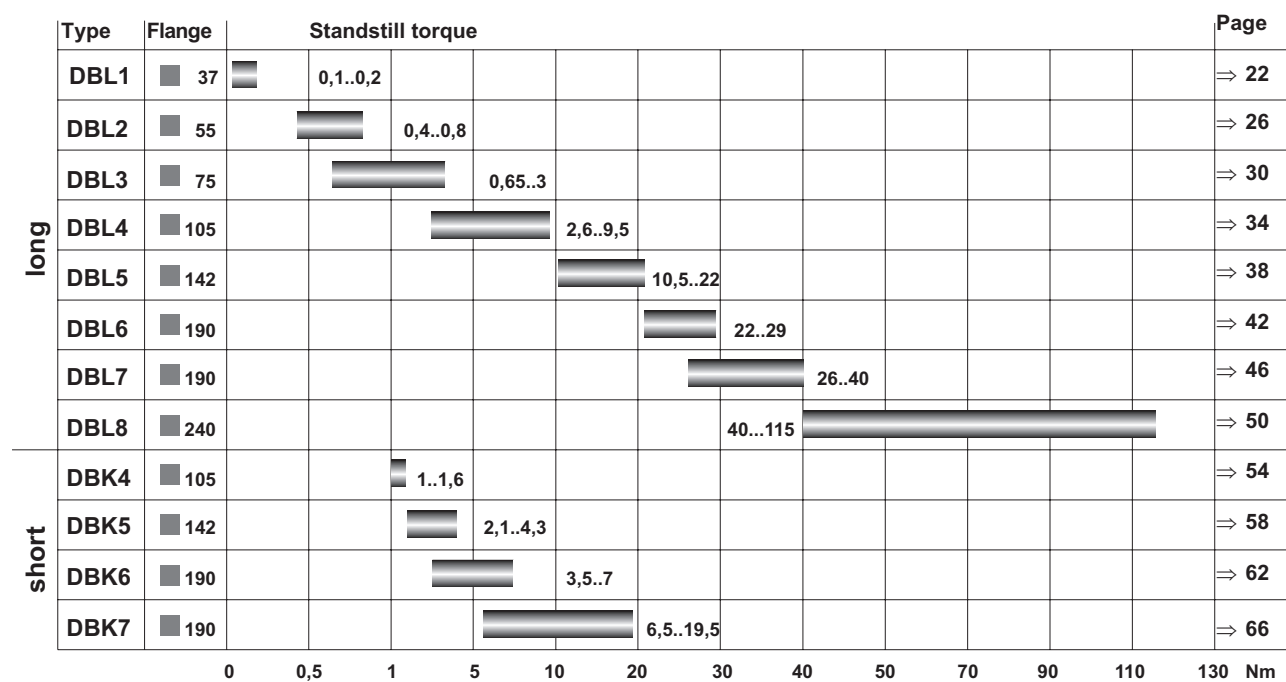


Synchronous servomotors

DBL/DBK



Choose your Motor:



Already published editions

| Edition | Comments |
|-----------|--|
| 04 / 2001 | First edition |
| 05 / 2001 | some minor corrections |
| 07 / 2001 | some minor corrections, model number description new, name plate new, dimension drawings optimized |
| 02 / 2002 | some minor corrections, encoder dimensions added |
| 07 / 2002 | new layout, resolver connection corrected |
| | |
| | |
| | |
| | |
| | |

Technical changes to improve the performance of the equipment may be made without prior notice!

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| Contents | Page |
|--|------|
| Contents | 3 |
| Safety Notes | 4 |
| Important Notes | 5 |
| Manufacturer Declaration | 6 |
| I General | |
| I.1 About this manual | 7 |
| I.2 Prescribed usage | 7 |
| I.3 Design of the motors | 8 |
| I.4 General technical data | 8 |
| I.5 Standard features | 9 |
| I.5.1 Style | 9 |
| I.5.2 Shaft end, A-side | 9 |
| I.5.3 Flange | 9 |
| I.5.4 Protection class | 9 |
| I.5.5 Protective device | 9 |
| I.5.6 Insulation material class | 10 |
| I.5.7 Vibration class | 10 |
| I.5.8 Connection method | 10 |
| I.5.9 Feedback unit | 10 |
| I.5.10 Holding brake | 10 |
| I.6 Options | 11 |
| I.7 Selection criteria | 11 |
| I.7.1 Model number description | 12 |
| I.7.2 Nameplate | 12 |
| II Installation / Setup | |
| II.1 Important notes | 13 |
| II.2 Assembly / Wiring | 14 |
| II.2.1 Connection of the motors | 16 |
| II.2.1.1 Wiring diagram for resolver motors | 17 |
| II.2.1.2 Wiring diagram for encoder motors | 18 |
| II.3 Setup | 19 |
| III Technical data | |
| III.1 Definitions | 21 |
| III.2 DBL1 | 22 |
| III.3 DBL2 | 26 |
| III.4 DBL3 | 30 |
| III.5 DBL4 | 34 |
| III.6 DBL5 | 38 |
| III.7 DBL6 | 42 |
| III.8 DBL7 | 46 |
| III.9 DBL8 | 50 |
| III.10 DBK4 | 54 |
| III.11 DBK5 | 58 |
| III.12 DBK6 | 63 |
| III.13 DBK7 | 70 |
| IV Appendix | |
| IV.1 Delivery package, transport, storage, maintenance, disposal | 73 |
| IV.2 Removing faults | 74 |
| IV.3 Index | 75 |

Safety Notes



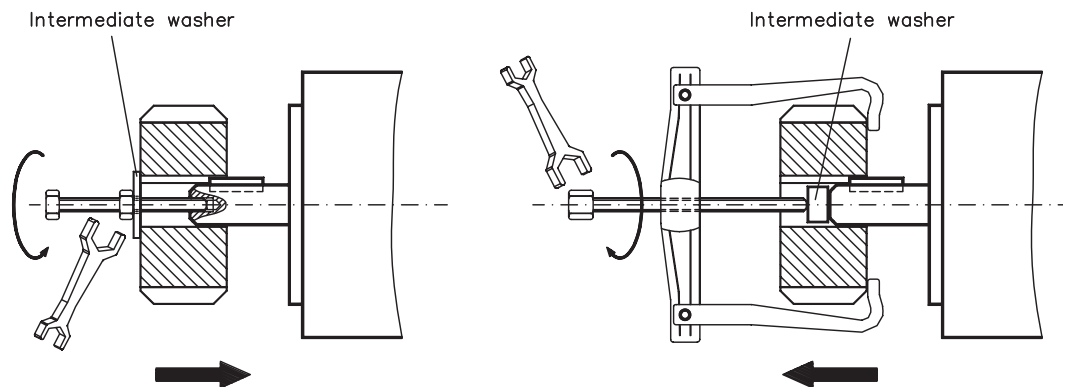
- Only properly qualified personnel are permitted to perform such tasks as transport, assembly, setup and maintenance. Properly qualified personnel are persons who are familiar with the transport, assembly, installation, setup and operation of motors, and who have the appropriate qualifications for their jobs. The qualified personnel must know and observe the following standards and regulations:
IEC 364 resp. CENELEC HD 384 or DIN VDE 0100
IEC-report 664 or DIN VDE 0110
national regulations for safety and accident prevention or BGV A2
- Read the available documentation before assembly and setup. Incorrect handling of the motors can result in injury and damage to persons and machinery. Keep strictly to the technical data and the information on the connection requirements (nameplate and documentation).
- The manufacturer of the machine must generate a hazard analysis for the machine, and take appropriate measures to ensure that unforeseen movements cannot cause injury or damage to any person or property.
- It is vital that you ensure that the motor housing is safely earthed to the PE(protective earth) busbar in the switch cabinet. Electrical safety is impossible without a low-resistance earth connection.
- Do not unplug any connectors during operation. This creates the danger of death, severe injury, or extensive material damage.
- Power connections may be live even when the motor is not rotating. Never disconnect the power connections of the motor while the equipment is energised. This can cause flashovers with resulting injuries to persons and damage to the contacts.
- After disconnecting the servoamplifier from the supply voltage, wait at least five minutes before touching any components which are normally live (e.g. contacts, screw connections) or opening any connections.
The capacitors in the servoamplifier can still carry a dangerous voltage up to five minutes after switching off the supply voltages. To be quite safe, measure the DC-link voltage and wait until the voltage has fallen below 40V.
- The surfaces of the motors can be very hot in operation, according to their protection category. The surface temperature can reach 100°C. Measure the temperature, and wait until the motor has cooled down below 40°C before touching it.
- Remove any fitted key (if present) from the shaft before letting the motor run independently, to avoid the dangerous results of the key being thrown out by centrifugal forces.

Symbols used in this manual:

| | | | |
|---|--|---|---|
|  | Danger to personnel from electricity and its effects |  | General warning general instruction mechanical hazard |
| ⇒ | see chapter (cross reference) | ● | special emphasis |

Important Notes

- **Servomotors are precision equipment. The flange and shaft are especially vulnerable during storage and assembly — so avoid brute force. Precision requires delicacy. It is important to use the locking thread which is provided to tighten up couplings, gear wheels or pulley wheels and warm up the drive components, where possible. Blows or the use of force will lead to damage to the bearings and the shaft.**



- **Wherever possible, use only backlash-free, frictionally-locking collets or couplings, e.g. from the manufacturers Baumann & Cie, Gerwah, Jacob, KTR or Ringspann. Ensure correct alignment of the couplings. A displacement will cause unacceptable vibration and the destruction of the bearings and the coupling.**
- **For toothed belts, it is vital to observe the permissible radial forces. An excessive radial load on the shaft will significantly shorten the life of the motor.**
- **Avoid axial loads on the motor shaft, as far as possible. Axial loading significantly shortens the life of the motor.**
- **In all cases, do not create a mechanically constrained motor shaft mounting by using a rigid coupling with additional external bearings (e.g. in a gearbox).**
- **For mounting style V3 (shaft end upwards), make sure that no liquid can enter the upper bearing.**
- **Take note of the no. of motor poles (6-pole) and the no. of resolver poles (2-pole), and ensure that the correct setting is made in the servoamplifier which is used. An incorrect setting can lead to the destruction of the motor, especially with small motors.**

Manufacturer declaration

According to the EG-Machine-guideline 98/37/EC, appendix II B

We, the company

Kollmorgen Seidel GmbH & Co. KG
Wacholderstrasse 40-42
40489 Düsseldorf

declare, that the product

Motor series DBL/DBK**(Types DBL1, DBL2, DBL3, DBL4, DBL5, DBL6, DBL7, DBL8, DBK4, DBK5, DBK6, DBK7)**

is intended exclusively, in its standard version, for installation in another machine and that its setup is forbidden until it has been established that the machine into which this product is to be installed conforms to the provisions of the EC Directive in its version 98/37/EC.

We confirm that the above-mentioned product conforms to the following standards:

| | |
|----------------------|--|
| 73/23/EEC | Low voltage directive |
| VDE 0530 / DIN 57530 | Provisions for rotating machinery |
| DIN 42950 | Design |
| DIN 748 | Cylindrical shaft ends |
| DIN 42955 | True running, coaxiality and concentricity |
| DIN ISO 2373 | Vibration class |

Issued by: Management

Michael Schulte

This Declaration does not contain any assurance of properties. The notes on safety and protection in the operating instructions must always be observed.

I General

I.1 About this manual

This manual describes the DBL/DBK series of synchronous servomotors (standard version). Among other things, you find information about:

- | | |
|---|-------------|
| ● General description, standard version of the motors | Chapter I |
| ● Installation, Setup, Wiring | Chapter II |
| ● Technical data, dimensions and characteristics | Chapter III |
| ● Notes on Transport, Storage, Maintenance, Disposal | Chapter IV |



This Manual is intended for the use of qualified staff with professional knowledge of electrical and mechanical engineering.

The motors are operated in drive systems together with servoamplifiers SERVOSTAR®. Please observe the entire system documentation, consisting of:

- Installation and setup instructions for the servoamplifier
- Installation and setup instructions for any expansion card which is connected
- Operating manual for the Operator Software of the servoamplifier
- Technical description of the DBL/DBK series of motors

I.2 Prescribed usage

The DBL/DBK series of synchronous servomotors is designed especially for drives for industrial robots, machine tools, textile and packing machinery and similar with high requirements for dynamics.

The user is **only** permitted to operate the motors under the ambient conditions which are defined in this documentation.

The DBL/DBK series of motors is **exclusively** intended to be driven by servoamplifiers from the SERVOSTAR series under speed and / or torque control.

The motors are installed as components in electrical apparatus or machines and can only be commissioned and put into operation as integral components of such apparatus or machines.

The motors must never be connected directly to the mains supply.

The thermal contact which is integrated in the motor windings must be observed and evaluated.

The conformity of the servo-system to the standards mentioned in the manufacturers declaration on page 6 is only guaranteed when the components (servoamplifier, motor, leads etc.) that are used have been supplied by us.

I.3 Design of the motors

Synchronous servomotors in the DBL/DBK series are brushless DC motors for demanding servo applications. When combined with our digital servoamplifiers they are especially suited for positioning tasks in industrial robots, machine tools, transfer lines etc. With high requirements for dynamics and stability.

The servomotors have permanent magnets in the rotor. The rare earth neodymium -iron-boron magnetic material is an important factor in making it possible to drive these motors in a highly dynamic fashion. A three-phase winding which is driven by the servoamplifier is integrated into the stator. The motor does not have any brushes since commutation is performed electronically by the servoamplifier.

The temperature of the winding is monitored by temperature sensors in the stator windings and is signalled via an electrically isolated contact (normally closed, DBL1: PTC/3k Ω).

A **resolver** is built into the motors as standard feedback element. The servoamplifiers in the SERVOSTAR series evaluate the resolver position and supply sinusoidal currents to the motors. The motors can be delivered with or without a built-in holding brake. Retrofitting of the brake is not possible.

The motors are enamelled in matt black (RAL 9005). This finish is not resistant against solvents (e.g. trichlorethylene, nitro-thinners, or similar).

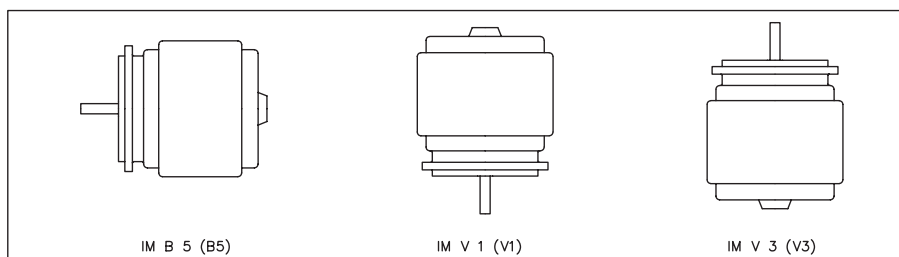
I.4 General technical data

| | |
|---|---|
| Climate category | 3K3 to EN 50178 |
| Ambient temperature (at rated values) | 5...+40°C for site altitude up to 1000m amsl It is vital to consult our applications department for ambient temperatures above 40°C and encapsulated mounting of the motors. |
| Permissible humidity (at rated values) | 85% rel. humidity, no condensation |
| Power derating (currents and torques) | 1% / K in range 40°C...50°C up to 1000m amsl for site altitude above 1000m amsl and 40°C 6% up to 2000m amsl 17% up to 3000m amsl 30% up to 4000m amsl 55% up to 5000m amsl No derating for site altitudes above 1000m amsl with temperature reduction of 10K / 1000m |
| Max. permissible flange temperature | 65°C at rated values |
| Ball-bearing life | ≥ 20.000 operating hours |
| Technical data | ⇒ III |
| Storage data | ⇒ IV.1 |

I.5 Standard features

I.5.1 Style

The basic style for the DBL/DBK synchronous motors is style IM B5 according to DIN42950. The permitted mounting positions may be read from the technical data of the motor series.



I.5.2 Shaft end, A-side

Power transmission is made through the cylindrical shaft end A (fit k6) to DIN 748, with a locking thread (except DBL1/DBL2) but **without a fitted-keyway**.

If the motors drive via pinions or toothed belts, then high radial forces will occur. The permissible values at the end of the shaft may be read from the diagrams in chapter III. The maximum values at rated speed you will find at the technical data. Power take-off from the middle of the free end of the shaft allows a 10% increase in F_R .

The curves are based on a bearing life of 20.000 operating hours.

The axial force F_A must not exceed $F_R/3$.

Double-coned collets have proved to be ideal zero-backlash coupling devices, combined, if required, with metal bellows couplings.

I.5.3 Flange

Flange dimensions to IEC standard, fit j6, accuracy according to DIN 42955.

Tolerance class: **R**

I.5.4 Protection class

| | |
|---------------------------------------|------|
| Standard version | IP65 |
| Standard shaft bushing | IP64 |
| Shaft bushing with shaft-sealing ring | IP65 |

I.5.5 Protective device

The standard version of each motor is fitted with a thermostat (electrically isolated, normally closed, DBL1: PTC/3k Ω). You will find the switching point at the technical data. The thermostat does **not** provide any protection against short, heavy overloading. Provided that our preassembled resolver cable is used, the thermostat contact is integrated into the monitoring system of the digital servoamplifier SERVOSTAR.

The flange temperature must not exceed 65°C in rated operation.

I.5.6 Insulation material class

The motors come up to insulation material class F according to DIN 57530.

I.5.7 Vibration class

The motors are made to vibration class N according to DIN ISO 2373.

I.5.8 Connection method

| <u>Motor series</u> | <u>Resolver</u> | <u>Power</u> |
|---------------------|-----------------|--------------|
| DBL1 | Cable | Cable |
| DBL2..DBL6, DBK | Connector | Connector |
| DBL7, DBL8 | Connector | Terminal box |

The mating connectors are not part of the delivery package. We can supply preassembled resolver and power leads.

In Chapter II.2.1 you will find notes on the cable materials.

I.5.9 Feedback unit

The motors are equipped with two-pole hollow-shaft resolvers as standard.

As an option, the motors (except DBL1) are available with built in single- (ECN1313) or multturn (EQN1325) EnDat-encoders (DBL2: ECN 1113 / EQN 1125).

The motor length changes when an encoder is mounted. Retrofitting is not possible.

I.5.10 Holding brake

The motors are optionally available with a holding brake (except DBL1).

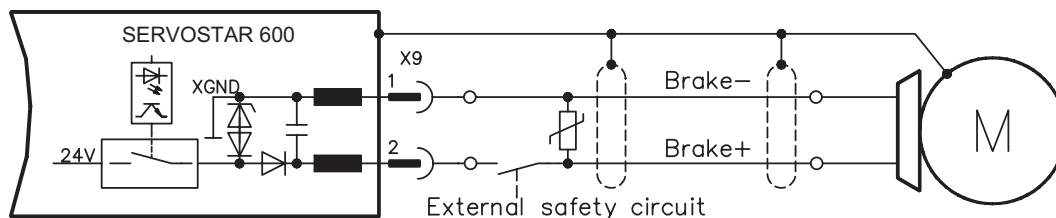
A permanent magnet brake (24V DC) is integrated into the G-motors. When this brake is de-energized it blocks the rotor. **The holding brakes are designed as standstill brakes** and are not suited for repeated operational braking. If the brake is released then the rotor can be moved without a remanent torque, the operation is free from backlash! The motor length increases when a holding brake is mounted.

The holding brake can be controlled directly by SERVOSTAR-servoamplifier (no personal safety !), the winding is suppressed in the servoamplifier — additional circuitry is not required.

If the holding brake is not controlled directly by the servoamplifier, an additional wiring (e.g. varistor) is required. Consult our applications department beforehand.

A personal safe operation of the holding brake requires an additional contact (normally opened) in the braking circuit and an anti-surge-device (e.g. Varistor) for the brake.

Wiring example for SERVOSTAR 600



I.6

Options

— Holding brake

Built-in holding brake (\Rightarrow I.5.10).

Motor length increases by the holding brake.

— Radial shaft-sealing rings

A radial shaft-sealing ring can be supplied at extra charge to seal against oil mist and oil spray. This increases the protection rating of the shaft bushing to IP65. The sealing ring is not suitable for dry running. When a holding brake is built in, the motor length increases by a sealing ring for approximately 10mm.

— Vertical mounting sockets

If fitted with angular sockets for feedback and power connectors, the motors are also available with vertical sockets.

— Keyway

The motors are available with keyway and key inserted according to DIN748

The shaft is balanced with a short (half) key.

— EnDat

A high resolution EnDat-encoder is mounted instead of the resolver (\Rightarrow I.5.9).

The motor length increases by the encoder.

— 2nd Thermostat

An additional thermostat can be applied to the motor winding. The connection takes place via the power connector resp. the terminal box.

— Forced ventilation

For some motors ventilation bonnets are available which cool the motor electrically.

Connection takes place via a 6-pole angular socket

With the ventilation bonnet mounted, the dimensions and nominal data of the motors vary.

Please consult our applications department.

All options can **not** be retrofitted.

I.7

Selection criteria

The three-phase servomotors are designed to operate with SERVOSTAR servoamplifiers.

Together, both units form a closed speed or torque control loop.

The most important selection criteria are:

| | | | |
|---|--|-----------|----------------------|
| — | Standstill torque | M_0 | [Nm] |
| — | Rated speed | n_n | [min ⁻¹] |
| — | Moment of inertia of motor and load | J | [kgcm ²] |
| — | Effective torque (calculated) | M_{rms} | [Nm] |

When calculating the motors and servoamplifiers which are required, take account of the static load **and** the dynamic load (acceleration/braking). Collected formulae and examples of the calculations are available from our applications department.

I.7.1 Model number description

The type code is only described briefly here. It is sufficient to give the 10-figure motor designation (AAA.....) as ordering information, provided that any deviations of the features and accessories from the standard version are given in plain text.

Example Order text: **DBL4H00260**
with holding brake and multi-turn Endat encoder

The correct and complete type code will then be generated by the manufacturer:

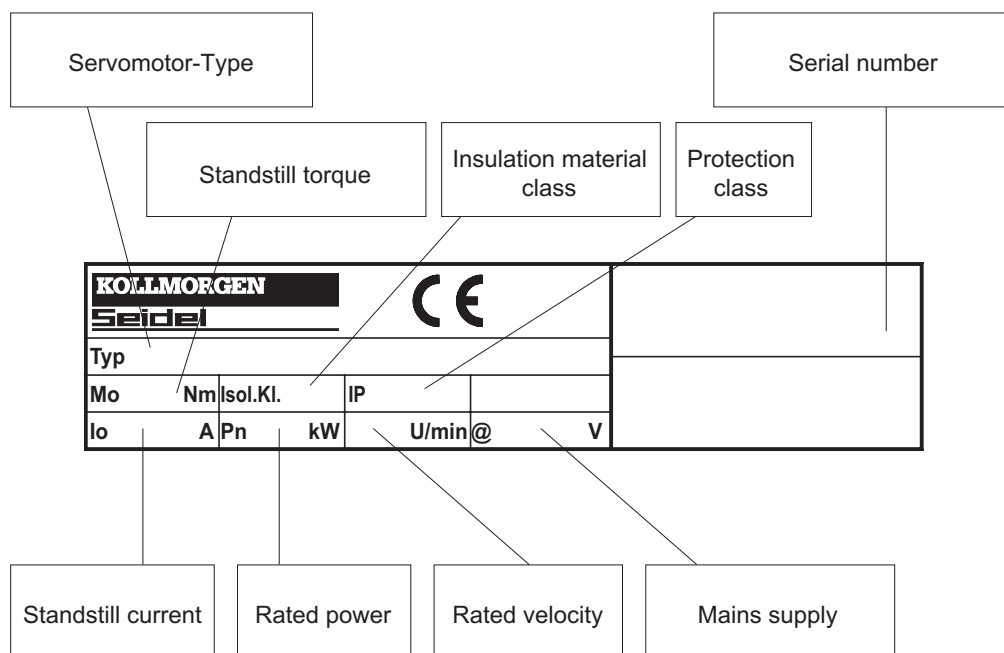
DBL4H00260 - 01 3M 00 00 00 00 0 - 00285E

Description of the individual positions in the type code:

AAAAAAAA - BB CC DD EE FF GG H - KKKKKK

| Abbreviation | Number of figures | Name | Content |
|--------------|-------------------|--------------------------------|--|
| AAAAAAAAAA | 10 | Motor name | Name of the standard motor, ignoring any options |
| - | 1 | | - |
| BB | 2 | Brake | 00 for standard |
| CC | 2 | Feedback | 02 for standard |
| DD | 2 | Connection for feed-back/power | 00 for standard |
| EE | 2 | Shaft design | 00 for standard |
| FF | 2 | Thermal protection | 00 for standard |
| GG | 2 | Protection class | 00 for standard |
| H | 1 | Ventilation | 00 for standard |
| - | 1 | | - |
| KKKKKK | 6 | Motor number | serial number |

I.7.2 Nameplate



II Installation / Setup

II.1 Important notes

- Check that the servoamplifier and motor match each other. Compare the rated voltage and rated current of the unit. Carry out the wiring according to the wiring diagram in the Installation and Setup Instructions for the servoamplifier. The connections to the motor are shown on pages 17f. Notes on the connection methods can be found on page 16.
- Ensure that there is proper earthing of the servoamplifier and the motor.
- Route the power and control cables as separately as possible from one another (separation > 20 cm). This will improve the immunity of the system to electromagnetic interference. If a motor power cable is used which includes integral brake control leads, then these brake control leads must be shielded. The shielding must be connected at both ends (see under Installation Instructions for the servoamplifier).
- Install all cables carrying a heavy current with an adequate cross-section, as per EN 60204. The recommended cross-section can be found in the Technical data.



Caution!

If a servoamplifier of the series SERVOSTAR 601 ..620 is used and the motor cable exceeds 25m, a boxed choke (type 3YL-20, manufactured by Kollmorgen Seidel) and motor leads with the following diameters must be used:

| Servo amplifier | Choke box | Max. diameter of the motor lead |
|---------------------|-----------|---------------------------------|
| SERVOSTAR 601...606 | 3YL-20 | 4 x 1mm ² |
| SERVOSTAR 610 | 3YL-20 | 4 x 1,5mm ² |
| SERVOSTAR 620 | 3YL-20 | 4 x 2,5 mm ² |

- Connect up all shielding via a wide surface-area contact (low impedance) and metallized connector housings or EMC-cable glands.
- Check the compliance to the permitted radial and axial forces F_R and F_A . When you use a toothed belt drive, the **minimal** permitted diameter of the pinion e.g. follows from the equation: $d_{\min} \geq \frac{M_0}{F_R} \times 2$.
- Ensure that there is adequate heat transfer in the surroundings and the motor flange, so that the maximum permissible flange temperature is not exceeded in S1 operation.



Caution!

Never undo the electrical connections to the motor while it is energised. A dangerous voltage, resulting from residual charge, can be still present on the capacitors up to 5 minutes after switch-off of the mains supply.

Measure the DC-link voltage and wait until it has fallen below 40V.

Even when the motor is not rotating, control and power leads may be live.

II.2 Assembly / Wiring

Only qualified staff with knowledge of mechanical engineering are permitted to assemble the motor.

Only staff qualified and trained in electrical engineering are allowed to wire up the motor.

The procedure is described as an example. A different method may be appropriate or necessary, depending on the application of the equipment.



Warning!

Protect the motor from unacceptable stresses.

Take care, especially during transport and handling, that components are not bent and that insulation clearances are not altered.

Always make sure that the motors are de-energized during assembly and wiring, i.e. No voltage may be switched on for any piece of equipment which is to be connected.

Ensure that the switch cabinet remains turned off (barrier, warning signs etc.).

The individual voltages will only be turned on again during setup



Note!

The ground symbol |||| , which you will find in the wiring diagrams, indicates that you must provide an electrical connection, with as large a surface area as possible, between the unit indicated and the mounting plate in the switch cabinet. This connection is to suppress HF interference and must not be confused with the PE (protective earth) symbol (protective measure to EN 60204).

To wire up the motor, use the wiring diagrams in the Installation and Setup Instructions of the servoamplifier which is used.

The following notes should help you to carry out the assembly and wiring in an appropriate sequence, without overlooking anything.

| | |
|-----------------------|---|
| Site | <p>The site must be free of conductive and aggressive material.</p> <p>For V3-mounting (shaft end upwards), make sure that no liquids can enter the bearings. If an encapsulated assembly is required, please consult our applications department beforehand.</p> |
| Ventilation | <p>Ensure an unhindered ventilation of the motors and observe the permissible ambient and flange temperatures.</p> <p>For ambient temperatures above 40°C please consult our applications department beforehand.</p> |
| Assembly | <p>During assembly, take care that the motor is not overstressed when it is fixed in place.</p> |
| Cable selection | <p>Select cables according to EN 60204</p> <p>See the table in chapter II.1 when cable length exceeds 25m.</p> |
| Earthing Shielding | <p>Use correct earthing and EMC-shielding according to the Installation instructions for the servoamplifier which is used. Earth the mounting plate and motor casing. For connection methods see chapter II.2.1.</p> |
| Wiring | <ul style="list-style-type: none">— Route power cables as separately as possible from control cables— Connect up the resolver or encoder.— Connect the motor leads, install motor chokes close to the servoamplifier, connect shields to shielding terminals or EMC connectors at both ends— Connect the holding brake, if used, Connect shielding at both ends. |
| Check | <p>Final check of the installed wiring, according to the wiring diagram which was used</p> |

II.2.1

Connection of the motors



- Carry out the wiring in accordance with the valid standards and regulations.
- Only use our preassembled shielded leads for the resolver and power connections.
- Connect up the shielding according to the wiring diagrams in the Installation Instructions for the servoamplifier.
- Incorrectly installed shielding inevitably leads to EMC interference.

In the table below you find all leads supplied by us. Further information referring to chemical, mechanical and electrical qualities can be received from our applications department.

Insulating material

- Sheathing - PUR (Polyurethane, identification 11Y)
- core insulation - PETP (Polyesteraphtalate, identification 12Y)

Capacity

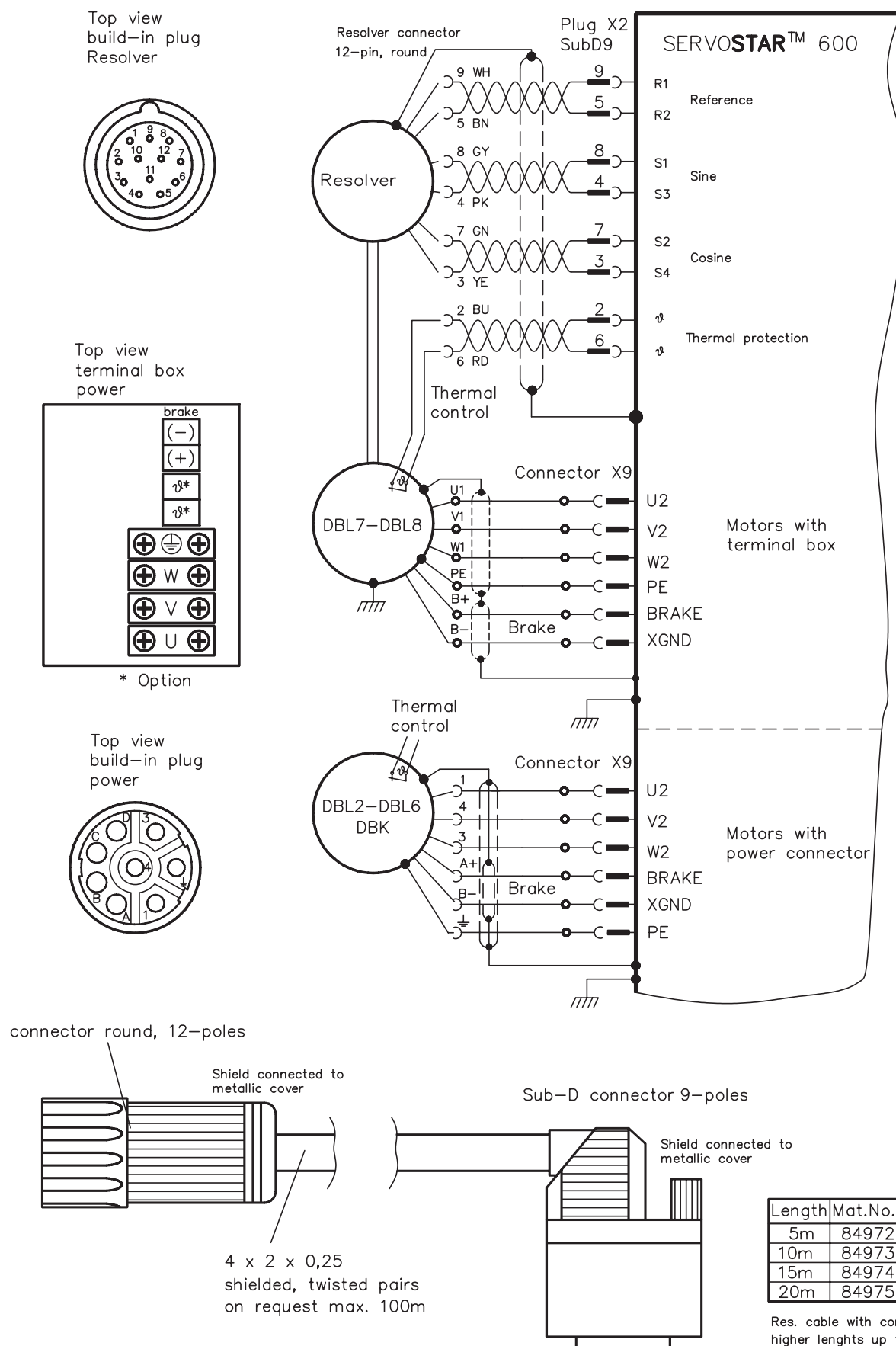
- Motor lead - less than 150 pF/m
- Resolver lead - less than 120 pF/m

Technical Data

- All leads are UL-listed. The UL-Style-number is printed on the sheathing.
- All leads are suitable for trailing.
- Technical data refer to mobile usage of leads.
Life time: 1 Million bending cycles
- The temperature range refers to the operation temperature.
- Identification:
 - N = numbered cores
 - F = cores with colour code according to DIN 47100
 - B = cores with letter identification
 - () = shielding

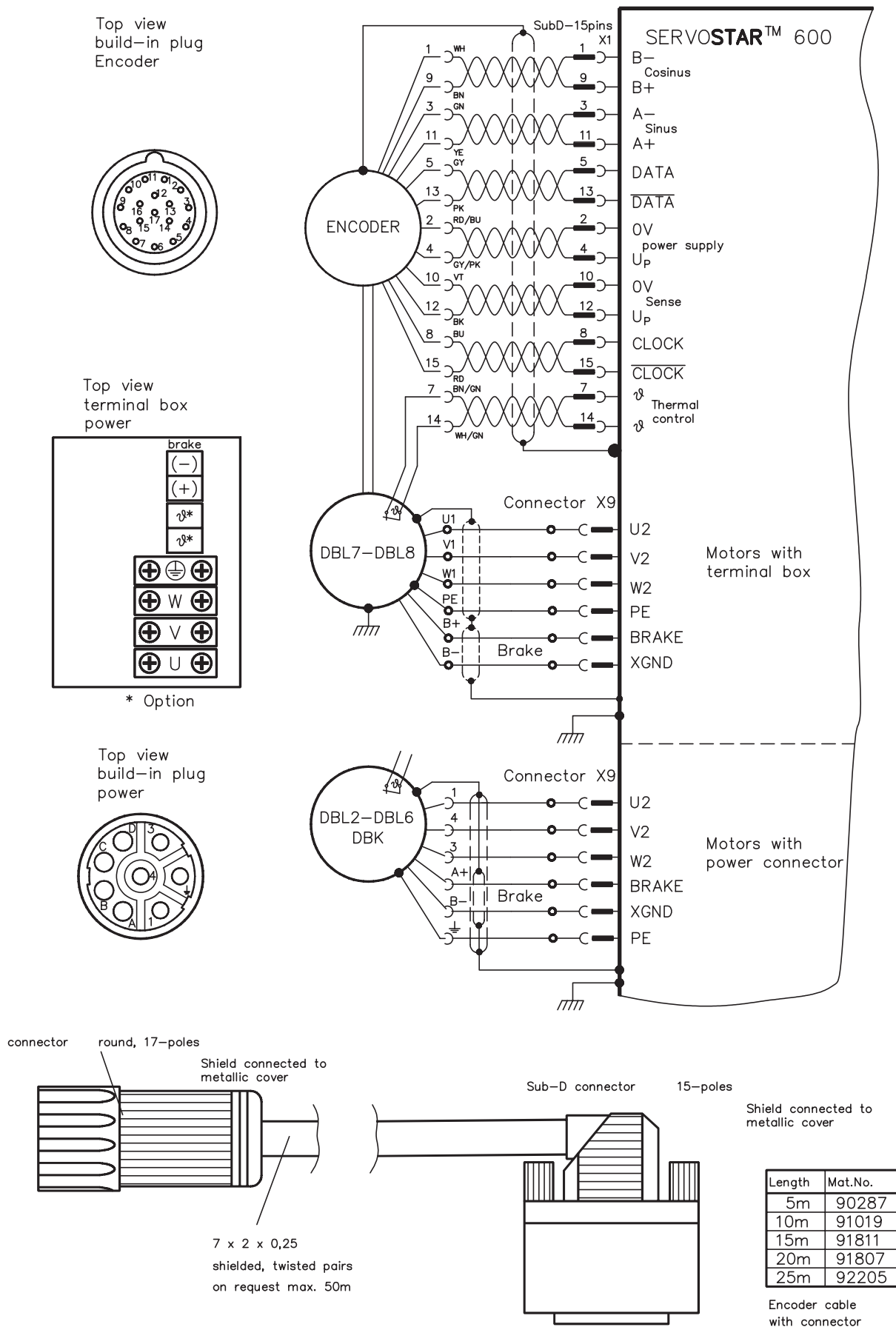
| Cores [mm ²] | Identification | Temperature range [°C] | Cable diameter [mm] | Bending radius [mm] | Remarks |
|-----------------------------|----------------|---------------------------|------------------------|------------------------|--|
| (4x1,0) | F | -30 / +80 | 10,5 | 105 | Motor lead |
| (4x1,5) | B | -30 / +80 | 11,3 | 115 | |
| (4x2,5) | N | -5 / +70 | 12,7 | 125 | |
| (4x1,0+(2x0,75)) | F | -30 / +80 | 12 | 120 | Motor lead with integral brake control leads |
| (4x1,5+(2x0,75)) | B | -10 / +80 | 12,5 | 125 | |
| (4x2,5+(2x1)) | B | -30 / +80 | 13,8 | 140 | |
| (4x2x0,25) | F | -30 / +80 | 6,9 | 60 | Resolver lead |
| (7x2x0,25) | F | -10 / +80 | 9,5 | 95 | Encoder lead |

II.2.1.1 Wiring diagram for resolver motors



colour coding acc. to IEC 757

II.2.1.2 Wiring diagram for encoder motors



colour coding acc. to IEC 757

II.3 Setup

The procedure for setup is described as an example. A different method may be appropriate or necessary, depending on the application of the equipment.

Only specialist personnel with extensive knowledge in the areas of electrical engineering / drive technology are allowed to commission the drive unit of servoamplifier and motor.



Caution!

Check that all live connection points (terminal boxes) are safe against accidental contact. Deadly voltages can occur, up to 900V.

Never undo the electrical connections to the motor when it is live. The residual charge in the capacitors of the servoamplifier can produce dangerous voltages up to 5 minutes after the mains supply has been switched off.

The surface temperature of the motor can reach 100°C in operation.

Check (measure) the temperature of the motor. Wait until the motor has cooled down below 40°C before touching it.

Make sure that, even if the drive starts to move unintentionally, no danger can result for personnel or machinery.

- Check the assembly and orientation of the motor.
- Check the drive components (clutch, gear unit, belt pulley) for the correct seating and setting (observe the permissible radial and axial forces).
- Check the wiring and connections to the motor and the servoamplifier. Check that the earthing is correct.
- Test the function of the holding brake, if used. (apply 24V, the brake must be released).
- Check whether the rotor of the motor revolves freely (release the brake, if necessary). Listen out for grinding noises.
- Check that all the required measures against accidental contact with live and moving parts have been carried out.
- Carry out any further tests which are specifically required for your system.
- Now commission the drive according to the setup instructions for the servo amplifier.
- In multi-axis systems, individually commission each drive unit (servoamplifier and motor).

This page has been deliberately left blank.

III Technical data

III.1 Definitions

Standstill torque M_0 [Nm]

The standstill torque can be maintained indefinitely at a speed $n=0 \text{ min}^{-1}$ and rated ambient conditions.

Rated torque M_n [Nm]

The rated torque is produced when the motor is drawing the rated current at the rated speed. The rated torque can be produced indefinitely at the rated speed in continuous operation (S1).

Standstill current I_{0rms} [A]

The standstill current is the effective sinusoidal current which the motor draws during standstill to produce the standstill torque.

Rated current I_{nrms} [A]

The rated current is the effective sinusoidal current which the motor draws at the rated speed in order to produce the rated torque.

Peak current (pulse current) I_{0max} [A]

The peak current (effective sinusoidal value) is approximately equivalent to 4-times the rated current. The actual value is determined by the peak current of the servoamplifier which is used.

Torque constant K_{Trms} [Nm/A]

The torque constant defines how much torque in Nm is produced by the motor with 1A r.m.s. current. The relationship is $M=I \times K_T$ (up to $I = 2 \times I_0$)

Voltage constant K_{Erms} [mV/min⁻¹]

The voltage constant defines the induced motor EMF, as an effective sinusoidal value between two terminals, per 1000 rpm

Rotor moment of inertia J [kgcm²]

The constant J is a measure of the acceleration capability of the motor. For instance, at I_0 the acceleration time t_b from 0 to 3000 rpm is given as:

$$t_b [\text{s}] = \frac{3000 \times 2\pi}{M_0 \times 60\text{s}} \times \frac{m^2}{10^4 \times \text{cm}^2} \times J \quad \text{with } M_0 \text{ in Nm and } J \text{ in kgcm}^2$$

Thermal time constant t_{th} [min]

The constant t_{th} defines the time for the cold motor, under a load of I_0 , to heat up to an overtemperature of 0.63×105 Kelvin. This temperature rise happens in a much shorter time when the motor is loaded with the rated current.

Release delay time t_{BRH} [ms] / Application delay time t_{BRL} [ms] of the brake

These constants define the response times of the holding brake when operated with the rated voltage from the servoamplifier.

III.2

DBL1

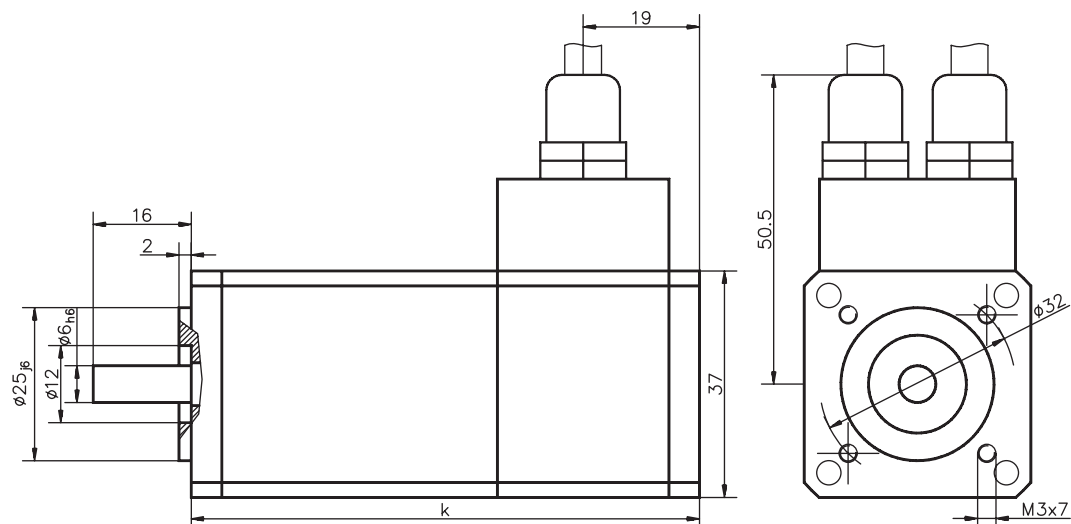
Technical data

| Data | | Symbol [Unit] | DBL1 X00010 | DBL1 X00020 |
|------------------------|---|----------------------------|----------------|----------------|
| Electrical data | | | | |
| $U_N = 230V$ | Standstill torque | M_0 [Nm] | 0,1 | 0,2 |
| | Standstill current | I_{0rms} [A] | 0,60 | 0,93 |
| | Mains voltage | U_N [VAC] | 230 | |
| | Rated speed | n_n [min ⁻¹] | 6000 | 6000 |
| | Rated torque | M_n [Nm] | 0,09 | 0,18 |
| $U_N = 400V$ | Rated current | I_n [A] | 0,59 | 0,89 |
| | Rated power | P_n [kW] | 0,06 | 0,11 |
| | Rated speed | n_n [min ⁻¹] | — | — |
| | Rated torque | M_n [Nm] | — | — |
| $U_N = 480V$ | Rated current | I_n [A] | — | — |
| | Rated power | P_n [kW] | — | — |
| | Rated speed | n_n [min ⁻¹] | — | — |
| | Rated torque | M_n [Nm] | — | — |
| | Rated current | I_n [A] | — | — |
| | Rated power | P_n [kW] | — | — |
| | Peak current | I_{0max} [A] | 2,8 | 4,3 |
| | Torque constant | K_{Trms} [Nm/A] | 0,17 | 0,22 |
| | Voltage constant | K_{Erms} [mV/min] | 10 | 13 |
| | Winding resistance Ph-Ph | R_{20} [Ω] | 38,2 | 22 |
| | Winding inductance Ph-Ph | L [mH] | 6,5 | 4,7 |
| Mechanical data | | | | |
| | Rotor moment of inertia | J [kgcm ²] | 0,06 | 0,12 |
| | Static friction torque | M_R [Nm] | 0,01 | 0,01 |
| | Thermal time constant | t_{TH} [min] | 5 | 7 |
| | Weight standard | G [kg] | 0,7 | 0,8 |
| | Radial load permitted at shaft end @ 6000 min ⁻¹ | F_R [N] | 60 | |
| | Axial load permitted at shaft end @ 6000 min ⁻¹ | F_A [N] | 20 | |
| | Motor number | | 00647R | 00670R |

Connections and leads

| Data | DBL1 X00010 | DBL1 X00020 |
|--------------------------|-----------------------------|----------------|
| Power connection | cable | |
| Motor cable, shielded | 4 x 1 | |
| Resolver connection | cable | |
| Resolver cable, shielded | 4 x 2 x 0,25mm ² | |

Dimensions (drawing in principle)



| TYP | K |
|------------|----|
| DBL1X00010 | 83 |
| DBL1X00020 | 99 |

Pin assignment

The motors of the DBL1 series are fitted with loose cables (length approx. 80cm). The cables are stripped, the power cores are additionally fitted with ferrules. The shielding braids are twisted to a cord each. The resolver leads are colour-coded according to IEC 757, the power leads (except PE) are numbered.

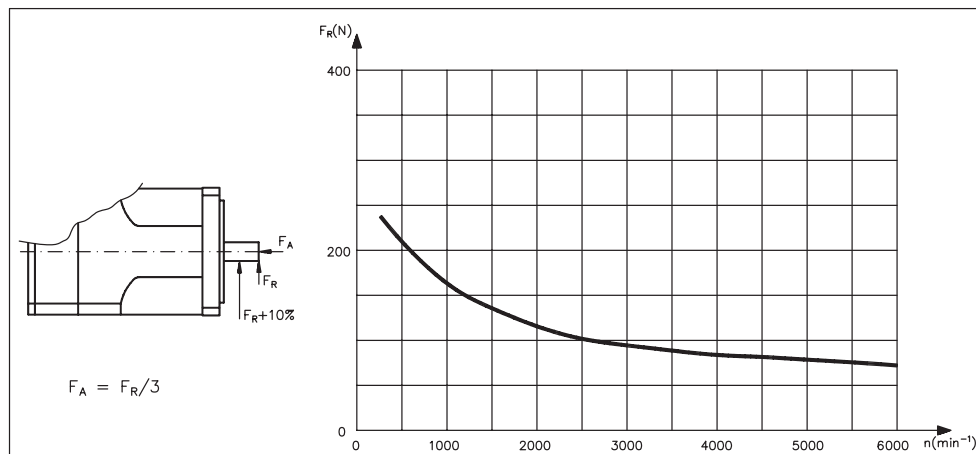
Power Cable

| Lead | Connection |
|------|------------|
| 1 | U2 |
| 2 | V2 |
| 3 | W2 |
| GNYE | PE |

Resolver Cable

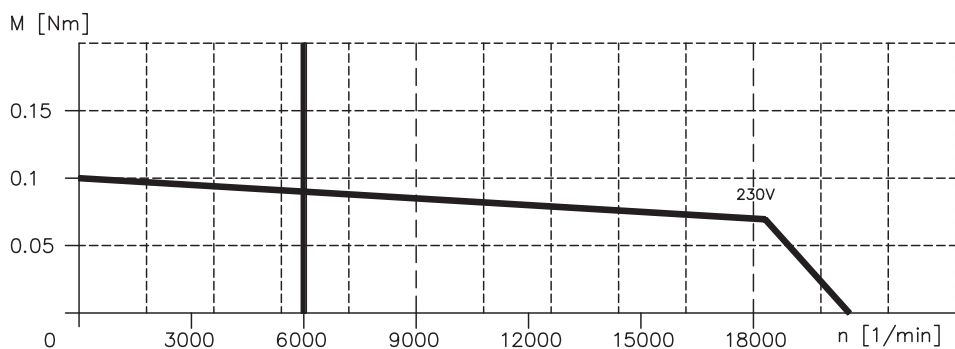
| Lead | Connection | Pin-No. Resolver connector (servoamplifier) |
|------|-------------|---|
| WH | - Reference | 9 |
| BN | + Reference | 5 |
| GN | - Cosine | 7 |
| YE | + Cosine | 3 |
| GY | + Sine | 8 |
| PK | - Sine | 4 |
| BU | Thermostat | 2 |
| RD | Thermostat | 6 |

Radial-/axial forces at the shaft end

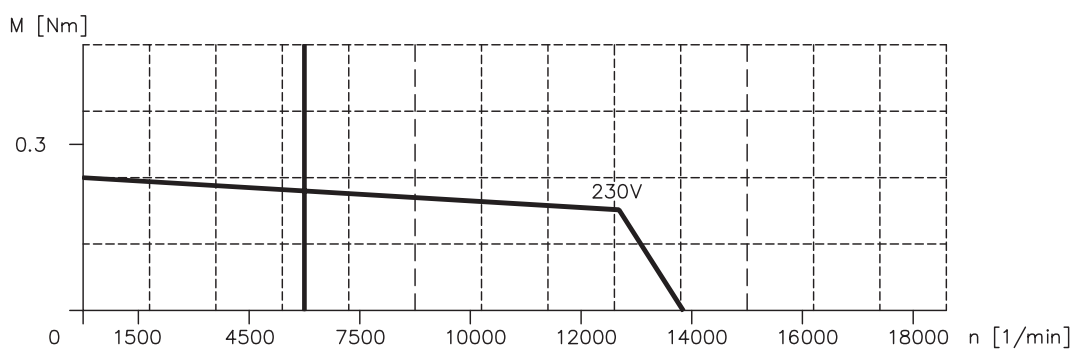


Performance curves

DBL1X00010



DBL1X00020



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III.3

DBL2

Technical data

| Data | | Symbol [Unit] | DBL2 H00040 | DBL2 H00060 | DBL2 M00080 | DBL2 H00080 |
|--------------------------|---|-------------------------------------|----------------|----------------|----------------|----------------|
| Electrical data | | | | | | |
| | Standstill torque | M ₀ [Nm] | 0,4 | 0,6 | 0,8 | 0,8 |
| | Standstill current | I _{0rms} [A] | 0,93 | 1,5 | 0,83 | 1,49 |
| | Mains voltage | U _N [VAC] | 230-480 | | | |
| U _N = 230V | Rated speed | n _n [min ⁻¹] | 4500 | 4500 | — | 4500 |
| | Rated torque | M _n [Nm] | 0,36 | 0,55 | — | 0,72 |
| | Rated current | I _n [A] | 0,90 | 1,42 | — | 1,45 |
| | Rated power | P _n [kW] | 0,17 | 0,26 | — | 0,34 |
| U _N = 400V | Rated speed | n _n [min ⁻¹] | 6000 | 6000 | 4500 | 6000 |
| | Rated torque | M _n [Nm] | 0,34 | 0,52 | 0,72 | 0,69 |
| | Rated current | I _n [A] | 0,70 | 1,27 | 0,83 | 1,10 |
| | Rated power | P _n [kW] | 0,21 | 0,33 | 0,34 | 0,43 |
| U _N = 480V | Rated speed | n _n [min ⁻¹] | — | — | — | — |
| | Rated torque | M _n [Nm] | — | — | — | — |
| | Rated current | I _n [A] | — | — | — | — |
| | Rated power | P _n [kW] | — | — | — | — |
| | Peak current | I _{0max} [A] | 4,3 | 6,8 | 3,8 | 6,8 |
| | Torque constant | K _{Trms} [Nm/A] | 0,43 | 0,41 | 0,96 | 0,54 |
| | Voltage constant | K _{Erms} [mV/min] | 26 | 25 | 58 | 33 |
| | Winding resistance Ph-Ph | R ₂₀ [Ω] | 26,5 | 14,8 | 47,7 | 14,7 |
| | Winding inductance Ph-Ph | L [mH] | 20 | 13,2 | 43 | 13 |
| Mechanical data | | | | | | |
| | Rotor moment of inertia | J [kgcm ²] | 0,08 | 0,11 | 0,13 | |
| | Static friction torque | M _R [Nm] | 0,02 | 0,02 | 0,02 | |
| | Thermal time constant | t _{TH} [min] | 15 | 20 | 22 | |
| | Weight standard | G [kg] | 1,1 | 1,25 | 1,5 | |
| | Radial load permitted at shaft end @ 3000 min ⁻¹ | F _R [N] | 115 | | | |
| | Axial load permitted at shaft end @ 3000 min ⁻¹ | F _A [N] | 40 | | | |
| | Motor number | | 00288R | 00558R | 00348R | 00293R |

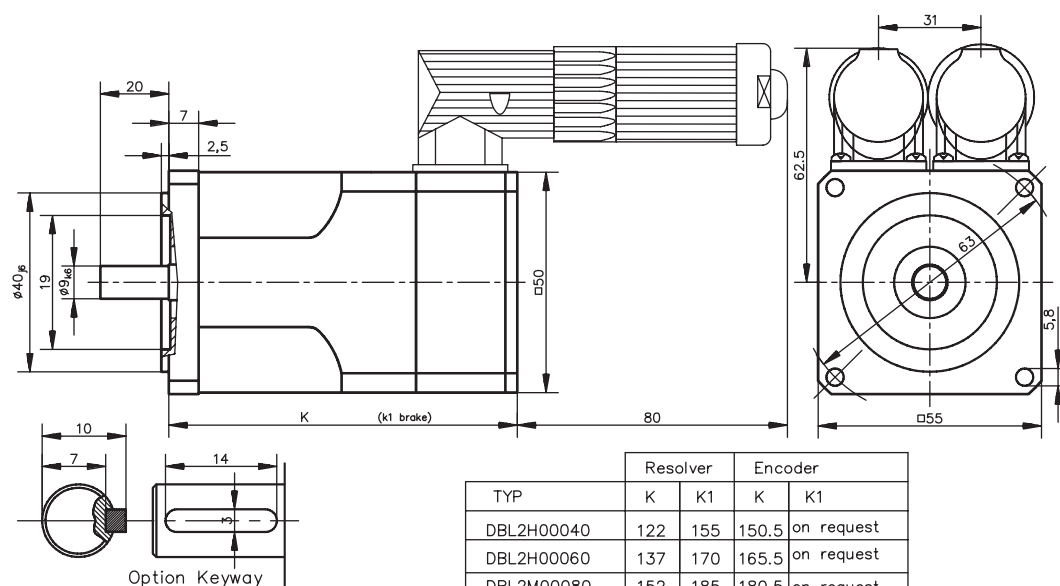
Brake data

| Data | Symbol [Unit] | Value |
|------------------------|-------------------------------|---------------|
| Holding torque | M_{BR} [Nm] | 1,2 |
| Operating voltage | U_{BR} [VDC] | 24 +15 / -0 % |
| electrical power | P_{BR} [W] | 8 |
| Moment of inertia | J_{BR} [kgcm ²] | 0,07 |
| Release delay time | t_{BRH} [ms] | 15-20 |
| Application delay time | t_{BRL} [ms] | 5-10 |
| Weight of the brake | G_{BR} [kg] | 0,3 |

Connections and leads

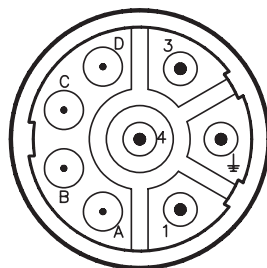
| Data | DBL2 H00040 | DBL2 H00060 | DBL2 M00080 | DBL2 H00080 |
|--|-----------------------------|----------------|----------------|----------------|
| Power connection | 4 + 4 poles, round, angular | | | |
| Motor cable, shielded | 4 x 1 | | | |
| Motor cable with control leads, shielded | 4 x 1 + 2 x 0,75 | | | |
| Resolver connection | 12 poles, round, angular | | | |
| Resolver cable, shielded | 4 x 2 x 0,25mm ² | | | |
| Encoder connection (Option) | 17 poles, round, angular | | | |
| Encoder cable, shielded | 7 x 2 x 0,25mm ² | | | |

Dimensions (drawing in principle)

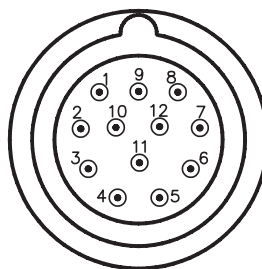
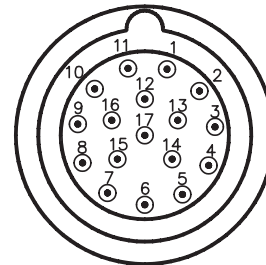



Pin assignment

Power

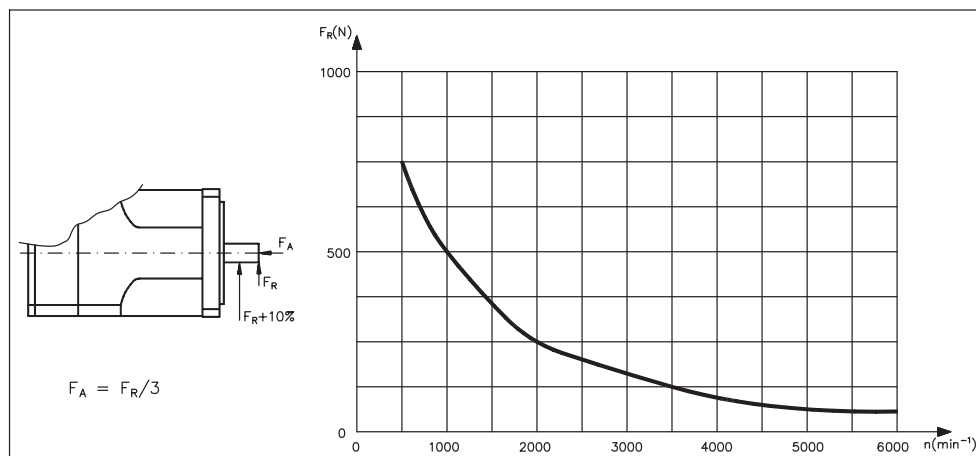


Resolver

Encoder
(option)

| Power connector | | Resolver connector | | Encoder connector (Option) | |
|---|-------------------------|--------------------|-------------|----------------------------|-------------------------------|
| Pin | Connection | Pin | Connection | Pin | Connection |
| 1 | U2 | 1 | n.c. | 1 | B- (Cosine) |
|  | PE | 2 | Thermostat | 2 | 0 V (power supply) |
| 3 | W2 | 3 | + Cosine | 3 | A- (Sine) |
| 4 | V2 | 4 | - Sine | 4 | U _P (power supply) |
| | | 5 | + Reference | 5 | DATA |
| A | Brake + | 6 | Thermostat | 6 | n.c. |
| B | Brake - | 7 | - Cosine | 7 | Thermostat |
| C | 2nd Thermostat (Option) | 8 | + Sine | 8 | CLOCK |
| D | 2nd Thermostat (Option) | 9 | - Reference | 9 | B+ (Cosine) |
| | | 10 | n.c. | 10 | 0 V (Sense) |
| | | 11 | n.c. | 11 | A+ (Sine) |
| | | 12 | n.c. | 12 | U _P (Sense) |
| | | | | 13 | DATA |
| | | | | 14 | Thermostat |
| | | | | 15 | CLOCK |
| | | | | 16 | n.c. |
| | | | | 17 | n.c. |

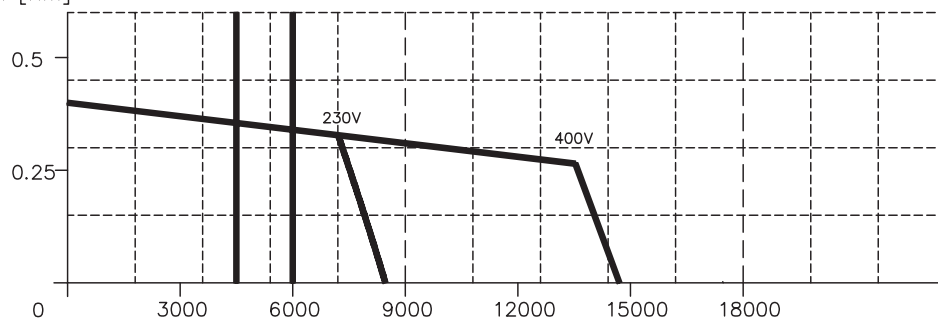
Radial-/axial forces at the shaft end



Performance curves

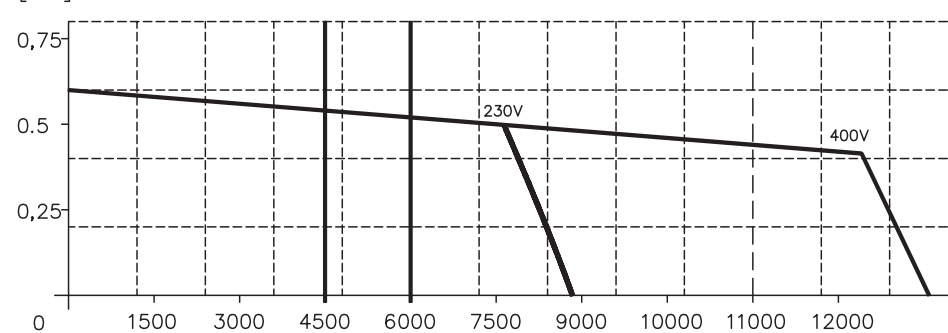
DBL2H00040

M [Nm]



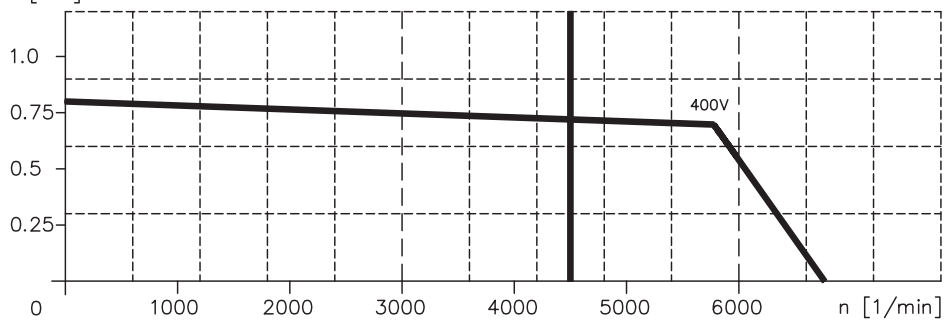
DBL2H00060

M [Nm]

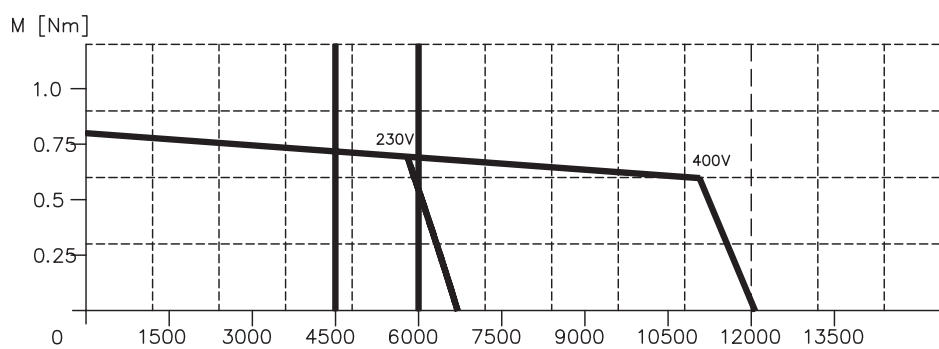


DBL2M00080

M [Nm]



DBL2H00080



III.4

DBL3

Technical data

| Data | Symbol [Unit] | DBL3 N00065 | DBL3 H00065 | DBL3 N00130 | DBL3 H00130 | DBL3 M00190 | DBL3 H00250 | DBL3 N00300 |
|------------------------|---|----------------------------|-------------|-------------|-------------|-------------|-------------|-------------|
| Electrical data | | | | | | | | |
| Standstill torque | M_0 [Nm] | 0,65 | 0,65 | 1,3 | 1,3 | 1,9 | 2,5 | 3,0 |
| Standstill current | I_{0rms} [A] | 0,67 | 1,08 | 1,0 | 1,75 | 1,5 | 3,0 | 2,1 |
| Mains voltage | U_N [VAC] | 230-480 | | | | | | |
| $U_N = 230V$ | Rated speed | n_n [min ⁻¹] | — | 3000 | — | 3000 | — | 3000 |
| | Rated torque | M_n [Nm] | — | 0,6 | — | 1,2 | — | 2,2 |
| | Rated current | I_n [A] | — | 1,05 | — | 1,6 | — | 2,7 |
| | Rated power | P_n [kW] | — | 0,19 | — | 0,38 | — | 0,69 |
| $U_N = 400V$ | Rated speed | n_n [min ⁻¹] | 3000 | 6000 | 3000 | 6000 | 3000 | 6000 |
| | Rated torque | M_n [Nm] | 0,60 | 0,48 | 1,20 | 1,1 | 1,6 | 1,80 |
| | Rated current | I_n [A] | 0,65 | 0,95 | 0,95 | 1,5 | 1,32 | 2,40 |
| | Rated power | P_n [kW] | 0,19 | 0,30 | 0,38 | 0,69 | 0,50 | 1,13 |
| $U_N = 480V$ | Rated speed | n_n [min ⁻¹] | 3600 | — | 3600 | — | 3600 | — |
| | Rated torque | M_n [Nm] | 0,58 | — | 1,15 | — | 1,54 | — |
| | Rated current | I_n [A] | 0,59 | — | 0,90 | — | 1,21 | — |
| | Rated power | P_n [kW] | 0,22 | — | 0,43 | — | 0,58 | — |
| | Peak current | I_{0max} [A] | 3,0 | 5,0 | 4,5 | 7,5 | 6,9 | 13,9 |
| | Torque constant | K_{Trms} [Nm/A] | 0,98 | 0,60 | 1,28 | 0,74 | 1,27 | 0,83 |
| | Voltage constant | K_{Erms} [mV/min] | 59 | 36,5 | 77,5 | 45 | 77 | 50 |
| | Winding resistance Ph-Ph | R_{20} [Ω] | 79 | 30,3 | 35,5 | 13 | 21,3 | 5,1 |
| | Winding inductance Ph-Ph | L [mH] | 82,8 | 31 | 61 | 22 | 40 | 11 |
| Mechanical data | | | | | | | | |
| | Rotor moment of inertia | J [kgcm ²] | 0,5 | — | 0,8 | — | 1,0 | 1,7 |
| | Static friction torque | M_R [Nm] | 0,02 | — | 0,02 | — | 0,03 | 0,05 |
| | Thermal time constant | t_{TH} [min] | 25 | — | 30 | — | 32 | 35 |
| | Weight standard | G [kg] | 1,9 | — | 2,3 | — | 2,5 | 4 |
| | Radial load permitted at shaft end @ 3000 min ⁻¹ | F_R [N] | 350 | | | | | |
| | Axial load permitted at shaft end @ 3000 min ⁻¹ | F_A [N] | 110 | | | | | |
| Motor number | | | 00299R | 00276R | 00258R | 00275R | 00263R | 00420R |

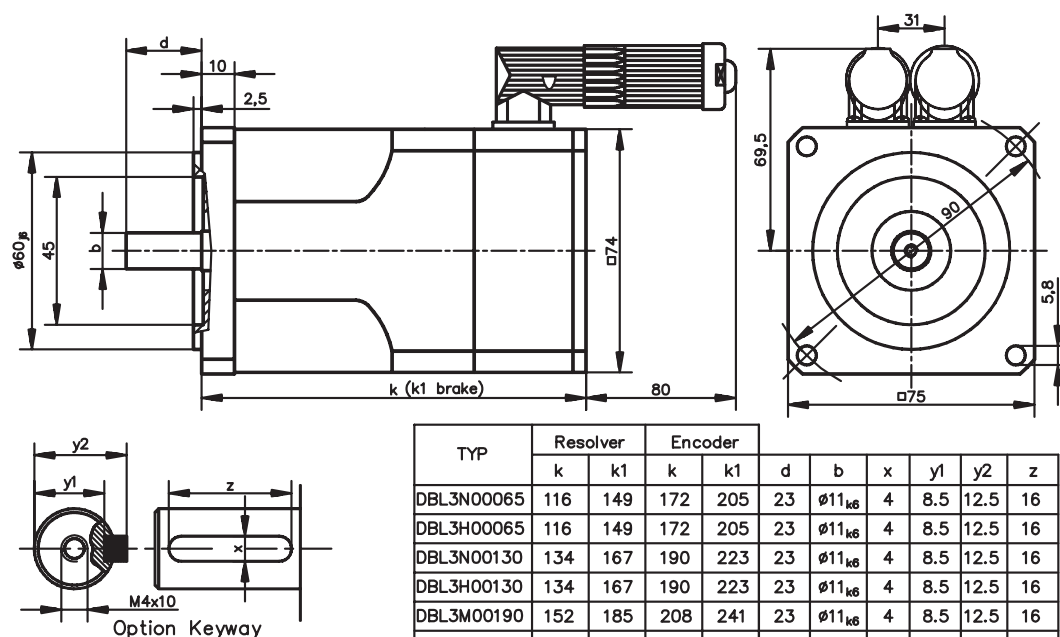
Brake data

| Data | Symbol [Unit] | Value |
|------------------------|-------------------------------|---------------|
| Holding torque | M_{BR} [Nm] | 2,5 |
| Operating voltage | U_{BR} [VDC] | 24 +15 / -0 % |
| electrical power | P_{BR} [W] | 12 |
| Moment of inertia | J_{BR} [kgcm ²] | 0,38 |
| Release delay time | t_{BRH} [ms] | 10-15 |
| Application delay time | t_{BRL} [ms] | 10-15 |
| Weight of the brake | G_{BR} [kg] | 0,4 |

Connections and leads

| Data | DBL3 N00065 | DBL3 H00065 | DBL3 N00130 | DBL3 H00130 | DBL3 M00190 | DBL3 H00250 | DBL3 N00300 |
|--|-----------------------------|-------------|-------------|-------------|-------------|-------------|-------------|
| Power connection | 4 + 4 poles, round, angular | | | | | | |
| Motor cable, shielded | 4 x 1 | | | | | | |
| Motor cable with control leads, shielded | 4 x 1 + 2 x 0,75 | | | | | | |
| Resolver connection | 12 poles, round, angular | | | | | | |
| Resolver cable, shielded | 4 x 2 x 0,25mm ² | | | | | | |
| Encoder connection (Option) | 17 poles, round, angular | | | | | | |
| Encoder cable, shielded | 7 x 2 x 0,25mm ² | | | | | | |

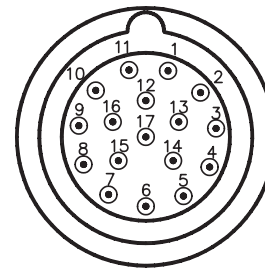
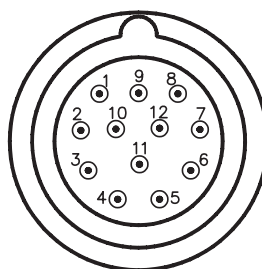
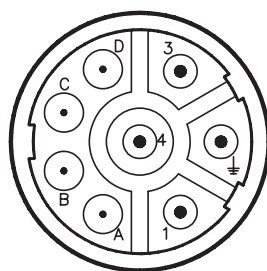
Dimensions (drawing in principle)



Pin assignment

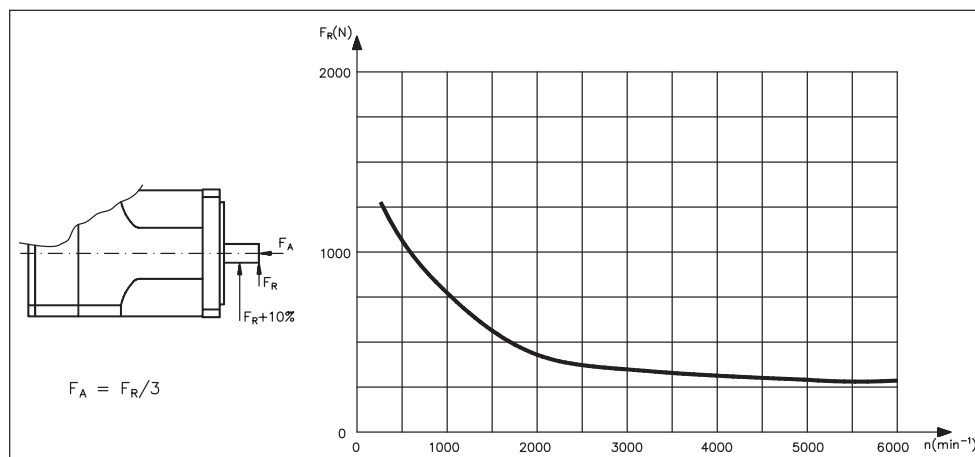
Power

Resolver

Encoder
(option)

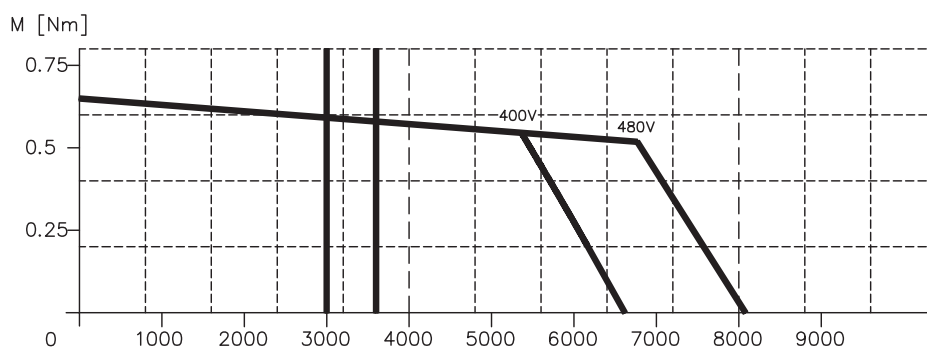
| Power connector | | Resolver connector | | Encoder connector (Option) | |
|-----------------|-------------------------|--------------------|-------------|----------------------------|-------------------------------|
| Pin | Connection | Pin | Connection | Pin | Connection |
| 1 | U2 | 1 | n.c. | 1 | B- (Cosine) |
| 2 | PE | 2 | Thermostat | 2 | 0 V (power supply) |
| 3 | W2 | 3 | + Cosine | 3 | A- (Sine) |
| 4 | V2 | 4 | - Sine | 4 | U _P (power supply) |
| | | 5 | + Reference | 5 | DATA |
| A | Brake + (Option) | 6 | Thermostat | 6 | n.c. |
| B | Brake - (Option) | 7 | - Cosine | 7 | Thermostat |
| C | 2nd Thermostat (Option) | 8 | + Sine | 8 | CLOCK |
| D | 2nd Thermostat (Option) | 9 | - Reference | 9 | B+ (Cosine) |
| | | 10 | n.c. | 10 | 0 V (Sense) |
| | | 11 | n.c. | 11 | A+ (Sine) |
| | | 12 | n.c. | 12 | U _P (Sense) |
| | | | | 13 | DATA |
| | | | | 14 | Thermostat |
| | | | | 15 | CLOCK |
| | | | | 16 | n.c. |
| | | | | 17 | n.c. |

Radial-/axial forces at the shaft end

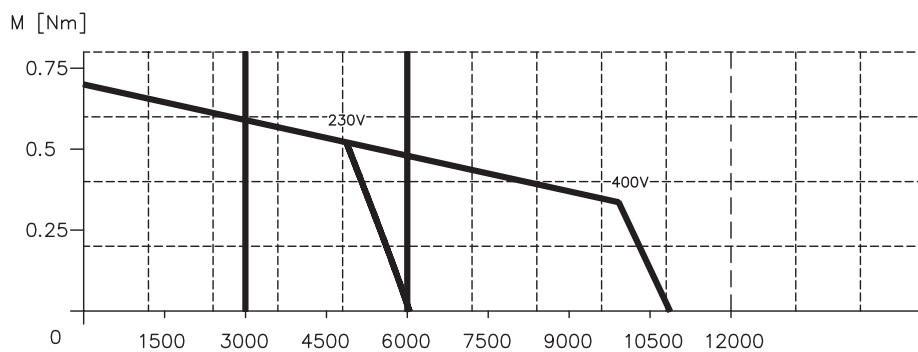


Performance curves

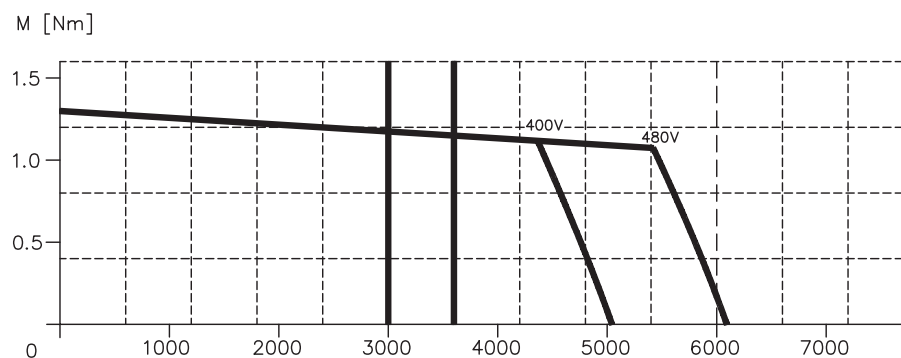
DBL3N00065



DBL3H00065

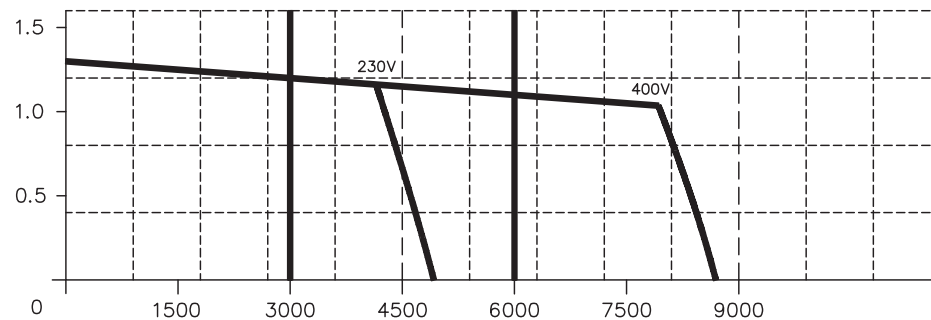


DBL3N00130



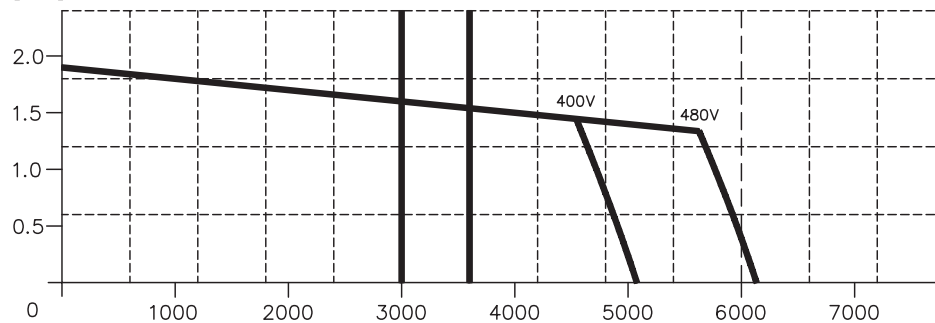
DBL3H00130

M [Nm]



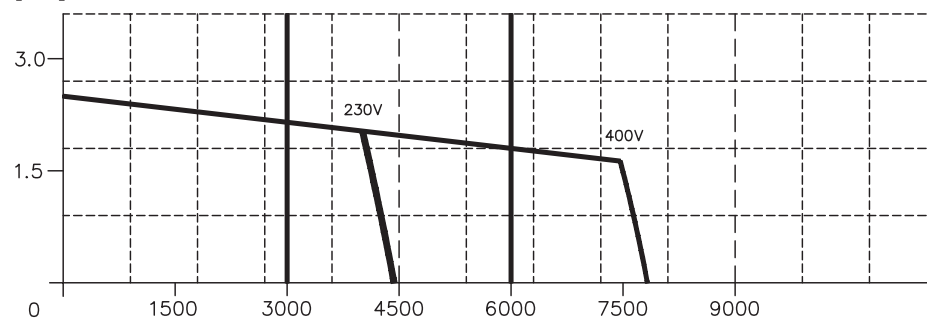
DBL3M00190

M [Nm]

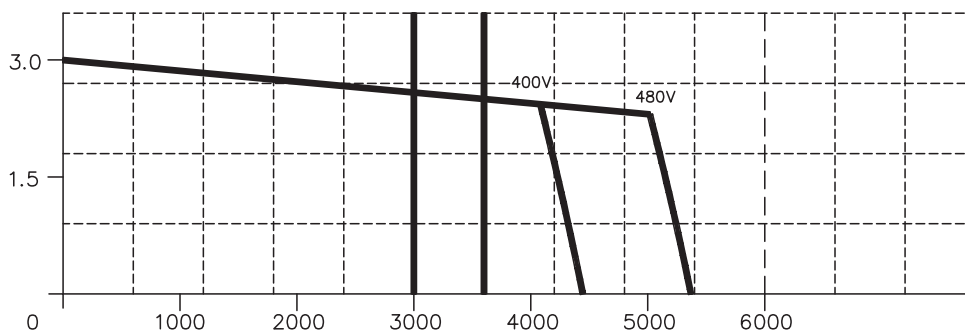


DBL3H00250

M [Nm]



DBL3N00300



III.5

DBL4

Technical data

| Data | Symbol [Unit] | DBL4 N00260 | DBL4 H00260 | DBL4 N00530 | DBL4 H00530 | DBL4 N00750 | DBL4 H00750 | DBL4 N00950 |
|---|----------------------------|----------------------------|-------------|-------------|-------------|-------------|-------------|-------------|
| Electrical data | | | | | | | | |
| Standstill torque | M_0 [Nm] | 2,6 | 2,6 | 5,3 | 5,3 | 7,5 | 7,5 | 9,5 |
| Standstill current | I_{0rms} [A] | 1,9 | 3,0 | 3,2 | 6,5 | 4,1 | 9,3 | 6,1 |
| Mains voltage | U_N [VAC] | 230-480 | | | | | | |
| Rated speed | n_n [min ⁻¹] | — | 3000 | — | 3000 | — | 3000 | — |
| Rated torque | M_n [Nm] | — | 2,3 | — | 4,6 | — | 6,4 | — |
| Rated current | I_n [A] | — | 2,8 | — | 6,0 | — | 8,4 | — |
| Rated power | P_n [kW] | — | 0,72 | — | 1,45 | — | 2,01 | — |
| $U_N = 230V$ | Rated speed | n_n [min ⁻¹] | 3000 | — | 3000 | — | 3000 | — |
| | Rated torque | M_n [Nm] | 2,3 | — | 4,6 | — | 6,5 | — |
| | Rated current | I_n [A] | 1,76 | — | 2,77 | — | 3,7 | — |
| | Rated power | P_n [kW] | 0,72 | — | 1,45 | — | 2,04 | — |
| $U_N = 400V$ | Rated speed | n_n [min ⁻¹] | 3600 | — | 3600 | — | 3600 | — |
| | Rated torque | M_n [Nm] | 2,2 | — | 4,4 | — | 6,25 | — |
| | Rated current | I_n [A] | 1,62 | — | 2,68 | — | 3,38 | — |
| | Rated power | P_n [kW] | 0,83 | — | 1,66 | — | 2,36 | — |
| $U_N = 480V$ | Rated speed | n_n [min ⁻¹] | 3600 | — | 3600 | — | 3600 | — |
| | Rated torque | M_n [Nm] | 2,2 | — | 4,4 | — | 6,25 | — |
| | Rated current | I_n [A] | 1,62 | — | 2,68 | — | 3,38 | — |
| | Rated power | P_n [kW] | 0,83 | — | 1,66 | — | 2,36 | — |
| Peak current | I_{0max} [A] | 8,6 | 13 | 15 | 30 | 19 | 42,6 | 27,5 |
| Torque constant | K_{Trms} [Nm/A] | 1,36 | 0,86 | 1,65 | 0,81 | 1,85 | 0,81 | 1,55 |
| Voltage constant | K_{Erms} [mV/min] | 82 | 52 | 100 | 49 | 112 | 49 | 94 |
| Winding resistance Ph-Ph | R_{20} [Ω] | 9,5 | 3,8 | 6,14 | 1,65 | 3,8 | 0,86 | 1,61 |
| Winding inductance Ph-Ph | L [mH] | 40 | 15 | 30 | 9,3 | 22,6 | 5,3 | 10 |
| Mechanical data | | | | | | | | |
| Rotor moment of inertia | J [kgcm ²] | 2,1 | — | 2,8 | — | 4,3 | — | 6,5 |
| Static friction torque | M_R [Nm] | 0,10 | — | 0,12 | — | 0,15 | — | 0,20 |
| Thermal time constant | t_{TH} [min] | 60 | — | 60 | — | 66 | 70 | 70 |
| Weight standard | G [kg] | 4,5 | — | 5,7 | — | 7,6 | — | 8,7 |
| Radial load permitted at shaft end @ 3000 min ⁻¹ | F_R [N] | 580 | | | | | | |
| Axial load permitted at shaft end @ 3000 min ⁻¹ | F_A [N] | 180 | | | | | | |
| Motor number | | 00301R | 00285R | 00253R | 00284R | 00254R | 00609R | 00470R |

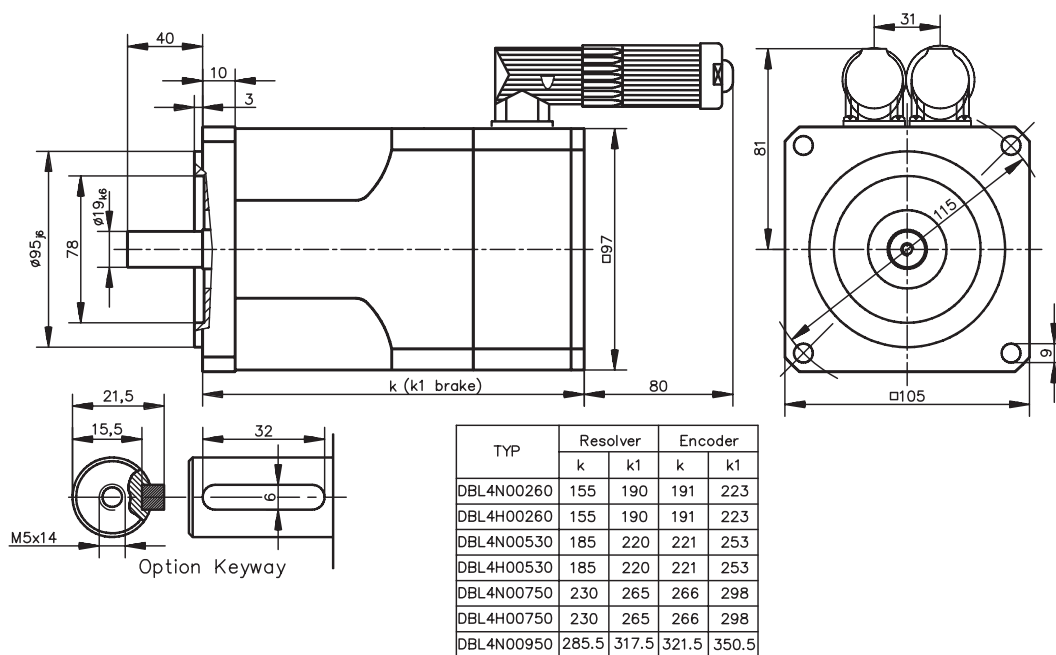
Brake data

| Data | Symbol [Unit] | Value |
|------------------------|-------------------------------|---------------|
| Holding torque | M_{BR} [Nm] | 5 |
| Operating voltage | U_{BR} [VDC] | 24 +15 / -0 % |
| electrical power | P_{BR} [W] | 16 |
| Moment of inertia | J_{BR} [kgcm ²] | 1,06 |
| Release delay time | t_{BRH} [ms] | 10-30 |
| Application delay time | t_{BRL} [ms] | 5-15 |
| Weight of the brake | G_{BR} [kg] | 0,75 |

Connections and leads

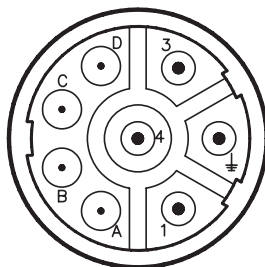
| Data | DBL4 N00260 | DBL4 H00260 | DBL4 N00530 | DBL4 H00530 | DBL4 N00750 | DBL4 H00750 | DBL4 N00950 |
|--|-----------------------------|-------------|-------------|-------------|-------------|-------------|-------------|
| Power connection | 4 + 4 poles, round, angular | | | | | | |
| Motor cable, shielded | 4 x 1,5 | | | | | | |
| Motor cable with control leads, shielded | 4 x 1 + 2 x 0,75 | | | | | | |
| Resolver connection | 12 poles, round, angular | | | | | | |
| Resolver cable, shielded | 4 x 2 x 0,25mm ² | | | | | | |
| Encoder connection (Option) | 17 poles, round, angular | | | | | | |
| Encoder cable, shielded | 7 x 2 x 0,25mm ² | | | | | | |

Dimensions (drawing in principle)

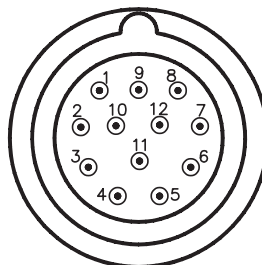


Pin assignment

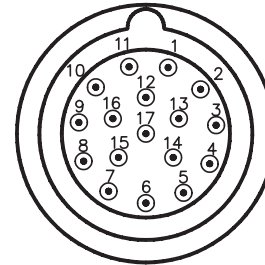
Power



Resolver

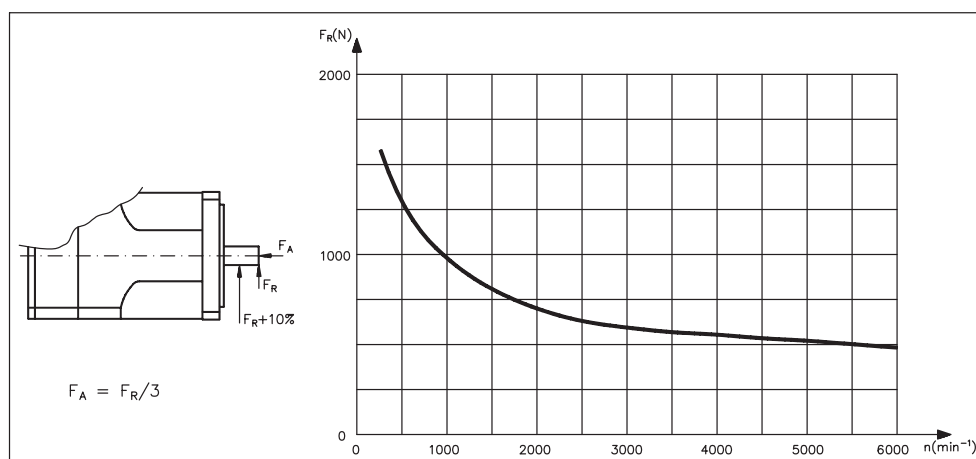


Encoder (option)



| Power connector | | Resolver connector | | Encoder connector (Option) | |
|-----------------|-------------------------|--------------------|-------------|----------------------------|-------------------------------|
| Pin | Connection | Pin | Connection | Pin | Connection |
| 1 | U2 | 1 | n.c. | 1 | B- (Cosine) |
| 2 | PE | 2 | Thermostat | 2 | 0 V (power supply) |
| 3 | W2 | 3 | + Cosine | 3 | A- (Sine) |
| 4 | V2 | 4 | - Sine | 4 | U _P (power supply) |
| | | 5 | + Reference | 5 | DATA |
| A | Brake + (Option) | 6 | Thermostat | 6 | n.c. |
| B | Brake - (Option) | 7 | - Cosine | 7 | Thermostat |
| C | 2nd Thermostat (Option) | 8 | + Sine | 8 | CLOCK |
| D | 2nd Thermostat (Option) | 9 | - Reference | 9 | B+ (Cosine) |
| | | 10 | n.c. | 10 | 0 V (Sense) |
| | | 11 | n.c. | 11 | A+ (Sine) |
| | | 12 | n.c. | 12 | U _P (Sense) |
| | | | | 13 | DATA |
| | | | | 14 | Thermostat |
| | | | | 15 | CLOCK |
| | | | | 16 | n.c. |
| | | | | 17 | n.c. |

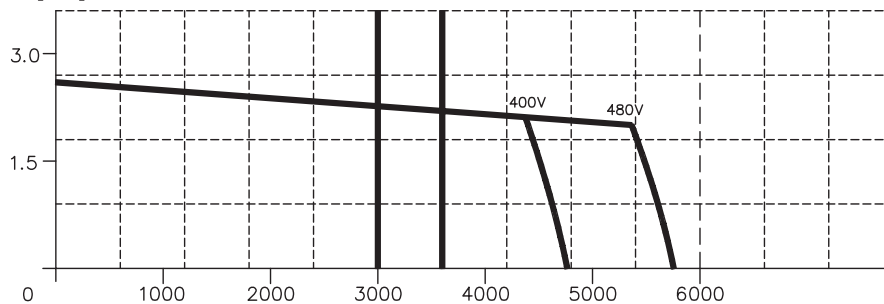
Radial-/axial forces at the shaft end



Performance curves

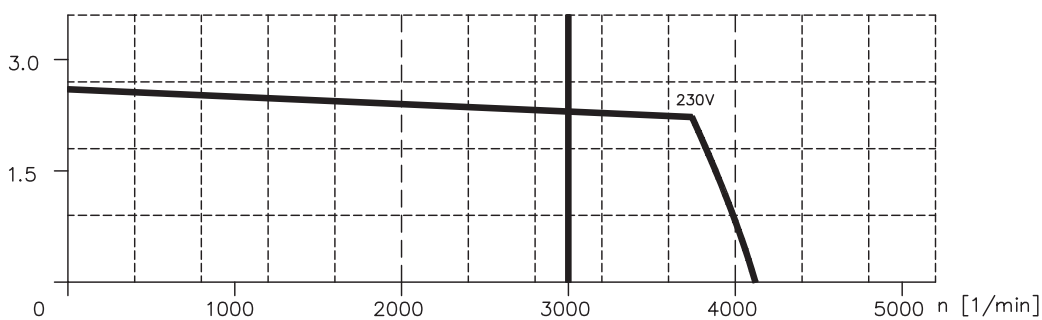
DBL4N00260

M [Nm]



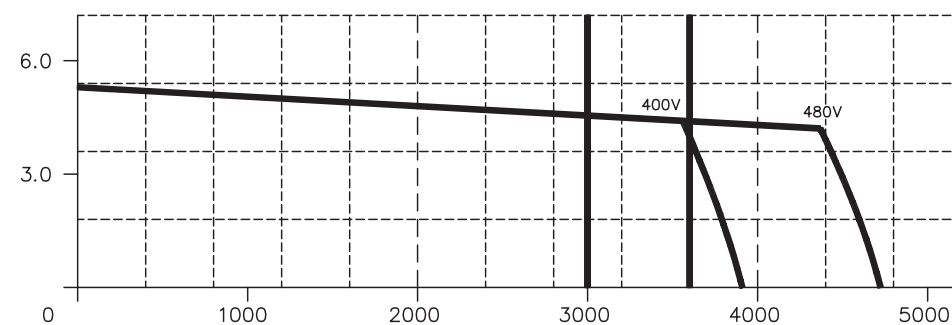
DBL4H00260

M [Nm]

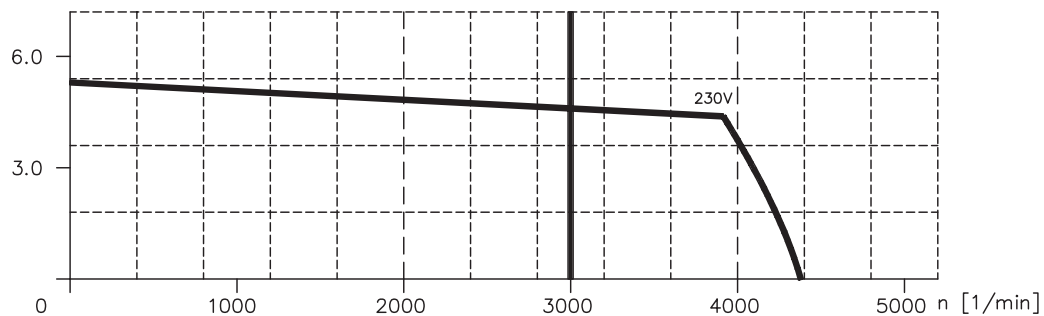


DBL4N00530

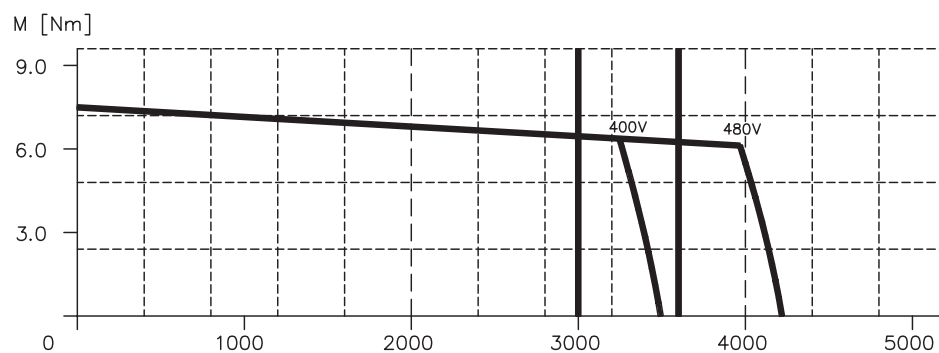
M [Nm]



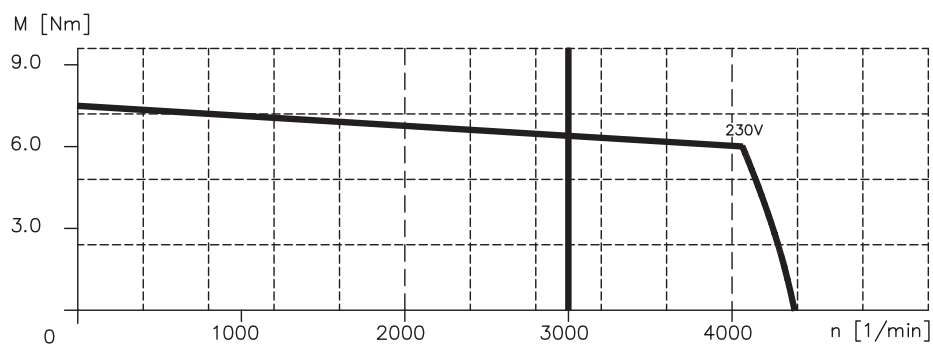
DBL4H00530



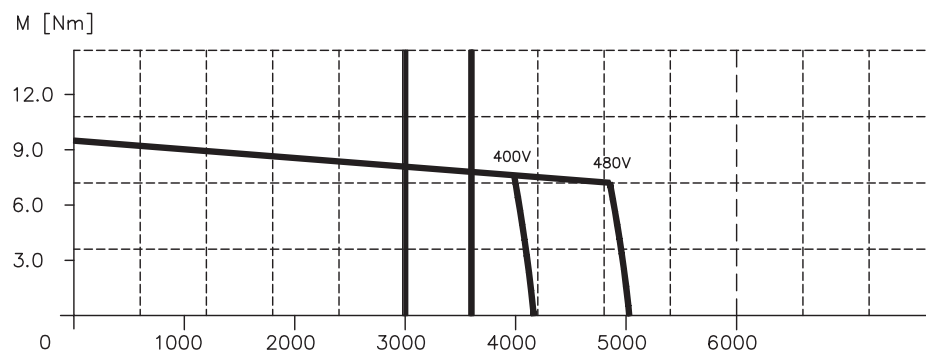
DBL4N00750



DBL4H00750



DBL4N00950



III.6

DBL5

Technical data

| Data | Symbol [Unit] | DBL5 N01050 | DBL5 H01050 | DBL5 N01350 | DBL5 H01350 | DBL5 N01700 | DBL5 H01700 | DBL5 N02200 |
|---|----------------------------|----------------------------|-------------|-------------|-------------|-------------|-------------|-------------|
| Electrical data | | | | | | | | |
| Standstill torque | M_0 [Nm] | 10,5 | 10,5 | 13,5 | 13,5 | 17 | 17 | 22 |
| Standstill current | I_{0rms} [A] | 6,5 | 14,1 | 8,7 | 18,6 | 10,4 | 20,0 | 13,7 |
| Mains voltage | U_N [VAC] | 230-480 | | | | | | |
| Rated speed | n_n [min ⁻¹] | — | 3000 | — | 3000 | — | 3000 | — |
| Rated torque | M_n [Nm] | — | 8,5 | — | 10,7 | — | 14 | — |
| Rated current | I_n [A] | — | 13 | — | 15,7 | — | 17,3 | — |
| Rated power | P_n [kW] | — | 2,67 | — | 3,36 | — | 4,40 | — |
| $U_N = 230V$ | Rated speed | n_n [min ⁻¹] | 3000 | — | 3000 | — | 3000 | — |
| | Rated torque | M_n [Nm] | 8,5 | — | 10,7 | — | 14 | — |
| | Rated current | I_n [A] | 5,7 | — | 7,3 | — | 9,1 | — |
| | Rated power | P_n [kW] | 2,67 | — | 3,36 | — | 4,40 | — |
| $U_N = 400V$ | Rated speed | n_n [min ⁻¹] | 3600 | — | 3600 | — | 3600 | — |
| | Rated torque | M_n [Nm] | 8 | — | 10 | — | 13,4 | — |
| | Rated current | I_n [A] | 5 | — | 6,45 | — | 8,17 | — |
| | Rated power | P_n [kW] | 3,02 | — | 3,77 | — | 5,05 | — |
| $U_N = 480V$ | Rated speed | n_n [min ⁻¹] | 3600 | — | 3600 | — | 3600 | — |
| | Rated torque | M_n [Nm] | 8 | — | 10 | — | 13,4 | — |
| | Rated current | I_n [A] | 5 | — | 6,45 | — | 8,17 | — |
| | Rated power | P_n [kW] | 3,02 | — | 3,77 | — | 5,05 | — |
| Peak current | I_{0max} [A] | 30 | 71 | 40 | 85 | 48 | 91 | 63 |
| Torque constant | K_{Trms} [Nm/A] | 1,6 | 0,74 | 1,55 | 0,73 | 1,64 | 0,86 | 1,6 |
| Voltage constant | K_{Erms} [mV/min] | 97 | 45 | 94 | 44 | 99 | 52 | 97 |
| Winding resistance Ph-Ph | R_{20} [Ω] | 2,25 | 0,52 | 1,71 | 0,38 | 1,25 | 0,36 | 0,94 |
| Winding inductance Ph-Ph | L [mH] | 19,8 | 4,5 | 16,5 | 3,1 | 12,6 | 3,3 | 9 |
| Mechanical data | | | | | | | | |
| Rotor moment of inertia | J [kgcm ²] | 8,1 | — | 9,1 | — | 11,3 | — | 13,1 |
| Static friction torque | M_R [Nm] | 0,25 | — | 0,30 | — | 0,30 | — | 0,40 |
| Thermal time constant | t_{TH} [min] | 50 | — | 55 | — | 60 | — | 75 |
| Weight standard | G [kg] | 9,8 | — | 11,2 | — | 14 | — | 17 |
| Radial load permitted at shaft end @ 3000 min ⁻¹ | F_R [N] | 640 | | | | | | |
| Axial load permitted at shaft end @ 3000 min ⁻¹ | F_A [N] | 200 | | | | | | |
| Motor number | | 00666R | 00562R | 00576R | 00633R | 00665R | 00661R | 00620R |

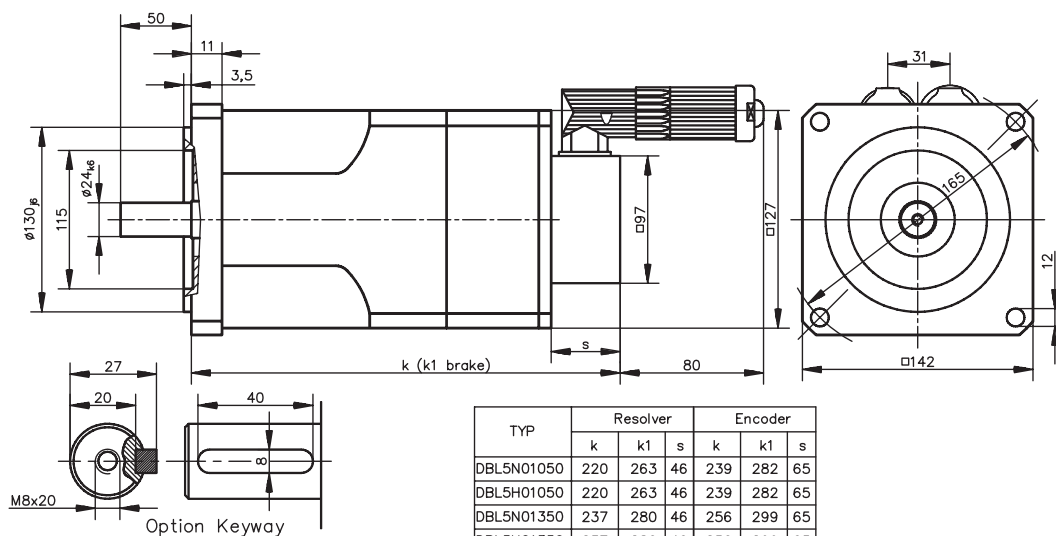
Brake data

| Data | Symbol [Unit] | Value |
|------------------------|-------------------------------|---------------|
| Holding torque | M_{BR} [Nm] | 12 |
| Operating voltage | U_{BR} [VDC] | 24 +15 / -0 % |
| electrical power | P_{BR} [W] | 18 |
| Moment of inertia | J_{BR} [kgcm ²] | 3,6 |
| Release delay time | t_{BRH} [ms] | 30-60 |
| Application delay time | t_{BRL} [ms] | 10-20 |
| Weight of the brake | G_{BR} [kg] | 1,5 |

Connections and leads

| Data | DBL5 N01050 | DBL5 H01050 | DBL5 N01350 | DBL5 H01350 | DBL5 N01700 | DBL5 H01700 | DBL5 N02200 |
|--|-----------------------------|--------------------|-----------------------|--------------------|-----------------------|--------------------|--------------------|
| Power connection | 4 + 4 poles, round, angular | | | | | | |
| Motor cable, shielded | 4 x 1,5 | 4 x 2,5 | 4 x 1,5 | 4 x 2,5 | 4 x 1,5 | 4 x 2,5 | 4 x 2,5 |
| Motor cable with control leads, shielded | 4 x 1,5 + 2 x 0,75 | 4 x 2,5 + 2 x 1 | 4 x 1,5 + 2 x 0,75 | 4 x 2,5 + 2 x 1 | 4 x 1,5 + 2 x 0,75 | 4 x 2,5 + 2 x 1 | 4 x 2,5 + 2 x 1 |
| Resolver connection | 12 poles, round, angular | | | | | | |
| Resolver cable, shielded | 4 x 2 x 0,25mm ² | | | | | | |
| Encoder connection (Option) | 17 poles, round, angular | | | | | | |
| Encoder cable, shielded | 7 x 2 x 0,25mm ² | | | | | | |

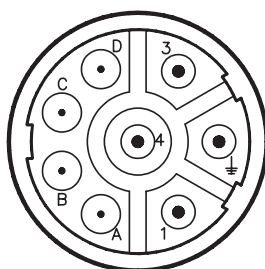
Dimensions (drawing in principle)



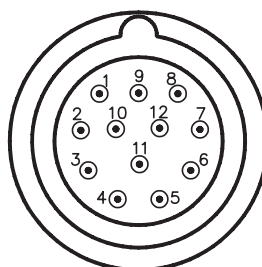
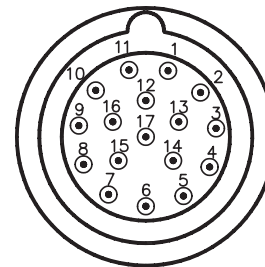
| Typ | Resolver | | | Encoder | | |
|------------|----------|-----|----|---------|-----|----|
| | k | k1 | s | k | k1 | s |
| DBL5N01050 | 220 | 263 | 46 | 239 | 282 | 65 |
| DBL5H01050 | 220 | 263 | 46 | 239 | 282 | 65 |
| DBL5N01350 | 237 | 280 | 46 | 256 | 299 | 65 |
| DBL5H01350 | 237 | 280 | 46 | 256 | 299 | 65 |
| DBL5N01700 | 271 | 314 | 46 | 290 | 333 | 65 |
| DBL5H01700 | 271 | 314 | 46 | 290 | 333 | 65 |
| DBL5N02200 | 305 | 348 | 46 | 324 | 367 | 65 |


Pin assignment

Power

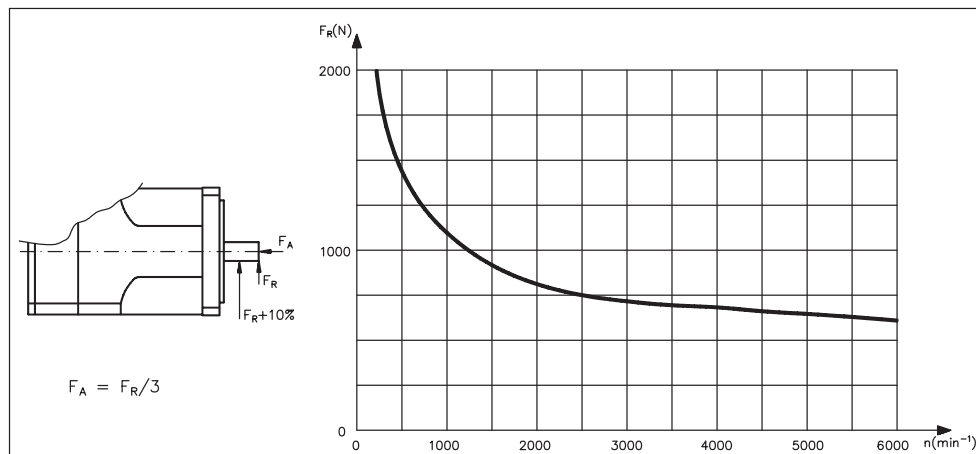


Resolver

Encoder
(option)

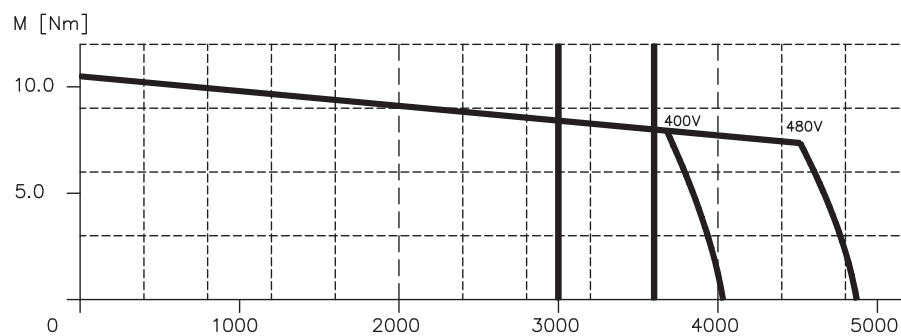
| Power connector | | Resolver connector | | Encoder connector (Option) | |
|---|-------------------------|--------------------|-------------|----------------------------|-------------------------------|
| Pin | Connection | Pin | Connection | Pin | Connection |
| 1 | U2 | 1 | n.c. | 1 | B- (Cosine) |
|  | PE | 2 | Thermostat | 2 | 0 V (power supply) |
| 3 | W2 | 3 | + Cosine | 3 | A- (Sine) |
| 4 | V2 | 4 | - Sine | 4 | U _P (power supply) |
| | | 5 | + Reference | 5 | DATA |
| A | Brake + (Option) | 6 | Thermostat | 6 | n.c. |
| B | Brake - (Option) | 7 | - Cosine | 7 | Thermostat |
| C | 2nd Thermostat (Option) | 8 | + Sine | 8 | CLOCK |
| D | 2nd Thermostat (Option) | 9 | - Reference | 9 | B+ (Cosine) |
| | | 10 | n.c. | 10 | 0 V (Sense) |
| | | 11 | n.c. | 11 | A+ (Sine) |
| | | 12 | n.c. | 12 | U _P (Sense) |
| | | | | 13 | DATA |
| | | | | 14 | Thermostat |
| | | | | 15 | CLOCK |
| | | | | 16 | n.c. |
| | | | | 17 | n.c. |

Radial-/axial forces at the shaft end

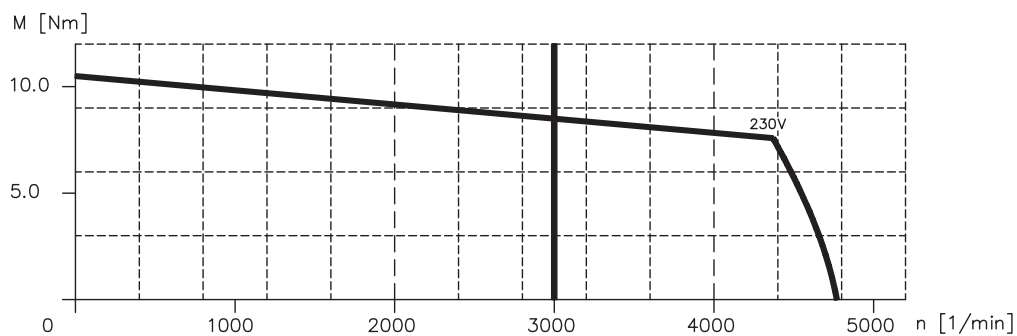


Performance curves

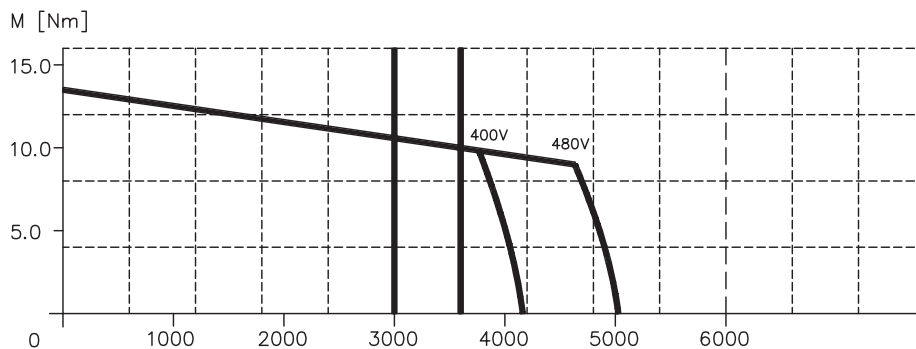
DBL5N01050



DBL5H01050

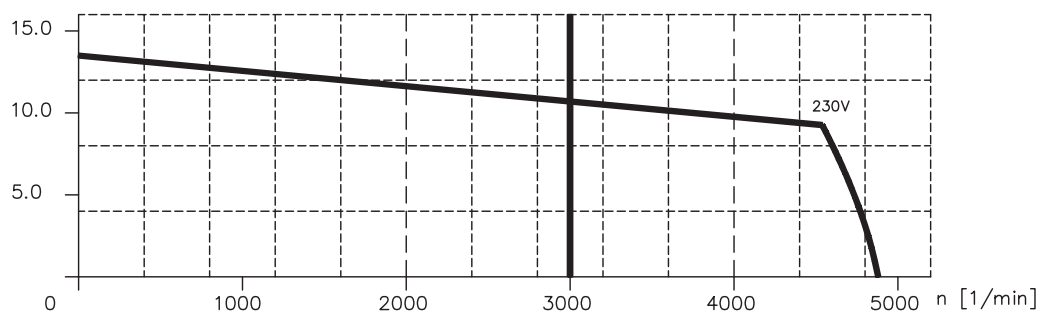


DBL5N01350



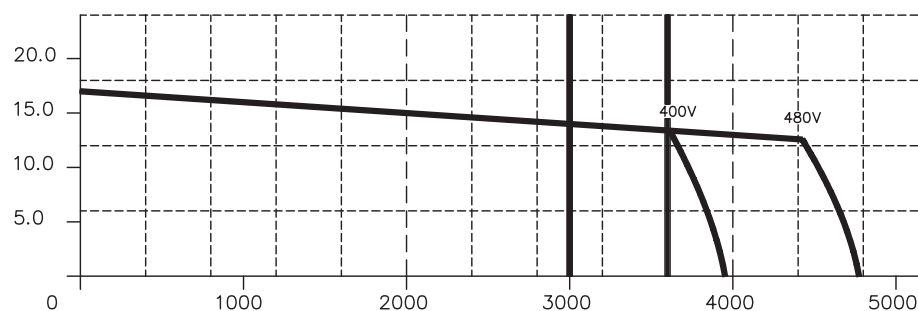
DBL5H01350

M [Nm]



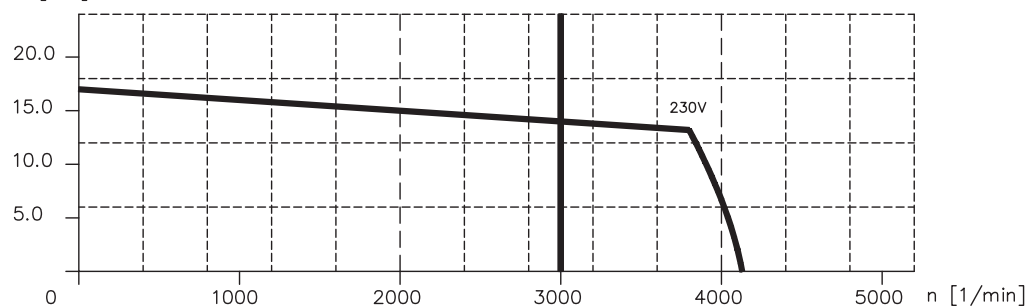
DBL5N01700

M [Nm]



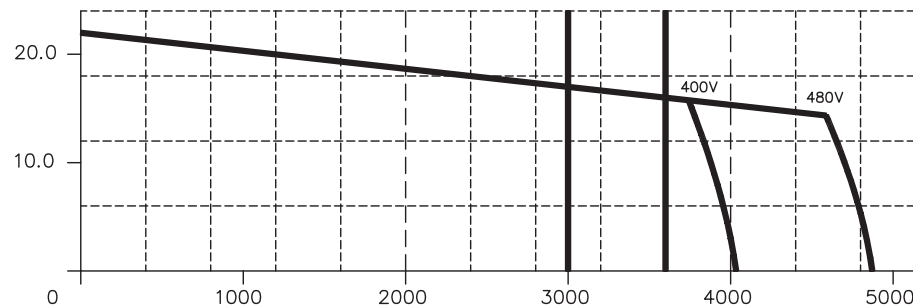
DBL5H01700

M [Nm]



DBL5N02200

M [Nm]



III.7

DBL6

Technical data

| | Data | Symbol [Unit] | DBL6 N02200 | DBL6 N02900 |
|------------------------|---|--|----------------|----------------|
| Electrical data | | | | |
| | Standstill torque | M_0 [Nm] | 22 | 29 |
| | Standstill current | I_{0rms} [A] | 15,1 | 17,5 |
| | Mains voltage | U_N [VAC] | 230-480 | |
| $U_N = 230V$ | Rated speed | n_n [min ⁻¹] | — | — |
| | Rated torque | M_n [Nm] | — | — |
| | Rated current | I_n [A] | — | — |
| | Rated power | P_n [kW] | — | — |
| $U_N = 400V$ | Rated speed | n_n [min⁻¹] | 3000 | 3000 |
| | Rated torque | M_n [Nm] | 16 | 20 |
| | Rated current | I_n [A] | 12 | 13,5 |
| | Rated power | P_n [kW] | 5,03 | 6,28 |
| $U_N = 480V$ | Rated speed | n_n [min ⁻¹] | 3600 | 3600 |
| | Rated torque | M_n [Nm] | 14,8 | 18,4 |
| | Rated current | I_n [A] | 10,1 | 11,2 |
| | Rated power | P_n [kW] | 5,58 | 6,94 |
| | Peak current | I_{0max} [A] | 69,5 | 81 |
| | Torque constant | K_{Trms} [Nm/A] | 1,46 | 1,65 |
| | Voltage constant | K_{Erms} [mV/min] | 88 | 100 |
| | Winding resistance Ph-Ph | R_{20} [Ω] | 0,72 | 0,55 |
| | Winding inductance Ph-Ph | L [mH] | 8,5 | 6,5 |
| Mechanical data | | | | |
| | Rotor moment of inertia | J [kgcm ²] | 25,1 | 38,2 |
| | Static friction torque | M_R [Nm] | 0,40 | 0,40 |
| | Thermal time constant | t_{TH} [min] | 60 | 70 |
| | Weight standard | G [kg] | 21,5 | 27 |
| | Radial load permitted at shaft end @ 3000 min ⁻¹ | F_R [N] | 680 | |
| | Axial load permitted at shaft end @ 3000 min ⁻¹ | F_A [N] | 230 | |
| | Motor number | | 00332R | 00407R |

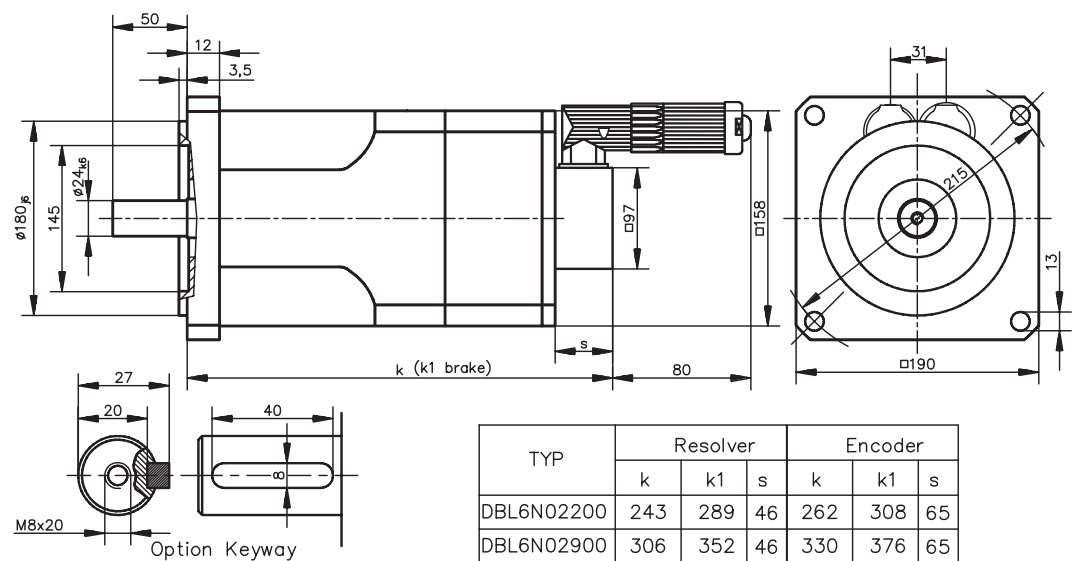
Brake data

| Data | Symbol [Unit] | Value |
|------------------------|-------------------------------|---------------|
| Holding torque | M_{BR} [Nm] | 20 |
| Operating voltage | U_{BR} [VDC] | 24 +15 / -0 % |
| electrical power | P_{BR} [W] | 22 |
| Moment of inertia | J_{BR} [kgcm ²] | 9,5 |
| Release delay time | t_{BRH} [ms] | 20-60 |
| Application delay time | t_{BRL} [ms] | 10-35 |
| Weight of the brake | G_{BR} [kg] | 2,75 |

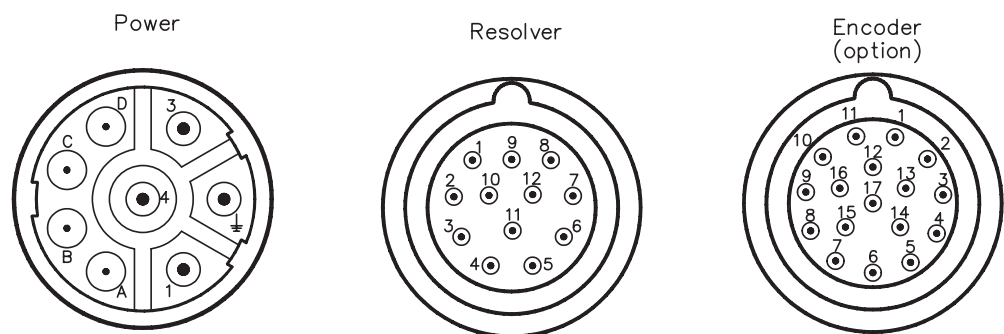
Connections and leads


| Data | DBL6 N02200 | DBL6 N02900 |
|--|-----------------------------|----------------|
| Power connection | 4 + 4 poles, round, angular | |
| Motor cable, shielded | 4 x 2,5 | |
| Motor cable with control leads, shielded | 4 x 2,5 + 2 x 1 | |
| Resolver connection | 12 poles, round, angular | |
| Resolver cable, shielded | 4 x 2 x 0,25mm ² | |
| Encoder connection (Option) | 17 poles, round, angular | |
| Encoder cable, shielded | 7 x 2 x 0,25mm ² | |

Dimensions (drawing in principle)

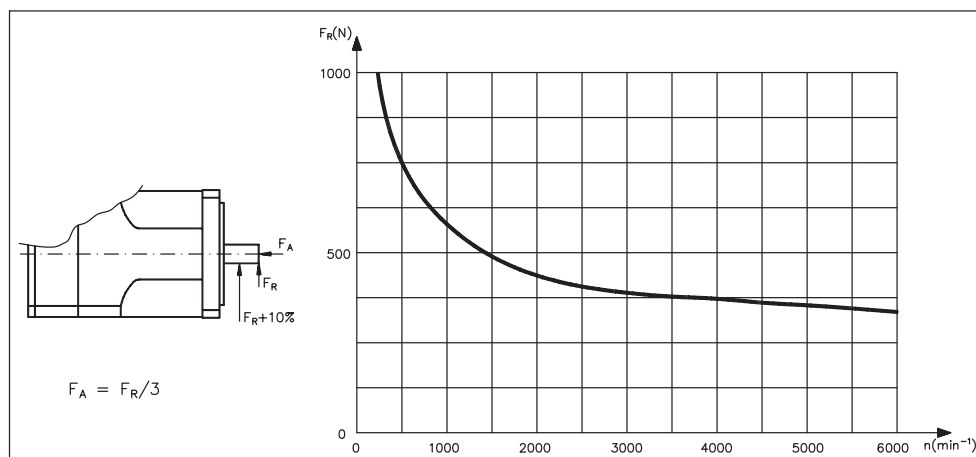


Pin assignment



| Power connector | | Resolver connector | | Encoder connector (Option) | |
|---|-------------------------|--------------------|-------------|----------------------------|-------------------------------|
| Pin | Connection | Pin | Connection | Pin | Connection |
| 1 | U2 | 1 | n.c. | 1 | B- (Cosine) |
|  | PE | 2 | Thermostat | 2 | 0 V (power supply) |
| 3 | W2 | 3 | + Cosine | 3 | A- (Sine) |
| 4 | V2 | 4 | - Sine | 4 | U _P (power supply) |
| | | 5 | + Reference | 5 | DATA |
| A | Brake + (Option) | 6 | Thermostat | 6 | n.c. |
| B | Brake - (Option) | 7 | - Cosine | 7 | Thermostat |
| C | 2nd Thermostat (Option) | 8 | + Sine | 8 | CLOCK |
| D | 2nd Thermostat (Option) | 9 | - Reference | 9 | B+ (Cosine) |
| | | 10 | n.c. | 10 | 0 V (Sense) |
| | | 11 | n.c. | 11 | A+ (Sine) |
| | | 12 | n.c. | 12 | U _P (Sense) |
| | | | | 13 | DATA |
| | | | | 14 | Thermostat |
| | | | | 15 | CLOCK |
| | | | | 16 | n.c. |
| | | | | 17 | n.c. |

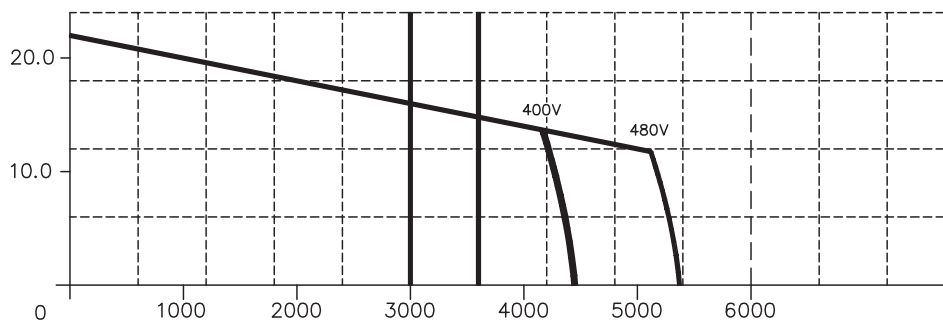
Radial-/axial forces at the shaft end



Performance curves

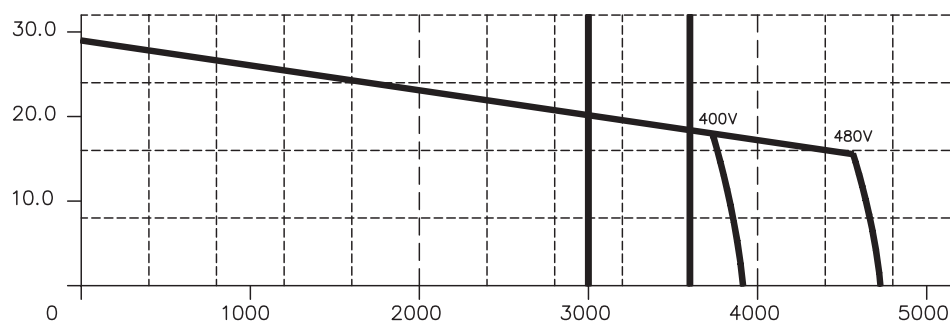
DBL6N02200

M [Nm]



DBL6N02900

M [Nm]



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III.8

DBL7

Technical data

| | Data | Symbol [Unit] | DBL7 N02600 | DBL7 N03200 | DBL7 N04000 |
|------------------------|---|----------------------------|----------------|----------------|----------------|
| Electrical data | | | | | |
| | Standstill torque | M_0 [Nm] | 26 | 32 | 40 |
| | Standstill current | I_{0rms} [A] | 17,0 | 20,0 | 23,4 |
| | Mains voltage | U_N [VAC] | 230-480 | | |
| $U_N = 230V$ | Rated speed | n_n [min ⁻¹] | — | — | — |
| | Rated torque | M_n [Nm] | — | — | — |
| | Rated current | I_n [A] | — | — | — |
| | Rated power | P_n [kW] | — | — | — |
| $U_N = 400V$ | Rated speed | n_n [min ⁻¹] | 3000 | 3000 | 3000 |
| | Rated torque | M_n [Nm] | 20 | 23 | 26 |
| | Rated current | I_n [A] | 14,1 | 15,8 | 17 |
| | Rated power | P_n [kW] | 6,28 | 7,23 | 8,17 |
| $U_N = 480V$ | Rated speed | n_n [min ⁻¹] | 3600 | 3600 | 3600 |
| | Rated torque | M_n [Nm] | 18,8 | 21 | 23,2 |
| | Rated current | I_n [A] | 12,3 | 13,1 | 13,6 |
| | Rated power | P_n [kW] | 7,09 | 7,92 | 8,75 |
| | Peak current | I_{0max} [A] | 76 | 89,8 | 94 |
| | Torque constant | K_{Trms} [Nm/A] | 1,53 | 1,6 | 1,71 |
| | Voltage constant | K_{Erms} [mV/min] | 92,5 | 97 | 103,5 |
| | Winding resistance Ph-Ph | R_{20} [Ω] | 0,46 | 0,36 | 0,3 |
| | Winding inductance Ph-Ph | L [mH] | 4,5 | 3,6 | 2,9 |
| Mechanical data | | | | | |
| | Rotor moment of inertia | J [kgcm ²] | 97,4 | 114,1 | 139,4 |
| | Static friction torque | M_R [Nm] | 0,40 | 0,50 | 0,60 |
| | Thermal time constant | t_{TH} [min] | 60 | 67 | 60 |
| | Weight standard | G [kg] | 28 | 32,5 | 40 |
| | Radial load permitted at shaft end @ 3000 min ⁻¹ | F_R [N] | 780 | | |
| | Axial load permitted at shaft end @ 3000 min ⁻¹ | F_A [N] | 360 | | |
| | Motor number | | 00335R | 00402R | 00450R |

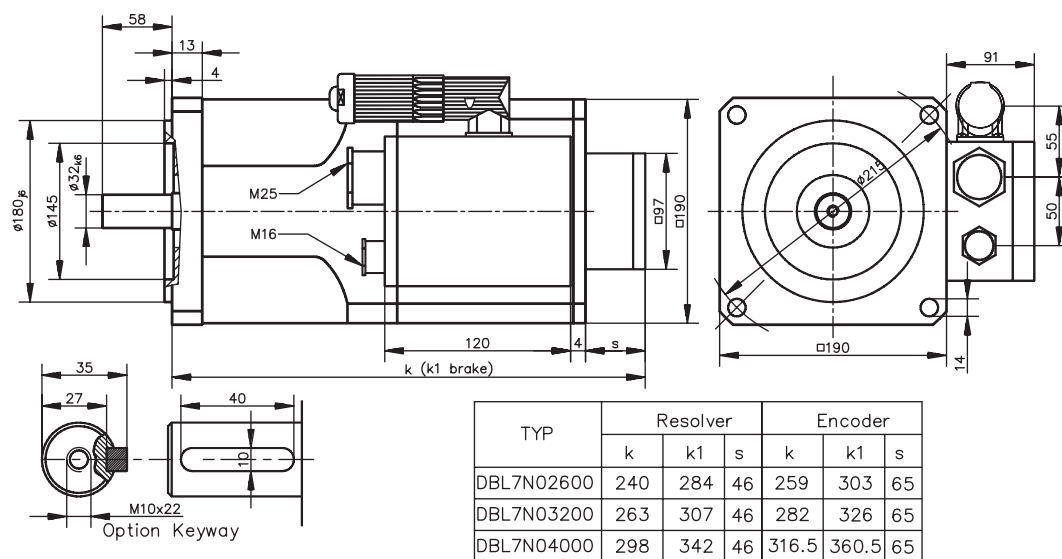
Brake data

| Data | Symbol [Unit] | Value |
|------------------------|-------------------------------|---------------|
| Holding torque | M_{BR} [Nm] | 20 |
| Operating voltage | U_{BR} [VDC] | 24 +15 / -0 % |
| electrical power | P_{BR} [W] | 22 |
| Moment of inertia | J_{BR} [kgcm ²] | 9,5 |
| Release delay time | t_{BRH} [ms] | 20-60 |
| Application delay time | t_{BRL} [ms] | 10-35 |
| Weight of the brake | G_{BR} [kg] | 3,3 |

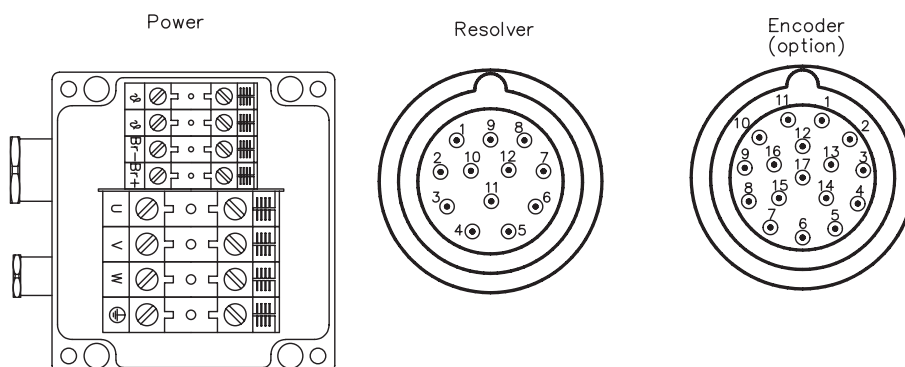
Connections and leads

| Data | DBL7 N02600 | DBL7 N03200 | DBL7 N04000 |
|--|-----------------------------|----------------|----------------|
| Power connection | Terminal box | | |
| Motor cable, shielded | 4 x 2,5 | | 4 x 4 |
| Motor cable with control leads, shielded | 4 x 2,5 + 2 x 1 | | — |
| Control leads, shielded | 4 x 1 | | |
| Resolver connection | 12 poles, round | | |
| Resolver cable, shielded | 4 x 2 x 0,25mm ² | | |
| Encoder connection (Option) | 17 poles, round | | |
| Encoder cable, shielded | 7 x 2 x 0,25mm ² | | |

Dimensions (drawing in principle)

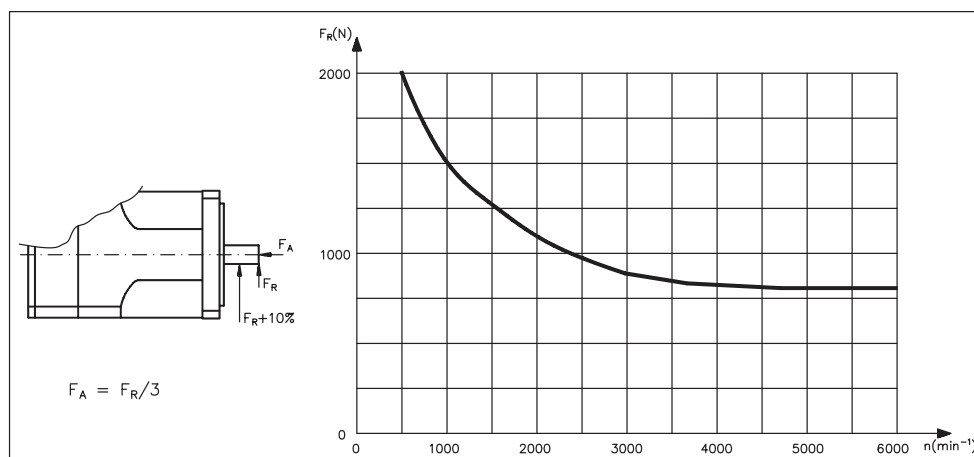


Pin assignment



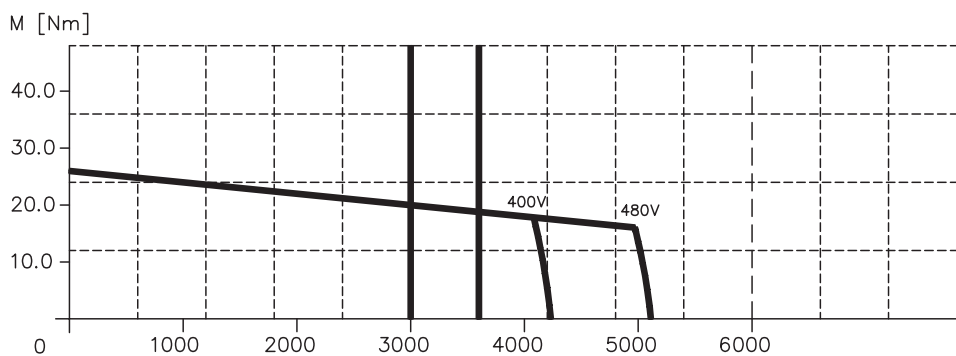
| Terminal box | | Resolver connector | | Encoder connector (Option) | |
|--------------|-------------------------|--------------------|-------------|----------------------------|-------------------------------|
| Kl. | Connection | Pin | Connection | Pin | Connection |
| U | U2 | 1 | n.c. | 1 | B- (Cosine) |
| \perp | PE | 2 | Thermostat | 2 | 0 V (power supply) |
| V | V2 | 3 | + Cosine | 3 | A- (Sine) |
| W | W2 | 4 | - Sine | 4 | U _P (power supply) |
| | | 5 | + Reference | 5 | DATA |
| (+) | Brake + (Option) | 6 | Thermostat | 6 | n.c. |
| (-) | Brake - (Option) | 7 | - Cosine | 7 | Thermostat |
| 9 | 2nd Thermostat (Option) | 8 | + Sine | 8 | CLOCK |
| 9 | 2nd Thermostat (Option) | 9 | - Reference | 9 | B+ (Cosine) |
| | | 10 | n.c. | 10 | 0 V (Sense) |
| | | 11 | n.c. | 11 | A+ (Sine) |
| | | 12 | n.c. | 12 | U _P (Sense) |
| | | | | 13 | DATA |
| | | | | 14 | Thermostat |
| | | | | 15 | CLOCK |
| | | | | 16 | n.c. |
| | | | | 17 | n.c. |

Radial-/axial forces at the shaft end

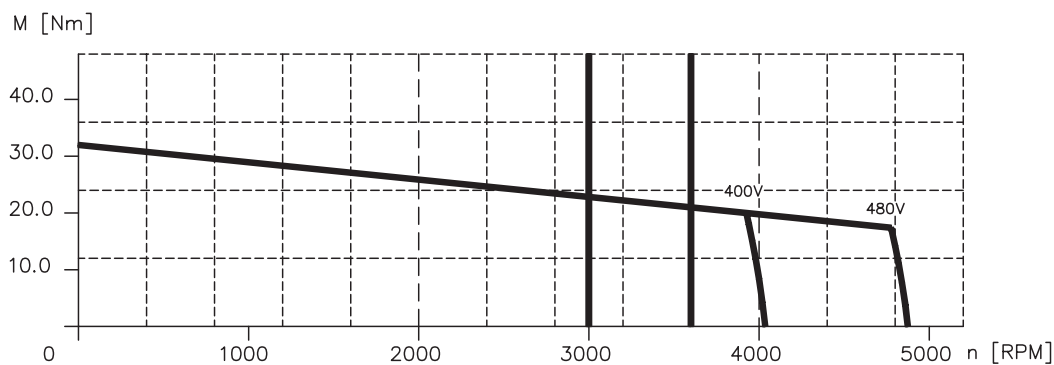


Performance curves

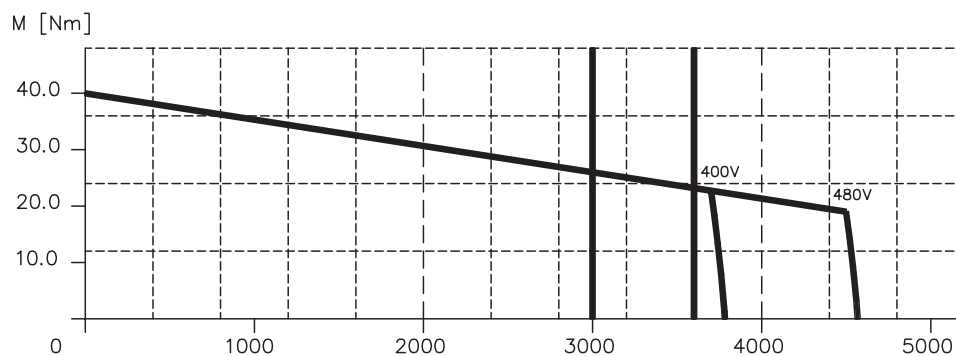
DBL7N02600



DBL7N03200



DBL7N04000



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III.9

DBL8

Technical data

| Data | | Symbol [Unit] | DBL8 N04000 | DBL8 N06800 | DBL8 L09300 | DBL8 L11500 |
|--------------------------|---|---|----------------|----------------|----------------|----------------|
| Electrical data | | | | | | |
| U _N = 230V | Standstill torque | M ₀ [Nm] | 40 | 68 | 93 | 115 |
| | Standstill current | I _{0rms} [A] | 23 | 37 | 34 | 43 |
| | Mains voltage | U _N [VAC] | 230-480 | | | |
| | Rated speed | n _n [min ⁻¹] | — | — | — | — |
| | Rated torque | M _n [Nm] | — | — | — | — |
| U _N = 400V | Rated current | I _n [A] | — | — | — | — |
| | Rated power | P _n [kW] | — | — | — | — |
| | Rated speed | n_n [min⁻¹] | 3000 | 3000 | 2000 | 2000 |
| | Rated torque | M _n [Nm] | 32 | 50 | 70 | 85 |
| U _N = 480V | Rated current | I _n [A] | 20 | 28,6 | 32 | 32,5 |
| | Rated power | P _n [kW] | 10,1 | 15,7 | 14,7 | 17,8 |
| | Rated speed | n _n [min ⁻¹] | 3600 | 3600 | — | — |
| | Rated torque | M _n [Nm] | 30,4 | 45,6 | — | — |
| U _N = 480V | Rated current | I _n [A] | 17,5 | 25 | — | — |
| | Rated power | P _n [kW] | 11,5 | 17,2 | — | — |
| | Peak current | I _{0max} [A] | 80 | 140 | 118 | 146 |
| | Torque constant | K _{Trms} [Nm/A] | 1,74 | 1,85 | 2,71 | 2,71 |
| | Voltage constant | K _{E rms} [mV/min] | 105 | 112 | 164 | 164 |
| | Winding resistance Ph-Ph | R ₂₀ [Ω] | 0,35 | 0,12 | 0,16 | 0,11 |
| | Winding inductance Ph-Ph | L [mH] | 7,5 | 3,4 | 4,4 | 3,9 |
| Mechanical data | | | | | | |
| | Rotor moment of inertia | J [kgcm ²] | 71,1 | 113,6 | 153 | 190 |
| | Static friction torque | M _R [Nm] | 0,70 | 0,70 | 0,80 | 0,80 |
| | Thermal time constant | t _{TH} [min] | 65 | 65 | 79 | 90 |
| | Weight standard | G [kg] | 43 | 54 | 74 | 93 |
| | Radial load permitted at shaft end @ 2000 min ⁻¹ | F _R [N] | 1800 | | | |
| | Axial load permitted at shaft end @ 2000 min ⁻¹ | F _A [N] | 400 | | | |
| Motor number | | | 00690R | 00531R | 00672R | 00668R |

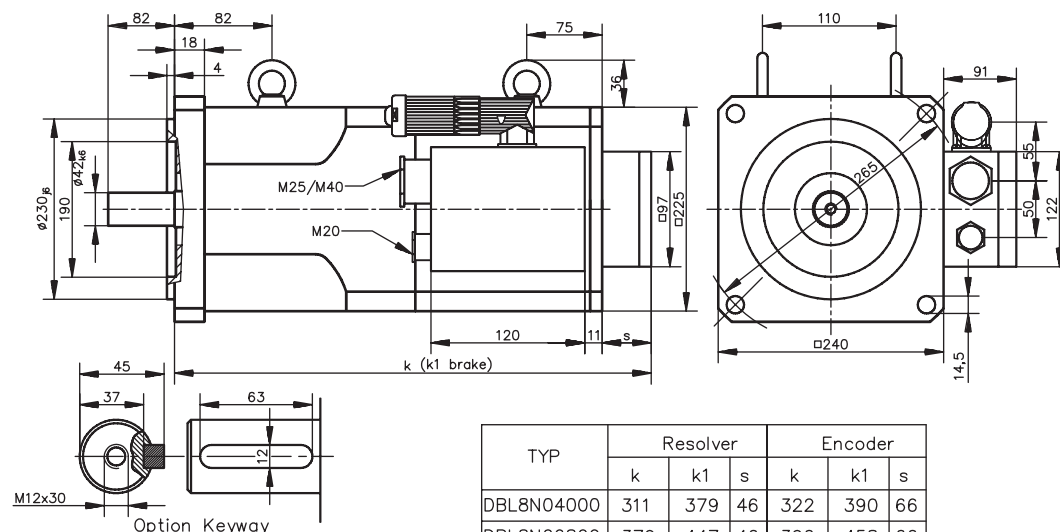
Brake data

| Data | Symbol [Unit] | Value |
|------------------------|--------------------------------------|---------------|
| Holding torque | M _{BR} [Nm] | 60 |
| Operating voltage | U _{BR} [VDC] | 24 +15 / -0 % |
| electrical power | P _{BR} [W] | 36 |
| Moment of inertia | J _{BR} [kgcm ²] | 57,5 |
| Release delay time | t _{BRH} [ms] | 150 |
| Application delay time | t _{BRL} [ms] | 40 |
| Weight of the brake | G _{BR} [kg] | 5,4 |

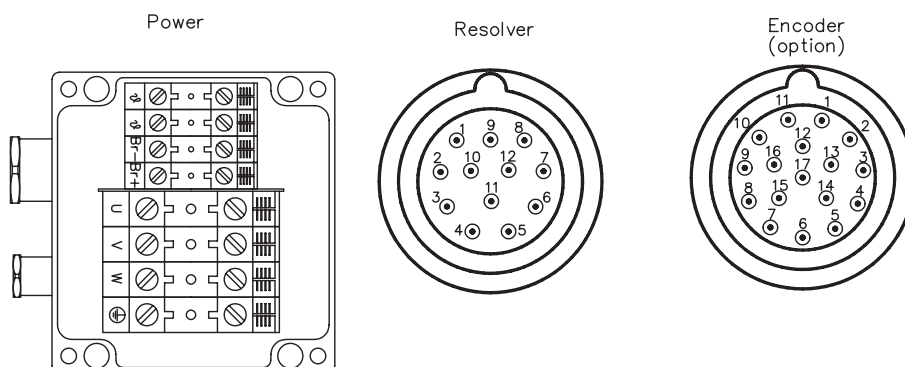
Connections and leads




| Data | DBL8 N04000 | DBL8 N06800 | DBL8 L09300 | DBL8 L11500 |
|-----------------------------|-----------------------------|----------------|----------------|----------------|
| Power connection | Terminal box | | | |
| Motor cable, shielded | 4 x 4 | 4 x 10 | | |
| Control leads, shielded | 4 x 1 | | | |
| Resolver connection | 12 poles, round | | | |
| Resolver cable, shielded | 4 x 2 x 0,25mm ² | | | |
| Encoder connection (Option) | 17 poles, round | | | |
| Encoder cable, shielded | 7 x 2 x 0.25mm ² | | | |

Dimensions (drawing in principle)

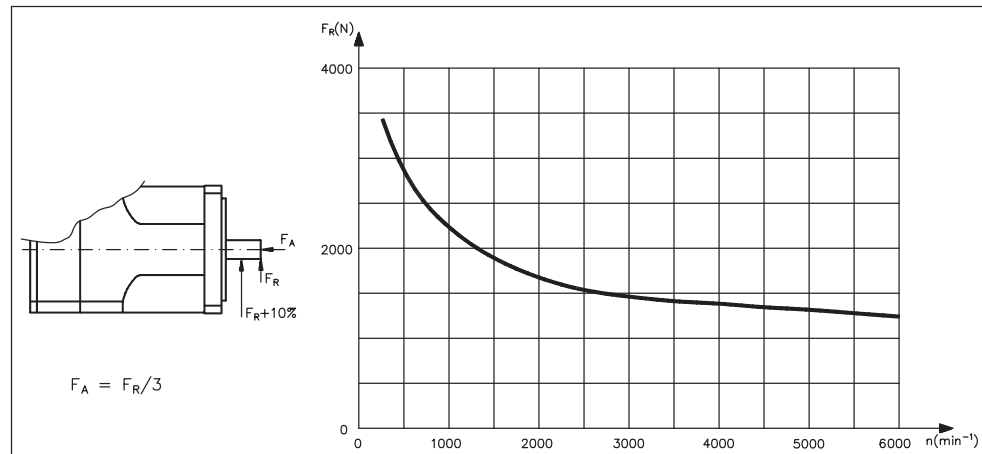


Pin assignment



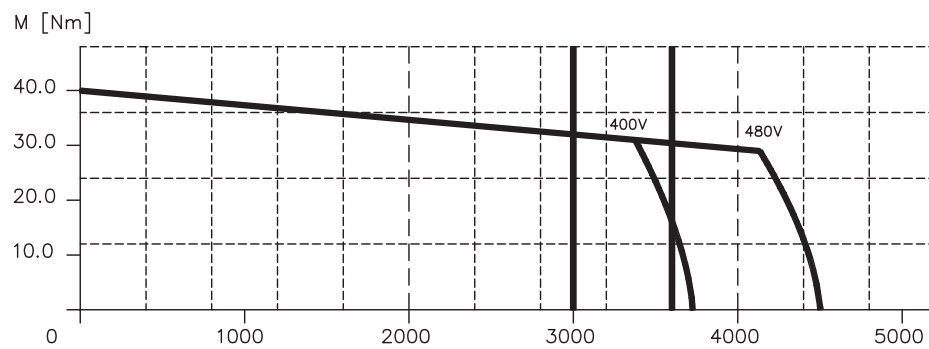
| Terminal box | | Resolver connector | | Encoder connector (Option) | |
|---|-------------------------|--------------------|-------------|----------------------------|-------------------------------|
| Kl. | Connection | Pin | Connection | Pin | Connection |
| U | U2 | 1 | n.c. | 1 | B- (Cosine) |
|  | PE | 2 | Thermostat | 2 | 0 V (power supply) |
| V | V2 | 3 | + Cosine | 3 | A- (Sine) |
| W | W2 | 4 | - Sine | 4 | U _P (power supply) |
| | | 5 | + Reference | 5 | DATA |
| (+) | Brake + (Option) | 6 | Thermostat | 6 | n.c. |
| (-) | Brake - (Option) | 7 | - Cosine | 7 | Thermostat |
|  | 2nd Thermostat (Option) | 8 | + Sine | 8 | CLOCK |
|  | 2nd Thermostat (Option) | 9 | - Reference | 9 | B+ (Cosine) |
| | | 10 | n.c. | 10 | 0 V (Sense) |
| | | 11 | n.c. | 11 | A+ (Sine) |
| | | 12 | n.c. | 12 | U _P (Sense) |
| | | | | 13 | DATA |
| | | | | 14 | Thermostat |
| | | | | 15 | CLOCK |
| | | | | 16 | n.c. |
| | | | | 17 | n.c. |

Radial-/axial forces at the shaft end

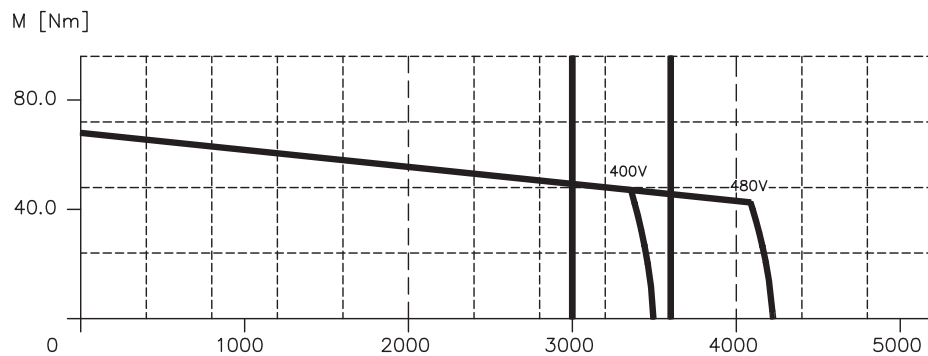


Performance curves

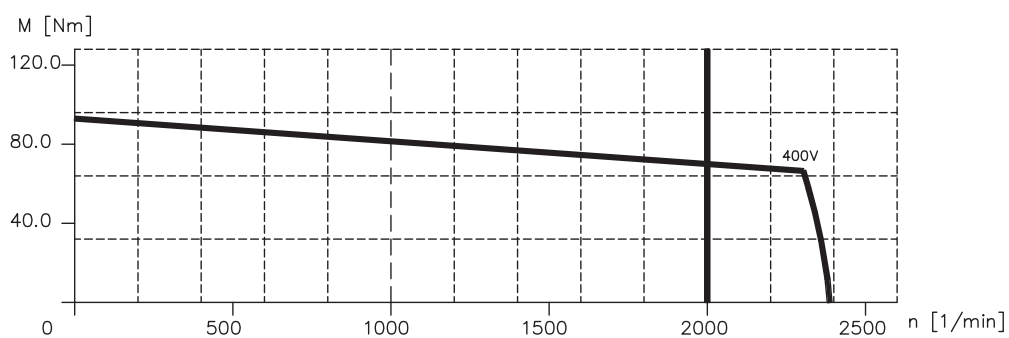
DBL8N04000



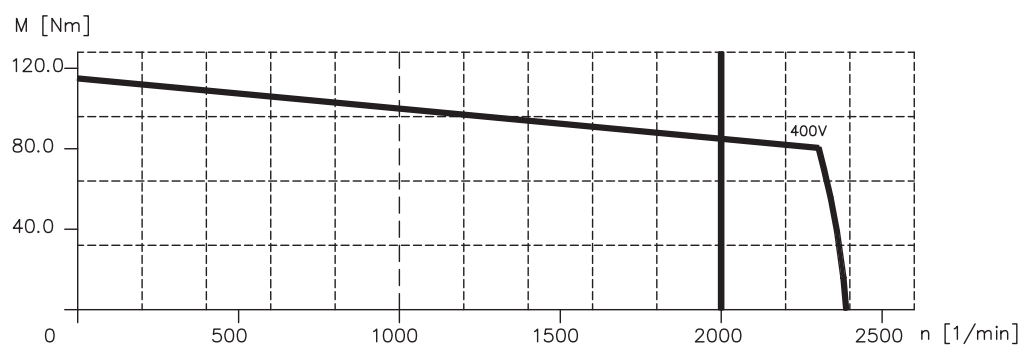
DBL8N06800



DBL8L09300



DBL8L11500



III.10

DBK4

Technical data

| Data | | Symbol [Unit] | DBK4 N00100 | DBK4 H00100 | DBK4 N00160 | DBK4 H00160 |
|--------------------------|---|-------------------------------------|----------------|----------------|----------------|----------------|
| Electrical data | | | | | | |
| U _N = 230V | Standstill torque | M ₀ [Nm] | 1 | 1 | 1,6 | 1,6 |
| | Standstill current | I _{0rms} [A] | 1,1 | 1,9 | 1,1 | 1,9 |
| | Mains voltage | U _N [VAC] | 230-480 | | | |
| | Rated speed | n _n [min ⁻¹] | — | 3000 | — | 3000 |
| | Rated torque | M _n [Nm] | — | 0,9 | — | 1,4 |
| U _N = 400V | Rated current | I _n [A] | — | 1,85 | — | 1,7 |
| | Rated power | P _n [kW] | — | 0,28 | — | 0,44 |
| | Rated speed | n _n [min ⁻¹] | 3000 | — | 3000 | — |
| | Rated torque | M _n [Nm] | 0,9 | — | 1,4 | — |
| U _N = 480V | Rated current | I _n [A] | 1,06 | — | 1 | — |
| | Rated power | P _n [kW] | 0,28 | — | 0,44 | — |
| | Rated speed | n _n [min ⁻¹] | 3600 | — | 3600 | — |
| | Rated torque | M _n [Nm] | 0,88 | — | 1,35 | — |
| | Rated current | I _n [A] | 0,95 | — | 0,91 | — |
| | Rated power | P _n [kW] | 0,33 | — | 0,5 | — |
| | Peak current | I _{0max} [A] | 5 | 8,7 | 4,9 | 7,1 |
| | Torque constant | K _{Trms} [Nm/A] | 0,93 | 0,53 | 1,49 | 0,84 |
| | Voltage constant | K _{E rms} [mV/min] | 56 | 32 | 90 | 51 |
| | Winding resistance Ph-Ph | R ₂₀ [Ω] | 38 | 13 | 25 | 7,6 |
| | Winding inductance Ph-Ph | L [mH] | 70 | 24 | 68 | 18 |
| Mechanical data | | | | | | |
| | Rotor moment of inertia | J [kgcm ²] | 0,79 | | 1,28 | |
| | Static friction torque | M _R [Nm] | 0,10 | | 0,13 | |
| | Thermal time constant | t _{TH} [min] | 45 | | 50 | 55 |
| | Weight standard | G [kg] | 3 | | | |
| | Radial load permitted at shaft end @ 3000 min ⁻¹ | F _R [N] | 590 | | | |
| | Axial load permitted at shaft end @ 3000 min ⁻¹ | F _A [N] | 180 | | | |
| | Motor number | | 00259R | 00017R | 00441R | 00347R |

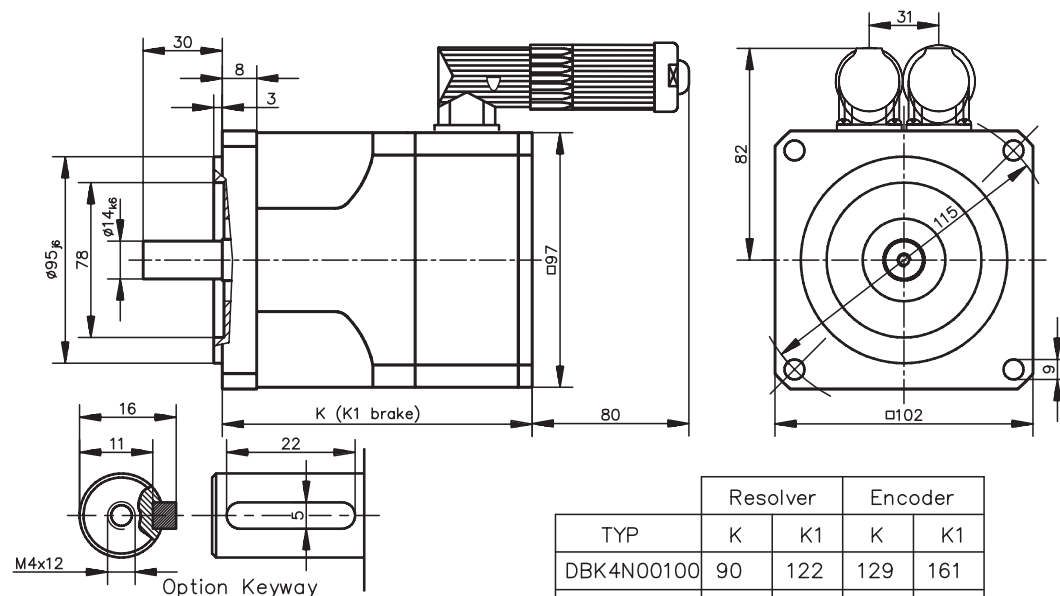
Brake data

| Data | Symbol [Unit] | Value |
|------------------------|--------------------------------------|---------------|
| Holding torque | M _{BR} [Nm] | 2,5 |
| Operating voltage | U _{BR} [VDC] | 24 +15 / -0 % |
| electrical power | P _{BR} [W] | 12 |
| Moment of inertia | J _{BR} [kgcm ²] | 0,38 |
| Release delay time | t _{BRH} [ms] | 10-15 |
| Application delay time | t _{BRL} [ms] | 10-15 |
| Weight of the brake | G _{BR} [kg] | 0,45 |

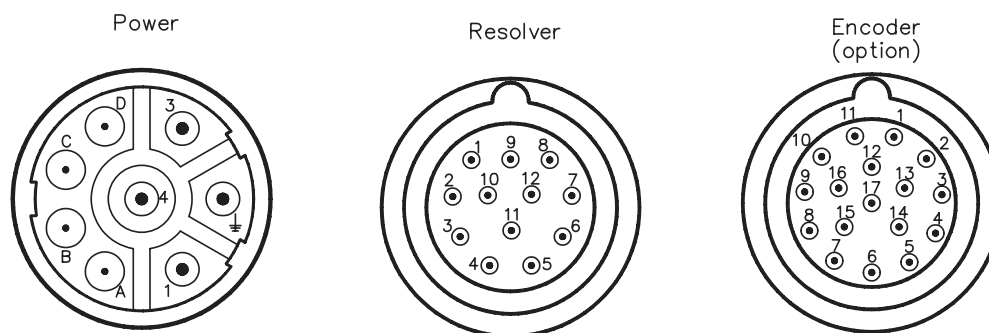
Connections and leads

| Data | DBK4 N00100 | DBK4 H00100 | DBK4 N00160 | DBK4 H00160 |
|--|-----------------------------|----------------|----------------|----------------|
| Power connection | 4 + 4 poles, round, angular | | | |
| Motor cable, shielded | 4 x 1 | | | |
| Motor cable with control leads, shielded | 4 x 1 + 2 x 0,75 | | | |
| Resolver connection | 12 poles, round, angular | | | |
| Resolver cable, shielded | 4 x 2 x 0,25mm ² | | | |
| Encoder connection (Option) | 17 poles, round, angular | | | |
| Encoder cable, shielded | 7 x 2 x 0,25mm ² | | | |

Dimensions (drawing in principle)

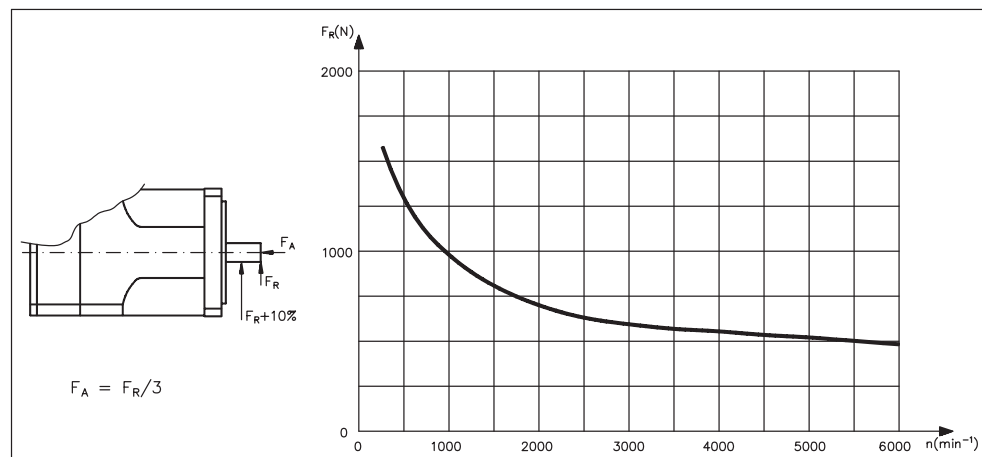


Pin assignment



| Power connector | | Resolver connector | | Encoder connector (Option) | |
|-----------------|-------------------------|--------------------|-------------|----------------------------|-------------------------------|
| Pin | Connection | Pin | Connection | Pin | Connection |
| 1 | U2 | 1 | n.c. | 1 | B- (Cosine) |
| 2 | PE | 2 | Thermostat | 2 | 0 V (power supply) |
| 3 | W2 | 3 | + Cosine | 3 | A- (Sine) |
| 4 | V2 | 4 | - Sine | 4 | U _P (power supply) |
| | | 5 | + Reference | 5 | DATA |
| A | Brake + (Option) | 6 | Thermostat | 6 | n.c. |
| B | Brake - (Option) | 7 | - Cosine | 7 | Thermostat |
| C | 2nd Thermostat (Option) | 8 | + Sine | 8 | CLOCK |
| D | 2nd Thermostat (Option) | 9 | - Reference | 9 | B+ (Cosine) |
| | | 10 | n.c. | 10 | 0 V (Sense) |
| | | 11 | n.c. | 11 | A+ (Sine) |
| | | 12 | n.c. | 12 | U _P (Sense) |
| | | | | 13 | DATA |
| | | | | 14 | Thermostat |
| | | | | 15 | CLOCK |
| | | | | 16 | n.c. |
| | | | | 17 | n.c. |

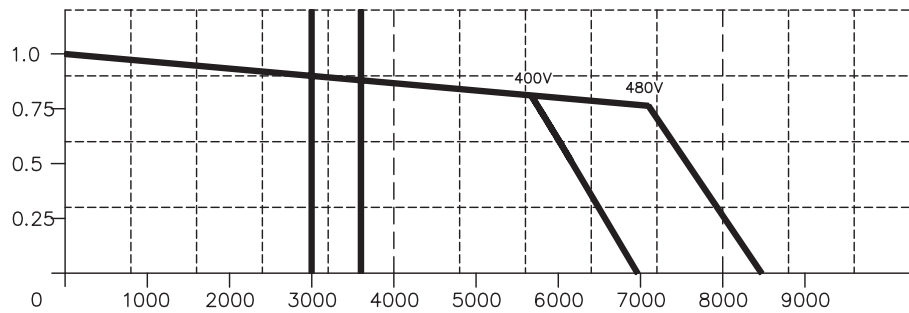
Radial-/axial forces at the shaft end



Performance curves

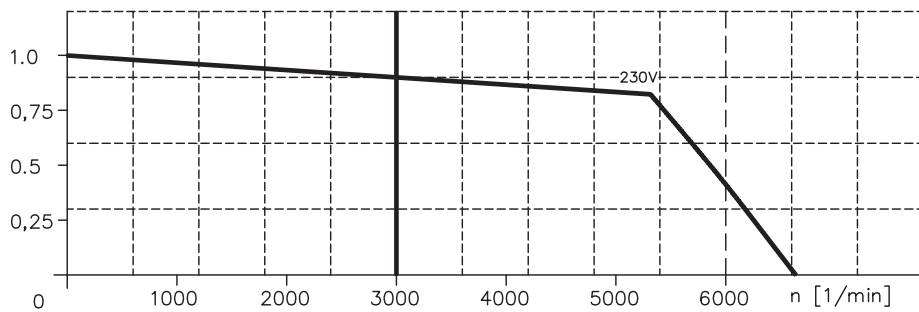
DBK4N00100

M [Nm]

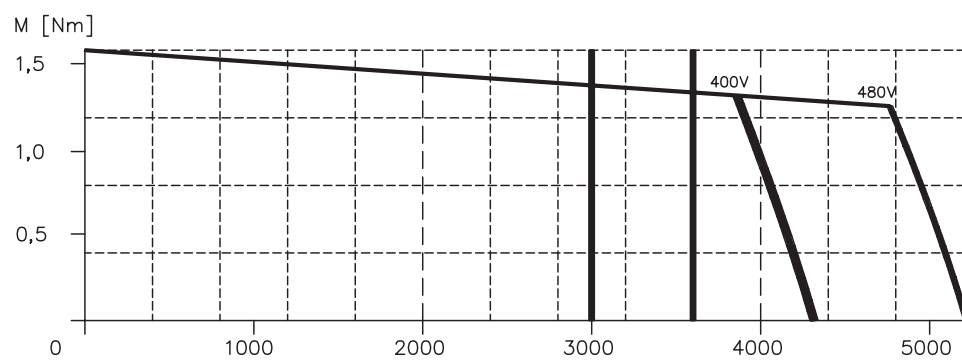


DBK4H00100

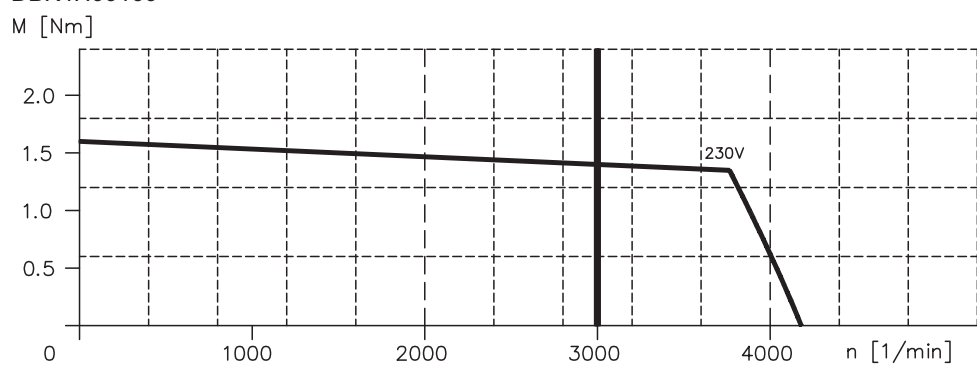
M [Nm]



DBK4N00160



DBK4H00160



III.11

DBK5

Technical data

| | Data | Symbol [Unit] | DBK5 N00210 | DBK5 H00210 | DBK5 N00430 | DBK5 H00430 |
|------------------------|---|----------------------------|----------------|----------------|----------------|----------------|
| Electrical data | | | | | | |
| | Standstill torque | M_0 [Nm] | 2,1 | 2,1 | 4,3 | 4,3 |
| | Standstill current | I_{0rms} [A] | 1,5 | 4 | 2,9 | 5 |
| | Mains voltage | U_N [VAC] | 230-480 | | | |
| $U_N = 230V$ | Rated speed | n_n [min ⁻¹] | — | 3000 | — | 3000 |
| | Rated torque | M_n [Nm] | — | 1,9 | — | 3,9 |
| | Rated current | I_n [A] | — | 3,94 | — | 4,8 |
| | Rated power | P_n [kW] | — | 0,60 | — | 1,23 |
| $U_N = 400V$ | Rated speed | n_n [min ⁻¹] | 3000 | — | 3000 | — |
| | Rated torque | M_n [Nm] | 1,9 | — | 3,9 | — |
| | Rated current | I_n [A] | 1,5 | — | 2,8 | — |
| | Rated power | P_n [kW] | 0,60 | — | 1,23 | — |
| $U_N = 480V$ | Rated speed | n_n [min ⁻¹] | 3600 | — | 3600 | — |
| | Rated torque | M_n [Nm] | 1,8 | — | 3,8 | — |
| | Rated current | I_n [A] | 1,32 | — | 2,55 | — |
| | Rated power | P_n [kW] | 0,68 | — | 1,43 | — |
| | Peak current | I_{0max} [A] | 7 | 14,6 | 13 | 22,5 |
| | Torque constant | K_{Trms} [Nm/A] | 1,36 | 0,52 | 1,49 | 0,87 |
| | Voltage constant | K_{Erms} [mV/min] | 83 | 32 | 90 | 53 |
| | Winding resistance Ph-Ph | R_{20} [Ω] | 22 | 3,1 | 7,1 | 2,2 |
| | Winding inductance Ph-Ph | L [mH] | 60 | 10 | 32 | 10 |
| Mechanical data | | | | | | |
| | Rotor moment of inertia | J [kgcm ²] | 4,13 | | 5,78 | |
| | Static friction torque | M_R [Nm] | 0,15 | | 0,20 | |
| | Thermal time constant | t_{TH} [min] | 33 | | 34 | |
| | Weight standard | G [kg] | 3,9 | | 6,8 | |
| | Radial load permitted at shaft end @ 3000 min ⁻¹ | F_R [N] | 640 | | | |
| | Axial load permitted at shaft end @ 3000 min ⁻¹ | F_A [N] | 200 | | | |
| | Motor number | | 00374R | 00549R | 00375R | 00345R |

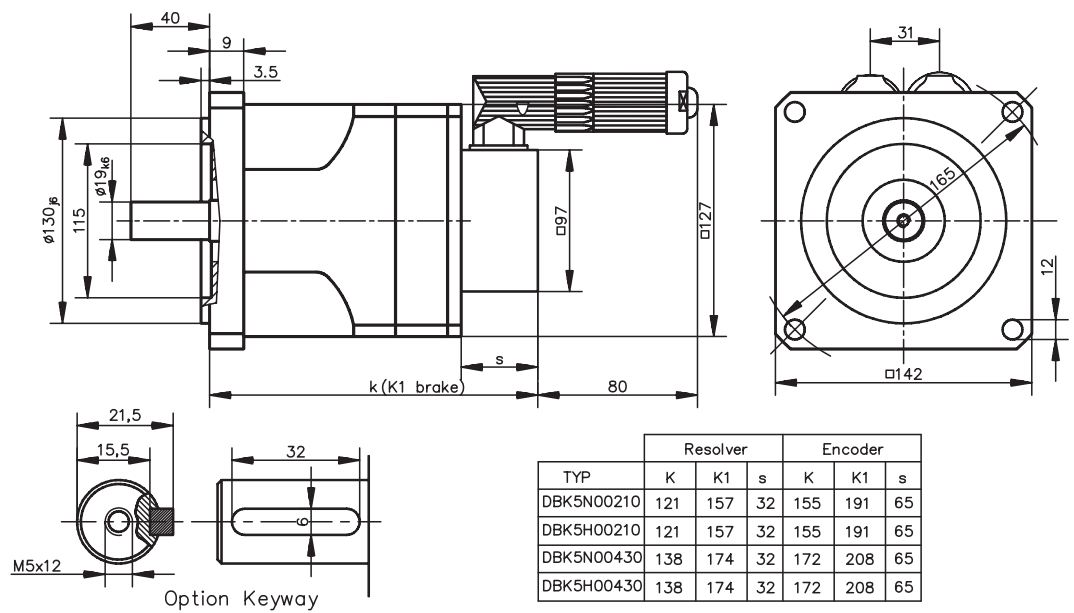
Brake data

| Data | Symbol [Unit] | Value |
|------------------------|-------------------------------|---------------|
| Holding torque | M_{BR} [Nm] | 5 |
| Operating voltage | U_{BR} [VDC] | 24 +15 / -0 % |
| electrical power | P_{BR} [W] | 16 |
| Moment of inertia | J_{BR} [kgcm ²] | 1,06 |
| Release delay time | t_{BRH} [ms] | 10-30 |
| Application delay time | t_{BRL} [ms] | 5-15 |
| Weight of the brake | G_{BR} [kg] | 0,75 |

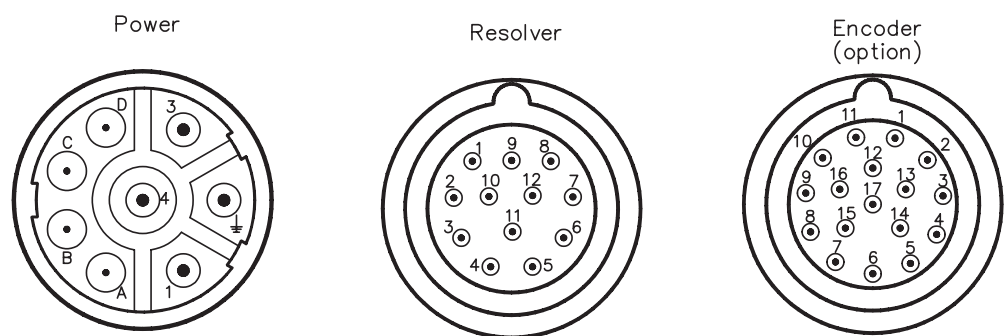
Connections and leads

| Data | DBK5 N00210 | DBK5 H00210 | DBK5 N00430 | DBK5 H00430 |
|--|-----------------------------|----------------|----------------|----------------|
| Power connection | 4 + 4 poles, round, angular | | | |
| Motor cable, shielded | 4 x 1 | | | |
| Motor cable with control leads, shielded | 4 x 1 + 2 x 0,75 | | | |
| Resolver connection | 12 poles, round, angular | | | |
| Resolver cable, shielded | 4 x 2 x 0,25mm ² | | | |
| Encoder connection (Option) | 17 poles, round, angular | | | |
| Encoder cable, shielded | 7 x 2 x 0,25mm ² | | | |

Dimensions (drawing in principle)

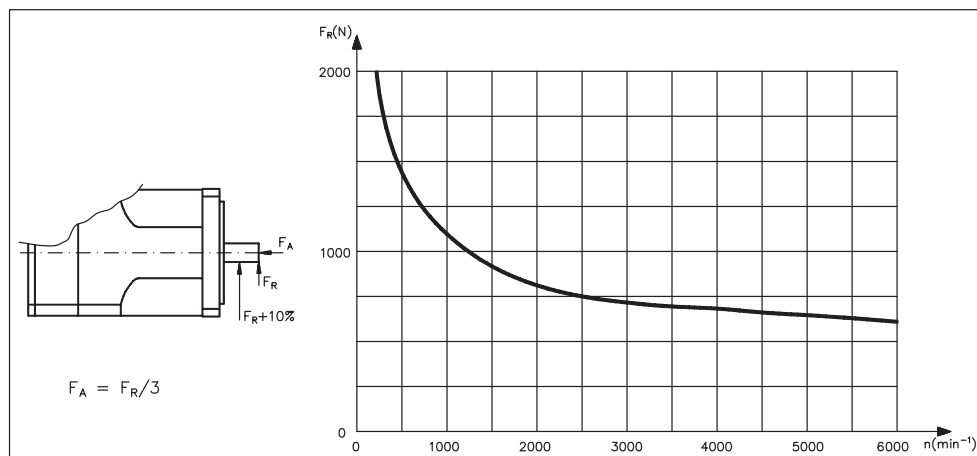


Pin assignment



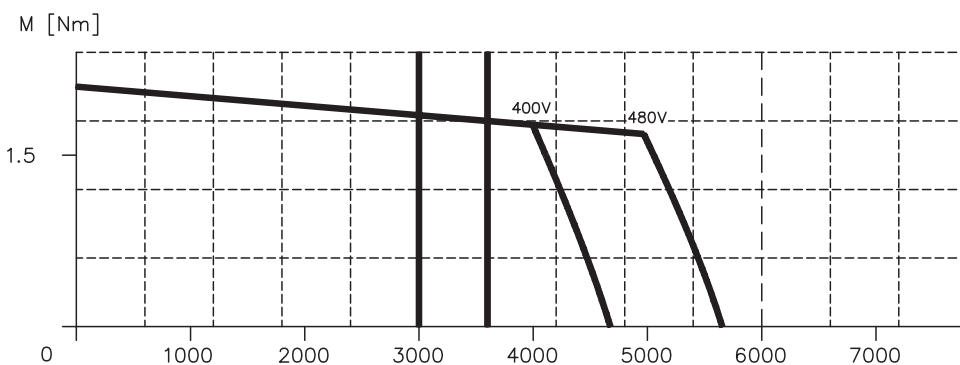
| Power connector | | Resolver connector | | Encoder connector (Option) | |
|-----------------|-------------------------|--------------------|-------------|----------------------------|-------------------------------|
| Pin | Connection | Pin | Connection | Pin | Connection |
| 1 | U2 | 1 | n.c. | 1 | B- (Cosine) |
| 2 | PE | 2 | Thermostat | 2 | 0 V (power supply) |
| 3 | W2 | 3 | + Cosine | 3 | A- (Sine) |
| 4 | V2 | 4 | - Sine | 4 | U _P (power supply) |
| | | 5 | + Reference | 5 | DATA |
| A | Brake + (Option) | 6 | Thermostat | 6 | n.c. |
| B | Brake - (Option) | 7 | - Cosine | 7 | Thermostat |
| C | 2nd Thermostat (Option) | 8 | + Sine | 8 | CLOCK |
| D | 2nd Thermostat (Option) | 9 | - Reference | 9 | B+ (Cosine) |
| | | 10 | n.c. | 10 | 0 V (Sense) |
| | | 11 | n.c. | 11 | A+ (Sine) |
| | | 12 | n.c. | 12 | U _P (Sense) |
| | | | | 13 | DATA |
| | | | | 14 | Thermostat |
| | | | | 15 | CLOCK |
| | | | | 16 | n.c. |
| | | | | 17 | n.c. |

Radial-/axial forces at the shaft end

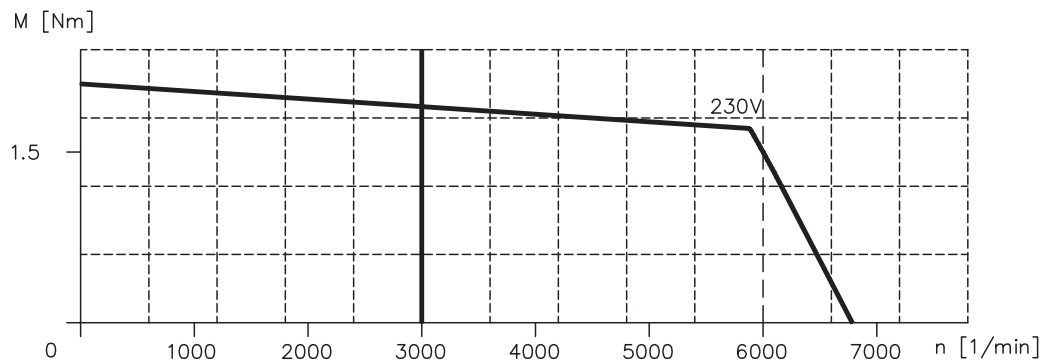


Performance curves

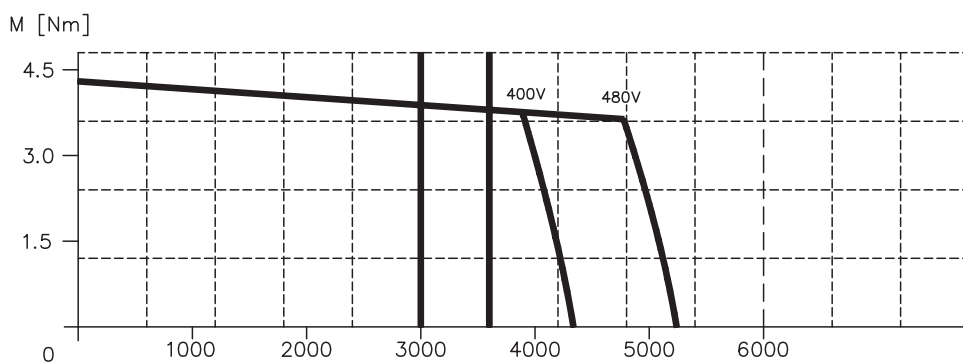
DBK5N00210



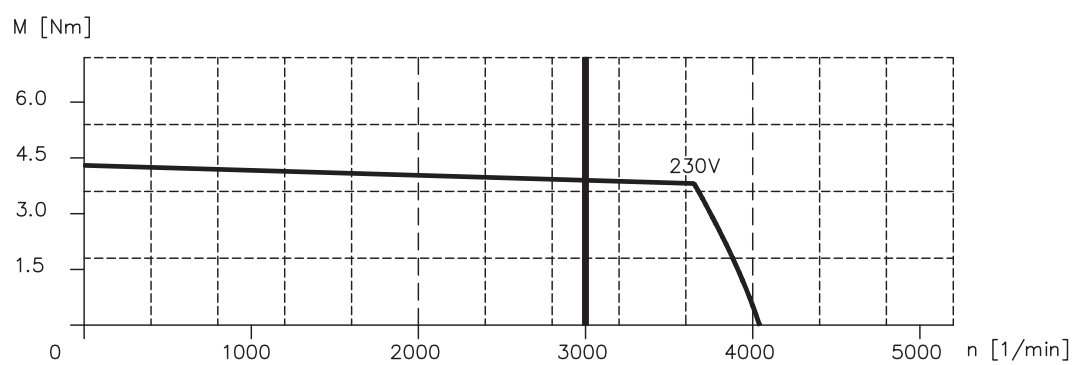
DBK5H00210



DBK5N00430



DBK5H00430



III.12

DBK6

Technical data

| Data | | Symbol [Unit] | DBK6 N00350 | DBK6 N00700 |
|------------------------|---|----------------------------|----------------|----------------|
| Electrical data | | | | |
| | Standstill torque | M_0 [Nm] | 3,5 | 7 |
| | Standstill current | I_{0rms} [A] | 2,8 | 5 |
| | Mains voltage | U_N [VAC] | 230-480 | |
| $U_N = 230V$ | Rated speed | n_n [min ⁻¹] | — | — |
| | Rated torque | M_n [Nm] | — | — |
| | Rated current | I_n [A] | — | — |
| | Rated power | P_n [kW] | — | — |
| $U_N = 400V$ | Rated speed | n_n [min ⁻¹] | 3000 | 3000 |
| | Rated torque | M_n [Nm] | 3 | 6 |
| | Rated current | I_n [A] | 2,7 | 4,6 |
| | Rated power | P_n [kW] | 0,94 | 1,89 |
| $U_N = 480V$ | Rated speed | n_n [min ⁻¹] | 3600 | 3600 |
| | Rated torque | M_n [Nm] | 2,9 | 5,7 |
| | Rated current | I_n [A] | 2,3 | 4,1 |
| | Rated power | P_n [kW] | 1,09 | 2,15 |
| | Peak current | I_{0max} [A] | 13 | 23 |
| | Torque constant | K_{Trms} [Nm/A] | 1,27 | 1,39 |
| | Voltage constant | K_{Erms} [mV/min] | 77 | 84 |
| | Winding resistance Ph-Ph | R_{20} [Ω] | 12 | 4,4 |
| | Winding inductance Ph-Ph | L [mH] | 56 | 34 |
| Mechanical data | | | | |
| | Rotor moment of inertia | J [kgcm ²] | 8 | 11,35 |
| | Static friction torque | M_R [Nm] | 0,30 | 0,30 |
| | Thermal time constant | t_{TH} [min] | 31 | 38 |
| | Weight standard | G [kg] | 5,5 | 8,7 |
| | Radial load permitted at shaft end @ 3000 min ⁻¹ | F_R [N] | 650 | |
| | Axial load permitted at shaft end @ 3000 min ⁻¹ | F_A [N] | 200 | |
| | Motor number | | 00476R | 00356R |

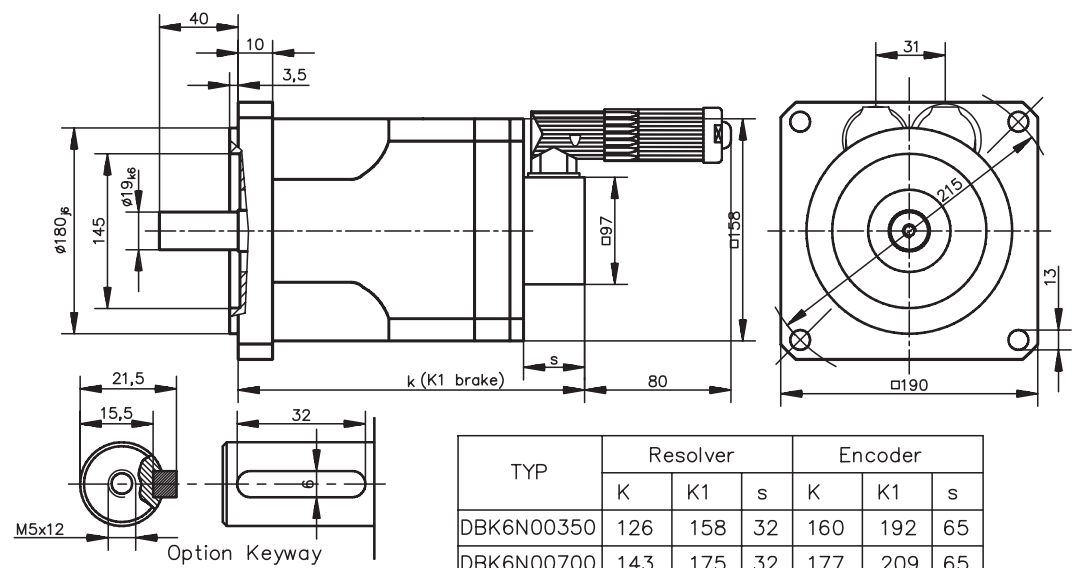
Brake data

| Data | Symbol [Unit] | Value |
|------------------------|-------------------------------|---------------|
| Holding torque | M_{BR} [Nm] | 5 |
| Operating voltage | U_{BR} [VDC] | 24 +15 / -0 % |
| electrical power | P_{BR} [W] | 16 |
| Moment of inertia | J_{BR} [kgcm ²] | 1,06 |
| Release delay time | t_{BRH} [ms] | 10-30 |
| Application delay time | t_{BRL} [ms] | 5-15 |
| Weight of the brake | G_{BR} [kg] | 0,75 |

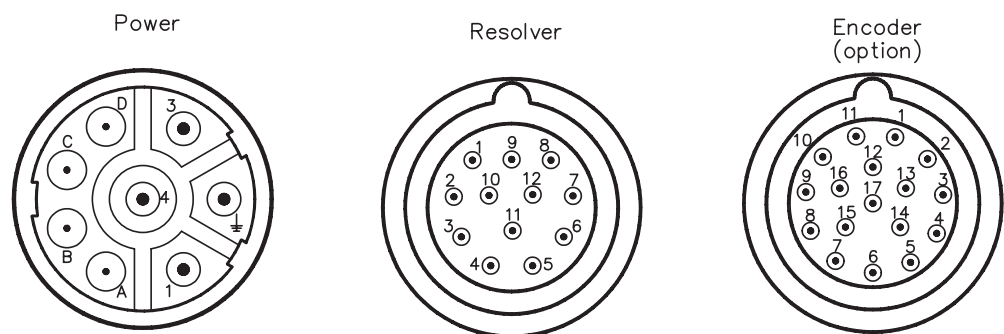
Connections and leads


| Data | DBK6 N00350 | DBK6 N00700 |
|--|-----------------------------|----------------|
| Power connection | 4 + 4 poles, round, angular | |
| Motor cable, shielded | 4 x 1 | |
| Motor cable with control leads, shielded | 4 x 1 + 2 x 0,75 | |
| Resolver connection | 12 poles, round, angular | |
| Resolver cable, shielded | 4 x 2 x 0,25mm ² | |
| Encoder connection (Option) | 17 poles, round, angular | |
| Encoder cable, shielded | 7 x 2 x 0,25mm ² | |

Dimensions (drawing in principle)

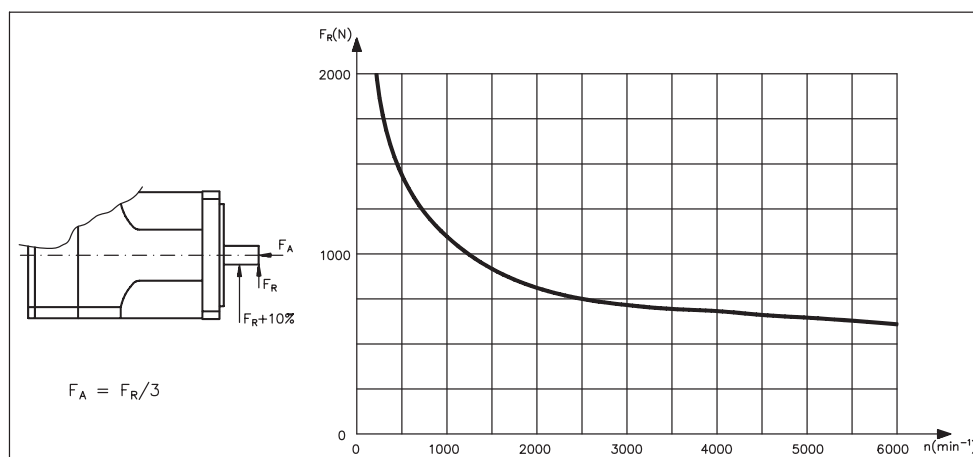


Pin assignment



| Power connector | | Resolver connector | | Encoder connector (Option) | |
|---|-------------------------|--------------------|-------------|----------------------------|-------------------------------|
| Pin | Connection | Pin | Connection | Pin | Connection |
| 1 | U2 | 1 | n.c. | 1 | B- (Cosine) |
|  | PE | 2 | Thermostat | 2 | 0 V (power supply) |
| 3 | W2 | 3 | + Cosine | 3 | A- (Sine) |
| 4 | V2 | 4 | - Sine | 4 | U _P (power supply) |
| | | 5 | + Reference | 5 | DATA |
| A | Brake + (Option) | 6 | Thermostat | 6 | n.c. |
| B | Brake - (Option) | 7 | - Cosine | 7 | Thermostat |
| C | 2nd Thermostat (Option) | 8 | + Sine | 8 | CLOCK |
| D | 2nd Thermostat (Option) | 9 | - Reference | 9 | B+ (Cosine) |
| | | 10 | n.c. | 10 | 0 V (Sense) |
| | | 11 | n.c. | 11 | A+ (Sine) |
| | | 12 | n.c. | 12 | U _P (Sense) |
| | | | | 13 | DATA |
| | | | | 14 | Thermostat |
| | | | | 15 | CLOCK |
| | | | | 16 | n.c. |
| | | | | 17 | n.c. |

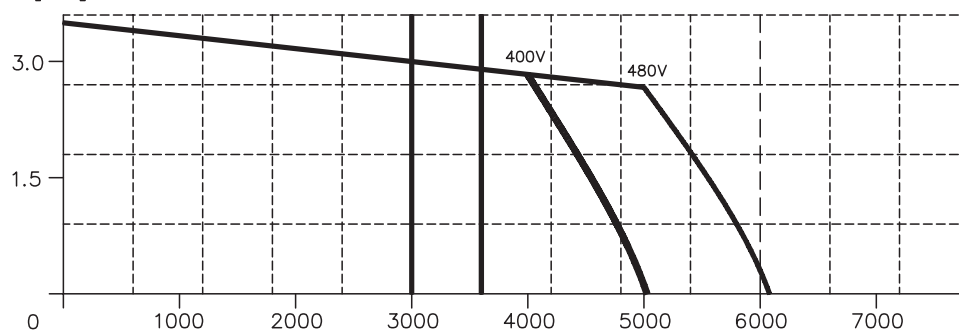
Radial-/axial forces at the shaft end



Performance curves

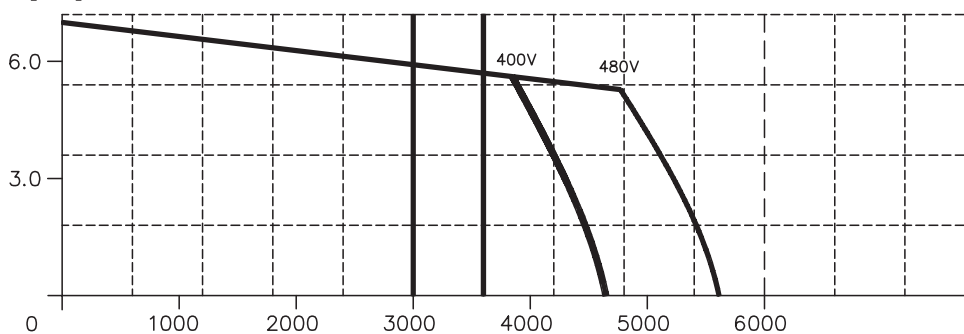
DBK6N00350

M [Nm]



DBK6N00700

M [Nm]



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III.13

DBK7

Technical data

| | Data | Symbol [Unit] | DBK7 N00650 | DBK7 N01200 | DBK7 N01950 |
|------------------------|---|--|----------------|----------------|----------------|
| Electrical data | | | | | |
| | Standstill torque | M_0 [Nm] | 6,5 | 12 | 19,5 |
| | Standstill current | I_{0rms} [A] | 4,5 | 7,5 | 11,8 |
| | Mains voltage | U_N [VAC] | 230-480 | | |
| $U_N = 230V$ | Rated speed | n_n [min ⁻¹] | — | — | — |
| | Rated torque | M_n [Nm] | — | — | — |
| | Rated current | I_n [A] | — | — | — |
| | Rated power | P_n [kW] | — | — | — |
| $U_N = 400V$ | Rated speed | n_n [min⁻¹] | 3000 | 3000 | 3000 |
| | Rated torque | M_n [Nm] | 5 | 10 | 15 |
| | Rated current | I_n [A] | 3,8 | 6,8 | 10 |
| | Rated power | P_n [kW] | 1,57 | 3,14 | 4,71 |
| $U_N = 480V$ | Rated speed | n_n [min ⁻¹] | 3600 | 3600 | 3600 |
| | Rated torque | M_n [Nm] | 4,7 | 9,6 | 14 |
| | Rated current | I_n [A] | 3,3 | 5,96 | 8,48 |
| | Rated power | P_n [kW] | 1,77 | 3,62 | 5,28 |
| | Peak current | I_{0max} [A] | 21 | 34,5 | 55 |
| | Torque constant | K_{Trms} [Nm/A] | 1,43 | 1,61 | 1,65 |
| | Voltage constant | K_{Erms} [mV/min] | 87 | 98 | 100 |
| | Winding resistance Ph-Ph | R_{20} [Ω] | 4,15 | 1,65 | 0,9 |
| | Winding inductance Ph-Ph | L [mH] | 22 | 11,5 | 7 |
| Mechanical data | | | | | |
| | Rotor moment of inertia | J [kgcm ²] | 32,36 | 53,11 | 69,16 |
| | Static friction torque | M_R [Nm] | 0,35 | 0,40 | 0,50 |
| | Thermal time constant | t_{TH} [min] | 35 | 42 | 52 |
| | Weight standard | G [kg] | 10 | 14,5 | 19 |
| | Radial load permitted at shaft end @ 3000 min ⁻¹ | F_R [N] | 690 | | |
| | Axial load permitted at shaft end @ 3000 min ⁻¹ | F_A [N] | 230 | | |
| | Motor number | | 00377R | 00378R | 00379R |

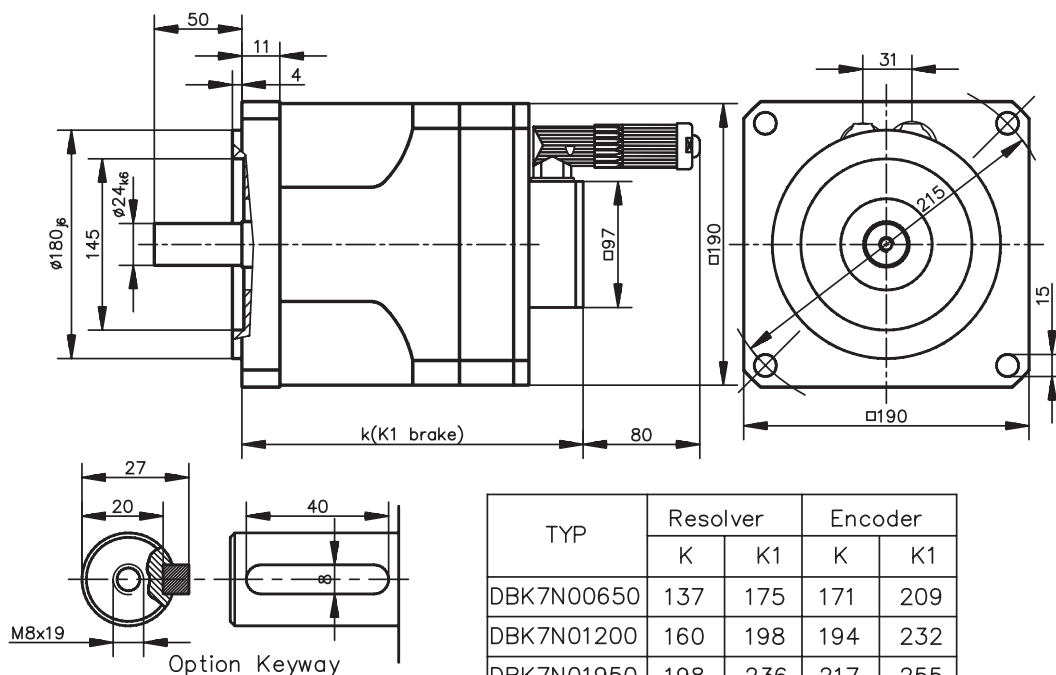
Brake data

| Data | Symbol [Unit] | Value |
|------------------------|-------------------------------|---------------|
| Holding torque | M_{BR} [Nm] | 12 |
| Operating voltage | U_{BR} [VDC] | 24 +15 / -0 % |
| electrical power | P_{BR} [W] | 18 |
| Moment of inertia | J_{BR} [kgcm ²] | 3,6 |
| Release delay time | t_{BRH} [ms] | 30-60 |
| Application delay time | t_{BRL} [ms] | 10-20 |
| Weight of the brake | G_{BR} [kg] | 1,5 |

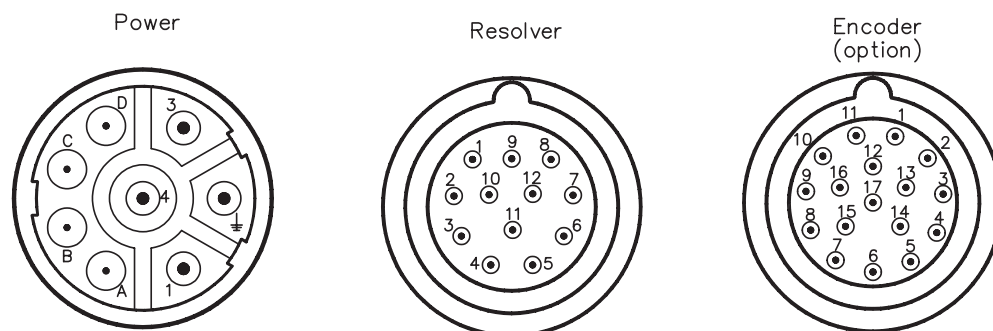
Connections and leads

| Data | DBK7 N00650 | DBK7 N01200 | DBK7 N01950 |
|--|-----------------------------|----------------|----------------|
| Power connection | 4 + 4 poles, round, angular | | |
| Motor cable, shielded | 4 x 1,5 | | |
| Motor cable with control leads, shielded | 4 x 1,5 + 2 x 0,75 | | |
| Resolver connection | 12 poles, round, angular | | |
| Resolver cable, shielded | 4 x 2 x 0,25mm ² | | |
| Encoder connection (Option) | 17 poles, round, angular | | |
| Encoder cable, shielded | 7 x 2 x 0,25mm ² | | |

Dimensions (drawing in principle)

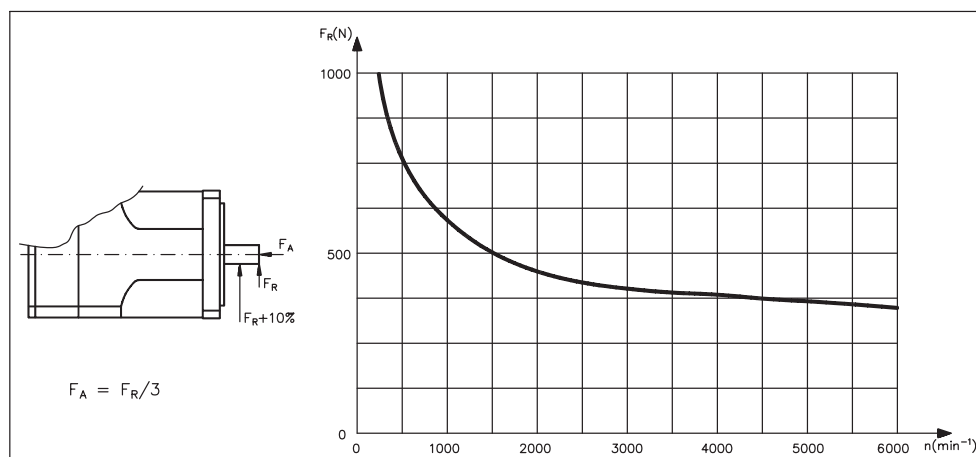


Pin assignment



| Power connector | | Resolver connector | | Encoder connector (Option) | |
|-----------------|-------------------------|--------------------|-------------|----------------------------|-------------------------------|
| Pin | Connection | Pin | Connection | Pin | Connection |
| 1 | U2 | 1 | n.c. | 1 | B- (Cosine) |
| 2 | PE | 2 | Thermostat | 2 | 0 V (power supply) |
| 3 | W2 | 3 | + Cosine | 3 | A- (Sine) |
| 4 | V2 | 4 | - Sine | 4 | U _P (power supply) |
| | | 5 | + Reference | 5 | DATA |
| A | Brake + (Option) | 6 | Thermostat | 6 | n.c. |
| B | Brake - (Option) | 7 | - Cosine | 7 | Thermostat |
| C | 2nd Thermostat (Option) | 8 | + Sine | 8 | CLOCK |
| D | 2nd Thermostat (Option) | 9 | - Reference | 9 | B+ (Cosine) |
| | | 10 | n.c. | 10 | 0 V (Sense) |
| | | 11 | n.c. | 11 | A+ (Sine) |
| | | 12 | n.c. | 12 | U _P (Sense) |
| | | | | 13 | DATA |
| | | | | 14 | Thermostat |
| | | | | 15 | CLOCK |
| | | | | 16 | n.c. |
| | | | | 17 | n.c. |

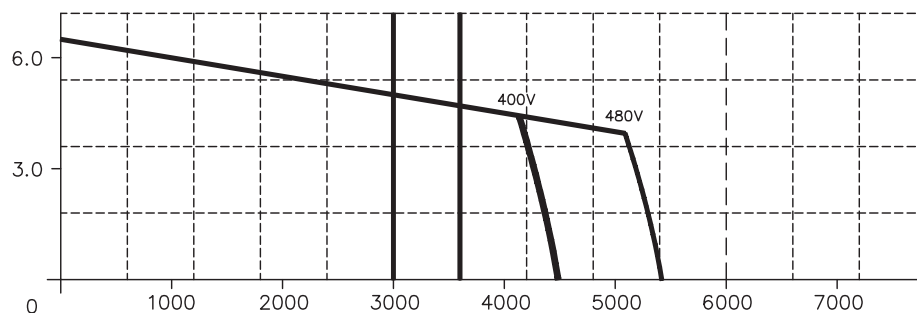
Radial-/axial forces at the shaft end



Performance curves

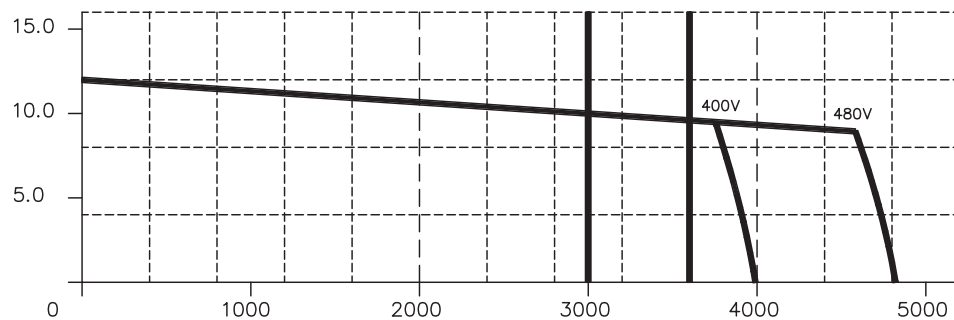
DBK7N00650

M [Nm]



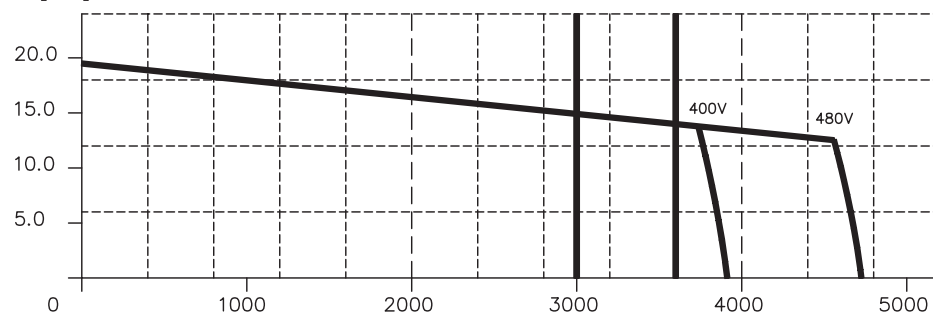
DBK7N01200

M [Nm]



DBK7N01950

M [Nm]



IV Appendix

IV.1 Delivery package, transport, storage, maintenance, disposal

- Delivery package:**
- Motor from the DBL/DBK series
 - Technical description (documentation), 1 copy per delivery
 - Motor package leaflet (short info)

- Transport:**
- Climate category 2K3 to EN 50178
 - Transport temperature—25...+70°C, max. 20K/hr change
 - Transport humidity rel. humidity 5% - 95% , no condensation
 - only by qualified personnel
 - only in the manufacturer's original recyclable packaging
 - avoid shocks
 - if the packaging is damaged, check the motor for visible damage. Inform the carrier and, if appropriate, the manufacturer.

Packaging:

| Motor type | Carton | Pallet or skeleton box | Max.stacking height |
|------------|--------|------------------------|---------------------|
| DBL1 | X | | 10 |
| DBL2 | X | | 10 |
| DBL3 | X | | 6 |
| DBL4 | X | | 6 |
| DBL5 | X | | 5 |
| DBL6 | | X | 1 |
| DBL7 | | X | 1 |
| DBL8 | | X | 1 |
| DBK4 | X | | 6 |
| DBK5 | X | | 5 |
| DBK6 | | X | 1 |
| DBK7 | | X | 1 |

- Storage:**
- Climate category 1K4 to EN 50178
 - Storage temperature —25...+55°C, max. variation 20K/hr.
 - Humidity rel. humidity 5% - 95%, no condensation
 - only in the manufacturer's original recyclable packaging
 - max. stacking height see table under Packaging
 - Storage time unlimited

- Maintenance:**
- Only by qualified personnel
 - The ball bearings have a grease packing which is adequate for 20,000 hours of operation under normal conditions. The bearings should be replaced after 20,000 hours of operation under rated conditions
 - Check the motor for bearing noise every 2500 operating hours, respectively each year. If any noises are heard, then the operation of the motor must stop, the bearings must be replaced.
 - Opening the motor invalidates the warranty.

- Cleaning:**
- If the housing is dirty: clean with Isopropanol or similar.
do not immerse or spray

- Disposal:**
- The disposal should be carried out by a certified disposal company. Ask us for addresses.

IV.2 Removing faults

The following table is to be seen as a "First Aid" box. There can be a large number of different reasons for a fault, depending on the particular conditions in your system. The fault causes described below are mostly those which directly influence the motor. Peculiarities which show up in the control loop behaviour can usually be traced back to an error in the parameterization of the servoamplifier. The documentation for the servoamplifier and the setup software provides information on these matters.

For multi-axis systems there may be further hidden reasons for faults.

Our applications department can give you further help with your problems.

| Fault | Possible cause | Measures to remove the cause of the fault |
|--|--|--|
| Motor doesn't rotate | <ul style="list-style-type: none"> — Servo-amplifier not enabled — Break in setpoint lead — Motor phases in wrong sequence — Brake not released — Drive is mechanically blocked | <ul style="list-style-type: none"> — Supply ENABLE signal — Check setpoint lead — Correct the phase sequence — Check brake controls — Check mechanism |
| Motor runs away | <ul style="list-style-type: none"> — Motor phases in wrong sequence | <ul style="list-style-type: none"> — Correct the phase sequence |
| Motor oscillates | <ul style="list-style-type: none"> — Break in the shielding of the resolver cable — amplifier gain too high | <ul style="list-style-type: none"> — Replace resolver cable — use motor default values |
| Error message: brake | <ul style="list-style-type: none"> — Short-circuit in the supply voltage lead to the motor holding brake — Faulty motor holding brake | <ul style="list-style-type: none"> — Remove the short-circuit — Replace motor |
| Error message: output stage fault | <ul style="list-style-type: none"> — Motor cable has short-circuit or earth short — Motor has short-circuit or earth short | <ul style="list-style-type: none"> — Replace cable — Replace motor |
| Error message: resolver | <ul style="list-style-type: none"> — Resolver connector is not properly plugged in — Break in resolver cable, cable crushed or similar | <ul style="list-style-type: none"> — Check connector — Check cables |
| Error message: motor temperature | <ul style="list-style-type: none"> — Motor thermostat has switched — Loose resolver connector or break in resolver cable | <ul style="list-style-type: none"> — Wait until the motor has cooled down. Then investigate why the motor becomes so hot. — Check connector, replace resolver cable if necessary |
| Brake does not grip | <ul style="list-style-type: none"> — Required holding torque too high — Brake faulty — Motor shaft axially overloaded | <ul style="list-style-type: none"> — Check the dimensioning — Replace motor — Check the axial load, reduce it. — Replace motor, since the bearings have been damaged |

IV.3 Index

| | <u>Text</u> | <u>Page</u> | | <u>Text</u> | <u>Page</u> |
|----------|-------------------------------------|-------------|----------|-----------------------------------|-------------|
| A | Ambient temperature | 8 | N | Nameplate | 12 |
| | Assembly | 15 | O | Options | 11 |
| | Axial force | 9 | P | Peak current | 21 |
| B | Break response times | 21 | | Power derating | 8 |
| C | Connection method | 10 | | Protection class | 9 |
| | Contents | 3 | | Protective device | 9 |
| | Coupling | 9 | R | Radial force | 9 |
| D | DBK4 | 54 | | Rated current. | 21 |
| | DBK5 | 58 | | Rated torque | 21 |
| | DBK6 | 63 | | Resolver | 10 |
| | DBK7 | 70 | | Resolver lead. | 16 |
| | DBL1 | 22 | | Rotor moment of inertia | 21 |
| | DBL2 | 26 | S | Safety notes | 4 |
| | DBL3 | 30 | | Servo amplifier. | 8 |
| | DBL4 | 34 | | Setup | 19 |
| | DBL5 | 38 | | Shielding | 15 |
| | DBL6 | 42 | | Site | 15 |
| | DBL7 | 46 | | Standstill current | 21 |
| | DBL8 | 50 | | Standstill torque | 21 |
| | Delivery package | 73 | | Storage. | 73 |
| | Disposal | 73 | | Storage humidity | 73 |
| E | Earthing | 15 | | Storage temperature | 73 |
| | Encoder | 10 | | Storage time | 73 |
| F | Feedback unit | 10 | | Style | 9 |
| | Flange temperature | 8 | T | Thermal time constant | 21 |
| G | Ground symbol | 14 | | Thermostat | 9 |
| H | Holding brake | 10 | | Torque constant | 21 |
| I | Insulation material class | 10 | | Transport | 73 |
| M | Maintenance | 73 | V | Ventilation | 15 |
| | Manufacturer declaration | 6 | | Vibration class | 10 |
| | Motor lead | 16 | | Voltage constant | 21 |
| | | | W | Wiring | 15 |

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