

Up to PL e of EN ISO 13849-1 PNOZ s6.1

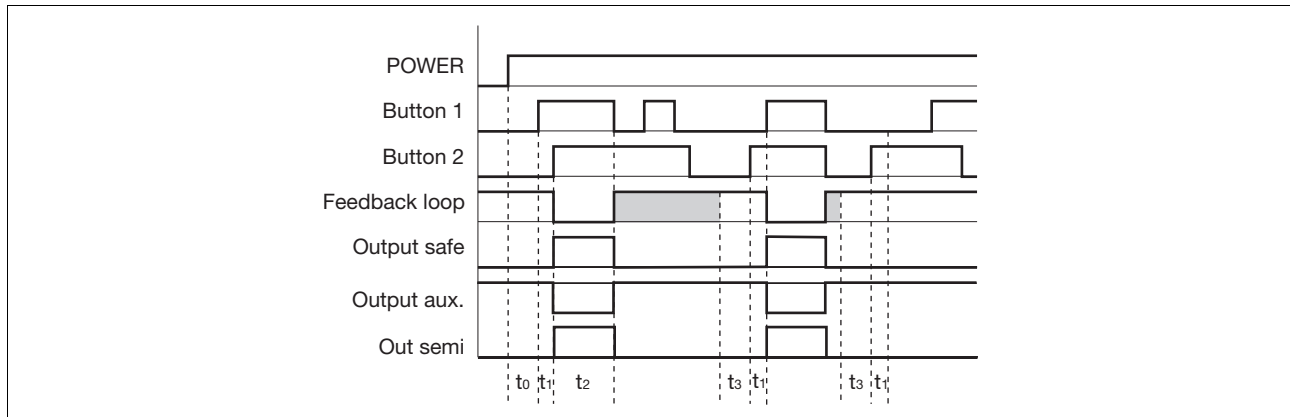
Function description

- ▶ The two-hand control relay must be activated by simultaneously press-

ing two buttons within **0.5 s**. If one or both of the buttons are released, the unit interrupts the control command for the hazardous movement.

- ▶ Reactivation: The output relays will not re-energise until both operator elements have been released and then re-operated simultaneously.

Timing diagram



Key

- ▶ POWER: Supply voltage
- ▶ Button 1/Button 2: Input circuits S13-S14, S23-S24
- ▶ Feedback loop: Feedback loop S34
- ▶ Output safe: Safety outputs 13-14, 23-24, 33-34
- ▶ Output aux.: Auxiliary contacts 41-42
- ▶ Out semi: Semiconductor output switch status Y32
- ▶ t_0 : Recovery time after power on
- ▶ t_1 : Simultaneity, channel 1 and 2
- ▶ t_2 : Operating cycle ended through button 1 or 2
- ▶ t_3 : S34-S12 must be closed before the button is operated (recovery time)
- ▶ Shaded area: Status irrelevant

Wiring

Please note:

- ▶ Information given in the “Technical details” must be followed.
- ▶ Outputs 13-14, 23-24, 33-34 are safety contacts, output 41-42 is an auxiliary contact (e.g. for display).
- ▶ To prevent contact welding, a fuse should be connected before the output contacts (see technical details).
- ▶ Calculation of the max. cable runs I_{\max} in the input circuit:

$$I_{\max} = \frac{R_{l\max}}{R_l / \text{km}}$$

$R_{l\max}$ = max. overall cable resistance (see technical details)

R_l / km = cable resistance/km

- ▶ Use copper wire that can withstand 60/75 °C.
- ▶ Sufficient fuse protection must be provided on all output contacts with capacitive and inductive loads.

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Preparing for operation

▶ Supply voltage

Supply voltage	AC	DC

▶ Input circuit

Input circuit	Single-channel	Dual-channel
Two-hand button with detection of shorts across contacts		

▶ Feedback loop

	Feedback loop
Contacts from external contactors	

▶ Semiconductor output

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▶ Key

S1/S2	Two-hand button
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