



ECODRIVE DKC01.1/DKC11.1 Drive Controllers

Trouble Shooting Guide: ASE 02VRS

DOK-ECODRV-ASE-02VRS**-WAR1-EN-P



Title ECODRIVE Drive Controller s DKC01.1 / DKC 11.1

Type of documentation Trouble Shooting Guide

Docum. type DOK-ECODRV-ASE-02VRS**-WAR1-DE-P

Internal filing index

- Mappe 56-02V-EN / Register 10
- 209-0073-4304-00

What is the purpose of this document? This document is design to assists maintenance personnel in identifying errors with the machinery
It should:

- help in understanding error messages
- help in finding the causes of errors
- describe the procedure for trouble shooting
- simplify the process of establishing contact with the INDRAMAT Customer service department

help you use this documentation This documentation is meant as a switch board panel supplement for the machine manufacturer.

Procedure for change

Docu-identification of released up to this point	Enable date	Remarks
DOK-ECODRV-ASE-02VRS**-WAR1-EN-P	07.96	First release

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Publisher INDRAMAT GmbH • Bgm.-Dr.-Nebel-Str. 2 • D-97816 Lohr a. Main
Telephone 09352/40-0 • Tx 689421 • Fax 09352/40-4885
Abt. .END (HP)

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1 Diagnostic Message Description

1.1 Overview of the Diagnostic Message Descriptions

Diagnostic Message Types

Each operational state of the drive controller will be characterized with a diagnostic message.

Therein, it will be differentiated between:

- **Error diagnostic message**
- **Warning diagnostic message**
- **Command diagnostic message**
- **State diagnostic message**
- **Process states**

Construction of a diagnostic message

A diagnostic message consists of:

- **Diagnostic number** and a
- **Diagnostic text**

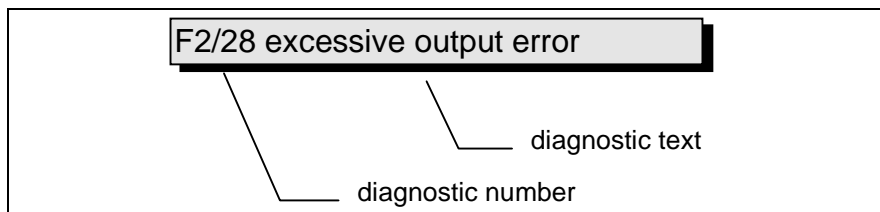


Figure 1-1: Construction of a diagnostic message from a diagnostic number and a diagnostic text.

In the example shown, the "F2" and "28" alternate on the H1 display.

The parameter **P-0-001, diagnostic number**; appears in hexadecimal form.

Also, the drive controller stores the diagnostic number and diagnostic text as the string "F2/28, excessive output error" in the **parameter S-0-0095, diagnostic message**.

H1-Display

The H1 condition display on the front side of the DKC gives information about:

- Operating condition of the drive controller
- Drive controller or cable malfunctions
- Motor malfunctions
- Malfunctions caused by invalid parameter input
- Application errors

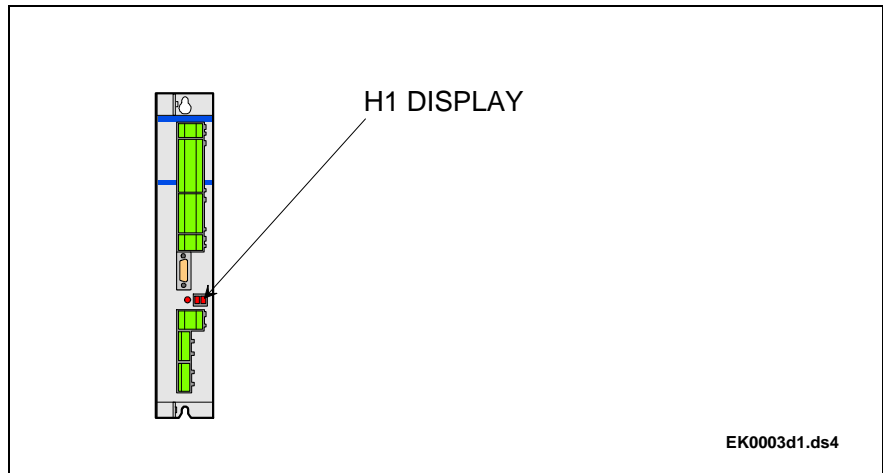


Figure 1-2: H1-Display

The symbolized diagnostic number appears on this two-positional-seven-segment display. The form of the display is seen on the diagram "Priority dependent diagnostic message diagram."

In addition to the display, it is possible to use the communication interface to quickly monitor the actual process state.

The operating mode is not evident from the H1-Display. If the drive is enabled and no command was activated, the symbol "AF" appears on the display.

Priority of the diagnostic message output

If more than one diagnostic message is generated at the same point within the string, the diagnostic with the highest priority will be displayed first.

The following graphic shows the order of priority.

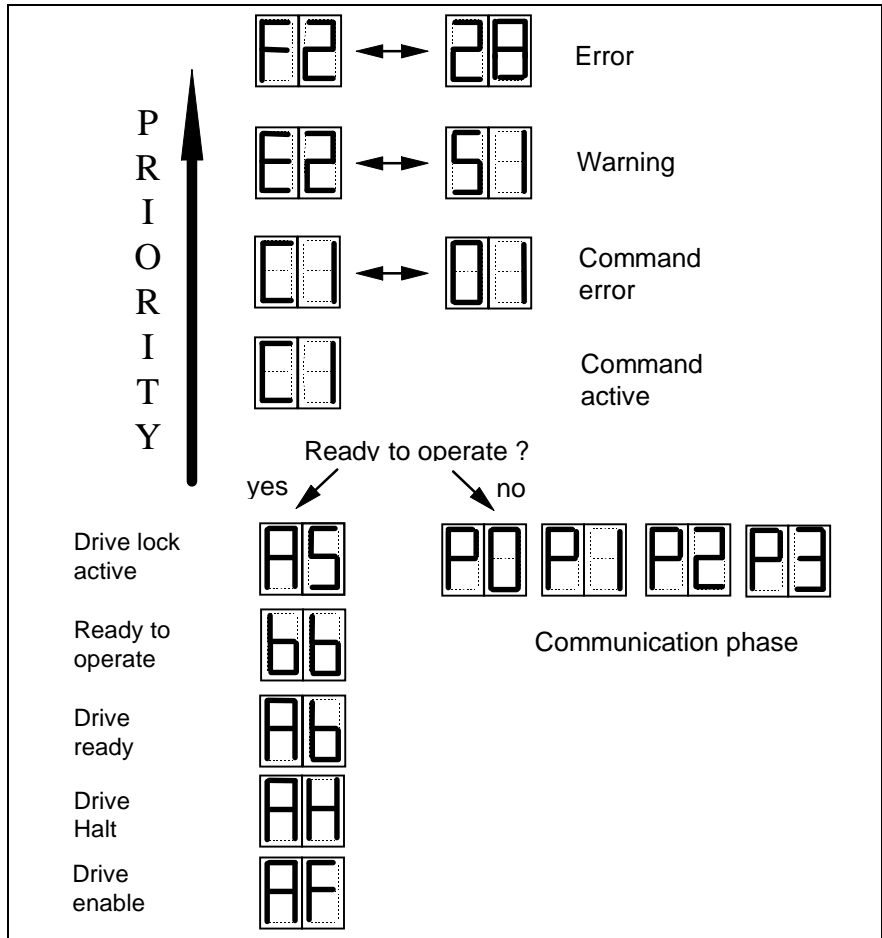


Figure 1-3: Priority dependent diagnostic message diagram

Clear Coded Text-Diagnostic Message

The clear coded text-diagnostic message contains the diagnostic number followed by the diagnostic text; for example, "excessive output error" (Fig 1-1). It can be read from parameter **"S-0-0095, diagnostic message"** and serves the direct display of the process state on a operator surface.

The clear coded text-diagnostic message will be changed over from the language selection to the current language.

Notes:

2 Description of Diagnostic Letters F... and E...

2.1 Error Diagnostic Messages

UL Motor Type not Reported

Description:

The settings for current regulation, velocity command, and position loop are stored in the feedback of the motor. After powering up, the drive compares the motor type stored in the parameters with the connected motor type. If the two do not match, the drive remains at this state.

By pressing the S1 button, the drive overwrites its stored parameters with the control loop parameters from the motor feedback.

Cause:

Motor was exchanged.

The parameter "**P-0-4036, contacted motor type**" from which the motor type is selected would be loaded..

Remedy:

Command "C700 Basic Load" or press the S1 button.

PL Default Value of the Parameter Load

Description:

After the exchange of the product (EPROMs), if the parameters have been changed in regards to the old product, the drive displays "**PL**". By pressing the S1 button on the drive or through starting of the „command load basic parameter", all the parameters will be erased and restored with the default values.

Cause:

Product was exchanged and the number of parameters of the new product has changed in regards to the old.

Remedy:

Press the S1 button on the drive controller and all the parameters will be erased and restored with default values

**WARNING**

⇒ With this procedure all parameters and process blocks will be overwritten.

F207 Switching to an Uninitialized Operating Mode

Description:

A valid operating mode has not been defined.

In the DKC 01, this error can not occur because the input of the operating mode will be tested when entered.

Remedy:

Input correct operating mode

F218 Heatsink Overtemperature Shutdown

Description:

The temperature of the DKC heatsink will be monitored. If the temperature of the heatsink is too high, the drive will power down in order to protect against damage.

Cause:

1. Ambient temperature is too high. The specified operational data is valid up to an ambient temperature of 45°C.
2. The DKC's heatsink is dirty.
3. Air flow is prevented by other assembly parts or a control cabinet panel assembly.
4. Heatsink blower may be defective.

Remedy:

For 1. Reduce the ambient temperature; for example, through cooling of the control cabinet.

For 2. Remove any obstruction or dirt from the heatsink.

For 3. Install the device vertically and clear a large enough area for proper heatsink ventilation.

For 4. Exchange drive.

F219 Motor Overtemperature Shutdown

Description:

The motor is too hot. The drive controller has issued the warning "**E251 Motor Overtemperature Warning**" for approx. 30 seconds. The drive immediately shuts down.

Cause:

1. The motor was overloaded. The effective torque demanded from the motor was above its allowable continuous torque level for too long.
2. The motor thermal connection is shorted or grounded.
3. Instability in the velocity loop.

Remedy:

- For 1. Check the installation of the motor. If the system has been in operation for a long time, check to see if the the operating conditions have changed. (in regards to pollution, friction, moved components, etc.)
- For 2. Check wires and cables to the motor temperature monitor for wire breaks and short circuits.
- For 3. Check velocity loop parameters.

F220 Bleeder Overtemperature Shut Down

Description:

The regenerated energy from the mechanism of the machine via the motor has exceeded the power capability of the bleeder resistor. By exceeding the maximum resistance energy, the drive will shutdown according to the set error reaction. Thereby protecting the bleeder from temperature damage.

Cause:

The reflected energy from the machine's mechanism over the motor is too large.

Remedy:

- With too much power ---> reduce the acceleration value
- With too much energy ---> reduce the velocity
- Check the drive installation.
- May require installation of an additional bleeder module.

F226 Undervoltage Error

Description:

The level of the DC bus voltage will be monitored by the drive controller. If the DC bus voltage falls below a minimal threshold, the drive independently shuts down according to the set error reaction.

Cause:

- 1. The power source has been interrupted without first switching off the drive enable signal (RF).
- 2. Disturbance in the power supply

Remedy:

- For 1 Check the logic regarding the activation of the drive within the connected control.
- For 2 Check the power supply

The error can be cleared by removing the control enable signal.

F228 Excessive Deviation

Description:

The drive could not process the given command value and reacted according to the set error reaction.

Cause:

1. The acceleration ability of the drive was exceeded.
2. The motor shaft was blocked.
3. Parameterization error in the drive parameters.
4. **"S-0-0159, Monitoring Window"** was parameterized incorrectly

Remedy:

- For 1. Check the **Bipolar Torque Limit, S-0-0092** parameter and set it equal to the maximum allowable value for the application.
- For 2. Check the mechanical system and eliminate any jamming of the motor shaft.
- For 3. Check the drive parameters
- For 4. **Parameterize "S-0-0159, Monitoring Window"**

F229 Motor Encoder Error: Quadrant Error

Description:

An encoder signal error was found during the encoder evaluation.

Cause:

1. Defective encoder cable
2. Insulation disturbance on the encoder or the encoder cable
3. Defective drive controller

Remedy:

- For 1. Check the encoder cable and change if necessary.
- For 2. Use only insulated motor cable and power cables
Separate encoder cable from power cables
- For 3. Exchange drive controller

F248 Low Battery Voltage

Cause:

The connected motor has an absolute encoder. The absolute position information is stored in the motor feedback. This memory has a battery powered backup for the electronic circuit. The battery is designed for a operating life of 10 years. If the battery voltage drops below 2.8 V, this message appears. The absolute encoder function is preserved for about 2 weeks.

Instructions for Exchanging Batteries

Have the following tools and accessories ready:

- Torx screwdriver, size 10
- Needle nose pliers, torque wrench
- New packaged battery (Part no.: 257101)

If the control voltage of the installed battery is turned off, the absolute position is lost.

The absolute position must be re-established through the process of the command **Set Absolute Measurement**.

F262 Status Outputs Short Circuited

Description:

If the status outputs of the DKC are short circuited, the drive controller will issue an error.

Cause:

Short circuited outputs (X2/6, X2/7, X2/8, X2/9, X2/10, X2/20, X2/21, X2/22)

Remedy:

Eliminate short circuit

F276 Absolute Encoder Error, Position Deviation > P-0-0097

Description:

When turning off the drive controller with an absolute encoder (multiturn), the actual feedback position will be stored. When powered up, the absolute position given by the encoder is compared to the stored position. If the deviation is larger than the parameterized "**Absolute Encoder-Monitoring Window**", the error "**F276, Absolute Encoder Error**" will appear and be given to the control system.

Cause:

1. Turning on for the first time (invalid stored position).
2. The motor was moved further than allowed by the parameter in the absolute encoder monitoring window, P-0-0097, while it was turned off.
3. Incorrect position initialization

Remedy:

For 1. Press S1 to reset the error and set the absolute position.

For 2. The motor was moved while turned off and sits outside of its permissible position. Check to see if the displayed position is correct in relation to the machine zero point. Reset subsequent errors.

For 3. **An accident may occur by accidental shaft movement.**

Check absolute position information. A feedback defect is present if the absolute position information is false. The motor should be exchanged and sent to the INDRAMAT Customer Service .

see also the "Absolute Encoder Monitoring" function description

F630 Travel Limit Value Exceeded

Description:

The drive controller has been given a position command value which lies outside of the allowable travel area. The drive controller has been instructed to give an error when the travel range has been exceeded.

Exceeding the travel area as an error:

The drive controller brakes with maximum torque. After it has been stopped the drive controller shifts to torque free operation. After the error has been cleared, the drive can be once again activated and moved into the allowable travel area.

Cause:

Position feedback value lies outside of the travel area

Remedy:

1. Input a command value in the direction of the travel area.
2. Shift the position limits
3. Turn off the position limit monitor
(when displaying the position data in modulo format).

F644 Travel Limit Switch Detected

Description:

The motor was moved and tripped one of the two travel limit switches. The control drive has been instructed to give an error when the travel range has been exceeded.

Exceeding the travel area as an error:

The drive brakes with maximum torque. Subsequently, the drive goes into moment free operation. After the error has been cleared, the drive can be activated again and moved into the allowable travel area.

Cause:

One of the travel limit switches was tripped.

Remedy:

1. Input a command value in the direction of the travel area.
2. Move the travel limit switches, if necessary.
3. Turn off the position limit monitor (when displaying the position data in modulo format).

F822 Motor Encoder Failure: Signal too Small

Description:

The motor encoder signals are monitored. If the signal amplitudes as measured via AK1 and AK2 are outside of the allowable region between $U_{ss} = 12.0V$ and $U_{ss} = 18.0 V$, then the error message appears. The drive becomes torque-free and an optional brake is immediately activated.

Cause:

1. Defective feedback cable.
2. Defective feedback.

Remedy:

- For 1. Check the feedback cable
Lay the power cables separate from the feedback cable.
The cable shield must be connected to the drive controller.
(see project reference of the drive control).
- For 2. Exchange motor.

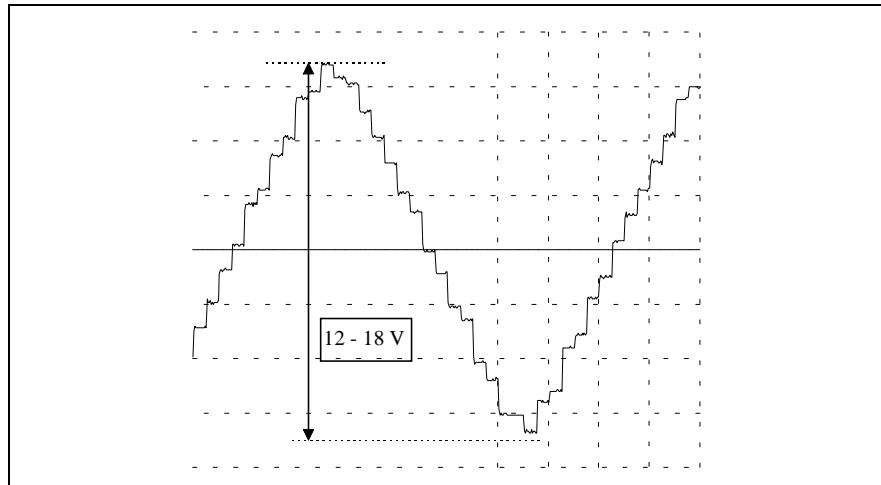


Figure 2-1: Methodically measured signal amplitude over AK: X31/1-2

F860 Overcurrent: Short in Powerstage

Description:

The current in the power transistor bridge has exceeded twice the peak current of the drive. As a result, the drive will be immediately turned off. The drive has switched to a torque-free condition. An optional brake is immediately activated.

Cause:

1. Short circuit in the motor cable.
2. Defective power section of the drive controller.
3. The current regulator was incorrectly parameterized.

Remedy:

For 1. Check the motor cable for a short.

For 2. Exchange drive controller.

For 3. The current regulator parameters should not deviate from the default values of the feedback.

F870 +24 V Error

Description:

The DKC requires a 24V control voltage. If the maximum allowable tolerance of + or - 20% is exceeded, then the drive is immediately switched to torque free operation. An optional brake is activated.

Cause:

Disturbance or overload of the 24 V supply voltage. Measure control voltages.

Remedy:

Check wiring and/or replace power supply module.

F873 Power Supply Driver Stage Fault

Description:

The voltage supply of the driver stage is monitored and if the voltage is too low then the drive is turned off.

Cause:

Voltage supply of the driver stage is too low

Remedy:

Exchange drive controller

F878 Velocity Loop Error

Description:

The velocity loop monitor will appear when the following conditions occur simultaneously:

- The current command value is at the peak current limit
- The difference between the actual velocity and the command velocity is larger than 10% of the maximum motor velocity.
- The velocity control deviation does not become smaller over a time frame of 20ms.

Cause:

1. Motor cable is connected incorrectly.
2. Defective controller section of the drive.
3. Defective feedback.
4. Velocity loop parameterized incorrectly.

Remedy:

For 1. Check motor cable connection.

For 2. Exchange drive controller.

For 3. Exchange motor

For 4. Check velocity controller to see if it is within operational parameters.

F879 Velocity Limit Value Exceeded (S-0-0092)

Description:

The actual velocity is monitored in torque regulation mode. This error is generated if the programmed velocity in the "**S-0-0091, bipolar velocity limit value**" parameter is exceeded by 1.25 times or a maximum of 100 Rpm.

Cause:

The load torque was smaller or larger than the torque command value for too long a time. This leads to an increase in the actual velocity up to the maximum possible motor velocity.

Remedy:

Check the primary control loop.

see also the "Velocity Monitoring in Torque Control" function description

F895 4 kHz Signal Error

Description:

The 4kHz signal is synchronized with the software processing for creation of the resolver signal. This error message is created when synchronization occurs improperly.

Cause:

1. The synchronization of the resolver controller voltage is invalid in regards to the software.
2. The error can be produced through an electrical discharge.

Remedy:

For 1. Exchange drive controller and return for testing.

For 2. Power down and then on. If this is not successful; exchange drive controller.

2.2 Warning diagnostic messages

E250 Heatsink Overtemperature Warning

Description:

The temperature of the heatsink in the drive controller has reached the maximum allowable temperature. Within a time frame of 30 seconds, the drive follows the command value input. Consequently, there exists the possibility to shut down the motor with the control so that it remains true to the process. (For example close the operation, leave the collision area, etc.) After 30 seconds, the parameter "**Best Possible Deceleration, P-0-0119**" set reaction appears during operation.

Cause:

1. Deficiency of the drive's internal blower.
2. Deficiency of the control cabinet's climate control.
3. Incorrect control cabinet dimensioning regarding the head ventilation.

Remedy:

- For 1. If the blower fails exchange the drive controller.
For 2. Install climitization feature to the cabinet.
For 3. Check the dimensions of the control cabinet.

E251 Motor Overtemperature Warning

Description:

The motor is too hot. Within in a time frame of 30 seconds, the drive follows the command value input. Consequently, there exists the possibility to shut down the motor with the control so that it remains true to the process. (For example close operation, leave the collision area, etc.). After 30 seconds, the parameter "**Best Possible Deceleration, P-0-0119**" set reaction will appear during operation.

Cause:

The motor became overloaded. The effective torque required of the motor was above the allowable standstill continuous torque for too long.

Remedy:

Check the installation of the motor. For systems which have been in use for a long time, check to see if the drive conditions have changed (in regards to pollution, friction, components which have been moved, etc).

E252 Bleeder Overtemperature Warning

Description:

(see cause)

Cause:

The dampening resistance in the DKC is balanced through the energy that is reflected from the motor (about 90%). The bleeder overtemperature warning shows that an overload of the bleeder is expected with continued increasing feedback energy.

Remedy:

Reduce acceleration value or velocity. Check the drive installation.

E253 Target Position Out of Range

Description:

If a position is entered which would exceed the target position, it will not be accepted. With "command controlled operation", the drive will not move.

Cause:

1. Position limit value monitor was activated
2. In the "Drive Internal Interpolation" operating mode, the "**S-0-0258, Target Position**" will be checked to determine if it's in the possible travel range of the drive.
3. In the "Command Controlled Operation" operating mode, the target position of the selected process block will be checked to see if it lies within the travel range.

The possible travel range is defined through the two parameters "**S-0-0049 Position Limit Positive,**" and "**S-0-0050, Position Limit Negative.**"

The E253 message will be generated if the target position lies outside of the travel range.

Remedy:

- For 1. Deactivate the position limit monitor
- For 2. Check the entered **S-0-0258, target position** and correct if necessary.
- For 3. Check the target position of the process block. Add the relative path of travel to the actual position.
Additionally, check the position limit value.

E254 Drive not Referenced

Description:

If "Absolute Positioning Commands" are selected while in "Command Controlled Operation" the control drive must be homed. If this is not the case, an absolute position cannot be reached. The drive rejects this positioning command and stops. The warning will be given.

Cause:

Absolute positioning command was selected without the drive being referenced.

Remedy:

1. Reference the drive
2. Select "Relative Positioning Command"

E255 Feedrate-Override(S-0-0108) = 0

Description:

The transversing velocity can be changed while jogging, homing and while in positioning operation with the "**S-0-0108, Feedrate Override**" parameter. Since the drive controller cannot follow command values which do not move, the warning will be given if the value of this parameter is 0.

Cause:

1. Feedrate-override is set to zero.
2. The "Feedrate Override Via Analog Output" field is activated and the voltage there is 0V.

Remedy:

- For 1. Set the **S-0-0108** parameter on the correct value for the application.
- For 2. Deactivate the field or establish a voltage larger than 0V.

E256 Torque Limit Value = 0

Cause:

1. For protection against mechanical overload, the maximum torque can be limited by the "**S-0-0092, Bipolar Torque Limit parameter.**" If the actual value of this parameter is equal to 0, the motor does not develop torque and does not follow the command value which has been entered.
2. Torque reduction is set through an analog channel and the established current amounts to 10 V.

Remedy:

- For 1. Set the torque limit to a value larger than 0.
- For 2. Establish the analog voltage so that it is smaller than 10V.

E257 Continuous Current Limiting Active

Description:

The drive controller sets the peak current available for 400ms. Thereafter, the continuous current limit becomes active and dynamically limits the peak current to the continuous current.

Cause:

More continuous torque was required than was available.

Remedy:

1. Check the drive installation.
- 2. Check the installation of the motor. For systems which have been in use for a long time, check to see if the drive conditions have changed (in regards to pollution, friction, components which have been moved, etc).

E258 Selected Process Block is not Programmed

Cause:

A positioning block was selected for which there is no set target position, positioning velocity, etc.

Remedy:

Select another positioning block or enter the required data.

E259 Command Velocity Limit Active

Description:

The velocity command value is limited to the value set in the "**S-0-0091, Bipolar Velocity Limit**" parameter when in the position and velocity control operating modes. This warning is given if the value in the "**S-0-0036, Velocity Command Value**" parameter reaches this limit.

Cause:

"**S-0-0091, Bipolar Velocity Limit**" parameter was set too low.

Remedy:

In normal operation, set the "**S-0-0091, Bipolar Velocity Limit**" parameter to a value 10% higher than the NC operation velocity.

E264 Target Position not Representable

Cause:

When using the operating mode "command controlled operation, the target position of the selected additive process block will be verified to see if it lies within the represented range.

Remedy:

1. Check the target position and correct if necessary.
2. Select the position data display channel in modulo format.

E825 Overvoltage Warning

Cause:

1. The mechanical system energy reflected via the motor was so large for a moment that it could not be completely converted to heat by the bleeder. As a result, the DC Bus voltage rose above the maximum allowable value. The motor is then switched to torque free operation. If the DC Bus voltage falls below the maximum allowable value, the controller will be turned on again.
2. DC Bus voltage is too high

Remedy:

- For 1. Reduce the acceleration value and check the drive controller layout if necessary.
Install an auxiliary bleeder, if necessary.
- For 2. Check the supply voltage, if necessary.

E830 Position Limit Value Exceeded

Description:

A position command was given to the drive which lies outside of the allowable travel area. The reaction of the drive regarding the travel area being exceeded would be selected as a warning.

Travel Area being exceeded as a warning:

The drive brakes with maximum torque until it is standing still and stays at that brake point in the activated state. If command values are given that lead into the allowable travel area, the drive will once again follow these commands and the warning will be disappear.

E831 Position Limit Value Reached During Jogging

Description:

If the position limit value monitor is activated and the drive is „IN REFERENCE", then it will be positioned during movement in the jogging operation on the position limit value. If the drive is positioned on the position limit value or on the other side of the position limit value, then the drive stays still and signals „position limit value reached during jogging."

Remedy:

1. Move the motor back within the allowable travel area with the jog function.
2. Turn off the position limit value monitor.

E844 Travel Limit Switch Activated

Description:

The drive was moved to one of the two travel limit switches. The reaction of the drive regarding the travel area being exceeded would be selected as a warning.

Exceeding the Travel Area as a Warning:

The drive brakes with maximum torque until it reaches a standstill and stays in an activated condition at this position. If command values are entered which lead into the allowable travel area, the drive will once again follow these commands and the warning will disappear.

3 Description of Diagnostic Letters C... and A...

3.1 Command Diagnostic Messages

The commands serve the control of complex features in the drive.

For example, the features "drive controlled homing procedure" or "communication phase 3 transition check" are defined as commands.

Commands can start, interrupt or erase a primary control.

A parameter belongs to each command whereby the command can be controlled by the parameter.

During the command operation, the diagnostic message "Cx" appears in the H1 display where the x stands for the number of the command.

The drive can distinguish between 3 types of commands.

Command Types

- **Drive Control Commands**
 - Lead to an eventual automatic drive movement
 - Can be started only through an inputted control enable
 - Deactivates the active operating mode during its operation

- **Monitor Commands**
 - Activation or deactivation of monitors or features

- **Management Commands**
 - Lead management tasks that are not interruptable

C100 Communication Phase 3 Transition Check

Description:

The command "S-0-0127, C1 communication phase 3 transition check" is activated. The drive switches from parameter mode into operational mode.

C101 Invalid Communication Parameters (S-0-0021)

Cause:

During the switch from parameter mode to operational mode, invalid parameters were found.

Remedy:

Connect the drive with the PC and activate DriveTop. Select the menu "parameter list of invalid parameters" and set valid parameters.

C102 Limit Error Communication Parameters (S-0-0021)

Cause:

During the switch from parameter mode to operational mode, parameters were found which exceed its limit value.

Remedy:

Connect the drive with the PC and activate DriveTop. Select the menu "parameter list of invalid parameters" and set valid parameters.

C200 Communication Phase 4 Transition Check

Description:

The command C2 performs the last steps of the switch from parameter mode to operational mode. Thereby, numerous parameter checks will be conducted.

C201 Invalid Parameter Block (-> S-0-0022)

Cause:

Parameters which are necessary for the operation of the drive in operational mode are invalid.

Remedy:

Connect the drive with the PC and activate DriveTop. Select the menu "parameter list of invalid parameters" and set valid parameters.

C202 Limit Error Parameter (-> S-0-0022)

Cause:

Parameters which are necessary for the operation of the drive in operational mode are outside of its minimum or maximum input values.

Remedy:

Connect the drive with the PC and activate DriveTop. Select the menu "parameter list of invalid parameters" and set valid parameters.

C203 Parameter Calculation Error (-> S-0-0022)

Cause:

Parameters which are required for operation of the drive in the operation mode, found errors in the conversion that do not permit an orderly operation.

Remedy:

Connect the drive with the PC and activate DriveTop. Select the menu "parameter list of invalid parameters" and set valid parameters.

C207 Loading Error LCA

Cause:

Defective drive

Remedy:

Power down and then on again. If this is not successful, exchange drive.

C208 Invalid SSI Parameter (-> S-0-0022)

Description:

When the motors are first distributed, the parameter for absolute control emulation is purposely invalid to ensure that the "Set Absolute Measurement Emulator Command" will be executed after a motor is exchanged.

Cause:

The SSI emulation was selected. The parameters required for emulation are invalid.

Remedy:

Connect the control drive to a PC and activate DriveTop.

"Actual Position Output" menu with controller emulation type "Absolute Controller Emulation (SSI)":

- Describe "Homing Position/Offset"
- Select "Absolute Control Directional Counter"

C211 Invalid Feedback Data (-> S-0-0022)

Description:

Invalid data was found while processing the parameters stored in the motor feedback.

Causes:

1. Defective motor feedback cable
2. Defective motor feedback

Remedy:

For 1. Check the motor feedback cable

For 2. Exchange the motor

C212 Invalid Amplifier Data (-> S-0-0022)

Description:**Cause:**

Defective hardware in the drive controller

Remedy:

Exchange drive controller.

C213 Position Data Scaling Error

Cause:

The display format of the position data can be set with the help of the scaling parameter. The internal drive format of the position data is dependent on the applied feedback and the controller resolution. The factor for the conversion of the position data from the internal drive format into the display format or the reverse conversion is outside of the workable area because either:

- Rotary motor and linear positional scaling are not representable or
- the average factor for conversion of the position data from the display format into the internal format (or reverse process) is not representable.

Remedy:

Connect the drive with a PC and start DriveTop. In the dialog box „Scaling/Mechanical system“ select a scaling setting.

Should another scaling installation other than one from DriveTop be used, then the following parameters must be checked.

- **S-0-0076, Position Data Scaling Type**
- **S-0-0077, Linear Position Data Scaling Factor**
- **S-0-0078, Linear Position Data Scaling Exponent**
- **S-0-0121, Input Revolutions of Load Gear**
- **S-0-0122, Output Revolutions of Load Gear**
- **S-0-0123, Feed Constant**

C214 Velocity Data Scaling Error

Cause:

The display format of the velocity data can be set with the help of the scaling parameter. The internal drive format of the velocity data is dependent on the applied feedback and the controller resolution. The factor for the conversion of the velocity data from the internal drive format into the display format (or the reverse process) is outside of the workable area.

Remedy:

Connect the drive with a PC and start DriveTop. In the dialog box „Scaling/Mechanical system" select a scaling setting.

Should another scaling installation other than one from DriveTop be used, then the following parameters must be checked.

- **S-0-0044, Velocity Data Scaling Type**
- **S-0-0045, Velocity Data Scaling Factor**
- **S-0-0046, Velocity Data Scaling Exponent**
- **S-0-0121, Input Revolutions of Load Gear**
- **S-0-0122, Output Revolutions of Load Gear**
- **S-0-0123, Feed Constant**

C215 Acceleration Data Scaling Error

Cause:

The display format of the acceleration data can be set with the help of the scaling parameter. The internal drive format of the acceleration data is dependent on the applied feedback and the controller resolution. The factor for the conversion of the acceleration data from the internal drive format into the display format (or the reverse process) is outside of the workable area.

Remedy:

Connect the drive with a PC and start DriveTop. In the dialog box „Scaling/Mechanical system" select a scaling setting.

Should another scaling installation other than one from DriveTop be used, then the following parameters must be checked.

- **S-0-0160, Acceleration Data Scaling Type**
- **S-0-0161, Acceleration Data Scaling Factor**
- **S-0-0162, Acceleration Data Scaling Exponent**
- **S-0-0121, Input Revolutions of Load Gear**
- **S-0-0122, Output Revolutions of Load Gear**
- **S-0-0123, Feed Constant**

C216 Torque Data Scaling Error

Cause:

The display format of the torque data can be set with the help of the scaling parameter. The factor for the conversion of the torque data from the internal drive format into the display format (or the reverse process) is outside of the workable area.

Remedy:

Connect the drive with a PC and start DriveTop. In the dialog box „Scaling/Mechanical system" select a scaling setting.

Should another scaling installation other than one from DriveTop be used, then the following parameters must be checked.

- **S-0-0086, Torque/Force Data Scaling Type**
- **S-0-0093, Torque/Force Data Scaling Factor**
- **S-0-0094, Torque/Force Data Scaling Exponent**

C217 Motor Feedback Data Reading Error

Cause:

All MKD and MDD motors contain feedback data memory. From this, the settings for the controller will be read. By processing these values, an error is detected.

Remedy:

Check the feedback cable
Exchange the motor

C220 Motor Feedback Initialization Error

Description:

A number of tests are performed when the motor feedback is initialized. An error was detected while doing this. This error can be:

1. Disturbance in the communication with the controller
2. Invalid offset between the high and low dissipating path
3. Error in the micro-controller of the measuring system

Cause:

1. Defective motor feedback cable
2. Defective motor feedback
3. Defective measurement system interface

Remedy:

For 1. Check the motor feedback cable

For 2. Exchange the motor

For 3. Exchange the measuring system interface (module)

C227 Modulo Range Error

Cause:

The given modulo value is larger than half of the represented positioning area of the drive. (Half of the represented positioning area for the DKC01 is 2048 rotations.)

Remedy:

Select a smaller modulo value.

see also function description: "Border requirements for modulo processing"

C300 Command: Set Emulation - Absolute Value

Description:

The actual position of the motor can be given by means of an SSI emulation. The zero point of a given position can be fixed with the "C3 Command set emulation-absolute value" command.

C300 Set Absolute Measuring

Description:

The command "P-0-0012, Set Absolute Measurement" was activated via the control system.

C301 Setting Absolute Measurement not Allowed, Drive Enabled

Cause:

The command „C300 command setting of absolute measurement emulator" would be started with the given control enable.

Remedy:

End the Command and deactivate the control enable.

C302 Absolute Measurement System not Installed

Description:

The command "P-0-0012, command set absolute measurement" would be started without an existing absolute measurement system.

The command can not be processed because there is no existing absolute measurement system.

Cause:

1. The command was falsely activated.
2. The connected motor does not contain an absolute encoder. (Option)

Remedy:

For 1. Stop the command process.

For 2. Equip a motor or external measurement system with an absolute encoder function.

C400 Switch from Operational to Parameter Mode

Description:

The command for transition is in parameter mode. While editing the parameters that can be edited only in parameter mode, this command must be processed.

C401 Active Drive, Transition is not Permissible

Cause:

The command C400 "switch from operational to parameter mode" would be started without the control enable being activated.

Remedy:

End the command and turn off the drive enable, then the command can be started from the beginning.

C500 Reset Class 1 Diagnostic

Description:

The command for erasing errors, "**S-0-0099, Reset Class 1 Diagnostics**" was activated via the connected control system. All internal drive errors are erased. However, the errors must have been previously corrected.

C600 Drive Controlled Homing Procedure

Description:

The command "**S-0-0148, Drive Controlled Homing Procedure**" was activated via the connected control system. The control drive automatically performs the internal drive homing procedure. Give the drive a start command to do this. Prior to this the drive must be enabled and in motion.

C601 Homing Procedure not Possible without Drive Enable

Cause:

The command would be started without drive enable being turned on.

Remedy:

1. Enable Drive
2. Restart the command

C602 Zero Switch to Home Reference Error

Cause:

During the drive controlled homing procedure, an ambiguous position for the home reference of the feedback and the switch flank of the home switch was determined.

Establishing the home switch.

Remedy:

The cam of the home switch must be shifted in such a manner such that an accurate homing procedure is possible.

- Read the contents of parameter "**P-0-0020, Shifting of the Homing Cam...**"
- Mechanically shift the homing cam by the amount in the parameter.
- Re-perform the drive controlled homing procedure.

C603 Homing Procedure not Possible in this Operating Mode

Cause:

During operation of the drive in torque control or velocity control, the homing command can not be processed.

Remedy:

Clear the homing command.

Set to another operating mode.

C604 Homing Procedure not Possible with Absolute Measurement Control

Cause:

If the homing command is called up by the absolute value encoder without previously processing the command "**P-0-0012, setting the absolute measurement,**" the reference command will be discontinued with this error.

If the encoder was able to be homed through the "**set absolute measurement**", a position on the home value will be erased with the homing command.

Remedy:

Home the absolute encoder with the command "**Set Absolute Measurement**"

C700 Basic Load

Description:

When using MDD and MKD motors, the technical control adaptation of the mechanical system on the digital drive relates to the activation of the stored velocity control parameter in the motor feedback. The drive controller signals with the message C7 that the command C7 basic load was activated with the command "**S-0-0262, command basic load.**"

C800 Load Basic Parameters

Description:

By pressing the S1 button on the controller with display PL or by starting the „load basic parameters command," all parameters will be erased and set with the default value.

The process blocks are also lost.

3.2 State diagnostic messages

A002 Communication Phase 2

Parameter Mode

A003 Communication Phase 3

Parameter Mode

A010 Drive Halt

Description:

With the set control, the function drive halt would be activated. The drive-stop-function serves to stop the motor with a defined acceleration and defined jerk.

The acceleration or the jerk limit of the inputted position block functions during "linked block operation."

The acceleration limit and bipolar jerk value function during jogging operation and stepper motor interface.

The drive will be brought to stand still by the velocity command zero switch during torque regulation and velocity regulation.

A012 Control and Power Sections Ready for Operation

Description:

The drive is supplied with control voltage and the power is switched on. The drive is ready for power delivery.

A013 Ready for Power

Description:

The drive is supplied with a control voltage; there are no errors in the control drive. The drive is ready to be turned on.

A100 Drive in Torque Mode

Description:

The drive is functioning in torque mode. The drive follows the given torque command value received over the analog channels E1 and E2.

A101 Drive in Velocity Mode

Description:

The drive is functioning in velocity mode. The drive follows the given velocity command value received over the analog channels E1 and E2.

A203 Position Control/Stepper Drive Interface

Description:

The drive is functioning in position control with Stepper interface. The device follows the position command which will be developed out of the stepper motor signals.

A204 Position Regulation without Lag/Stepper Drive Interface

Description:

The drive is functioning in position regulation without lag/Stepper Drive interface. The device follows the position command which will be developed out of the stepper motor signals.

A206 Position Regulation/Positioning Drive

Description:

The drive is functioning in position regulation/Positioning drive. The drive is positioned on the selected target position with the given acceleration, velocity and jerk.

A207 Position Regulation without Lag/Positioning Interface

Description:

The drive is functioning in position regulation without lag/Positioning Interface. The drive is positioned on the selected target position with the given acceleration, velocity and jerk.

AF Drive Enable

The drive enable signal has been applied. The drive will follow the velocity command (normal operation)

JF Jogging in the Positive Direction

The drive moves with a jogging velocity in the positive direction. The motor is turning clockwise, when viewing the motor shaft.

JB Jogging in the Negative Direction

The drive moves with a jogging velocity in the negative direction. The motor is turning counter clockwise, when viewing the motor shaft.

Notes:

4 Exchanging Drive Components

Lengthy error searches in individual devices and the repair devices in the machine should be avoided because of the loss of production that would result.

As a result the diagnostic message displays from ECODRIVE makes it possible to search for the error effectively.

Defective drive components can be exchanged without any difficulty which guarantees the quickest possible resolution of the defect and return to operation without the lengthy assembly and adjustment work.

When you return a defective device to Indramat please include a completed copy of the defect report found at the conclusion of this chapter. When you do this, you will get the repaired drive component back as soon as possible and/or you can receive further assistance from INDRAMAT.

Note: The replacement component must have exactly the same typecode description as the component that was removed! To insure that this is the case, let INDRAMAT know the typecode description for the replacement component.

Position of the identification plates:

The identification plate for the DKC drive controller is found on the front side of the casing. It contains all data related to this drive.

The identification plate for MKD motors is on the right side of the motor (when looking at the motor shaft with the motor connection box on top).

Assembled cables are supplied with a label (cable mark) that carries the cable number and the length of the assembled cable.

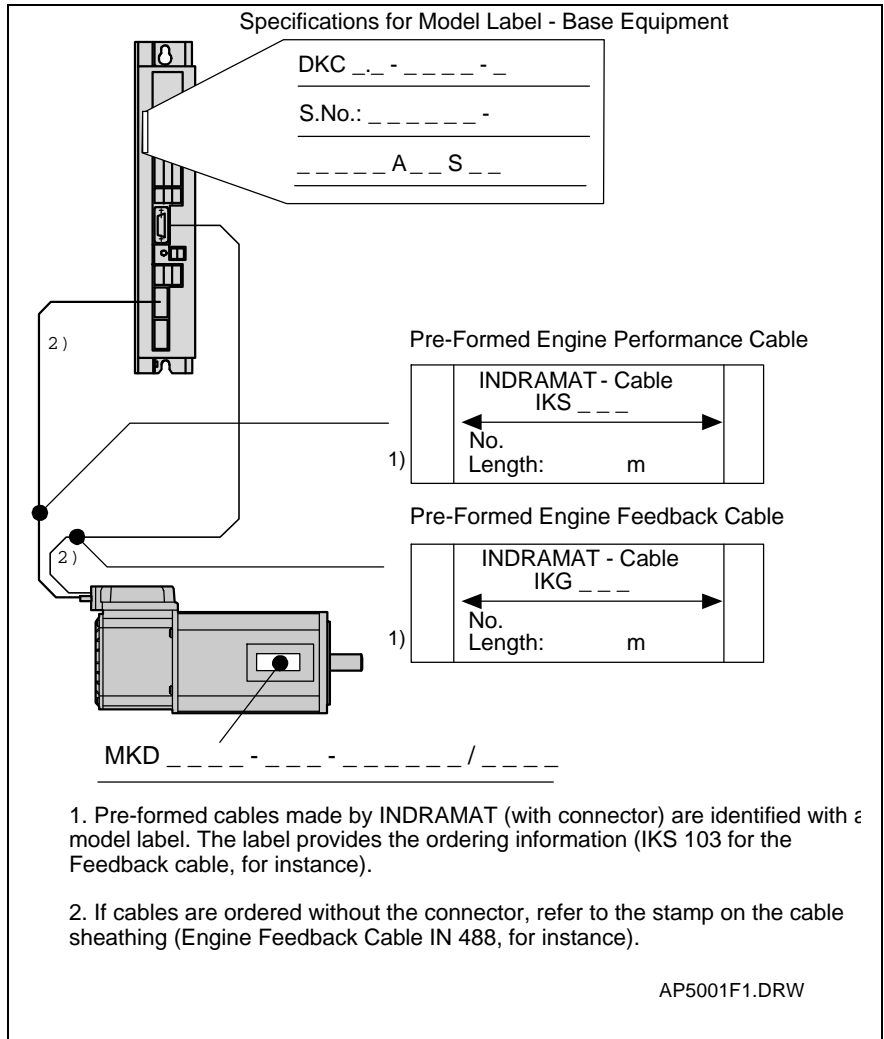


Figure 4-1: Type Description of the Drive Components

4.1 Procedure for Exchanging Devices



Danger of an accident with life-threatening voltage levels!

⇒ 1. Before working with electrical equipment, turn off the main switch and take steps to insure that it will not be switched on again.

The drives must be at a stand still because motor rotations cause voltage to be generated back through the motor power cables.

2. Do not separate live connections

Exchange the DKC:

- Turn off the main switch
- protect against the drive being turned back on prematurely



⇒ Before making contact with the connecting lines and clamps, wait for the capacitor to discharge for at least 1 minute! Only then should you begin work with the connecting cables!

- Separate the connecting lines from the DKC
- Remove the screws from the upper and lower portions of the casing. Remove the DKC from the drive package.
- Insert the new DKC and tighten the screws.
- Attach the new DKC according to the machine control plans.
- Load the parameter file from Drive Top which was saved during the installation into the DKC.
- Power up the machine.

Motor exchange:

- Turn off the main switch
- protect against the drive being turned back on prematurely

Note: When the motor is exchanged, open connectors from power connections should be covered with protection caps to protect against the spread of coolant, lubricating fluid or dirt (adm. protection level V2).

- when exchanging mechanisms from the AC servo motor, please observe the directions from the machine manufacturer



⇒ Danger of accident due to undesired axis movements. For servo axes with indirect path measuring systems through the motor, the absolute position will be lost when the motor is exchanged! This is why it is necessary to reconstruct the absolute position to the machine coordinate system after the exchange.

- Reconstruct the absolute position for servo axes. Acquire the position feedback value indirectly through the motor's own measurement system.
- Reconstruct the absolute position for the position feedback value output when the feature "Indirect absolute position feedback value output" is used.

Cable exchange:

- Turn off the main switch
- protect against the drive being turned back on prematurely



⇒ Danger of accident with life-threatening voltage levels. Connect or disconnect the power connector connections for the cables only if power has been turned off for the machine!

Note: When the cables are exchanged, open connectors from power connections should be closed with protection covers to protect against the spread of coolant, lubricating fluid or dirt (adm. protection level V2).

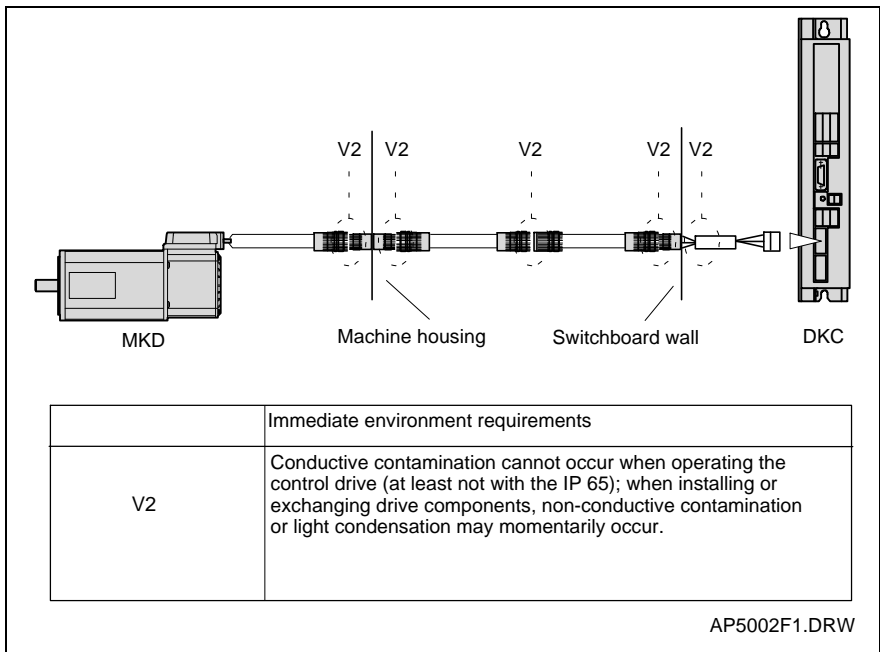


Figure 4-2: Contamination level according to DIN VDE 0160

- when exchanging cables, observe the directions given by the machine manufacturer.



⇒ Only connect the power connectors if they are dry and clean.

Note: If no assembled cables from INDRAMAT are used. Check to see if the new cables comply with the connection plan from the machine manufacturer!



Error Report

for DKC and MKD digital AC servodrives

This error report helps clarify errors and their causes. It is imperative to also find hidden, sporadic, or application induced problem and eliminate them.
 - Always send error reports with repairs.
 - In other cases send error reports to the appropriate INDRAMAT location or to the INDRAMAT Quality Assurance address printed in the address field.
 INDRAMAT would like to thank you for by providing you with a quick and thorough turnaround.

Error report	Company:	Location:	Date:
	Department:	Name:	Telephone:

Details of the faulty drive

Model specifics
 Basic device

DKC - - - - -
 S.No.: - - - - -

Power supply:
 single-phase
 three-phase

Enter the display at the time of the error

Motor specifics:
 Motor type: _____
 Serial number: _____

Operating mode used: _____
 Firmware details: FWA-ECODRV- - -

Details of the machine on which the error occurred:

Machine manufacturer: _____ Type: _____ Hours of operation: _____
 Machine number: _____ Installation date: _____
 Machine control system manufacturer and type: _____
 Designation of the machine shaft in which the error occurred: _____
 How was the error detected: _____

Supplementary information:

Error condition:	Causes:	Accompanying phenomenon:
<input type="checkbox"/> is continually present <input type="checkbox"/> during installation <input type="checkbox"/> occurs sporadically <input type="checkbox"/> occurs after approx. <input type="checkbox"/> hours <input type="checkbox"/> occurs during vibration <input type="checkbox"/> <input type="checkbox"/> additional information: _____ _____ _____	<input type="checkbox"/> unknown <input type="checkbox"/> connection error <input type="checkbox"/> external cause <input type="checkbox"/> mechanical damage <input type="checkbox"/> loose power connection <input type="checkbox"/> condensation in device <input type="checkbox"/>	<input type="checkbox"/> mechanical system problems <input type="checkbox"/> power supply failure ($24 V_{ext.}$) <input type="checkbox"/> control system failure <input type="checkbox"/> motor failure <input type="checkbox"/> cable break <input type="checkbox"/> defective ventilator <input type="checkbox"/>
		is the switch box air-conditioned? Y / N <input type="checkbox"/> Have there been similar errors in the same shaft before? How often: _____ Did the errors always occur on specific days or at specific times? _____ _____

INDRAMAT GmbH
 Bgm.-Dr. Nebel-Straße 2
 Abt. QSP
 D-97816 Lohr am Main

PI0001d1.drw

Figure 4-3: Defect report

Directory of Customer Service Locations

Germany

Sales Area Central INDRAMAT GmbH D-97816 Lohr am Main Bgm.-Dr.-Nebel-Str. 2 Telefon: 09352/40-0 Telefax: 09352/40-4885	Sales Area East INDRAMAT GmbH D-09120 Chemnitz Beckerstraße 31 Telefon: 0371/3555-0 Telefax: 0371/3555-230	Sales Area West INDRAMAT GmbH D-40849 Ratingen Harkortstraße 25 Telefon: 02102/4318-0 Telefax: 02102/41315	Sales Area North INDRAMAT GmbH D-22085 Hamburg Fährhausstraße 11 Telefon: 040/227126-16 Telefax: 040/227126-15
Sales Area South INDRAMAT GmbH D-80339 München Ridlerstraße 75 Telefon: 089/540138-30 Telefax: 089/540138-10	Sales Area South East INDRAMAT GmbH D-71229 Leonberg Böblinger Straße 25 Telefon: 07152/972-6 Telefax: 07152/972-727		INDRAMAT Service-Hotline INDRAMAT GmbH Telefon: D-0172/660 040 6 -oder- Telefon: D-0171/333 882 6

Directory of Customer Service Locations in Germany

Europa

Austria G.L.Rexroth Ges.m.b.H. Geschäftsbereich INDRAMAT A-1140 Wien Hägelingasse 3 Telefon: 1/9852540-400 Telefax: 1/9852540-93	Austria G.L.Rexroth Ges.m.b.H. Geschäftsbereich INDRAMAT A-4061 Pasching Randlstraße 14 Telefon: 07229/4401-36 Telefax: 07229/4401-80	Belgium Mannesmann Rexroth N.V.-S.A. Geschäftsbereich INDRAMAT B-1740 Ternat Industrielaan 8 Telefon: 02/5823180 Telefax: 02/5824310	Denmark BEC Elektronik AS DK-8900 Randers Zinkvej 6 Telefon: 086/447866 Telefax: 086/447160
England Mannesmann Rexroth Ltd. INDRAMAT Division Cirencester, Glos GL7 1YG 4 Esland Place, Love Lane Telefon: 01285/658671 Telefax: 01285/654991	Finnland Rexroth Mecman OY SF-01720 Vantaa Riihimiehentie 3 Telefon: 0/848511 Telefax: 0/846387	France Rexroth - Sigma S.A. Division INDRAMAT F-92632 Gennevilliers Cedex Parc des Barbanniers 4, Place du Village Telefon: 1/41475430 Telefax: 1/47946941	France Rexroth - Sigma S.A. Division INDRAMAT F-69634 Venissieux - Cx 91, Bd 1 Joliot Curie Telefon: 78785256 Telefax: 78785231
France Rexroth - Sigma S.A. Division INDRAMAT F-31100 Toulouse 270, Avenue de l'ardenne Telefon: 61499519 Telefax: 61310041	Italy Rexroth S.p.A. Divisione INDRAMAT I-20063 Cernusco S/N.MI Via G. Di Vittoria, 1 Telefon: 02/92365-270 Telefax: 02/92108069	Italy Rexroth S.p.A. Divisione INDRAMAT Via Borgomanero, 11 I-10145 Torino Telefon: 011/7712230 Telefax: 011/7710190	Netherlands Hydraudyne Hydrauliek B.V. Kruisbroeksestraat 1a P.O. Box 32 NL-5280 AA Boxtel Telefon: 04116/51951 Telefax: 04116/51483
Spain Rexroth S.A. Centro Industrial Santiago Obradors s/n E-08130 Santa Perpetua de Mogoda (Barcelona) Telefon: 03/718 68 51 Telex: 591 81 Telefax: 03/718 98 62	Spain Goimendi S.A. División Indramat Jolastokieta (Herrera) Apartado 11 37 San Sebastian, 20017 Telefon: 043/40 01 63 Telex: 361 72 Telefax: 043/39 93 95	Sweden AB Rexroth Mecman INDRAMAT Division Varuvägen 7 S-125 81 Stockholm Telefon: 08/727 92 00 Telefax: 08/64 73 277	Switzerland Rexroth SA Département INDRAMAT Chemin de l'Ecole 6 CH-1036 Sullens Telefon: 021/731 43 77 Telefax: 021/731 46 78
Switzerland Rexroth AG Geschäftsbereich INDRAMAT Gewerbestraße 3 CH-8500 Frauenfeld Telefon: 052/720 21 00 Telefax: 052/720 21 11	Russia Tschudnenko E.B. Arsenia 22 153000 Ivanovo Rußland Telefon: 093/22 39 633		

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Outside of Europa

<p>Argentina</p> <p>Mannesmann Rexroth S.A.I.C. Division INDRAMAT Acassusso 48 41/7 1605 Munro (Buenos Aires) Argentina Telefon: 01/756 01 40 01/756 02 40 Telex: 262 66 rexro ar Telefax: 01/756 01 36</p>	<p>Argentina</p> <p>Nakase Asesoramiento Tecnico Diaz Velez 2929 1636 Olivos (Provincia de Buenos Aires) Argentina Argentina Telefon 01/790 52 30</p>	<p>Australia</p> <p>Australian Industrial Machinery Services Pty. Ltd. Unit 3/45 Horne ST Campbellfield VIC 2061 Australia Telefon: 03/93 59 0228 Telefax: 03/93 59 02886</p>	<p>Brazil</p> <p>Mannesmann Rexroth Automação Ltda. Divisão INDRAMAT Rua Georg Rexroth, 609 Vila Padre Anchieta BR-09.951-250 Diadema-SP Caixa Postal 377 BR-09.901-970 Diadema-SP Telefon: 011/745 90 65 011/745 90 70 Telefax: 011/745 90 50</p>
<p>Canada</p> <p>Basic Technologies Corporation Burlington Division 3426 Mainway Drive Burlington, Ontario Canada L7M 1A8 Telefon: 905/335-55 11 Telefax: 905/335-41 84</p>	<p>China</p> <p>Rexroth (China) Ltd. Shanghai Office Room 206 Shanghai Intern. Trade Centre 2200 Yanan Xi Lu Shanghai 200335 P.R. China Telefon: 021/627 55 333 Telefax: 021/627 55 666</p>	<p>China</p> <p>Rexroth (China) Ltd. Shanghai Parts & Service Centre 199 Wu Cao Road, Hua Cao Minhang District Shanghai 201 103 P.R. China Telefon: 021/622 00 058 Telefax: 021/622 00 068</p>	<p>China</p> <p>Rexroth (China) Ltd. 1430 China World Trade Centre 1, Jianguomenwai Avenue Beijing 100004 P.R. China Telefon: 010/50 50 380 Telefax: 010/50 50 379</p>
<p>China</p> <p>Rexroth (China) Ltd. A-5F., 123 Lian Shan Street Sha He Kou District Dalian 116 023 P.R. China Telefon: 0411/46 78 930 Telefax: 0411/46 78 932</p>	<p>Honkong</p> <p>Rexroth (China) Ltd. 19 Cheung Shun Street 1st Floor, Cheung Sha Wan, Kowloon, Honkong Telefon: 741 13 51/-54 und 741 14 30 Telex: 3346 17 GL REX HX Telefax: 786 40 19 786 07 33</p>	<p>India</p> <p>Mannesmann Rexroth (India) Ltd. INDRAMAT Division Plot. 96, Phase III Peenya Industrial Area Bangalore - 560058 Telefon: 80/839 21 01 80/839 73 74 Telex: 845 5028 RexB Telefax: 80/839 43 45</p>	<p>Japan</p> <p>Rexroth Co., Ltd. INDRAMAT Division I.R. Building Nakamachidai 4-26-44 Tsuzuki-ku, Yokohama 226 Japan Telefon: 045/942-72 10 Telefax: 045/942-03 41</p>
<p>Korea</p> <p>Rexroth-Seki Co Ltd. 1500-12 Da-Dae-Dong Saha-Gu, Pusan, 604-050 Telefon: 051/264 90 01 Telefax: 051/264 90 10</p>	<p>Korea</p> <p>Seo Chang Corporation Ltd. Room 903, Jeail Building 44-35 Yoido-Dong Youngdeungpo-Ku Seoul, Korea Telefon: 02/780-82 07 -9 Telefax: 02/784-54 08</p>	<p>Mexico</p> <p>Motorización y Diseño de Controles, S.A. de C.V. Av. Dr. Gustavo Baz No. 288 Col. Parque Industrial la loma Apartado Postal No. 318 54060 Tlalnepanla Estado de Mexico Telefon: 5/397 86 44 Telefax: 5/398 98 88</p>	
<p>USA</p> <p>Rexroth Corporation INDRAMAT Division 5150 Prairie Stone Parkway Hoffman Estates, Illinois 60192 Telefon: 847/645-36 00 Telefax: 857/645-62 01</p>	<p>USA</p> <p>Rexroth Corporation INDRAMAT Division 2110 Austin Avenue Rochester Hills, Michigan 48309 Telefon: 810/853-82 90 Telefax: 810/853-82 90</p>		

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Notes

