Intelligent Drivesystems, Worldwide Services











SK 2x5E

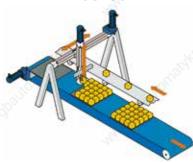
Decentralised drive technology for conveyor technology



Power and function for conveyor technology



Absolute and relative positioning with POSICON



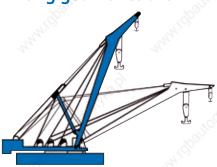
Servo mode



Energy-saving function



Lifting gear functions



Safety function "Safe stop"



Frequency inverters are now

standard components for conveyor system drive units. They not only regulate speeds, they also manage complex control and drive regulating functions as well as provide safety functions and contribute to saving valuable energy resources.

The SK 2x5E combines all of these characteristics in a single integrated unit, which can be located near to or directly on the drive unit. The advantages of this are obvious: The drive unit and its integrated control can be pre assembled by NORD and delivered as a complete unit (up to IP66).

This not only reduces installation and commissioning costs but also does away with the need for long motor cables. Control cabinets are no longer necessary, or can be reduced in size. Control cabinet cooling systems to dissipate the heat produced by frequency inverters and brake resistors are not required and the inverter can be located in explosion hazard areas (ATEX Zone 22). Even completely autonomous operation with just a mains cable is feasible. Interfaces for most common bus systems can be easily implemented for more sophisticated applications.



NORD is your partner for planning, commissioning and service.

With NORD drive technology we can provide the optimum solution for all requirements.

Power and function for conveyor technology

Your advantage	Implemented with
Universal application	 Mains voltages, 1~115V, 1/3~ 230V or 3~500V Robust devices for use in harsh environments IP55 / IP66, Climate Class 3K4 and 3M7 (vibration) Versions available for operation in ATEX Zone 22 Category 3D
Simple to use, fast and convenient commissioning	 Interface for the connection of display, parameterisation and control elements Connection of supply and control cables via an easily accessible connection unit on the frequency inverter
Wide range of functions	 High precision speed regulation even at low frequencies (from 1 Hz according to the size of motor) Speed feedback with optional HTL incremental encoder for speeds above 0 Hz with full load take-up POSICON positioning control Brake control for mechanical holding brake Connection of brake resistors for dissipating high brake powers Connection of switches and sensors via digital inputs and outputs)
Safe operation with comprehensive monitoring	 High overload reserves up to 200% Diagnostic facility via status LEDs and error memory Thermistor input for reliable monitoring of motor temperature Integrated digital output for reporting operating states and limiting values Safety functions STO and SS1 can be implemented
Modification to individual requirements	 Optional field bus modules (Profibus, EtherCat, etc.) Optional I/O extension for additional control cables (Control signal to FI, feedback from FI) Master – Slave operation of inverters (e.g. for synchronous operation of drives in parallel) via integrated system bus
Environmental protection	 Reduction of energy and operating costs through standard "Automatic flux optimisation" function (see page 8) Interference suppression via integrated Class A (C2) mains filter
High system availability	Short standstill times and reduced risk of assembly errors thanks to: - Extensive, optional range of plug connectors for power and control cables - Attachment to the motor with only 4 screws - Inverter replacement without reprogramming through plug-in EEPROM memory module



Basic equipment for SK 205E conveyor technology

SK 2x5E power range: 1~115 V – 3~500 V 0.25 - 7.5 kW



SK 205E basic equipment:

- Sensorless current vector control (ISD)
- Plug-in memory storage module (EEPROM)
- PTC input
- Status LEDs for digital inputs
- Brake control (rectifier integrated)
- 2 setpoint potentiometers
- March Immediate-access RS 232 diagnostic interface
- Energy-saving function
- Incremental encoder evaluation
- **OVER 19** POSICON positioning control

Control signals

4 digital inputs e.g. for left/right re

e.g. for left/right release, fixed frequencies or switching over of parameters



1 Digital output

e.g. reporting of errors or various limit values

External 24V supply



Separate voltage levels for power and control, e.g. for separate commissioning or online availability when the power is switched off.

Control of electro-mechanical brake



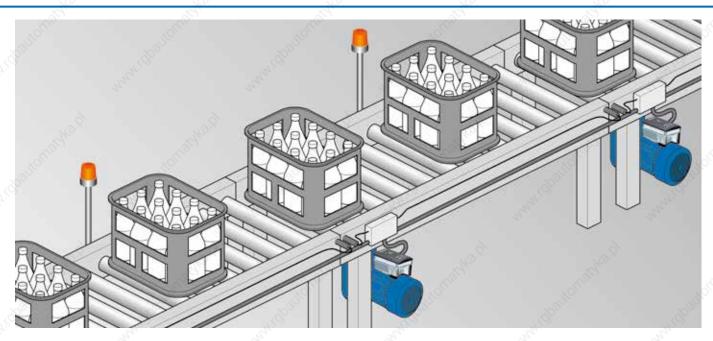
Integrated one-way rectifier

Application and release time

optimally adjustable with parameter.



Basic requirements for drive technology



Requirement	Solution with NORD technology
Decentralised drive technology	Wide range of gear motors with frequency inverters which are integrated into or mounted close to the motor
Frequency inverters	SK 2x5E with matching connection unit (see page 8/9)
Wall-mounting kit or adapter kit for motor mounting	Wall-mounting kit SK TIE-WMK-x, up to IP 66 (see page 10) (NB: derating by up to 3 power classes is possible) Wall-mounting kit SK TIE-WMK-L, IP 55 with fan (see page 10) Motor-mounting: adapter kit may be required (see BU 0200)
Large adjustment range	50Hz characteristic curve: Inverter power class = Motor power class 87Hz characteristic curve: The power class of the inverter is up to two power classes greater than that of the motor (motor 230 V, inverter 400V)
Thermal monitoring of motor	Thermistor input integrated into the FI

Advantages of 87Hz characteristic curve:

With a constant torque, both the speed and the power of the motor can be increased beyond the rated values. This results in a greater adjustment range > 1:17.

1.73< inverter power nominal motor power



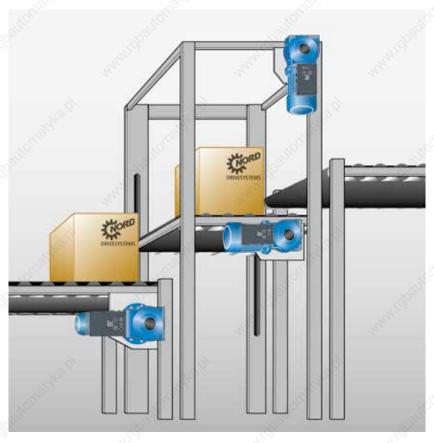
SK 2x5E, typical equipment features for horizontal drive solutions



	Requirement	Solution with NORD technology	Option (Part No.)			
	Solution for very simple applications with co	Solution for very simple applications with constant speeds				
Š.	Variable, but usually constant speed, right/left/stop	24V mains unit (for installation in the FI) and switch/poti-adapter for installation on the frequency inverter	SK CU4-24V(see F 3020) SK CU4-POT (275271207)			
	Feedback of operating status	Integrated digital output	. W. id			
	Solution of horizontal applications with increased dynamics (rapidly changing speeds) and increased speed precision					
	Constant speed, even with load fluctuations and low speeds (from 0 Hz)	Incremental encoder on the motor shaft with connection cable	IG KU 10-30V HTL 2048 D12 1.5m (19551011)			
	Increased dynamics	Integrated brake resistor	SK BRI4(see page 10)			
5	Control via analog and digital I/O via external PLC or	I/O extension with connection unit for installation on the frequency inverter	SK TU4-IOE (275281106) and SK TI4-TU-BUS (275280000)			
	Control via field bus system such as Profibus, EtherCat, etc. (instead of switch or potentiometer adapter)	E.g.: optional Profibus module with connection unit for installation on the frequency inverter	SK TU4-PBR (275281106) and SK TI4-TU-BUS (275280000)			



SK 215E / SK 235E the frequency inverters for very highest precision



	- 17.	-11.		
Requirement	Solution with NORD technology	Option (Part No.)		
Constant speed with full load takeover from speed "zero" and/or precise positioning	Combined encoder (absolute encoder with incremental track) on the motor shaft with M12 connector and connection cable	AG&IG CANopen- 8192/4096/2048 HTL D12 (19551886), AG connection cable (18909996) IG connection cable (18909995)		
Very high dynamics or large amounts of (brake) energy feedback	External brake resistor SK BRE4	SK BRE4(see page 10)		
Control of an electro-mechanical holding brake	Integrated brake relay with automatic brake control			
Functional safety (Safety Category STO or SS1)	Integrated in SK 215E / SK 235E	"ipperg."		
Control via field bus system such as Profibus, EtherCat, etc. (instead of switch or potentiometer adapter)	E.g.: Profibus module with connection unit for installation on the frequency inverter	SK TU4-PBR (275281106) and SK TI4-TU-BUS (275280000)		



SK 2x5E versions 3~400V / 50Hz

SK 205E with extensive basi	c equipment	✓ IP 55	Markill Bill College
3~ 400 V / 50Hz P in kW	Part number frequency inverter	Designation frequency inverter	Part number connection unit
0.55	275222305	SK 205E-550-340-A	275270100
0.75	275222306	SK 205E-750-340-A	275270100
1.10	275222307	SK 205E-111-340-A	275270100
1.50	275222308	SK 205E-151-340-A	275270100
2.20	275222309	SK 205E-221-340-A	275270100
3.00	275222310	SK 205E-301-340-A	275270101
4.00	275222311	SK 205E-401-340-A	275270101
5.50	275222312	SK 205E-551-340-A	275270102
7.50	275222313	SK 205E-751-340-A	275270102

SK 225E with efficient bus sy	ystem	✓ AS interface on boa ✓ IP 55	✓ AS interface on board ✓ IP 55			
3~ 400 V / 50Hz P in kW	Part number frequency inverter	Designation frequency inverter	Part number connection unit			
0.55	275224305	SK 225E-550-340-A	275270120			
0.75	275224306	SK 225E-750-340-A	275270120			
1.10	275224307	SK 225E-111-340-A	275270120			
1.50	275224308	SK 225E-151-340-A	275270120			
2.20	275224309	SK 225E-221-340-A	275270120			
3.00	275224310	SK 225E-301-340-A	275270121			
4.00	275224311	SK 225E-401-340-A	275270121			
5.50	275224312	SK 225E-551-340-A	275270122			
7.50	275224313	SK 225E-751-340-A	275270122			



As the default setting, all frequency inverters are pre-configured for the operation of a 4-pole standard motor of the relevant power class with the 50Hz characteristic curve.





SK 215E with safety technol	ogy	✓ Safety function "Safe stop" ✓ IP 55			
3~ 400 V / 50Hz P in kW	Part number frequency inverter	Designation frequency inverter	Part number connection unit		
0.55	275223305	SK 215E-550-340-A	275270110		
0.75	275223306	SK 215E-750-340-A	275270110		
1.10	275223307	SK 215E-111-340-A	275270110		
1.50	275223308	SK 215E-151-340-A	275270110		
2.20	275223309	SK 215E-221-340-A	275270110		
3.00	275223310	SK 215E-301-340-A	275270111		
4.00	275223311	SK 215E-401-340-A	275270111		
5.50	275223312	SK 215E-551-340-A	275270112		
7.50	275223313	SK 215E-751-340-A	275270112		

Ò	SK 235E with sar and efficient bus sy		✓ Safety function "Safe stop"✓ AS interface on board✓ IP 55			
	3~ 400 V / 50Hz P in kW	Part number frequency inverter	Designation frequency inverter	Part number connection unit		
	0.55	275225305	SK 235E-550-340-A	275270130		
	0.75	275225306	SK 235E-750-340-A	275270130		
્રે	1.10	275225307	SK 235E-111-340-A	275270130		
	1.50	275225308	SK 235E-151-340-A	275270130		
	2.20	275225309	SK 235E-221-340-A	275270130		
_	3.00	275225310	SK 235E-301-340-A	275270131		
	4.00	275225311	SK 235E-401-340-A	275270131		
S	5.50	275225312	SK 235E-551-340-A	275270132		
ſ	7.50	275225313	SK 235E-751-340-A	275270132		

For further versions see brochure F 3020













Options

Flush-mounted switches / potentiometers

 SK TIE4-SWT IP66, (Part No. 275 274 701)

 SK TIE4-POT IP66, (Part No. 275 274 700)



Maintenance switch

• SK TU4-MSW IP55, (Part No. 275 281 123)

• SK TU4-MSW-C IP66, (Part No. 275 281 173)



ParameterBox (Full-text display in 12 languages)

 SK PAR - 3H Handheld (Part. No. 275 281 014)

• SK PAR - 3E Control cabinet installation (Part. No. 275 281 414)



External and internal brake resistor 400V

• 0.55kW - 2.2kW Internal resistor (Part. No. 275 272 012)

> External resistor (Part. No. 275 273 012) Internal resistor

(Part. No. 275 272 108) External resistor (Part. No. 275 273 108)





Wall-mounting

• 3.0kW - 7.5kW

up to 4 kW

• SK TIE4 WMK-L-1 IP55, (Part No. 275 274 005)

up to 7.5kW

 SK TIE4 WMK-L-2 IP55, (Part No. 275 274 006)



Profibus

 SK TU4-PBR IP55, (Part No. 275 281 100 and 275 280 000)

• SK TU4-PBR-M12 IP55, (Part No. 275 281 200 and 275 280 000)



For further options see brochure F 3020



Enquiry form

Company			Tel.:		Waltou.		108H2M		
Street	AHHH!		and a	Fa	x:	H,	THE STATE OF THE S	MANIE	
Postcode, Town and Country			(a)		mail		We ij		
automais -	ó	Jich B.		alloftist.	automaty		altomat,	alitotra	
Gear motors				Š.	SK 2x5E part numb	er:	Wille.		
Number of poles	O 2	O 4	O 6	Phases	O 1	O 3			
Voltage			, di	Voltage	ź.				
Power		No.		Power	4.614He	Par Salah			
Protection class	○ IP 55	igo, C) IP 66	Protection class	○ IP 55	O II	P 66		
Mounting	O Foot	С) Flange	Mounting	O Motor mounted	O V	Vall mounted		
Torque	11, 11,		Number	2	12				
Type of gear unit									
Speed ratio		No.		- A	Option Option PotentiometerBox		System connectors		
Number	~£	N. C.		777			○ Power 3~ In		
7/4	77.50			○ Poti-Adapter		○ Power 3~ In/		/Out	
	Options		2/2	○ ParameterBox Handheld ○ Motor o		O Motor outpu	t 40°		
O Profibus	O Pro	ofibus 2	4 V	O ParameterBox control cabinet			○ M12 for initiators No.		
○ DeviceNet		installation		-	○ M12 for bus system				
○ CANopen			SimpleBox HandheldSimpleBox control cabinet installation		4	1000	101		
○ I/O extension Mounting of ○ Mounted ○ Wall		" " " " " " " " " " " " " " " " " " "							
		○ SetpointBox	Mar.	ny ny					
option	on SK	2x5E	mounted	Number	A				

All connections for power cables, bus systems and control signals can be equipped with system plug connectors. Number





Headquarters:

Getriebebau NORD GmbH & Co. KG

Rudolf-Diesel-Straße 1 22941 Bargteheide, Germany Fon +49 (0) 4532 / 289-0 Fax +49 (0) 4532 / 289-2253 info@nord.com, www.nord.com

Member of the NORD DRIVESYSTEMS GROUP

