

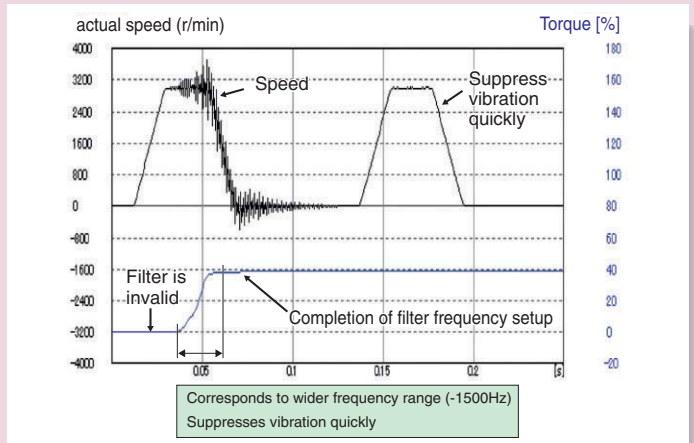
3. Further Reduction of Vibration

Adaptive filter

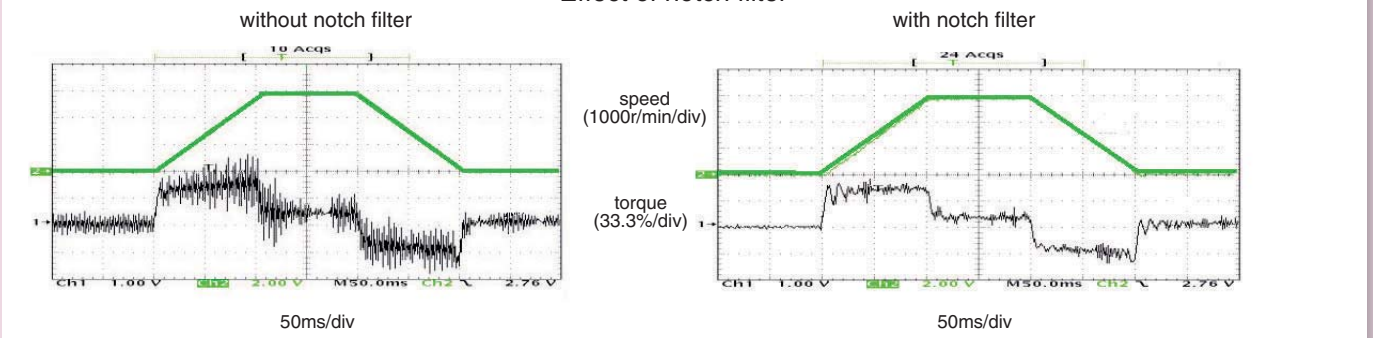
- Makes the notch filter frequency automatically follow the machine resonance frequency.
- Suppression of "Judder" noise of the machine can be expected which is caused by variation of the machines or resonance frequency due to aging.

2-channel notch filters

- 2-channel notch filters are equipped in the driver independent from adaptive filter.
- You can set up both frequency and width for each of 2 filters, and set up frequency in unit of 1Hz.
- Suppression of "Judder" noise of the machine which has multiple resonance points can be expected



Effect of notch filter

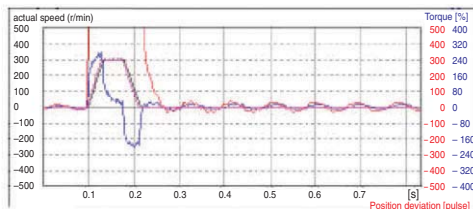


Damping control

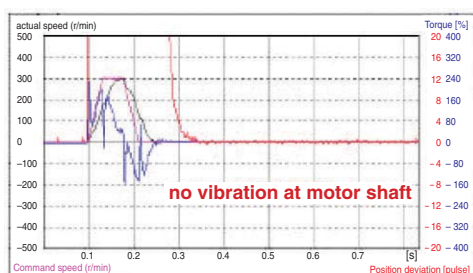
- 2-channel damping filters are equipped in this driver. You can suppress vibration occurring at both starting and stopping in low stiffness machine, by manually setting up vibration frequency in 0.1Hz unit.
- You can also switch the vibration frequency set by 2-channel with rotating direction or with an external input to correspond to the variation of vibration frequency caused by the machine position.
- Easy setup with entry of only frequency and filter value. Improper setup values do not result in unstable operation

motor movement

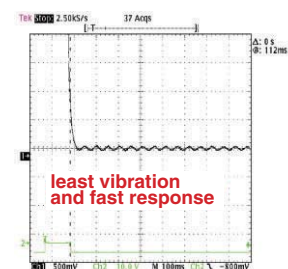
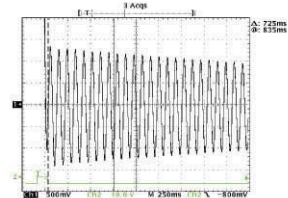
without damping control



with damping control



machine movement



4. Further Flexibility and Multiplicity

Dedicated Console (DV0P4420)

- Enables easy parameter setting/changing, control state monitoring, status/error log viewing, and parameter saving/loading.
- Makes it easy to move a target position, set a positioning point and perform teaching.
- Can select and display 16 types of operation data including motor rotational speed and torque in the monitor mode.

Control Mode

- Makes it possible to select position control via the motor's internal encoder or fully-closed control based on an feedback scale.

Analog Monitor Terminal

- "Motor rotational speed", "Command speed", "torque command" and "positional deviation" can be observed by oscilloscope through the analog monitor pin at the front panel of the driver.

Trial run (JOG)

- Features the function for trial (JOG) run through console (option) without connecting to a host controller.
- You can shorten the machine setup time.

Full-closed control (High precision positioning)

- Features the full-closed control of position and velocity, using the signals from feedback scale installed on the load side and high resolution encoder.

Note) Applicable feedback scales are as follows,

- Made by Mitsutoyo

	Resolution(μm)	Max. Speed*(m/s)
ABS AT573A Series	0.05	2
ABS ST771A Series	0.5	5
ABS ST773A Series	0.1	4
ABS ST771AL Series	0.5	5
ABS ST773AL Series	0.1	4

(* The maximum speed depends on the driver performance.
(It is limited by the machine configuration and system configuration.)

- Best suits to high precision machines.

Inrush current suppressing function

- Inrush suppressing resistor is equipped in this driver, which prevents the circuit breaker shutdown of the power supply caused by inrush current at power-on.
- Prevents unintentional shutdown of the power supply circuit breaker in multi-axes application and does not give load to the power line.

Regeneration discharging function

- Discharges the regenerative energy with resistor, which energy is generated while stopping the load with large moment of inertia, or use in up-down operation, and is returned to the driver from the motor.
- No regeneration discharge resistor is built-in to Frame A driver (MADDT1105P type.) and Frame B driver (MBDDT2210P type.), and we recommend you to connect optional regenerative resistor.
- Regenerative resistor is built-in to Frame C to F drivers, however, connection of the optional regenerative resistor bring you further regenerative capability.

Built-in dynamic brake

- You can select the dynamic brake action which short the servo motor windings of U, V and W, at Servo-OFF, CW/CCW over-travel inhibition, power shutdown and trip.
- You can select the action sequence setup depending on the machine requirement.

Setup support software

- With the setup support software, "PANATERM" via RS232 communication port, you can monitor the running status of the driver and set up parameters.

Wave-form graphic function

- With the setup support software, "PANATERM", you can monitor the "Command speed", "Actual speed", "Torque", "Position deviation" and "Positioning complete signal".
- Helps you to analyze the machine and shorten the setup time
* Note) Refer to page "F2" for setup support software.

Selectable Torque Limit Value

- A torque limit can be set for each rotational direction.
- According to the specification of the machine, a maximum torque can be set for each rotational direction as necessary.

Built in sequence of bumping homing

- You can select 8 kind of homing mode.
 - Home sensor (based on the front end)
 - Home sensor + Z phase (based on the front end)
 - Home sensor + Z phase (based on the rear end)
 - Limit sensor
 - Limit sensor + Z phase
 - Z phase homing
 - Bumping homing
 - Data set