BNP-A8104-A

# MELDAS DRIVE AMPLIFIER

## MAINTENANCE MANUAL (II)

This Maintenance Manual covers the PU16, PU31 and PU71 power units as well as the TRA31, TRA41 and TRA61 transistor amplifiers which are used for the MELDAS numerical controller. Read through the instructions before use.

MITSUBISHI ELECTRIC

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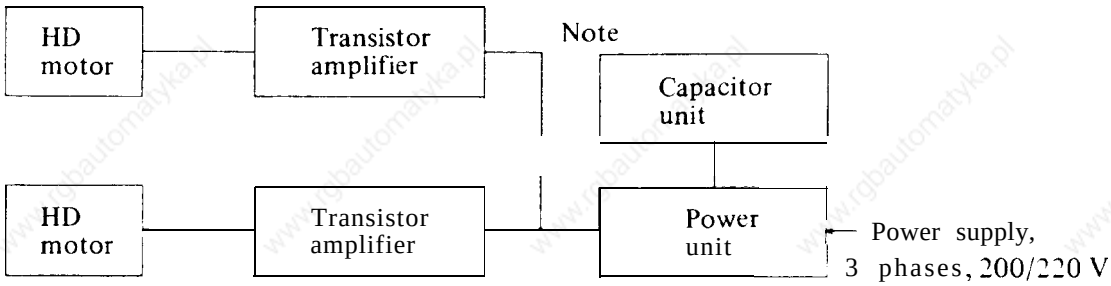
# 1. FUNCTION

The transistor amplifier amplifies the power by high frequency switching according to the pulse width modulation method for the error voltage (command voltage) by comparing the position detector output and the calculation result output from the logic card of the control unit in regard to the movement command.

(I ) Drive Amplifier Composition

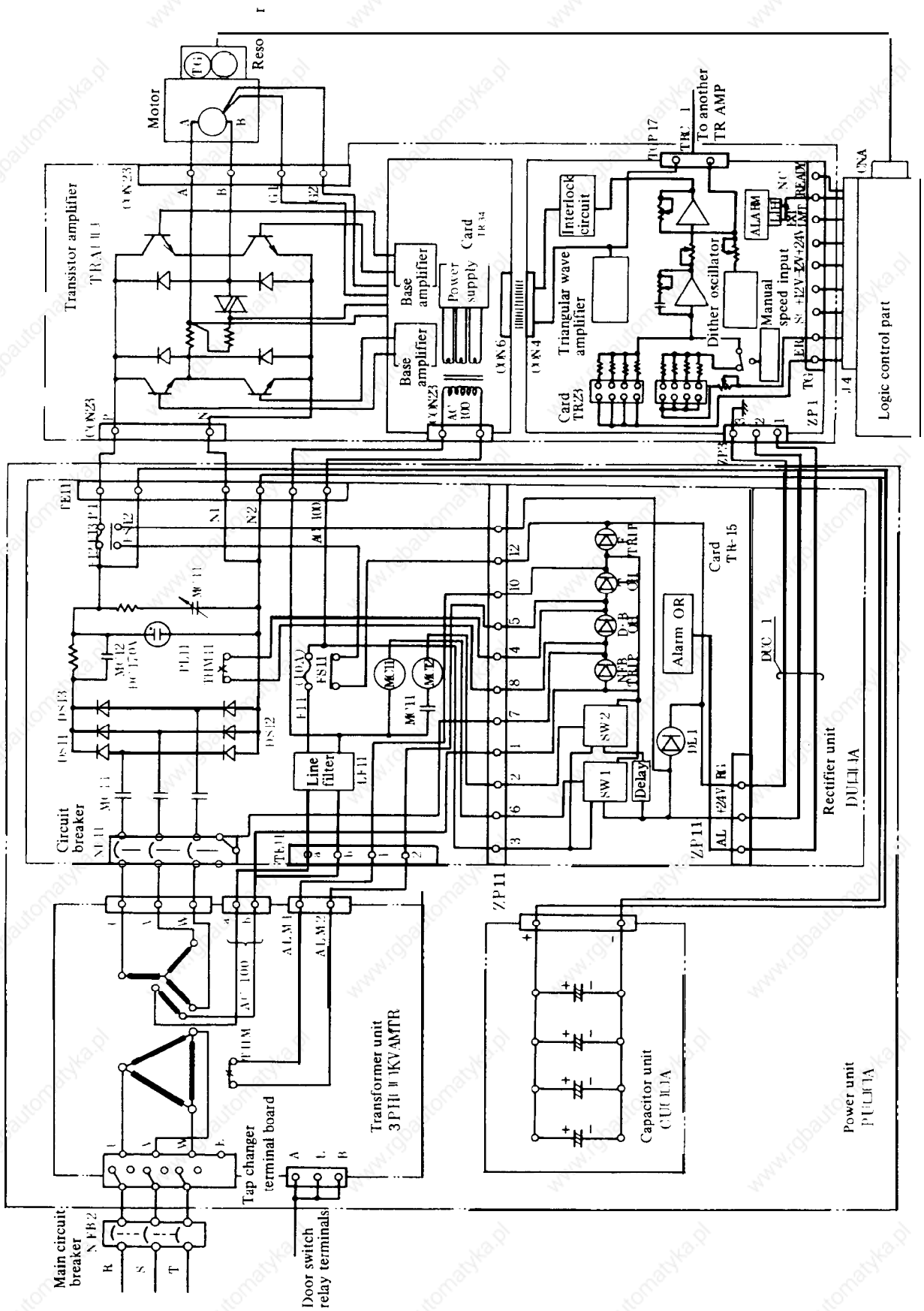



Note: The capacitor unit may be added or not according to the load inertia ($J_L$) referred to the motor shaft.

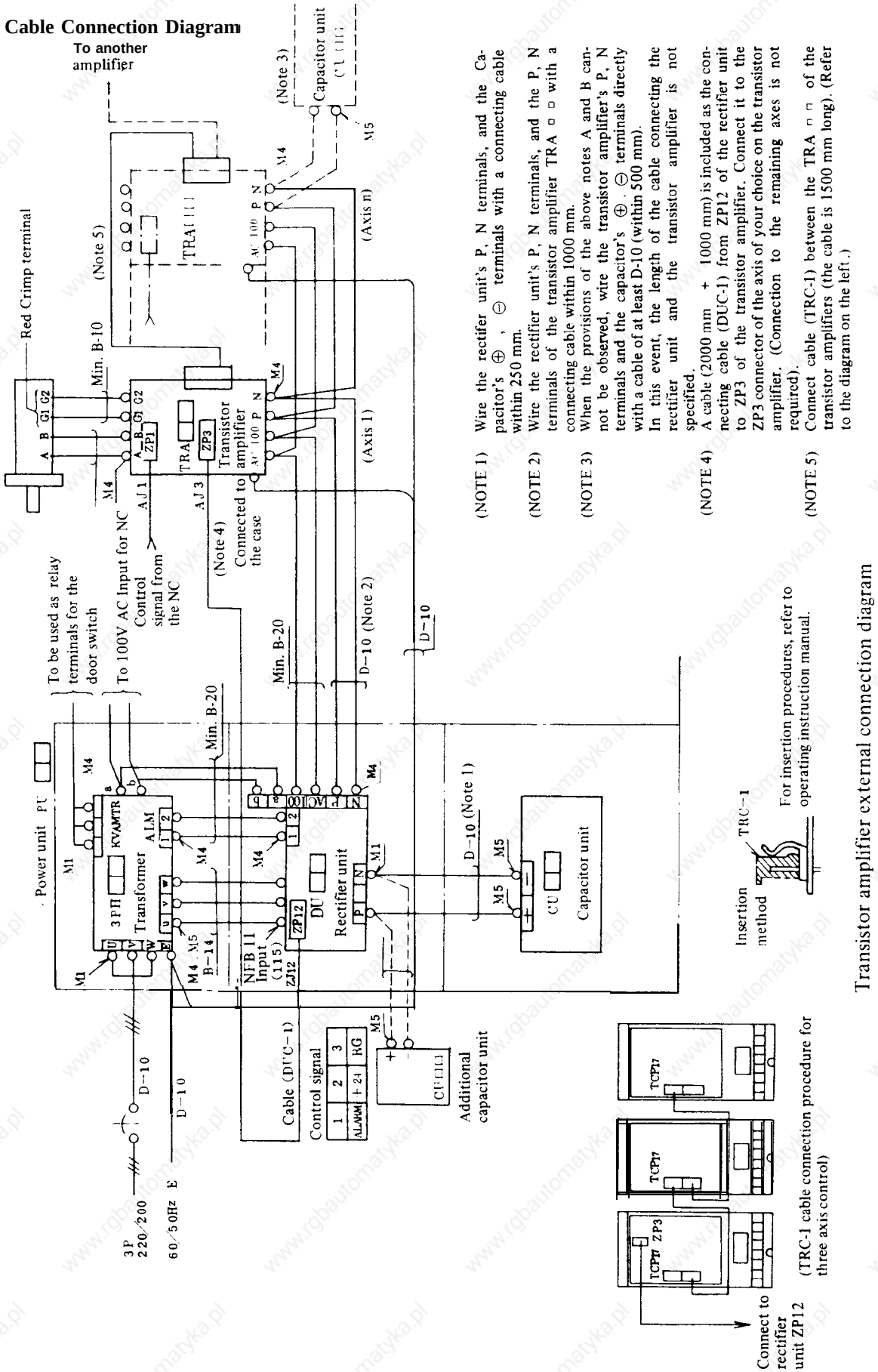
(2) Power Unit Types

| | | |
|---|---|---|
| Power unit PU16□ | Transformer | 3 PH 2.3 KVAMTR |
| | Rectifier unit | DU 30□ |
| | Capacitor unit | CU15□ |
| Power unit PU31□ | Transformer | 3 PH 3.8 KVAMTR |
| | Rectifier unit | DU 30□ |
| | Capacitor unit | CU 30□ |
| Power unit PU71□ | Transformer | 3 PH 8.0 KVAMTR |
| | Rectifier unit | DU 70□ |
| | Capacitor unit | CU 30□ |

**(3) Block Diagram for the Drive Part (Transistor Amplifier)**



## (4) Cable Connection Diagram




Transistor amplifier external connection diagram

(NOTE 1) Wire the rectifer unit's P, N terminals, and the Capacitor's ⊕ , ⊖ terminals with a connecting cable within 250 mm.

(NOTE 2) Wire the rectifier unit's P, N terminals, and the P, N terminals of the transistor amplifier TRA □ □ with a connecting cable within 1000 mm.

(NOTE 3) When the provisions of the above notes A and B cannot be observed, wire the transistor amplifier's P, N terminals and the capacitor's ⊕ , ⊖ terminals directly with a cable of at least D-10 (within 500 mm).
In this event, the length of the cable connecting the rectifier unit and the transistor amplifier is not specified.

(NOTE 4) A cable (2000 mm + 1000 mm) is included as the connecting cable (DUC-1) from ZP12 of the rectifier unit to ZP3 of the transistor amplifier. Connect it to the ZP3 connector of the axis of your choice on the transistor amplifier. (Connection to the remaining axes is not required).

(NOTE 5) Connect cable (TRC-1) between the TRA □ □ of the transistor amplifiers (the cable is 1500 mm long). (Refer to the diagram on the left.)

Note 1: Connect cable DUC-1 to connector ZP3 of the primary axis of the transistor amplifier from the rectifier unit (connection to the other axis amplifier is not required).
(Refer to transistor amplifier connection diagram, p. 9).

Note 2: The cable connecting PN of the rectifier unit and the ⊕ and ⊖ terminals of the capacitor unit must be 250 mm, or less.

Note 3: The cable connecting PN of the rectifier unit and PN of the transistor amplifier TRA□□ must be 1,000 mm, or less.

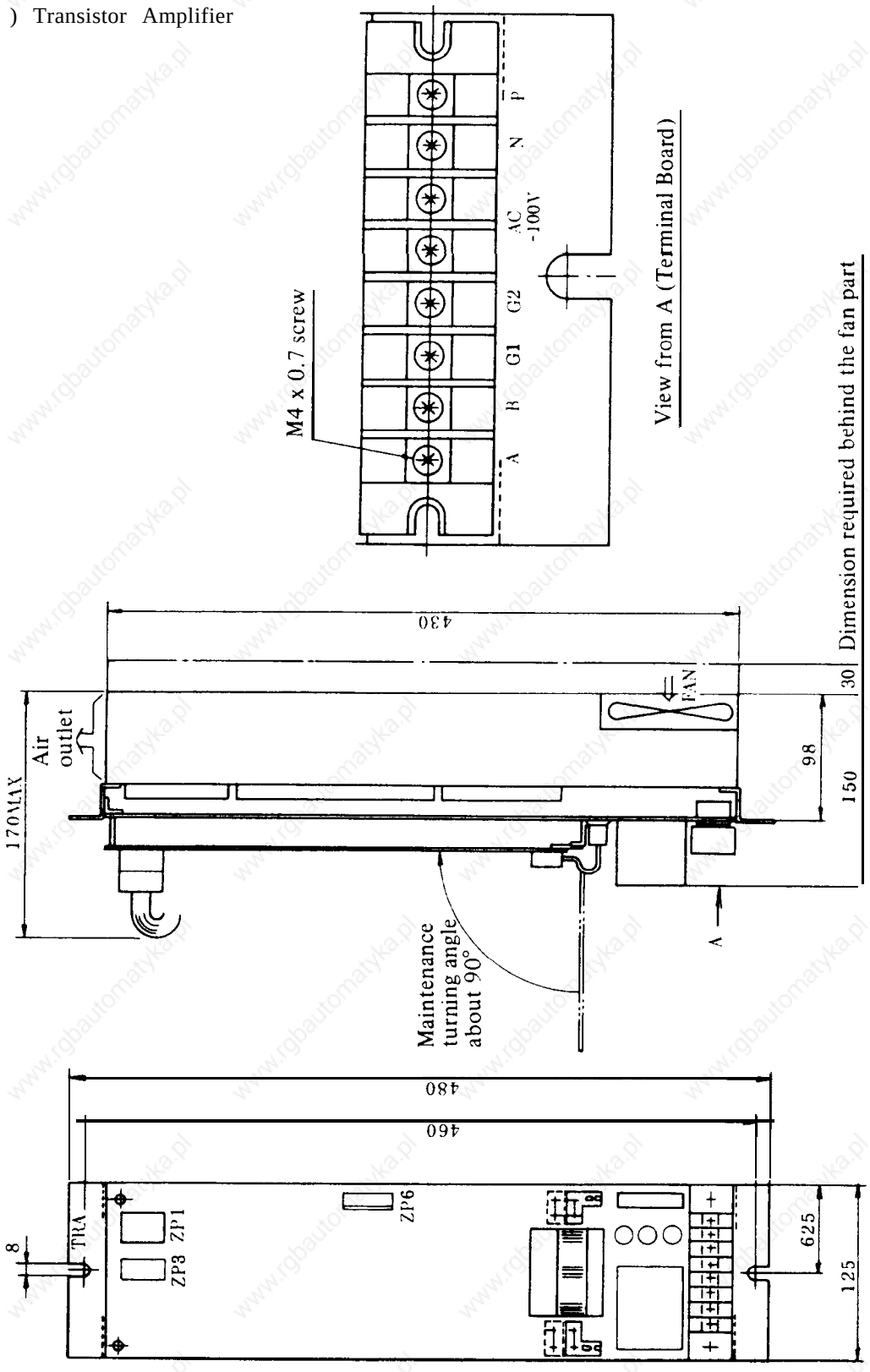
Note 4: When above notes 2 and 3 cannot be observed, connect PN of the transistor amplifier and ⊕ ⊖ of the capacitor unit with wire of at least D-10 (max. 500 mm).
In this case, the connection length between the rectifier unit and the transistor amplifier TRA□ ❑ is not specified.

Note 5: Refer to the table below for the designated wire ratings:

| | |
|---|---|
| D - 10 | Min. 5.3 mm² |
| B - 14 | Min. 2.0 mm² |
| B - 20 | Min. 0.5 mm² |

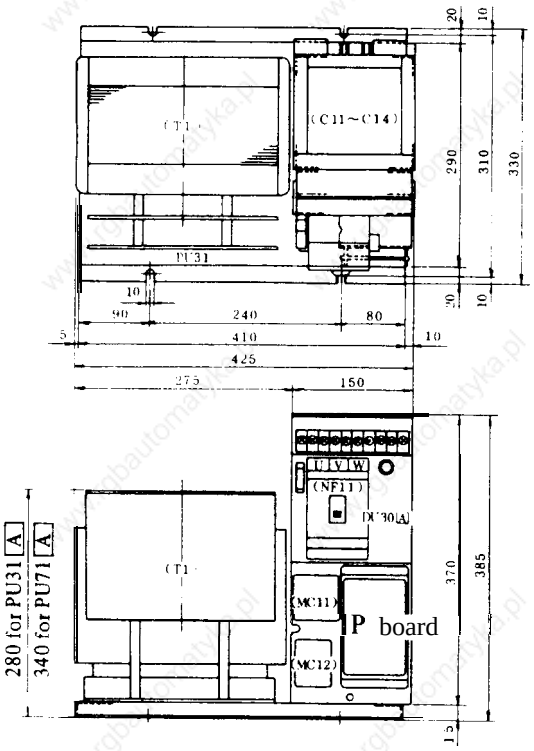
# 2. OUTLINE DIMENSIONS

(1) Transistor Amplifier

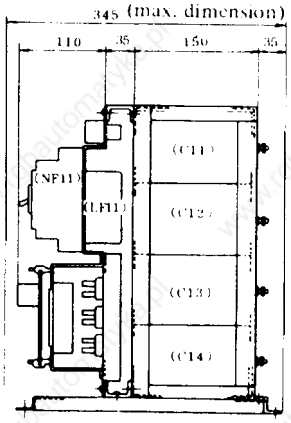



TRA 31, TRA 41, TRA 61 External Diagram

(2) Power Unit (PU16, PU31, PU71)

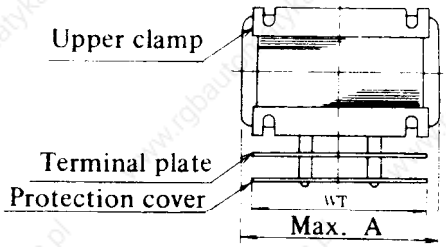



Note:
The outline dimensions for power unit PU16 [A] are the same as for PU31 [A], but C11 and C12 are not provided.

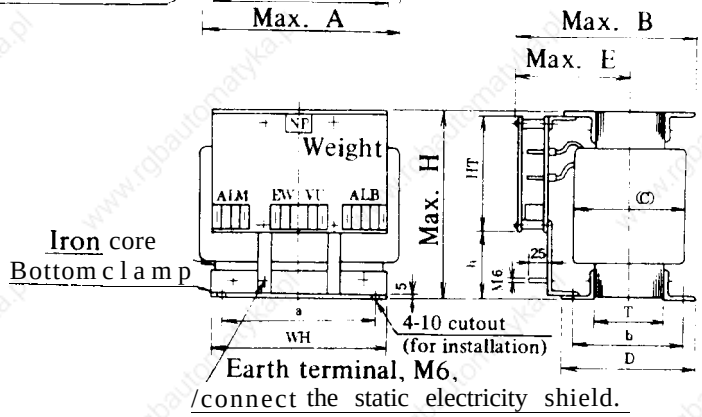



Power Unit Outline Diagram

(3) Transformer

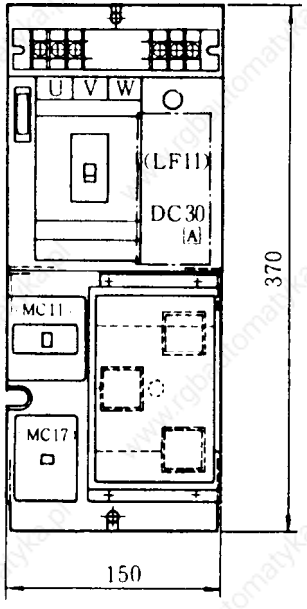


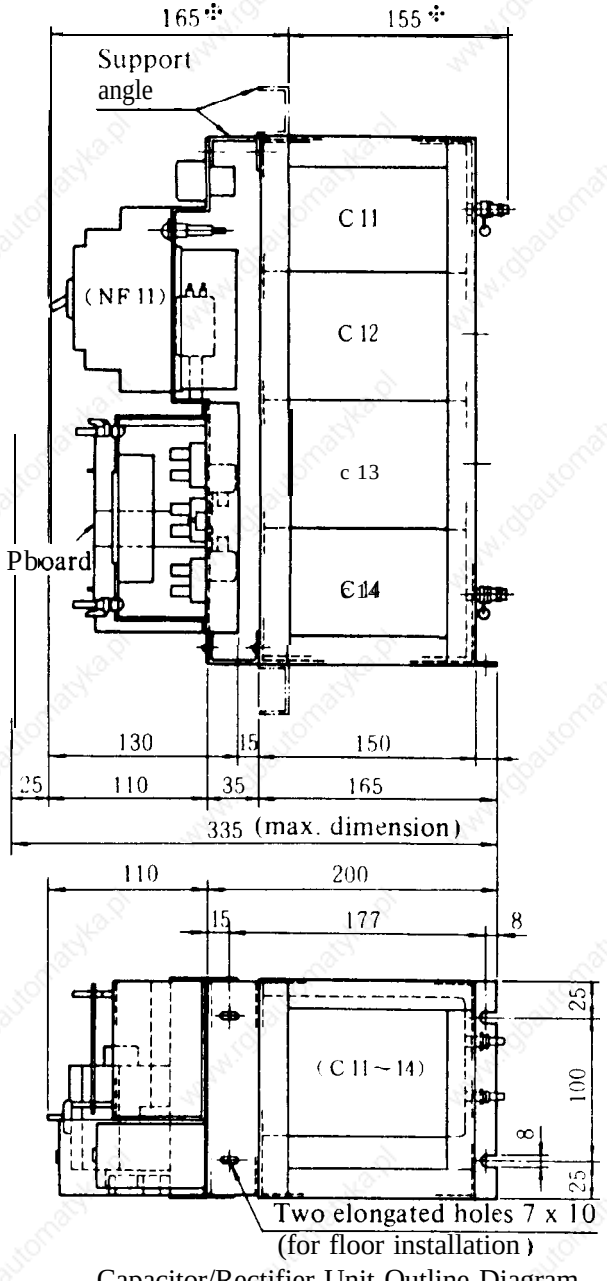

Note :
M4 x 0.7 screws are used for all connection terminals.



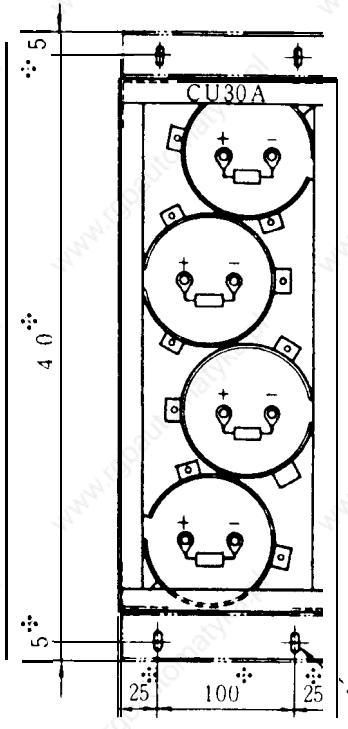

| Type name | A | B | H | a | b | c | E | T | WH | WT | HT | h | D | Primary terminal | Secondary terminal | ALB terminal | Weight | Remarks |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 3PH2.3KVAMTR | 245 | 250 | 230 | 210 | 150 | 160 | 160 | 98 | 240 | 240 | 160 | 60 | 180 | TS503P | M4 screw | TS503P | About 35 kg | |
| 3PH3.8KVAMTR | 270 | 250 | 265 | 210 | 150 | 160 | 160 | 98 | 240 | 240 | 160 | 95 | 180 | TS503P | M4 screw | TS503P | About 48 kg | |
| 3PH 8KVAMTR | 270 | 250 | 325 | 210 | 150 | 160 | 160 | 98 | 240 | 240 | 160 | 150 | 180 | TS503P | M4 screw | TS503P | About 63 kg | |
| 3PH9KVAMTR-U | 270 | 250 | 325 | 210 | 150 | 170 | 160 | 98 | 240 | 260 | 250 | 60 | 180 | TS503P | M4 screw | TS503P | About 65 kg | |

Transformer Outline Diagram




Capacitor/Rectifier Unit Outline Diagram



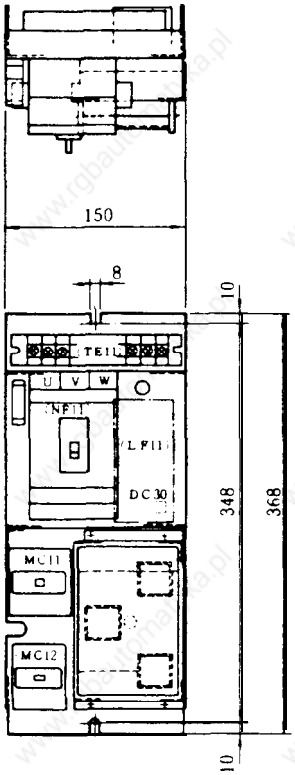

※Four oval-shapey holes 7 x10 (for rack installation)

Note :

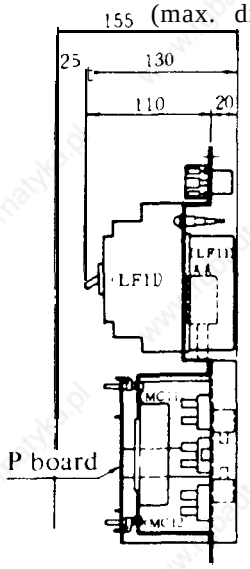
The unit is normally installed on the floor but it can also be installed on a rack by adding a support angle. In this case, order the support angle separately. The dimensions marked by ※ are the dimensions for rack installation. (The additional support angle is shown by a dotted line.)

| | DU30+CU15 | DU30+CU30 | DU70+CU30 |
|---|---|---|---|
| Weight | 9.5kg | 12kg | 12.5kg |

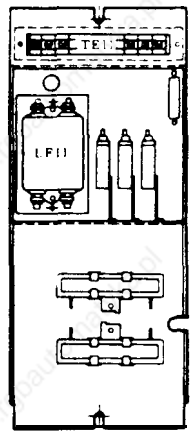
### (5) Rectifier Unit (DU30, DU70)




Note :
DU70A and DU30A have the same outline dimensions. but the internal installation parts differ slightly.

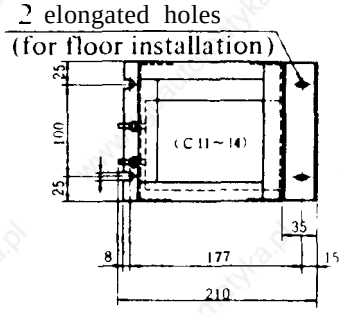


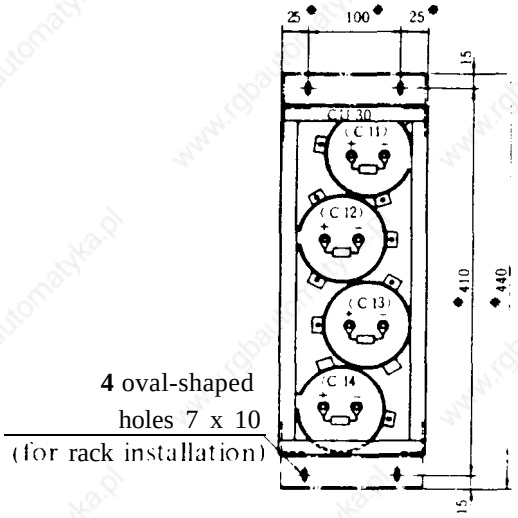

Rectifier Unit Outline Diagram

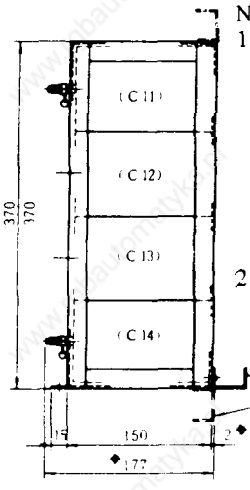



| | DU30 | DU70 |
|---|---|---|
| Weight | 4.5 kg | 5.0 kg |

### (6) Capacitor Unit (CU15,CU30)




Notes:
1. By changing the installation position of the support angle, floor as well as rack installation is possible.
The dimensions marked by • indicate rack installation.
(The support angle for rack installation is shown by dotted line.)
2. CU15 [A] has the same external dimensions as CU30 [A], but C11 and C12 are not provided.

| | CU15 | CU30 |
|---|---|---|
| Weight | 5 kg | 7.5 kg |

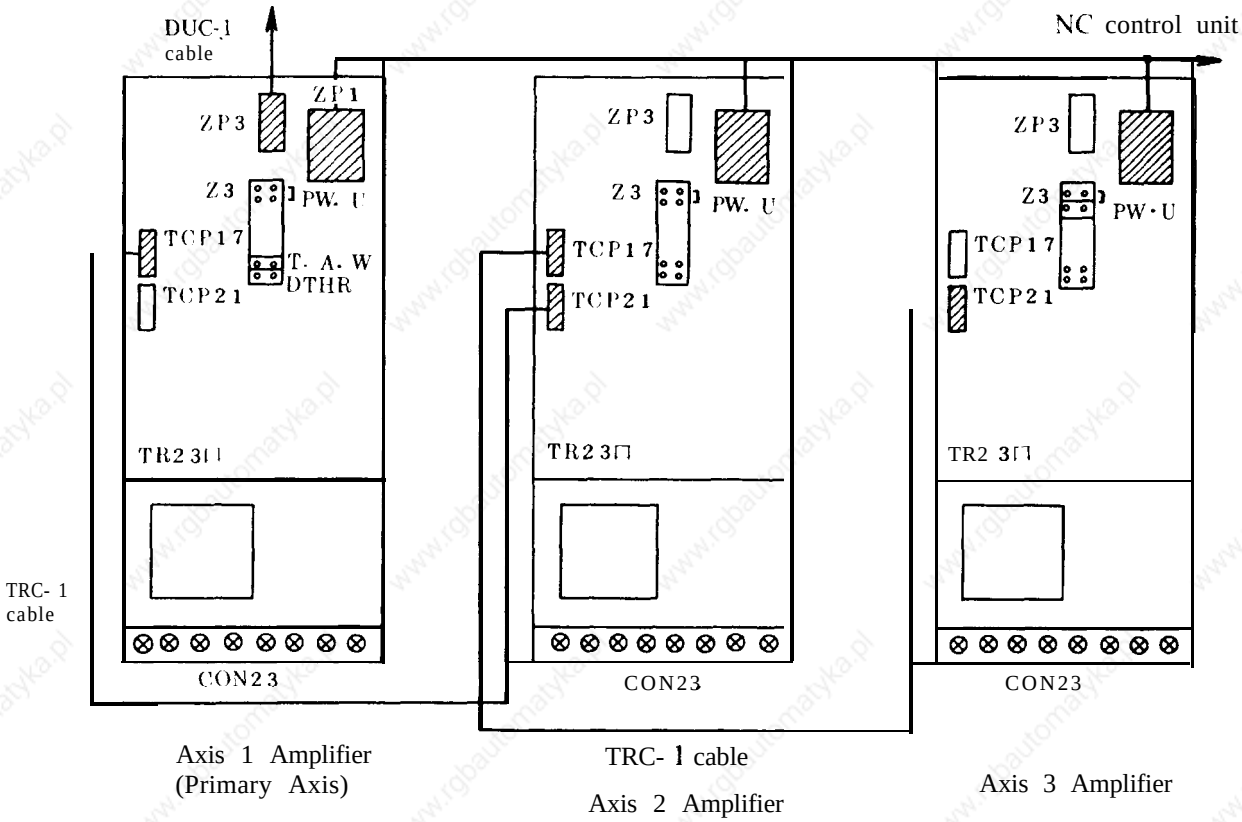
Capacitor Unit Outline Diagram

# 3. EXCHANGE METHOD AND HANDLING FOR THE TRANSISTOR AMPLIFIER

## (1) Connecting the Transistor Amplifier

To power unit

[The terminal board CON23 is connected to the drive motor. The unit body is installed to the rack by 2 set screws.]




① Each control card (TR23 □) has two short-circuit bars on T.A.W. and DTHR of the setting plug (Z3). Remove these two short-circuit bars from all axes except one.
By doing this, the triangular waves and dither frequency on each axis will be made uniform.
REF: [In the above diagram, the short-circuit bars are shown in place on Axis 1 only, but exactly the same results will be obtained by leaving the bars in place on Axis 2, and removing them from Axes 1 and 3.]

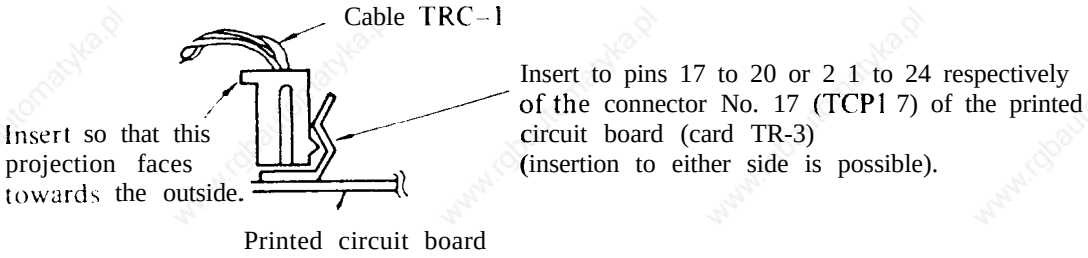
② Connect the TRC-1 cable as shown in the above diagram as follows:

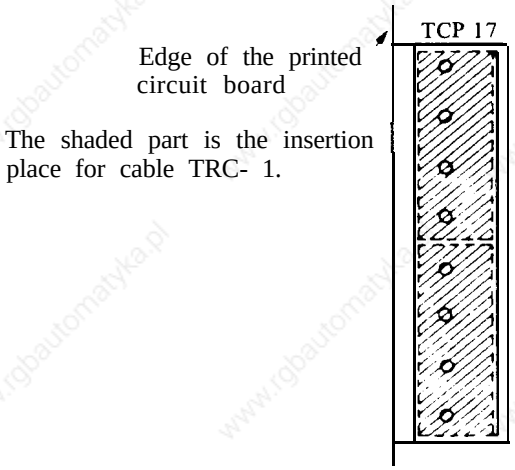
1. Connect ZP3 (DUC-I cable) to the primary axis.
2. Using the TRC-1 cable connect TCP 17-20 (upper connectors) of the primary axis to TCP 21~ 24 (lower connectors) of the other axis.
3. Perform above operation #2 in accordance with the number of axes used.
4. Remove the PW.U of the Z3 setting plug on all but the last axis.

③ If you use old style amplifiers together with new, take the following precautions:

1. Remove PW.U of the Z3 setting plug. (If it is left in, a short will occur between +24V and ground .)
2. At this time, connect the DUC-I cable attached to ZP3 to the old style amplifier.
   (If it is connected to the new amplifier, the +24V electrical current will not be supplied to the power unit .)
   (In this case, even during an Alarm, the current will not drop.)

④ Insertion method for cable TRC1




Note:
As the control card (TR23) has setting plugs and adjustment volumes. setting must be executed in case of card exchange.

(2) Handling Precautions

① Earth (E) and GND

a. TR 23□ - 31
TR 23□ – 41
TR 23□ – 61
card : As there are three types of earth, take care that the different earth signals are not connected simultaneously to the earth of the synchroscope.

Correspondence between earth and check pins

| | Signal check pin number | Corresponding earth terminal |
|---|---|---|
| Group 1 | TCP1~TCP36 | TCP27-TCP29 |
| Group 2 | TCPA(TCPB) | TCPB(TCPA) |
| Group 3 | TCPC | TCPD |

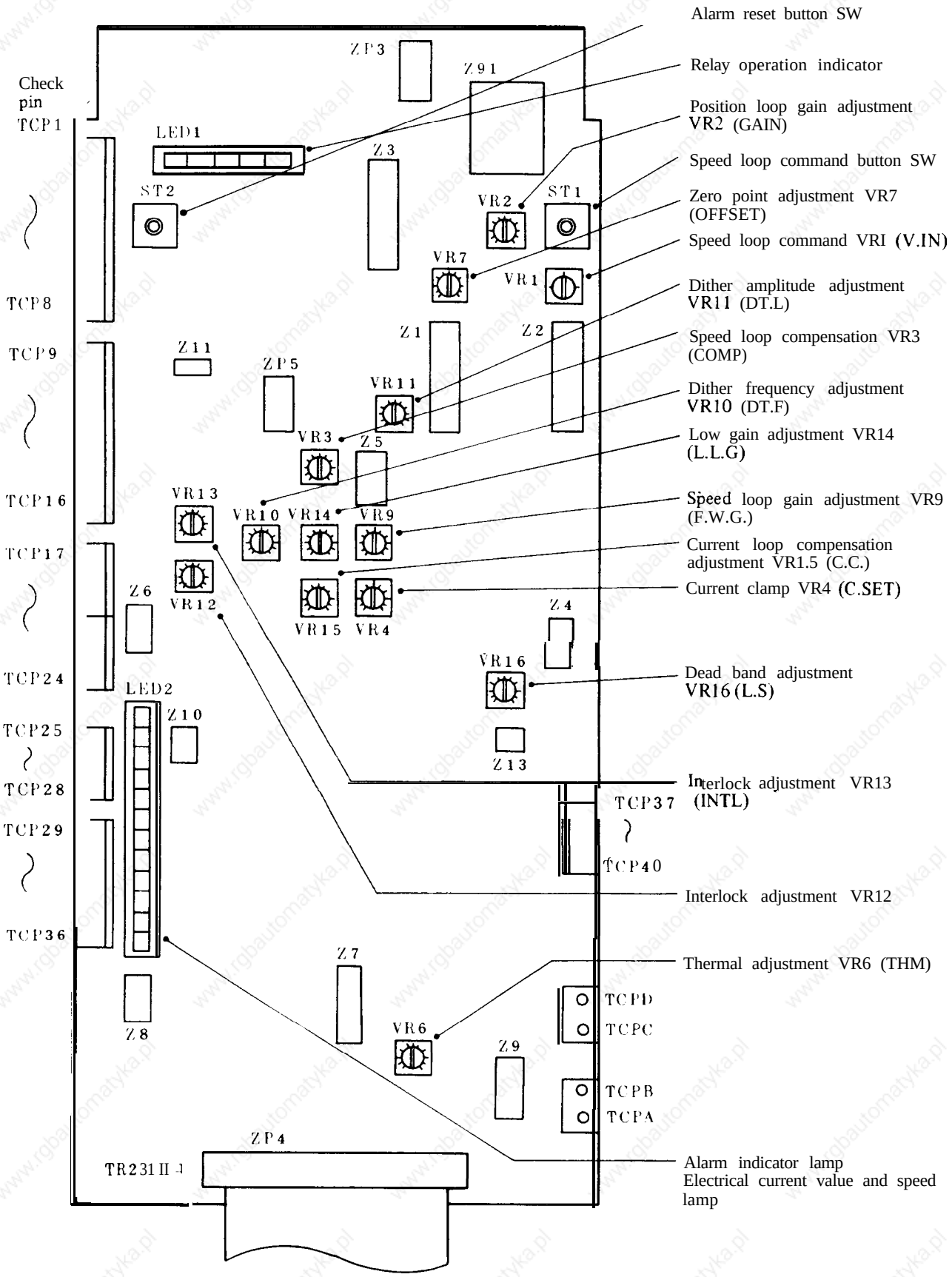
b. TR 34□ card: As the earth differs for each check pin, execute synchroscope confirmation separately for each channel.
Simultaneous observation of 2 channels is not possible (this can cause defects).

Correspondence between earth and check pins

| | Signal check pin number | Corresponding earth terminal |
|---|---|---|
| Group 1 | B1 | E1 |
| Group 2 | B2 | E2 |
| Group 3 | B3 | E3 |
| Group 4 | B4 | E4 |

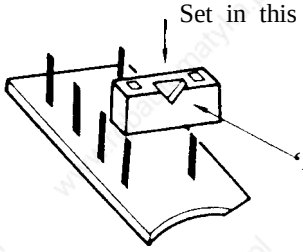
② Pay sufficient attention to the wiring of P and N of the transistor amplifier and connect after confirmation to avoid wiring errors.

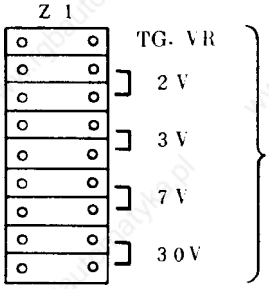
(3) General View of Circuit Board (control card TR23)



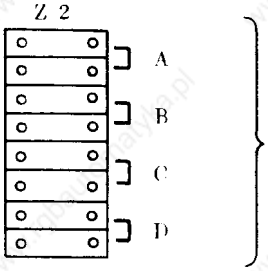
**(4) Setting by Setting Plugs**

**As** this setting has been set at the time of shipment according to the specifications of the machine manufacturer, no change is required.

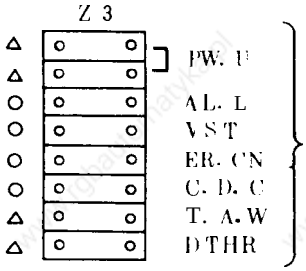


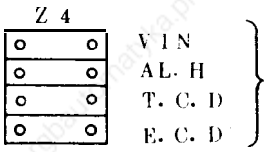

Setting according to the type of speed feedback **TG** (for **TG** feedback selection)



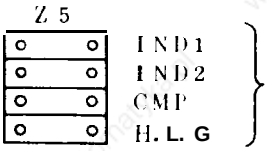

Setting according to the type of detector gear box (for position loop gain adjustment)




Setting to standard (○), and setting only one of multiple axes (△)

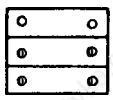



**A** setting which is normally not set




Setting in accordance with control loop characteristics

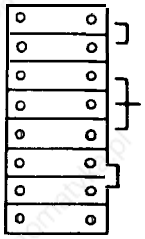
Z 6



5 OA
7 5A
75／100A

Setting in accordance with armature current

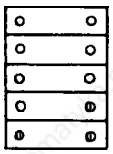
Z 7



8A
17A
30.4
Spare
50A
100A

Setting in accordance with type of motor
(For Electronic thermal current value setting)

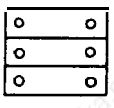
Z 8



1000rpm
1500rpm
2000rpm
2V
3v

Setting in accordance with type of tachometer generator and maximum rpm utilized

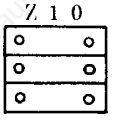
Z 9



50A
75A
1004

Setting in accordance with abnormal current detection level

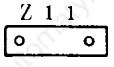
Z 10



LM. C
LM. TG
MGN

Level meter (LED 2) switching setting

Z 11



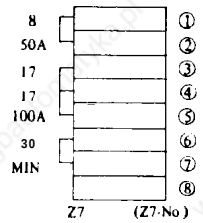
BRK

Removed when brake unit is added.
(Normally refers to the setting plug)

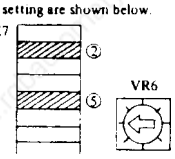
Transistor amplifier and motor correspondence.

| Transistor amplifier | Motor. Former series. | Motor. Medium inertia series. | VR6 graduations | Z7 setting | Rating |
|---|---|---|---|---|---|
| TRA31 | HD40 | HD41 | 0 | ①, ② | 8A |
| | | HD81 | 2 | ②, ⑤ | 9A |
| | HD80 | HD101 | 0 | ③, ④ | 14A |
| | HD100 | | 0 | ②, ③, ⑦ | 17A |
| TRA41 | HD40 | HD41 | 10 | ④, ⑤ | 8A |
| | | HD81 | 5 | ④, ⑤ | 9A |
| | HD80 | HD101 | 3 | ④, ⑤ | 14A |
| | HD100 | HD201 HD301 | 4 | ④, ⑦ | 17A |
| | HD200 HD300 | | 0 | ③, ⑥ | 30A |
| TRA61 | | HD101 | 3 | ④, ⑤ | 14A |
| | HD100 | HD201 HD301 | 4 | 0.0 | 17A |
| | | HD301-13 | 2 | ⑥, ⑦ | 24A |
| | HD200 HD300 | HD301H-12 | 0 | ③, ⑥ | 30A |
| TRA91 | | HD301H-13 | 0 | ③, ⑥, ⑦ | 36A |

Note) Z7 setting

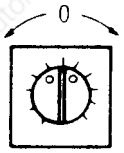



Example VR6: 2
Z7 - ②, ⑤
This setting are shown below.

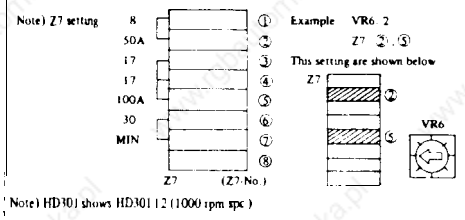



Note) HD301 shows HD301-12 (1000 rpm spc)

## (5) Setting by Volume

| Volume No. | Name | Function | Setting |
|---|---|---|---|
| 1 | Speed loop command volume | Motor speed command at the time of speed loop operation.<br>  <br> | • Applies **when V.IN** (Z 4-l) setting plug is inserted. The motor can be turned by pushing V.CHECK (ST 1) pushbutton.<br>**Normally leave the V.IN out.**<br>• This volume normally is set to 5.<br>(Do not touch this volume when a motor is installed on the machine.) |
| 2 | Position loop gain adjustment volume | Adjustment of the position loop gain | As this volume has been adjusted before shipment. do not change its setting. |
| 3 | Speed loop compensation volume | Adjustment of system response and stability.<br>Turning the volume has the following results.<br>Clockwise turning: The response is improved, but stability decreases.<br>Counterclockwise turning: The response decreases, but stability is improved. | • Turn in stability direction (counter-clockwise) when there are severe vibrations on the machine side.<br>• When the movement tends to overshoot, turn in direction of improved response (clockwise).<br>(Turning should be executed in steps of one half **graduation.** Large changes can cause hunting.) |
| 4 | Current clamp volume | Maximum current flowing to motor is regulated by the amplifier<br>T It A 6 1 ····· 9 0 A<br>TR A 4 1 ····· 6 5 4<br>T R A 3 1 ····· 4 5 .A | Setting to the specified current value has been executed at the time of shipment. Do not change the setting of this volume, as this may cause transistor damage. |
| 6 | Thermal setting volume | Setting is executed according to the rated current of the used motor.<br>This volume specifies the ratio in regard to the setting position at setting plug Z7. | The settings for each motor are shown below. |

| Transistor amplifier | Motor: Former series | Motor: Medium inertia series | VR6 graduations | Z7 setting | Rating |
|---|---|---|---|---|---|
| TRA31 | HD40 | HD41 | 0 | ①.② | 8A |
| | | HD81 | 2 | ②.⑤ | 9A |
| | HD80 | HD101 | 0 | ③.④ | 14A |
| | HD100 | | 0 | ②.③.⑦ | 17A |
| TRA41 | HD40 | HD41 | 10 | ④.⑤ | 8A |
| | | HD81 | 5 | ④.⑤ | 9A |
| | HD80 | HD101 | 3 | ④.⑤ | 14A |
| | HD100 | HD201<br>HD301 | 4 | ④.⑦ | 17A |
| | HD200<br>HD300 | | 0 | ③.⑥ | 30A |
| TRA61 | HD100 | HD101 | 3 | ④.⑤ | 14A |
| | | HD201<br>HD301 | 4 | ④.⑦ | 17A |
| | | HD301-13 | 2 | ⑥.⑦ | 24A |
| | HD200<br>HD300 | HD301H 12 | 0 | ③ ⑤ | 30A |
| TRA91 | | HD301H 13 | 0 | ③ ⑥.⑦ | 36A |

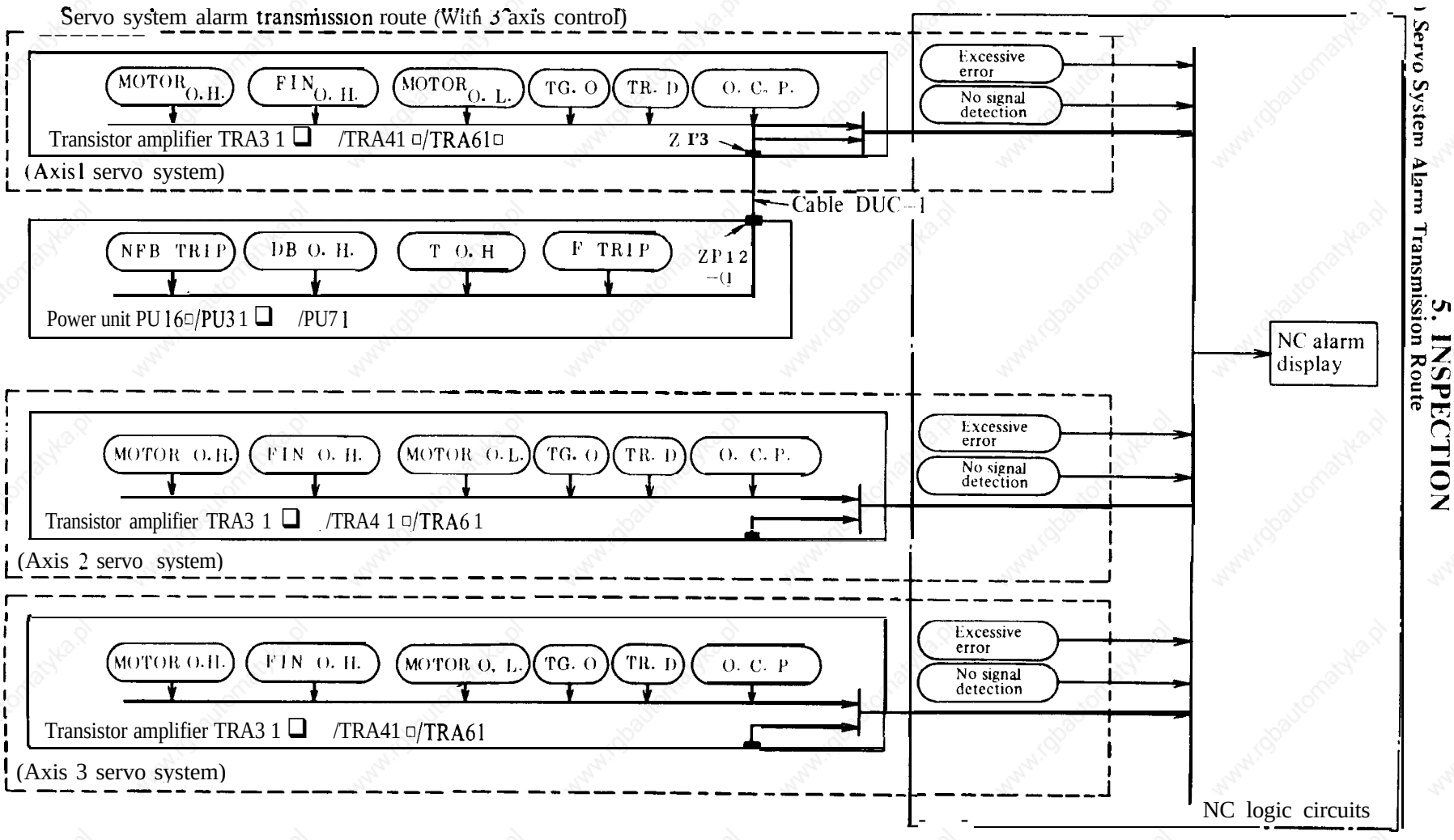



Note) HD301 shows HD301 12 (1000 rpm spc )

| Volume No. | Name | Function | Setting |
|---|---|---|---|
| 7 | Zero point adjustment volume | Volume for fine adjustment of the droop near zero with a position loop established. (Readjust when the machine moves at the time of NC power supply ON.) | Adjust by turning the volume so that the droop with the operation panel of the NC side set to "POD" becomes close to zero. |
| 9 | Speed loop gain adjustment volume | Volume in regard to servo rigidity. Turning of the volume has the following results. Turning in clockwise direction: Servo rigidity is increased, but excessive turning causes instability. Turning in counterclockwise direction: Servo rigidity is decreased, but stability is increased. | Control system and detection system response have been adjusted at the time of shipment. |
| 10 | Dither frequency adjustment volume | Adjustment of the dither frequency. | Effective only for VR10 of the axis with DTHR inserted for setting Z4, and the other axis also becomes the same frequency as this axis. |
| 11 | Dither amplitude adjustment volume | Adjustment of the dither amplitude. | The amplitude is changed individually for each axis. |
| 12 | Interlock adjustment volume | Perform interlock adjustment on transistors 1 and 2. | This has been adjusted at the time of shipping; do not change the volume graduations. |
| 13 | Interlock adjustment volume | Perform interlock adjustment on transistors 3 and 4. | This has been adjusted at the time of shipping; do not change the volume graduations. |
| 14 | Low gain adjustment volume | Perform servo rigidity adjustment at low speed. | Servo rigidity (stability) in all speed ranges can be adjusted with VR9, but when you want to increase servo rigidity at low speed, turn in direction of CW. If it is turned too much, VR9 identical stability will be lost, and the motor axis will vibrate. |
| 15 | Current loop compensation adjustment volume | Adjust the current loop response. | Normally. set on graduation 5. |
| 16 | Insensitivity-band range adjustment volume | Adjust the current insensitivity band. | This has been adjusted at the time of shipping; do not change volume graduations. |

## 4. POWER UNIT SETTING

Setting is executed by the short-circuit bar for the tap change over for 200/220 V AC of the transformer unit according to the input voltage.

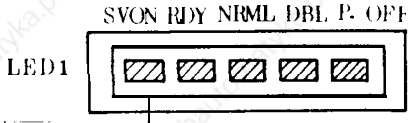



(NOTE 1): When the axis 1 transistor amplifier's ZP3 and the power unit's ZP12 are connected (by cable DUC-1).

(2) Transistor Amplifier Inspection

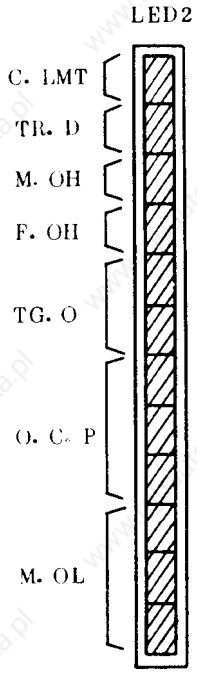
① Transistor amplifier indicator lamps (control card **TR 23** □)

1) Relay Indicator Lamps



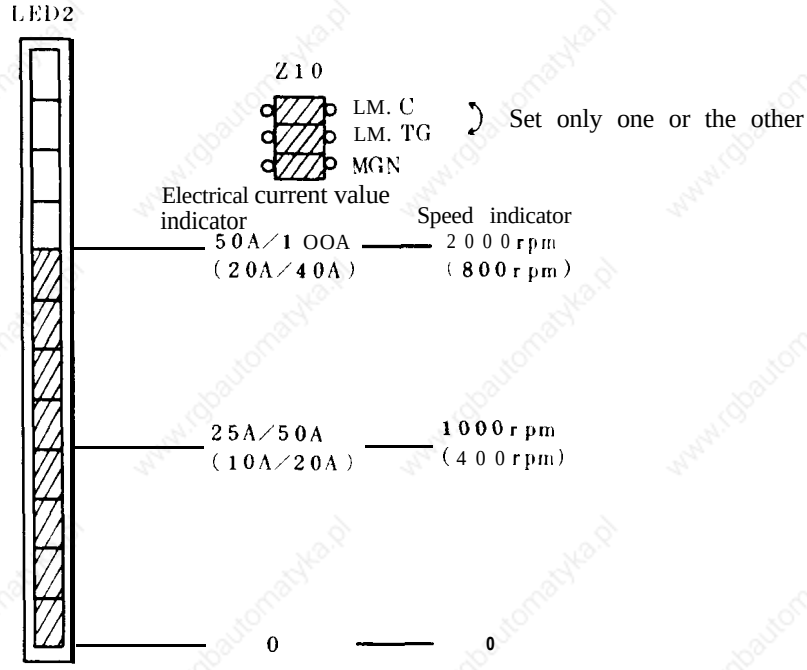

| NAME | FUNCTION | |
|---|---|---|
| SVON | Lights when servo is ON. | Goes out when servo is OFF. |
| RDY | Lights when NC READY. | Goes out with READY OFF. |
| NRML | Lights when NC Power is ON and conditions are normal. | Goes out when there is an alarm. |
| DBL | Lights when dynamic brake signal is ON. | Goes out when conditions return to normal. |
| P.OFF | Lights when POWER OFF signal is ON. | Goes out when conditions return to normal. |

2) Alarm Indicator Lamps




| NAME | FUNCTION |
|---|---|
| C. LMT | Lights when current limiter circuit operates. Normally, does not light. (However; may light during sudden changes in use.) |
| TR. D | Lights under NC NOT READY condition and motor is overrun. |
| M. OH | Lights when motor overheats and the motor case exceeds a specified temperature (95°C). When the temperature drops below a specified temperature (70°C), the motor can be returned to READY condition by NC reset. |
| F. OH | Light when cooling fin temperature exceeds set temperature (80°C). When the temperature drops below a specified temperature (55°C), the motor can be returned to READY condition by the NC reset. |
| TG. 0 | Lights when the motor turns at a higher speed than the set rpm . |
| 0. c. P. | Lights when higher than the designated electrical current flows into the transistor amplifier. When this indicator lights, it cannot be released without first turning power OFF and pushing the amplifier reset switch. |
| M. OL | Lights when motor is in condition of continuous overload. When this indicator lights, the alarm can be released either by decreasing the NC power, or after releasing the motor from the overloaded condition, by pushing the amplifier reset switch. |

3) Electrical current value indicators and speed indicators (LED 2. These indicators, during driving indicate electrical current value and speed, and during alarm conditions they indicate the particular alarm condition .)




By indicating the LM.C of setting plug Z 10, the shaded (slanting lines) portion of the above diagram becomes a level meter for the electrical current value indicator.

. With TR41/TR61, if the shaded portion is entirely lit, it corresponds to approximately 100A.

. With TR3 1, if the shaded portion is entirely lit, it corresponds to approximately 50A.

By indicating both the LM.C and the MGN of setting plug Z10.

. With TR41/TR61, if the shaded portion is entirely lit, it corresponds to approximately 40A.

. With TR31, if the shaded portion is entirely lit, it corresponds to approximately 20A.

By indicating the LM.TG of setting plug Z10, the shaded (slanting lines) portion of the above diagram becomes a level meter for the speed indicator.

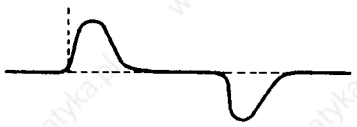
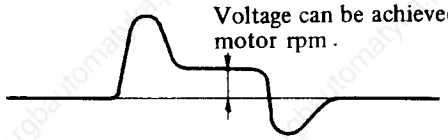
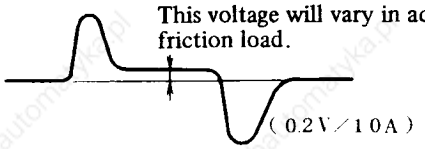
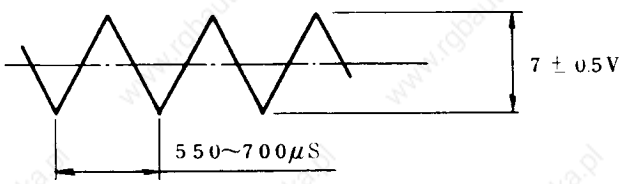
. By indicating LM.TG, if the shaded portion is entirely lit, it corresponds to approximately 2000 rpm .

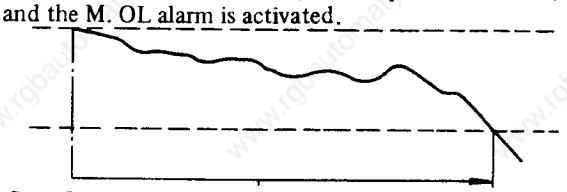
• By indicating LM.TG and MGN, if the shaded portion is entirely lit, it corresponds to approximately 800 rpm

② Transistor amplifier check pins and contents

As there are 3 types of check pins with different earth potential, handling must be executed with sufficient care.

Group 1 (Simultaneous checking with other groups is not possible.)

<table>
<tr><th>Check pin</th><th>Signal name</th><th>Signal contents</th></tr>
<tr><td>TCP1</td><td>TG signal</td><td>Speed feedback signal input<br>(Positive voltage with counterclockwise running of the motor as seen from the load side)
<table>
<tr><td>Detector name</td><td>RST-□X</td><td>GB□□DU</td><td>2GB-□AMZ</td><td>TG with built-in Sanyo Superdrive Motor</td></tr>
<tr><td>Output voltage</td><td>2V 1000rpm</td><td>7V 1000rpm</td><td>3V 1000 rpm</td><td>30 $^{+5}_{0}$V 1000 rpm</td></tr>
</table></td></tr>
<tr><td>TCP2</td><td>ER signal</td><td>Input signal from the NC side (velocity command input)<br>Note: Earthed with use of detector type RS-□X.</td></tr>
<tr><td>TCP3</td><td>Velocity loop error signal</td><td>Output of the error signal of TG signal and ER signal.<br>Velocity loop error signal<br>  </td></tr>
<tr><td>TCP4<br>TCP39</td><td>Current command signal</td><td>Approximately the same wave configuration as TCP3 can be obtained.</td></tr>
<tr><td>TCP5</td><td>Comparator input signal</td><td>At times of acceleration or deceleration, the following kind of wave configuration will be observed.<br>Voltage can be achieved in proportion to motor rpm.<br>  </td></tr>
<tr><td>TCP6<br>TCP37</td><td>Current feedback signal</td><td>At times of acceleration or deceleration, the following kind of wave configuration will be observed.<br>This voltage will vary in accordance with friction load.<br>  <br>(0.2V/10A)</td></tr>
<tr><td>TCP7</td><td>Step input signal</td><td>A speed loop step input signal will be observed.<br>When VR1 is rotated, it will vary from + 12 V to −12 V.</td></tr>
<tr><td>TCP8</td><td>Triangular wave signal</td><td>Output of the waveform of the triangular wave oscillator<br>  <br>7 ± 0.5V<br>550~700μS</td></tr>
</table>

| Check pin | Signal name | Signal contents |
|---|---|---|
| TCP15 | Current absolute value signal | The absolute value wave configuration of the motor armature current will be observed.<br>TCP6 Current feedback<br>TCP37 Signal<br>  <br>(0.2V/10A)<br>TCP15 Current absolute value<br>  <br>TRA31 (0.8V/10A)<br>〃 41 (1.6V/10A)<br>〃 61 (1.6V/10A) |
| TCP17<br>TCP21 | Dither reference signal | Output of a sine wave.<br>  <br>200~250HZ<br>5~6V P-P |
| TCP18<br>TCP19<br>TCP22<br>TCP23 | Triangular wave signal | Triangular wave oscillator wave configuration is generated. (same as TCP8). |
| TCP20<br>TCP24 | Power unit control circuit | Normally 24 V, when an alarm is signaled in any axis, it travels from that axis through ZP3, and all axes are opened as far as the axis connected with the DUC-1 cable. |
| TCP25 | Electronic thermal current speed | Voltage after passing through time constant circuit. |
| TCP26 | Motor load signal | Motor load condition can be observed. At the time of driving it is 0 V, but during driving it becomes from 0~-1.5 V; if it drops below -1.5 V, it is seen as motor overload, and the M. OL alarm is activated.<br>  <br>0 V<br>-1.5 V<br>Start Driving<br>During Driving<br>Motor Overload<br>M. OL lights. |
| TCP27<br>TCP28<br>TCP29<br>TCP38<br>TCP40 | Earth signal | This is the earth terminal for check terminals TCP1 to TCP36.<br>Do not observe other check pins with this earth. |
| TCP30 | Transistor abnormality signal (TR.D) | If a tachometer generator signal is issued before the READY signal changes to H signal, it is seen as a transistor abnormality, and becomes an L signal. In this case, the TR. D alarm lights. |
| TCP31 | Motor overheating signal (M. OH) | When the motor overheats and the thermostat activates, it becomes an L signal. In this case, the M. OH alarm lights. |
| TCP32 | Fan overheating signal (F. OH) | When the cooling fan overheats and the thermostat activates, it becomes an L signal. In this case, the F. OH alarm lights. |

| Check pin | Signal name | Signal contents |
|---|---|---|
| TCP33 | Excessive tachometer generator signal TG. OV | When the tachometer generator feedback signal exceeds the maximum number of rpms, it becomes an L signal. In this case, the TG. OV alarm lights. |
| TCP34 | Motor overload detection signal | When the motor is overloaded, it becomes an L signal. In this case, the M. OL lights. |
| TCP35 | Excessive current signal | When excessive DC current flows between the PN, this becomes an L signal. In this case, the O.C.P alarm lights. |
| TCP36 | READY signal | When conditions are NC READY and the servo is ON, 24 V will come from the 0 V. In this case, the RDY lamp lights. |

Group 2 (Simultaneous checking with other groups is not possible.)

| Check pin | Signal name | Signal contents |
|---|---|---|
| TCPA | Armature current signal | The waveform of the motor armature current is obtained. The output level is 0.05 V per 10 A. |
| TCPB | Earth signal | This is the earth for the check terminal TCPA. Do not observe other check pins with this earth. |

Group 3 (Simultaneous checking with other groups is not possible.)

| Check pin | Signal name | Signal contents |
|---|---|---|
| TCPC | OCP input signal | Input signal of the OCP (overcurrent protection) circuit. The output level is 0.05 V per 10 A. |
| TCPD | Earth signal | This is the earth for check terminal TCPC. Do not observe other check pins with this earth. |

### (3) Power Unit Inspection

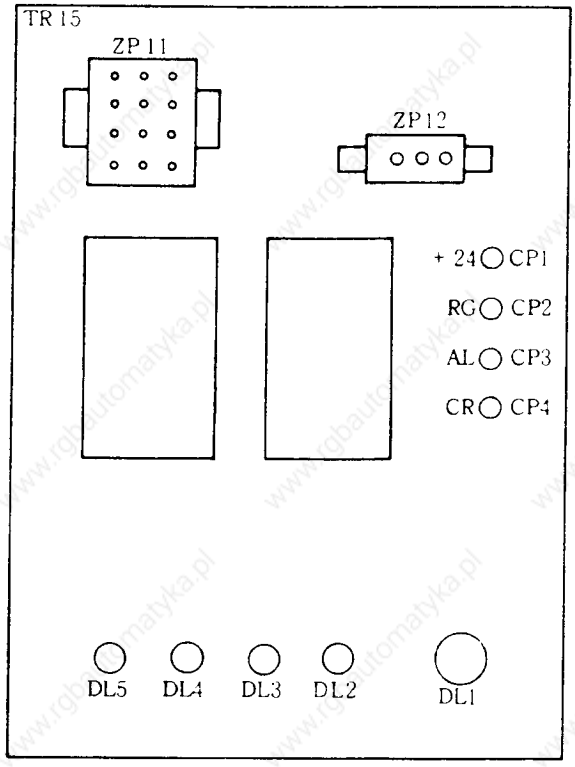



Fig. 5-2 Outline drawing for the control card (TR-15)

① Power unit operation display and alarm display lamps (control card TR-15)

| | Name | Lamp | Display contents |
|---|---|---|---|
| Operation display | Pilot neon lamp | PL11 | This lamp lights up with a DC voltage of the rectifier unit of about 80 V and goes out with a voltage of 40 to 50 V.<br>While the lamp is lit, the capacitors are charged even when the power supply is switched off, so they must not be touched. |
| | | DL1 (green) | This lamp lights up when +24 V is supplied by cable DUC-1 (connector ZP) from the transistor amplifier. |
| Alarm display | NFB | DL2 (red) | This lamp lights up when the circuit breaker of the rectifier unit has been tripped or set to OFF.<br>This becomes alarm for the axis to which the cable (DUC-1) is connected. |
| | DB | DL3 (red) | This lamp lights up when the temperature of the rectifier diode reaches the specified temperature.<br>This becomes alarm for the axis to which the cable (DUC-1) is connected. |
| | TO. H | DL4 (red) | This lamp lights up when the transistor temperature reaches the specified temperature.<br>This becomes alarm for the axis to which the cable (DUC-1) is connected. |
| | F TRIP | DL5 (red) | This lamp lights up when the alarm fuse for AC 100 V is blown.<br>This becomes alarm for the axis to which the cable (DUC-1) is connected. |

② Power unit check pins and contents

| Check pin | Name | Signal contents |
|---|---|---|
| CP1 | +24 V | When +24 V is supplied to the amplifier from the NC, DC +24 V is put out at the same time.<br>DL1 (green) lights up at this time. |
| CP2 | RG | Earth for CP1 to CP4 |
| CP3 | AL | This signal becomes L (normally open) at the time of alarm generation in the power unit.<br>At this time, one of the lamps of DL2 to DL5 lights up. |
| CP4 | CR | This is the signal for observation of the soft start circuit time constant. Magnetic contactor sequence operation is executed by means of this signal. |