148 | 53 | CS10F-300 |
| 350 | | 211 | 70 | CS10F-350 |
| 400 | | 307 | 74 | CS10F-400 |
| 500 | | 420 | 90 | CS10F-500 |
| 560 | | 410 | 102 | CS10F-560 |
| 630 | | 450 | 135 | CS10F-630 |
| 750 | | 640 | 156 | CS10F-750 |
| 800 | | 1259 | 211 | CS10F-800-P |
| 1000 | | 1722 | 245 | CS10F-1000-P |
| 1250 | | 2250 | 330 | CS10F-1250-P |
| 1500 | | 3200 | 334 | CS10F-1500-C |
| 450 | 100 at 1500V AC | 350 | 134 | CS15F-450 |
| 630 | | 760 | 170 | CS15F-630 |
| 900 | | 1400 | 280 | CS15F-900-P |
| 1250 | | 3050 | 350 | CS15F-1250-P |

- Note:
- Peak arc voltage
CS1F Max. 450V
CS2F Max. 750V
CS5F Max. 1000V
CS8F Max. 2000V
CS10F ... Max. 2000V
CS15F ... Less than 3000V
 - An alarm contact block AHX2905 (1NO) or AHX2915 (1NC) can be attached to CS type. (Sold separately) See page 08/44.

Note: UL recognized fuse
In the UL recognized fuses, a fuse with a blown indication fuse, or a fuse both with a blown indication fuse and a precision switch is also UL recognized.
Examples: CR2L-200G/UL
CR2LS-30S/UL
CR6L-100G/UL

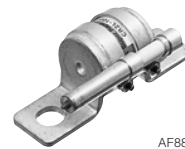
■ Specifications (UL-recognized, CSA certified, TÜV)

| Rated current | Rated voltage | Inter-rupting capacity | Max. interrupting I ² t (Amp ² ×sec.) × 10 ³ | Watt loss | Fuse-link Type |
|---------------|--------------------|--|---|-----------|---------------------|
| (A) | | (kA) | | (W) | |
| 10 | 250V AC 400V DC | 10 at AC (pf: 0.8) 10 at DC (L/R: 2ms) | 0.04 | 1.2 | CR2LS-10/UL |
| 20 | | | 0.17 | 3.0 | CR2LS-20/UL |
| 30 | | | 0.35 | 4.0 | CR2LS-30/UL |
| 50 | | | 0.85 | 6.0 | CR2LS-50/UL |
| 75 | | | 2.3 | 9.0 | CR2LS-75/UL |
| 100 | | | 4.0 | 12.0 | CR2LS-100/UL |
| 150 | | | 9.5 | 18.0 | CR2L-150/UL |
| 200 | | | 17 | 23.0 | CR2L-200/UL |
| 260 | | | 27 | 30.0 | CR2L-260/UL |
| 350 | | | 60 | 37.0 | CR2L-350/UL |
| 400 | 103 | 39.0 | CR2L-400/UL | | |
| 450 | 140 | 46.0 | CR2L-450/UL | | |
| 500 | 160 | 48.0 | CR2L-500/UL | | |
| 550 | 200 | 51.0 | CR2L-550/UL | | |
| 600 | 215 | 56.0 | CR2L-600/UL | | |
| 20 | 600V AC 680V DC | 100 at AC (pf: 0.8) 10 at DC (L/R: 2ms) | 0.14 | 4.0 | CR6L-20/UL |
| 30 | | | 0.35 | 7.0 | CR6L-30/UL |
| 50 | | | 1.8 | 9.0 | CR6L-50/UL |
| 75 | | | 3.0 | 12.5 | CR6L-75/UL |
| 100 | | | 7.0 | 15.0 | CR6L-100/UL |
| 150 | | | 18 | 22.0 | CR6L-150/UL |
| 200 | | | 30 | 34.0 | CR6L-200/UL |
| 300 | | | 95 | 40.0 | CR6L-300/UL |

- Note:
- Peak arc voltage
CR2LS, CR2L Max. 500V
CR6L Max. 1200V
 - The peak arc voltage is obtained by interruption caused by the listed interrupting current at rated voltage.
 - This indicates the values when the conductors specified in UL Standards are connected and rated current apply.
 - TÜV: CR2LS, 2L: Up to 350A
CR6L: 50 to 300A

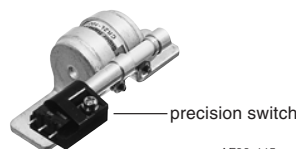
■ CR type fuse with optional accessory

Fuse with blown indication fuse CR2L (S)- □ G

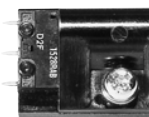


AF88-446

Fuse with blown indication fuse and precision switch CR2L (S)- □ S Precision switch (SPDT) CRX-1



AF88-445



AF88-442

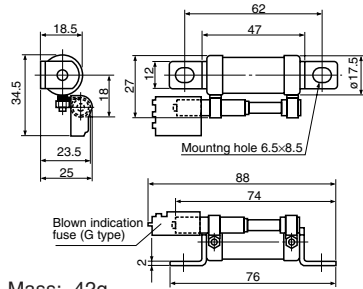
Low Voltage Fuses

BLC, CR and CS types

Super Rapid Fuses

■ Dimensions, mm

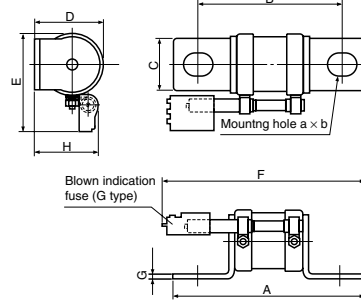
● CR6L-20, CR6L-30, CR6L-50



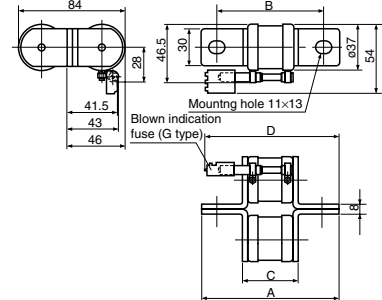
Mass: 42g

| Type | A | B | C | D | E | F | G | H | a×b | Mass (g) |
|----------|-----|----|----|----|----|-----|-----|------|-------|----------|
| CR6L-75 | 95 | 70 | 25 | 34 | 47 | 102 | 3.2 | 33.5 | 11×13 | 150 |
| CR6L-100 | | | | | | | | | | |
| CR6L-150 | | | | | | | | | | |
| CR6L-200 | 107 | 82 | 30 | 42 | 54 | 107 | 4 | 39 | 11×13 | 246 |
| CR6L-250 | | | | | | | | | | |
| CR6L-300 | | | | | | | | | | |

● CR6L-75 to 300

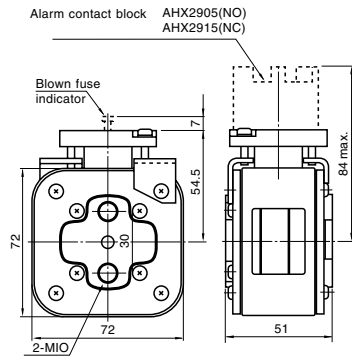


● CR6L-350 to 600



| Type | A | B | C | D | Mass (g) |
|----------|-----|----|------|-----|----------|
| CR6L-350 | 107 | 82 | 43 | 107 | 493 |
| CR6L-400 | 121 | 96 | 43 | 114 | 522 |
| CR6L-500 | | | | | |
| CR6L-600 | 121 | 96 | 47.4 | 114 | 545 |

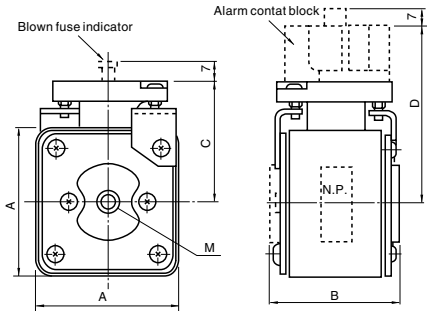
● CS1F-4700 CS2F-2000, 3000



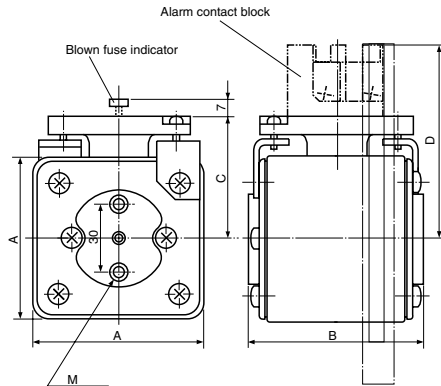
Mass: 800g

| Voltage | Type | A | B | C | D | M | Mass (g) |
|-----------|----------|----|------|------|------|-----|----------|
| 500V | CS5F-40 | 47 | 47 | 42.5 | 65.5 | M8 | 320 |
| | CS5F-75 | | | | | | |
| | CS5F-100 | | | | | | |
| | CS5F-150 | | | | | | |
| | CS5F-200 | | | | | | |
| | CS5F-250 | 57 | 51 | 47 | 70 | M8 | 510 |
| | CS5F-300 | | | | | | |
| | CS5F-350 | | | | | | |
| | CS5F-400 | 72 | 51 | 54.5 | 77 | M10 | 800 |
| | CS5F-450 | | | | | | |
| CS5F-500 | | | | | | | |
| CS5F-600 | | | | | | | |
| CS5F-800 | | | | | | | |
| CS5F-1000 | 72 | 51 | 54.5 | 77 | M12 | 830 | |
| CS5F-1200 | | | | | | | |
| CS5F-1500 | | | | | | | |

● CS5F-40 to 1500 CS10F-80 to 750 CS15F-450, 630



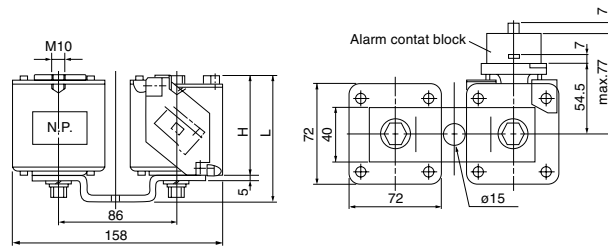
● CS8F-1000, 1200, 1500



| Voltage | Type | A | B | C | D | M | Mass (g) |
|-----------|-----------|----|-----|------|------|-----|----------|
| 800V | CS8F-1000 | 72 | 74 | 54.5 | 84 | M12 | 1060 |
| | CS8F-1200 | | | | | | |
| 1000V | CS8F-1500 | 72 | 82 | 54.5 | 84 | M8 | 1150 |
| | CS10F-80 | 47 | 71 | 42.5 | 65.5 | M8 | 420 |
| 1000V | CS10F-100 | | | | | | |
| | CS10F-150 | 57 | 74 | 47 | 70 | M8 | 690 |
| | CS10F-200 | | | | | | |
| | CS10F-250 | | | | | | |
| | CS10F-300 | 72 | 74 | 54.5 | 77 | M10 | 1060 |
| | CS10F-350 | | | | | | |
| | CS10F-400 | | | | | | |
| CS10F-500 | | | | | | | |
| CS10F-630 | | | | | | | |
| CS10F-750 | | | | | | | |
| 1500V | CS15F-450 | 72 | 105 | 54.7 | 77 | M10 | 1400 |
| | CS15F-630 | | | | | | |

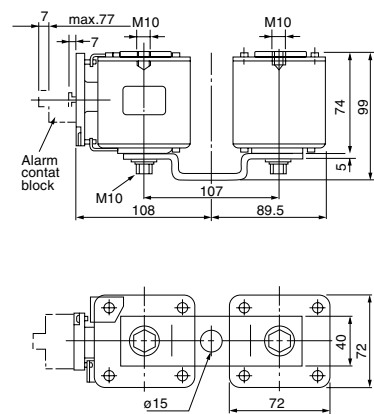
■ Dimensions, mm

● CS5F-P CS10F-P, CS15F-P



| Voltage | Type | H | L | Mass (g) |
|---------|--------------|-----|-----|----------|
| 500V | CS5F-1000-P | 51 | 69 | 1900 |
| | CS5F-1200-P | | | |
| 1000V | CS10F-800-P | 74 | 92 | 2420 |
| | CS10F-1000-P | | | |
| | CS10F-1250-P | | | |
| 1500V | CS15F-900-P | 105 | 123 | 3100 |
| | CS15F-1250-P | | | |

● CS10F-1500-C

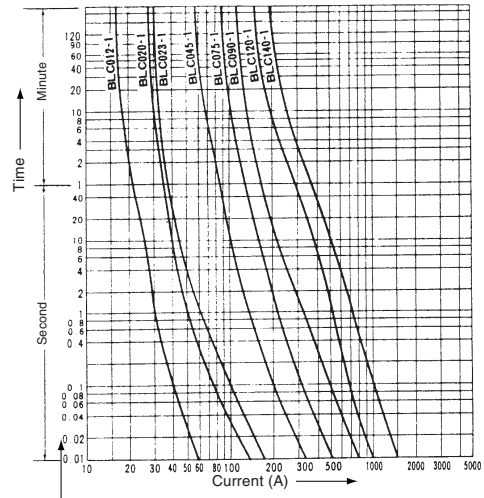


Mass: 2500g

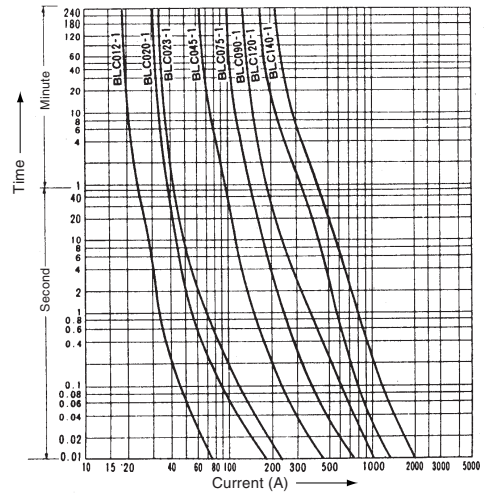
■ Characteristic curves

BLC

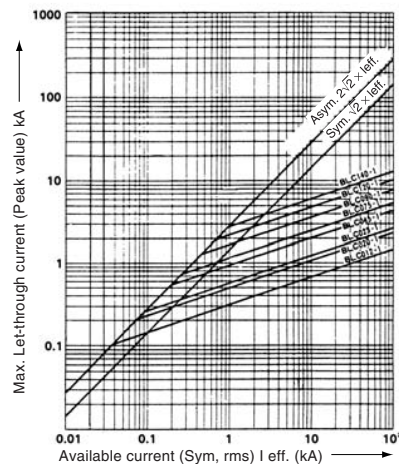
Melting time-current characteristic



Operating time-current characteristic

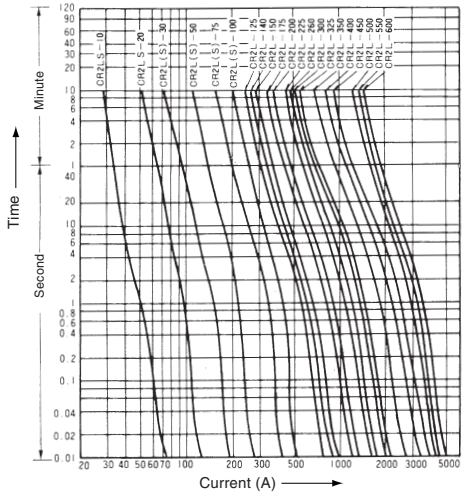


Current-limiting characteristic

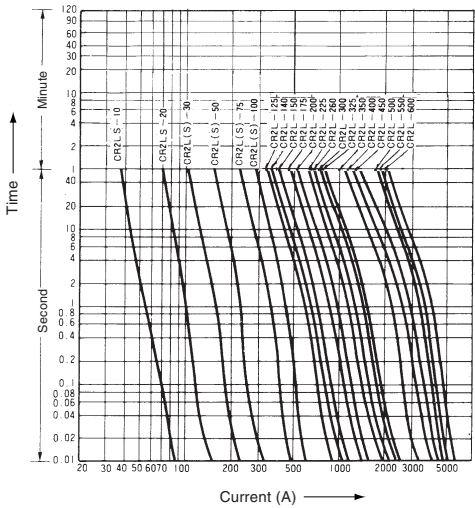


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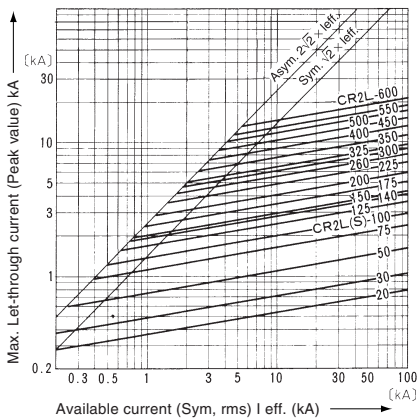
■ Characteristic curves CR2L, CR2LS Melting time-current characteristic



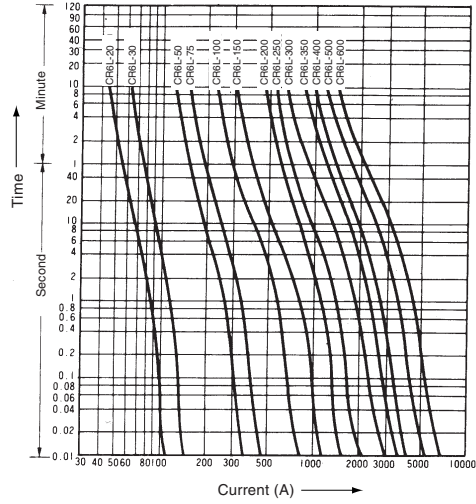
Operating time-current characteristic



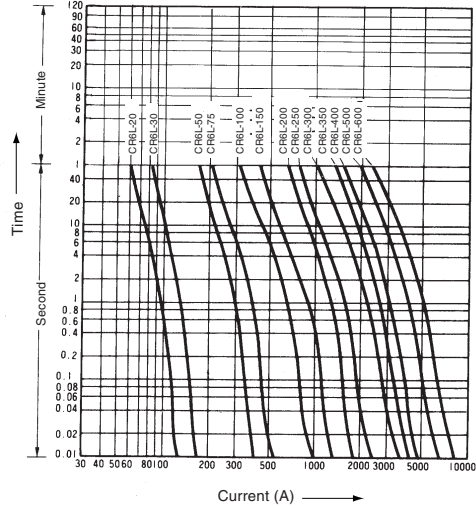
Current-limiting characteristic



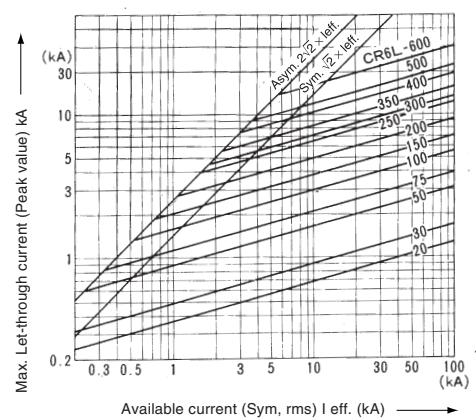
CR6L Melting time-current characteristic



Operating time-current characteristic



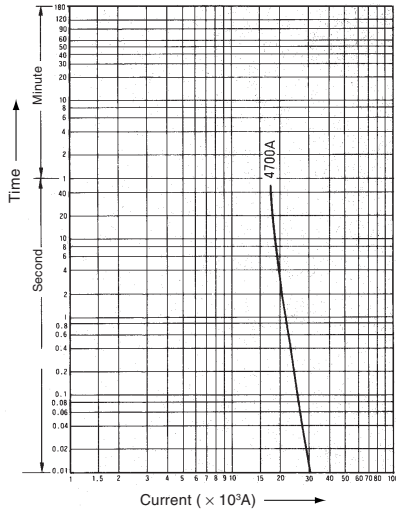
Current-limiting characteristic



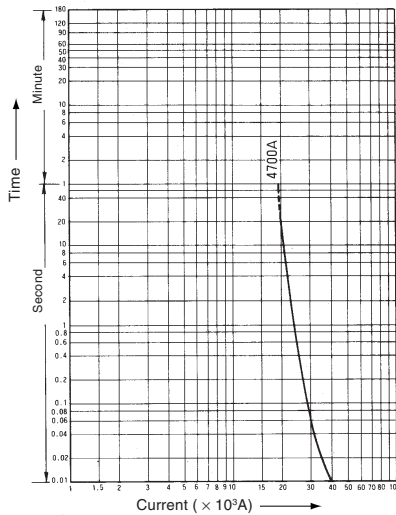
■ Characteristic curves

CS1F

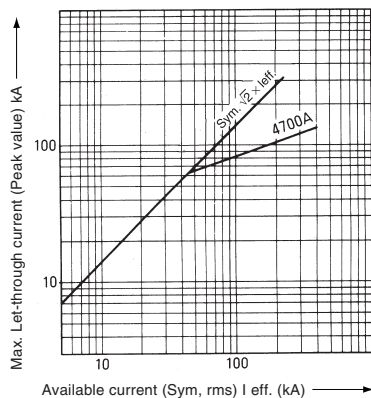
Melting time-current characteristic



Operating time-current characteristic

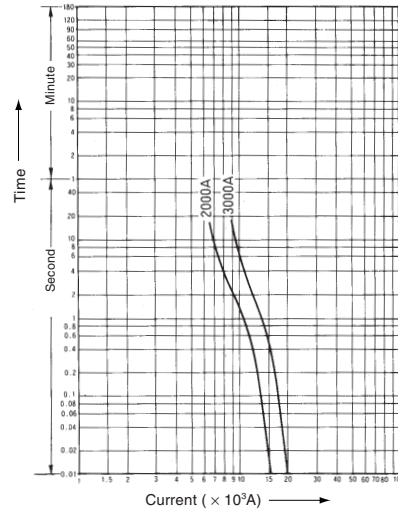


Current-limiting characteristic

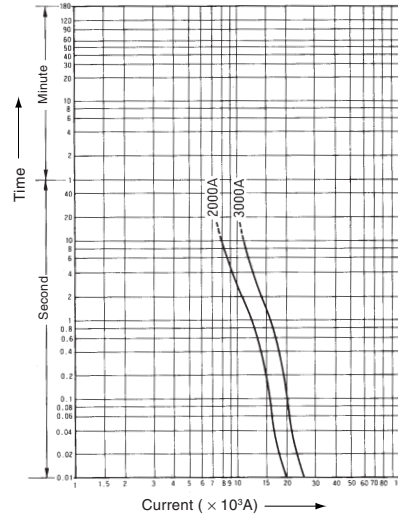


CS2F

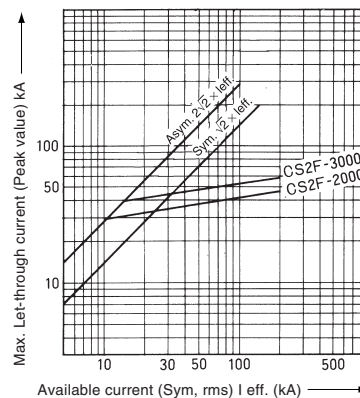
Melting time-current characteristic



Operating time-current characteristic



Current-limiting characteristic



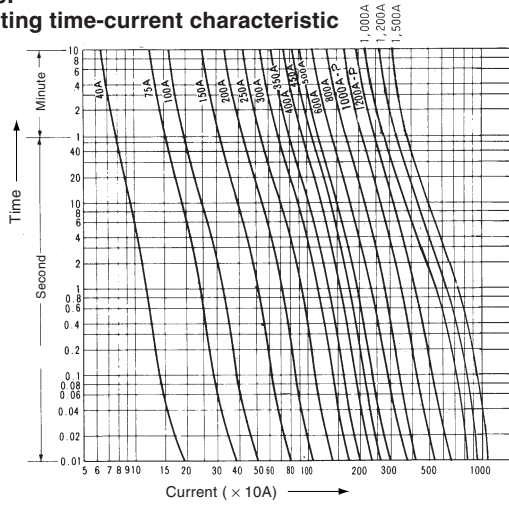
08

Low Voltage Fuses BLC, CR and CS types Super Rapid Fuses

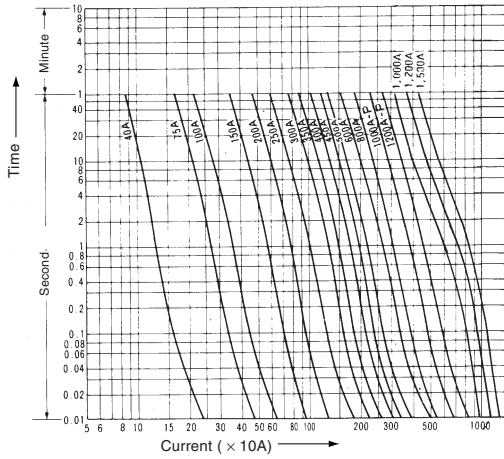
■ Characteristic curves

CS5F

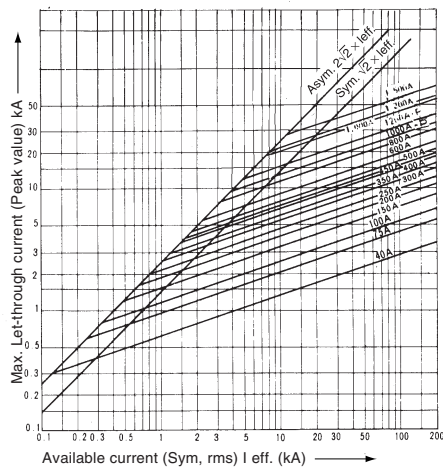
Melting time-current characteristic



Operating time-current characteristic

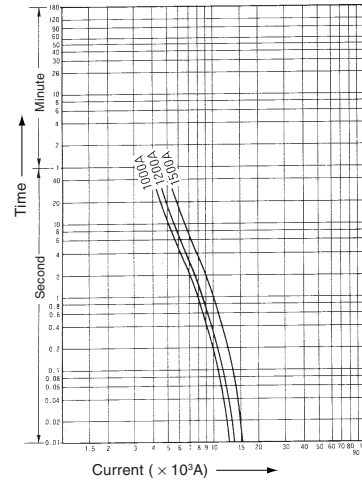


Current-limiting characteristic

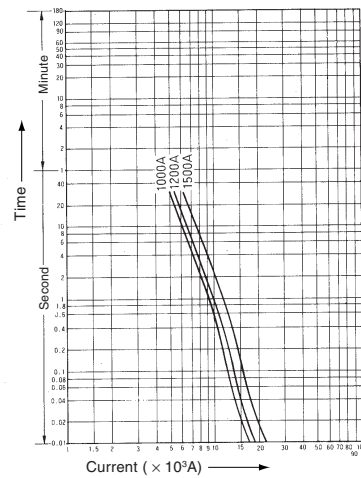


CS8F

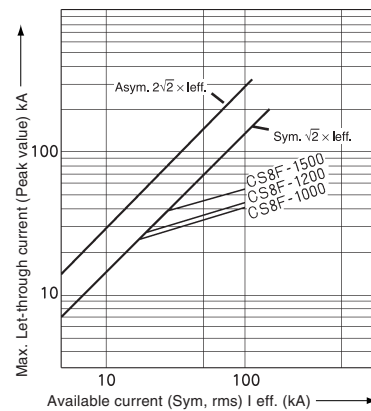
Melting time-current characteristic



Operating time-current characteristic

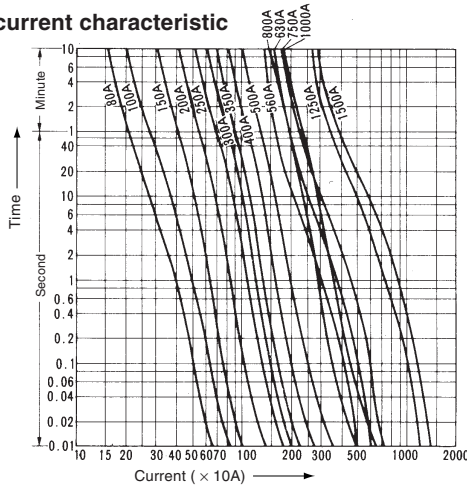


Current-limiting characteristic



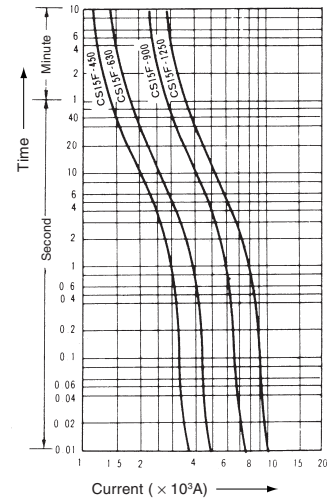
■ Characteristic curves
CS10F

Melting time-current characteristic

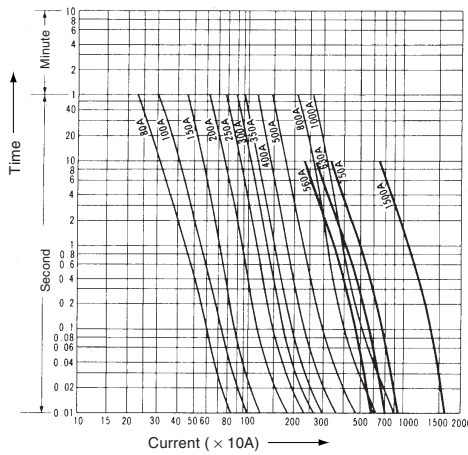


CS15F

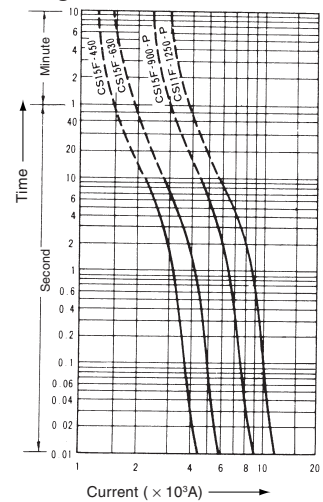
Melting time-current characteristic



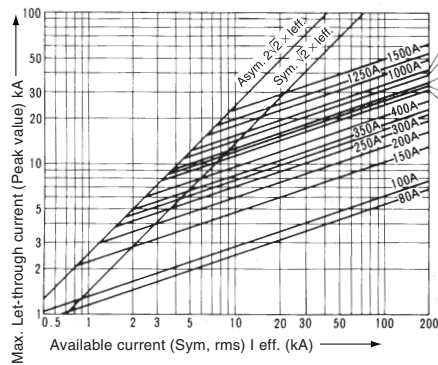
Operating time-current characteristic



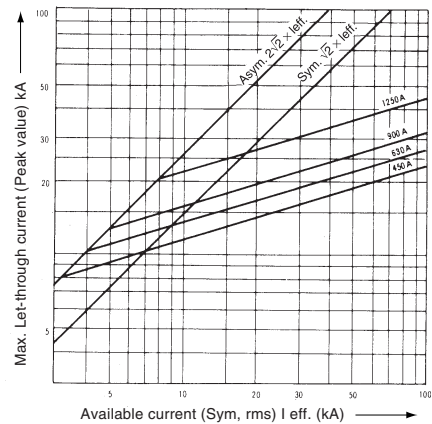
Operating time-current characteristic



Current-limiting characteristic



Current-limiting characteristic



Low Voltage Fuses BLC, CR and CS types Super Rapid Fuses

■ Operating indication

● Blown fuse indication

FUJI Super Rapid Fuses are available in BLC, CR and CS types. These types have different methods of indicating a blown fuse.

● BLC type

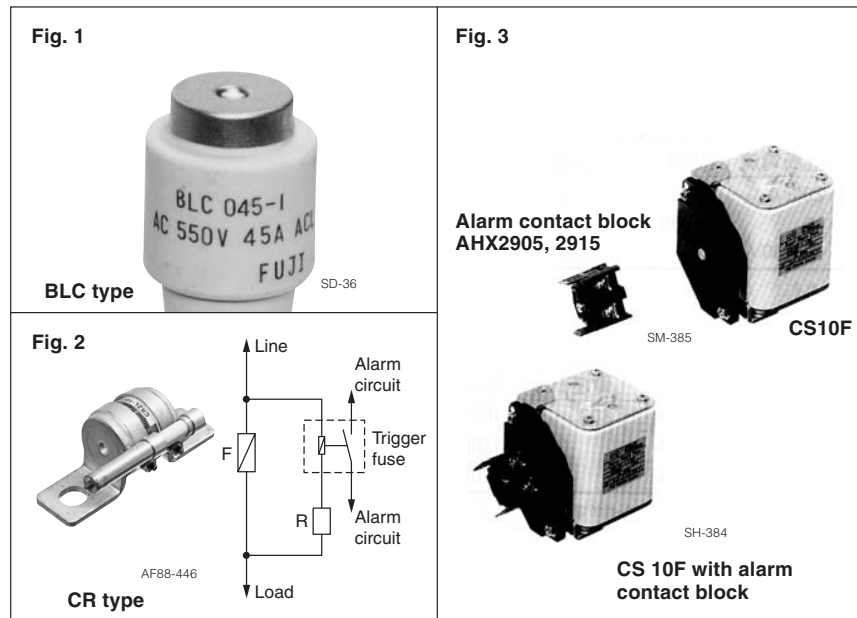
A blown fuse is indicated by the color tip on the ferrule of the fuse being ejected as shown in Fig. 1. This can be seen through the window of the fuse holder.

● CR type

This fuse does not have a blown indicator but if a trigger fuse is connected as shown in Fig. 2 this will provide the alarm for blown fuse.

● CS type

This fuse is provided with a blown fuse indicator. In this case a pin in the contact pad is ejected after the fuse has been blown. If electrical connections for lamps or alarms are required fit the contact block (1NO or 1NC) to the pad as shown in Fig. 3.



■ Alarm contact block ratings

| Type | Contact | Rated voltage (V) | AC | | DC | | | |
|---------|---------|-------------------|--------------------------------|---------------------|-------------------------------|--------------------|-------------------------------|--------------------|
| | | | Inductive $\cos\phi=0.3\sim 1$ | | Resistive load | | Inductive load | |
| | | | Rated operational current (A) | Rated capacity (VA) | Rated operational current (A) | Rated capacity (W) | Rated operational current (A) | Rated capacity (W) |
| AHX2905 | 1NO | 24 | 6 | 150 | 6 | 150 | 6 | 150 |
| | | 110 | 6 | 660 | 2.5 | 275 | 1.3 | 140 |
| | | 220 | 6 | 1320 | 1 | 220 | 0.45 | 100 |
| AHX2915 | 1NC | 440 | 2.5 | 1100 | 0.4 | 175 | 0.2 | 85 |
| | | 550 | 2 | 1100 | 0.3 | 165 | 0.15 | 85 |

■ Fuse holder for BLC type fuse

FUJI BLC fuses require special holders. Select the most suitable one which corresponds to the rated current of the fuse.

Dimensions: See page 08/32.



SD-36

Fuse link
BLC



AF88-439

Fuse holder
Surface connection

| Fuse link Type | Rated current (A) | Base connection | | Screw cap Type | Adaptor ring Type |
|-------------------|----------------------|----------------------------|-------------------------|-------------------|----------------------|
| | | Surface connection Type | Rear connection Type | | |
| BLC012-1 | 12 | AFa30 | Ba30 | Pa30 | R20 |
| BLC020-1 | 20 | AFa30 | Ba30 | Pa30 | - |
| BLC023-1 | 23 | AFa30 | Ba30 | Pa30 | - |
| BLC045-1 | 45 | AFa60 | Ba60 | Pa60 | - |
| BLC075-1 | 75 | AFa100 | Ba100 | Pa100 | R75 |
| BLC090-1 | 90 | AFa100 | Ba100 | Pa100 | - |
| BLC120-1 | 120 | AFa200 | Ba200 | Pa200 | - |
| BLC140-1 | 140 | AFa200 | Ba200 | Pa200 | - |

■ Application and selection guide BLC, CR and CS-type – Super rapid fuse

When selecting fuses for semiconductor rectifier circuit protection the following conditions must be satisfied.
For additional details contact FUJI.

■ Conditions of application

1. The rated interrupting current of the fuse must be greater than the estimated short circuit current of the circuit.

$$\text{Available short circuit current of rectifier circuit} < \text{Rated interrupting current of fuse}$$

2. The let-thru current value of fuse must be less than the allowable 1/2 cycle surge current value.

$$\text{Fuse let-thru current value} \leq \text{Semiconductor} - 1/2 \text{ cycle allowable surge current } 10\text{ms (at 50Hz)}$$

3. The total clearing I^2t value which the fuse requires to complete interruption must be less than the allowable I^2t value of semiconductor.

$$\text{Fuse} - \text{total clearing } I^2t \leq \text{Semiconductor} - I^2t$$

4. The rated current of the fuse must be greater than the average forward current of the semiconductor.

$$\text{Fuse} - \text{rated current} > \text{Semiconductor} - \text{average forward current}$$

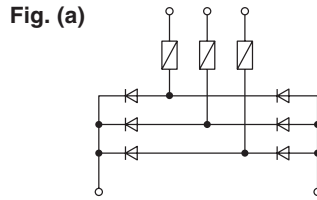
5. The rated current and voltage of the fuse must be greater than those of the rectifier circuit.

$$\text{Fuse} - \text{rated current and voltage} > \text{Rectifier circuit} - \text{current and voltage}$$

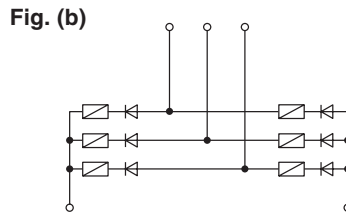
Method of application

Semiconductor rectifier equipment has a variety of rectifier circuits. Taking the 3-phase bridge rectifier circuit as an example – Fig. (a) and (b) as shown in the following.

Although the number of fuses used in the line fuse method (a) is half the number used in the element fuse method (b), the fuses must have a larger current capacity.



Line fuse method
In this method the fuses are connected to the AC line side.



Element fuse method
In this method the fuses are connected in series to the semiconductor element.

■ Fuse ratings

When selecting fuses various factors such as protection, coordination and load, etc. must be considered. However, in this catalog the main matters such as voltage, current and I^2t only are explained.

● Rated voltage

The rated voltage of the fuse indicates the maximum operational voltage and this also indicates the root-mean-square value of the AC sinusoidal wave voltage. Select fuses having a rated voltage exceeding the voltage obtained by the formula shown in the following table. (Fig. 1)

Do not select current-limiting fuses with rated voltages drastically exceeding the rectifier circuit voltage. It is necessary to consider the arc voltage.

Fig. 1 Rated voltage required by fuses

| Wire connection type | Wiring diagram | Rated voltage of Fuse (V_{FN} rms) | |
|----------------------|----------------|--|--|
| | | For line fuse | For element fuse |
| Single-phase bridge | | $V_{FN} \geq a \cdot E_a$ | $V_{FN} \geq a \cdot E_a$ |
| 3-phase bridge | | $V_{FN} \geq a \cdot E_a$ | $V_{FN} \geq a \cdot E_a$ |
| 3-phase, double star | | $V_{FN} \geq a \cdot \sqrt{3} \cdot E_a$ | $V_{FN} \geq a \cdot \sqrt{3} \cdot E_a$ |

Remarks: The 'a' is a coefficient where the regulation of the AC input voltage is taken into account. This is a=1.1 in case of voltage regulation $\pm 10\%$.

Fig. 2 Element current and line current

| Wire connection type | Wiring diagram | Element fuse method | Line fuse method |
|----------------------|----------------|--|---|
| | | Element current I_a | Line current I_l |
| Single-phase bridge | | $I_a = \frac{I_d}{\sqrt{2}} = 0.707d$ | $I_l = d$ |
| 3-phase bridge | | $I_a = \frac{I_d}{\sqrt{3}} = 0.577d$ | $I_l = \sqrt{\frac{2}{3}} I_d = 0.816d$ |
| 3-phase, double star | | $I_l = I_a = \frac{I_d}{2\sqrt{3}} = 0.289d$ | |

Low Voltage Fuses BLC, CR and CS types Super Rapid Fuses

• Rated current

The current values in fuses in the line fuse system and the element fuse system are different. Obtain the correct current value from the table on page 08/48 (Fig. 2).

When selecting the rated current of a fuse choose a fuse having an amperage rating greater than the current which flows in the semiconductor if the load is continuous and a fixed current.

If the current which flows in the semiconductor is greater than the rated current of the fuse connect the fuses in parallel. However, in this case, if the numbers of fuses arranged in parallel are 'n', then the I²t value of the fuse will be n²·I²t and n² times the I²t value of one fuse. This should be taken into consideration when protective coordination is taken into account.

In the case of the circuit where the load rapidly varies the fuse element will suffer from mechanical deterioration and be damaged by thermal stress. In loads of this type the deterioration characteristics of the fuse must be closely considered.

Moreover if the fuse current – time characteristics of the fuse selected is less than the overload characteristics of the semiconductor element then complete protection can be obtained. However, if the semiconductor element has a large capacity then protective cooperation is very difficult to arrange. The fuses are used to isolate the shorted semiconductor element circuit from sound operating circuits.

■ Total clearing I²t

The total clearing I²t of fuse is a very important factor when considering the protective coordination of the semiconductor. This total clearing I²t is the value where the arcing I²t is added to the melting I²t. Therefore it is necessary to satisfy the following formula.

$$\text{Fuse - total clearing } I^2t \leq \text{Semiconductor } I^2t$$

The total clearing I²t of fuse depends upon the operational voltage and interrupting current.

Therefore, for this reason if a 500 Volts fuse is used in a 300 Volts circuit the total clearing I²t is reduced by 50–70%. However, the reduction rate varies according to the type of fuse construction. This must be checked and confirmed once more.

Example

I²t

All I²t values are ampere² seconds.

The I²t data for silicon diodes or thyristor elements are normally given in their respective catalogs. If the A²S data is not given in their catalog obtain the value in the following manner. If protection is needed for a 250V, 150A (I_o) diode having a maximum allowable peak half sine wave current of 2700A, it is important that the fuse has a total I²t value lower than that of the diode.

Calculation

$$\begin{aligned} \text{Maximum } I^2t \text{ diode} &= \left(\frac{1 \text{ Peak}}{2}\right)^2 0.0167 \\ &= \left(\frac{2700}{2}\right)^2 0.0167 \\ &= 30,400A^2 \text{ Sec.} \end{aligned}$$

From the table (Page 08/38), the fuse with a total I²t nearest to 30,400A² Sec. is the 260 Ampere fuse (CR 2L-260).

■ Interrupting current

The rated interrupting current of the fuse must exceed the maximum value (Symmetrical RMS value) of the estimated circuit fault current.

■ Peak arc voltage

In the case of the current-limiting fuse an arc voltage (overvoltage) is generated at the time of interruption due to its fusible element construction. It is necessary to check that this peak arc voltage does not exceed the semiconductor's maximum (Non-repetitive peak) reverse voltage value.

■ Current limitation

Select a fuse whose let-thru current value does not exceed the allowable 1/2 cycle surge current of the semiconductor. The allowable surge current is the peak value of the current which in case at 50Hz is allowed to flow for 10ms. In the current-limiting fuse the fault must be cleared in the shortest possible time or in the first 1/2 cycle.

Available current is the current which would flow if the fuse were not current-limiting.

This would cause damage to equipment. Let-thru current is the actual current allowed to flow by the current limiting action of the fuse. A number of let-thru current graphs are given in this catalog and example is given in the following paragraph. The method of reading this graph is provided for your reference.

How to find a let-thru current

– Example

Fuse: 200 Amps 500V

Available R.M.S symmetrical current:
100,000 Amps

Let-thru peak current (Instantaneous):

11,600 Amps

Let-thru R.M.S. current

11,600 ÷ 1.7 = 6,800 Amps

This example clearly shows that while a 100kA (rms, sym) current is available, the fuse limits the current let-thru to 6,800 Amperes (rms, sym).

