SIEMENS 4⁵⁶⁴





Electro-hydraulic actuators for valves

with a 40 mm stroke

SKC32... SKC82... SKC62... SKC60

- SKC32... Operating voltage AC 230 V, 3-position control signal
- SKC82... Operating voltage AC 24 V, 3-position control signal
- SKC6... Operating voltage AC 24 V, control signal DC 0...10 V, 4...20 mA or $0...1000~\Omega$
- SKC6... Choice of flow characteristic, position feedback, stroke calibration, LED status indication, override control
- SKC62UA with functions choice of direction of operation, stroke limit control, sequence control with adjustable start point and operating range, operation of frost protection monitors QAF21... and QAF61...
- Positioning force 2800 N
- Actuator versions with or without spring-return function
- For direct mounting on valves; no adjustments required
- Manual adjuster and position indicator
- Optional functions with auxiliary switches, potentiometer, stem heater and mechanical stroke inverter
- SKC...U are UL-approved

Use

For the operation of Siemens 2-port and 3-port valves, types VVF... and VXF... with a 40 mm stroke as control and safety shut-off valves in heating, ventilation and air conditioning systems.

Standard electronics

Туре	Operating	Positioning	Spring-return		Positioning time		Enhanced
	voltage	signal	Function	Time	Opening	Closing	functions
SKC32.60	AC 230 V						
SKC32.61	AC 230 V		yes	18 s			
SKC82.60		2 position				120 s	
SKC82.60U *		3-position				120 5	
SKC82.61			V00	18 s	120 s		
SKC82.61U *	AC 24 V		yes	10.5	120 5		
SKC62	AC 24 V	DC 010 V,	V00	20 s			
SKC62U *		420 mA,	yes 20 s	20.5	20 5	20 s	
SKC60		or				208	
SKC62UA *		01000 Ω	yes	20 s			yes 1)

Enhanced electronics

- Direction of operation, stroke limit control, sequence control, signal addition
- **UL-approved versions**

Accessories

Туре	Description	For actuator	Mounting location
ASC1.6	Auxiliary switch	SKC6	1 x ASC 1.6 or
ASC9.3	Dual auxiliary switches		1 x ASC9.3 or
ASZ7.3	Potentiometer 1000 Ω	SKC32	1 x ASZ7.3 or
ASZ7.31	ASZ7.31 Potentiometer 135 Ω		1 x ASZ7.31 or
ASZ7.32	Potentiometer 200 Ω		1 x ASZ7.32
ASZ6.5	Stem heater AC 24 V	SKC	1 x ASZ6.5

Ordering

When ordering please specify the quantity, product name and type code.

Example: 1 actuator, type SKC32.60 and

1 potentiometer, 135 Ω , type ASZ7.31

Delivery

The actuator, valve and accessories are supplied in separate packaging and not assembled prior to delivery.

Spare parts

See overview, section «Replacement parts», page 15.

Equipment combinations

Valve typ	oe	DN	PN-class	k _{vs} [m³/h]	data sheet
M	Two-port valves VV	(control valves or sa	afety shut-off v	alves)):	
VVF21	Flange	2580	6	1,9100	4310
VVF31	Flange	1580	10	2,5100	4320
VVF40	Flange	1580	16	1,9100	4330
VVF41	Flange	50	16	1931	4340
VVF45	Flange	50	16	1931	4345
VVF52	Flange	1540	25	0,1625	4373
VVF61	Flange	1550	40	0,1931	4382
×	Three-port valves VX.	(control valves for	«mixing» and	« distribution»):	
VXF21	Flange	2580	6	1,9100	4410
VXF31	Flange	1580	10	2,5100	4420
VXF40	Flange	1580	16	1,9100	4430
VXF41	Flange	1550	16	1,931	4440
VXF61	Flange	1550	40	1,931	4482

For admissible differential pressures Δp_{max} and closing pressures $\Delta p_{\text{s}},$ refer to the relevant valve data sheets.

Note

Third-party valves with strokes between 12...40 mm can be motorized, provided they are «closed with the de-energized» fail-safe mechanism and provided that the necessary mechanical coupling is available. For SKC32... and SKC82... actuators the

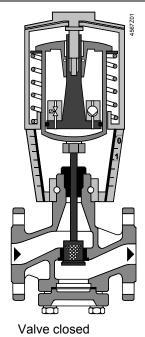
HVAC Products

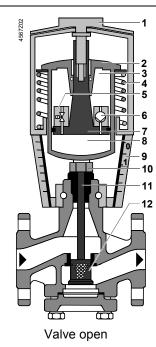
Y1 signal must be routed via an additional freely-adjustable end switch (ASC9.3) to limit the stroke.

We recommend that you contact your local Siemens office for the necessary information.

Technology

Principle of electro-hydraulic actuators





- 1 Manual adjuster
- 2 Pressure cylinder
- Suction chamber
- 4 Return spring
- 5 Solenoid valve
- 6 Hydraulic pump
- **7** Piston
- 8 Pressure chamber
- 9 Position indicator (0 to 1)
- 10 Coupling
- 11 Valve stem
- 12 Plug

Opening the valve

The hydraulic pump (6) forces oil from the suction chamber (3) to the pressure chamber (8) and thereby moving the pressure cylinder (2) downwards. The valve stem (11) retracts and the valve opens. Simultaneously the return spring (4) is compressed.

Closing the valve

Activating the solenoid valve (5) allows the oil in the pressure chamber to flow back into the suction chamber. The compressed return spring moves the pressure cylinder upwards. The valve stem extends and the valve closes

Manual operation mode

Turning the manual adjuster (1) clockwise moves the pressure cylinder downwards and opens the valve. Simultaneously the return spring is compressed.

In the manual operation mode the control signals Y and Z can further open the valve but cannot move to the «0%» stroke position of the valve. To retain the manually set position, switch off the power supply or disconnect the control signals Y and Z. The red indicator marked «MAN» is visible.

Note: Controller in manual operation

When setting the controller for a longer time period to manual operation, we recommend adjusting the actuator with the manual adjuster to the desired position. This guarantees that the actuator remains in this position for that time period. Attention: Do not forget to switch back to automatic operation after the controller is set back to automatic control.

Automatic mode

Turn the manual adjuster counterclockwise to the end stop. The pressure cylinder moves upward to the «0%» stroke position of the valve. The red indicator marked «MAN» is no longer visible.

Minimal volumetric flow

The actuator can manually be adjusted to a stroke position > 0 % allowing its use in applications requiring constantly a minimal volumetric flow.

Spring-return facility

The SKC32.61, SKC82.61U and SKC62... actuators, which feature a spring-return function, incorporate an additional solenoid valve which opens if the control signal or power fails. The return spring causes the actuator to move to the

«0 %» stroke position and closes the valve in accordance with the safety requirements set out in DIN 32730.

SKC32.../SKC82...

3-position control signal

The valve is controlled by a 3-position signal either via terminals Y1 or Y2 and generates the desired stroke by means of above described principle of operation.

•	Voltage on Y1	piston extends	valve opens
•	Voltage on Y2	piston retracts	valve closes
•	No voltage on Y1 and Y2	piston / valve stem remain in the	respective position

SKC62..., SKC60

Y control signal DC 0...10 V and/or DC 4...20 mA, 0...1000 Ω

The valve is either controlled via terminal Y or override control Z. The positioning signal Y generates the desired stroke by means of above described principle of operation.

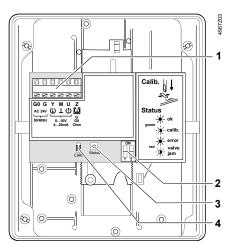
Signal Y increasing:	piston extends	valve opens
 Signal Y decreasing: 	piston retracts	valve closes
Signal Y constant:	piston / valve stem remain in the re	espective position
 Override control Z 	see description of override control	input, page 7

Frost protection monitor
Frost protection
thermostat

A frost protection thermostat can be connected to the SKC6... actuator. The added signals from the QAF21... and QAF61... require the use of SKC62UA actuators. Notes on special programming of the electronics are described under «Enhanced electronics» on page 5.

«Connection diagrams» for operation with frost protection thermostat or frost protection monitor refer to page 14.

Standard electronics SKC62..., SKC60

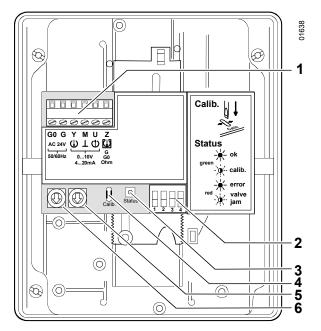


- 1 Connection terminals
- 2 Mode DIL switches
- 3 LED status indication
- 4 Slot for calibration

DIL switches SKC62..., SKC60

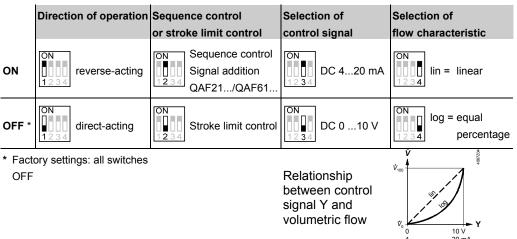
	Positioning signal Y	Flow characteristic
ON	ON BE DC 420 mA	In = linear
OFF *)	ON 982 DC 010 V	log = equal percentage
-	ctory setting: switches OFF	Relationship between control signal Y and volumetric flow

Enhanced electronics SKC62UA



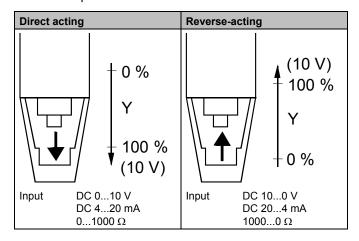
- 1 Connection terminals
- 2 DIL switches
- 3 LED status indication
- 4 Stroke calibration
- 4 Rotary switch **Up** (factory setting 0)
- 5 Rotary switch Lo

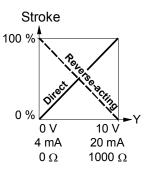
DIL switches SKC62UA



Selection of direction of operation SKC62UA

- With normally-closed valves, «direct-acting» means that with a signal input of 0 V, the valve closes (applies to all Siemens valves listed under «equipment combinations» on page 2)
- With normally-open valves, «direct-acting» means that with a signal input of 0 V, the valve is open.





Note

The mechanical spring-return function is not affected by the direction of operation selected.

Stroke limit control and sequence control SKC62UA

Setting the stroke limit control

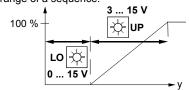
The rotary switches LO and UP can be used to apply an upper and lower limit to the stroke in increments of 3%, up to a maximum of 45%



Position of LO	Lower stroke limit	Position of UP	Upper stroke limit
0	0 %	0	100 %
1	3 %	1	97 %
2	6 %	2	94 %
3	9 %	3	91 %
4	12 %	4	88 %
5	15 %	5	85 %
6	18 %	6	82 %
7	21 %	7	79 %
8	24 %	8	76 %
9	27 %	9	73 %
Α	30 %	Α	70 %
В	33 %	В	67 %
С	36 %	С	64 %
D	39 %	D	61 %
E	42 %	E	58 %
F	45 %	F	55 %

Setting the sequence control

The rotary switches LO and UP can be used to determine the starting point or the operating range of a sequence.



			,
Position of LO	Starting point for sequence control	Position of UP	Operating range of sequence control
0	0 V	0	10 V
1	1 V	1	10 V *
2	2 V	2	10 V **
3	3 V	3	3 V ***
4	4 V	4	4 V
5	5 V	5	5 V
6	6 V	6	6 V
7	7 V	7	7 V
8	8 V	8	8 V
9	9 V	9	9 V
Α	10 V	Α	10 V
В	11 V	В	11 V
С	12 V	С	12 V
D	13 V	D	13 V
E	14 V	E	14 V
F	15 V	F	15 V

- * Operating range of QAF21... (see below)
- ** Operating range of QAF61... (see below)
- *** The smallest adjustment is 3 V; control with 0...30 V is only possible via Y.

Stroke control with QAF21... / QAF61... signal addition SKC62UA only

Setting the signal addition							
The operating range of the frost protection monitor (QAF21 or QAF61) can be defined with rotary switches LO and UP.							
Position Sequence control Position QAF21 / QAF61 of LO start point of UP operating range							
0		1	QAF21				
^		•	0.4504				

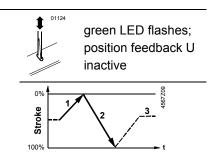
Calibration SKC62..., SKC60 In order to determine the stroke positions 0 % and 100 % in the valve, calibration is required on initial commissioning:

Prerequisites

- Mechanical coupling of the actuator SKC6... with a Siemens valve
- Actuator must be in «Automatic operation» enabling stroke calibration to capture the effective 0 % and 100 % values
- AC 24 V power supply
- · Housing cover removed

Calibration

- Short-circuit contacts in calibration slot (e.g. with a screwdriver)
- Actuator moves to «0 %» stroke position (1) (valve closed)
- Actuator moves to «100 %» stroke position (2) (valve open)
- 4. Measured values are stored



Normal operation

Actuator moves to the position (3) as indicated by signals Y or Z green LED is lit permanently; position feedback U active, the values correspond to the actual positions

A lit red LED indicates a calibration error.

The calibration can be repeated any number of times.

Indication of operating state SKC62..., SKC60

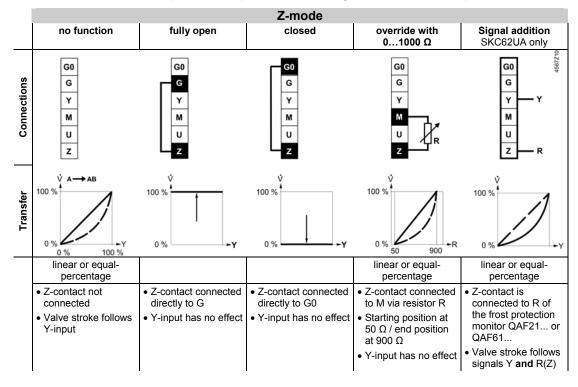
The LED status indication indicates operational status with dual-colored LED and is visible with removed cover.

LED	Indication		Function	Remarks, troubleshooting
Green	Lit		Normal operation	Automatic operation; everything o.k.
	Flashing	-)•[-	Calibration in progress	Wait until calibration is finished (LED stops flashing, green or red LED will be lit)
Red	Lit	->	Faulty stroke calibration	Check mounting Restart stroke calibration (by short-circuiting calibration slot)
			Internal error	Replace electronics
	Flashing	-)•(-	Inner valve jammed	Check valve
Both	Dark	0	No power supply	Check mains network, check wiring
		J	Electronics faulty	Replace electronics

As a general rule, the LED can assume only the states shown above (continuously red or green, flashing red or green, or off).

Override control input Z SKC62..., SKC60

Override control input can be operated in following different modes of operation



Note Shown operation modes are based on the factory setting «direct acting» Y-input has no effect in Z-mode.

SKC...

ASZ6.5

stem heater

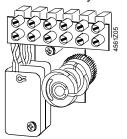


for media below 0 °C; mount between valve and actuator

SKC32..., SKC82...

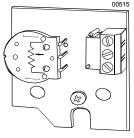
ASC9.3

double auxiliary switch



adjustable switching points

ASZ7.3... potentiometer



ASZ7.3: $0...1000 \Omega$ ASZ7.31: $0...135 \Omega$

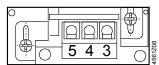
 $0...200 \Omega$

ASZ7.32:

SKC62..., SKC60

ASC1.6

auxiliary switch



switching point 0...5 % stroke

See section «Technical data» on page 11 for more information.

Engineering notes

Conduct the electrical connections in accordance with local regulations on electrical installations as well as the internal or connection diagrams.

Caution \triangle

Safety regulations and restrictions designed to ensure the safety of people and property must be observed at all times!

Caution \triangle

For media below 0 $^{\circ}$ C the ASZ6.5 stem heater is required to keep the valve from freezing. For safety reasons the stem heater is designed for an operating voltage of AC 24 V / 30 W.

For this case, do not insulate the actuator bracket and the valve stem, as air circulation must be ensured. Do not touch the hot parts without prior protective measures to avoid burns.

Non-observance of the above may result in accidents and fires!

Recommendation: Above 140 °C insulating the

valves is strictly recommended.



Observe admissible temperatures, refer to «Use» on page 1 and «Technical data» on page 11

If an auxiliary switch is required, its switching point should be indicated on the plant schematic.

Every actuator must be driven by a dedicated controller (refer to «Connection diagrams», page 14).

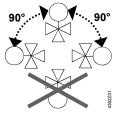
Mounting instructions

Mounting Instruction 74 319 0324 0 for fitting the actuator to the valve are by packed in the actuator packaging. The instructions for accessories are enclosed with the accessories themselves.

Accessories	Installation instructions		
ASC1.6	G4563.3	4 319 5544 0	
ASC9.3	G4561.3	4 319 5545 0	
SKC	M3240	74 319 0324 0	
SKC		74 319 0326 0	

Accessory	Mounting instructions		
ASZ6.5	M4563.7	4 319 5564 0	
ASZ7.3		74 319 0247 0	
ACT	M4568	74 319 0554 0	
QAF21		74 319 0399	

Orientation

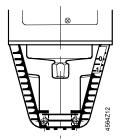


Commissioning notes

When commissioning the system, check the wiring and functions, and set any auxiliary switches and potentiometers as necessary, or check the existing settings.

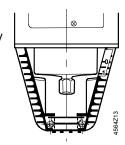
Cylinder with valve stem connector fully retracted

→ stroke = 0%



Cylinder with valve stem connector fully extended

→ stroke = 100 %



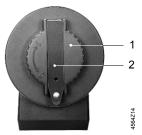


The manual adjuster must be rotated counterclockwise to the end stop.

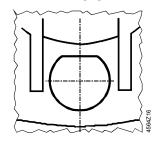
This causes the Siemens valves, types VVF... and VXF... to close (stroke = 0 %).

Automatic operation

For automatic operation, the crank (2) on the manual adjustment knob (1) must be engaged. If not engaged, turn the crank counter-clockwise until the display window (3) neither shows the scale (4) nor the crank engagement bar.



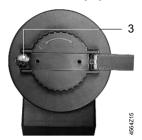
Engaged crank (2) on the manual adjustment knob (1)



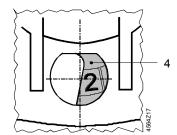
Display window with invisible scale dial and crank engagement bar

Manual operation

For manual operation, swing out the crank (2) so that the display window (3) becomes visible. By rotating the crank or the manual adjustment knob (1), the display window shows the engagement bar and/or the scale dial with stroke indication.



Swung-out crank, display window (3)



Display window with scale dial (4) and stroke indication

Maintenance notes

The SKC... actuators are maintenance-free.



When servicing the actuator:

- Switch off pump of the hydronic loop
- Interrupt the power supply to the actuator
- Close the main shutoff valves in the system
- Release pressure in the pipes and allow them to cool down completely
- If necessary, disconnect electrical connections from the terminals
- The actuator must be correctly fitted to the valve before recommissioning.

Recommendation SKC6...: trigger stroke calibration.

Repair

«Replacement parts», see page 15.

Disposal



The device contains electrical and electronic components and must not be disposed of together with domestic waste. This applies in particular to the PCB.

Legislation may demand special handling of certain components, or it may be sensible from an ecological point of view.

Current local legislation must be observed.

Warranty

The technical data relating to specific applications are valid only in conjunction with the valves listed in this Data Sheet under «Equipment combinations», page 2.



The use of the actuators in conjunction with third-party valves invalidates all claims under Siemens Switzerland Ltd / HVAC Products warranty.

		SKC32	SKC82,U	SKC6	
Power supply	Operating voltage	AC 230 V	AC 24 V	AC 24 V	
1 Ower suppry	Voltage tolerance	± 15 %	± 20 %	-20 % / +30 %	
		= 10 70		V / PELV	
	Frequency		* / / * = = *		
	Max. Power consumption At	SKC32.60:	50 or 60 Hz SKC82.60,60U	SKC62	
	50 Hz	19 VA / 16 W	19 VA / 16 W	28 VA / 20 W	
		SKC32.61:	SKC82.61,61U	SKC60	
		24 VA / 21 W	24 VA / 21 W	24 VA / 18 W	
	External supply cable fuse	min. 0.5 A, slow min.		1.6 A, slow	
		max. 0.6 A, slow	10 A, slow		
Signal inputs	Control signal			DC 010 V,	
		3-pc	osition	DC 420 mA,	
				01000 Ω	
	Terminal Y		Voltage	DC 010 V	
			Input impedance	100 kΩ	
		-	Current	DC 420 mA 240 Ω	
			Input impedance Signal resolution	< 1%	
			Hysteresis	1 %	
	Terminal Z		Resistor	01000 Ω	
	Override control		Z not connected	No function, priority	
	Override deriale.		21101 00111100104	terminal Y	
		Z co	max. stroke 100 %		
			nected directly to G0	min. stroke 0 %	
		Z connecte	stroke proportional to R		
Position	Terminal U		voltage	DC 09,8 V ±2 %	
feedback		_	> 500 Ω		
			Current	DC 419,6 mA ±2 %	
			Input impedance	< 500 Ω	
Operating data	Positioning time at 50 Hz	01/000 5 400 -	01/000 5 400 -	400 -	
	opening		SKC82.5 120 s	120 s	
	Closing		SKC82.5 120 s SKC82.61 18 s	20 s	
	Spring-return time (closing)	SKC32.61 18 s SKC32.60 –	SKC82.61 18 s SKC82.60 –	20 s	
	Positioning force	SNC32.00 -	2800 N		
	Nominal stroke	40 mm			
	Max. permissible medium	-25150 °C			
	temperature	< 0 °	er ASZ6.5		
Electrical	Cable entry		4 x M20 (Ø 20,5 m		
connections	,		, ,	,	
Norms and	CE-conformity				
standards	EMC-directive	2004/108/EC			
	Immunity	EN 61000-6-2 Indu	strial		
	Emission	EN 61000-6-3 Resi	idential		
	Low voltage directive	2006/95/EC			
	Electrical safety	EN 60730-1			
	Product standards for	EN 60730-2-14			
	automatic electric controls				
	Protection standard	I		III	
	EN 60730				
	Housing protection standard				
	Upright to horizontal	IP54 to EN 60529			
	<u> </u>				

		SKC32		SKC82,	U	SKC	6
	Conform with UL standards	SKC82	U	UL 873			
		SKC62U, SKC62	2UA		U	JL873	
	C-tick			N474			
	Environmental compatibility	ty ISO 14001 (Environment) ISO 9001 (Quality) SN 36350 (Environmentally compatible products) RL 2002/95/EG (RoHS)					
Dimensions /	Dimensions	refer to «Dimensions», page 15					
Weight	Weight	SKC32.60 10.00	kg	SKC82.60 10	0.00 kg	SKC6	10.00 kg
		SKC32.61 10.50	kg	SKC82.61 10	0.50 kg	ı	
Materials	Actuator housing, bracket	Die-cast aluminum					
	Housing box and manual adjuster	Plastic					

Accessories		SKC32, SKC82	SKC6
ASC1.6	Switching capacity		AC 24 V, 10 mA4 A
Auxiliary switch			resistive, 2 A inductive
ASC9.3	Switching capacity per auxiliary	AC 250 V, 6 A resistive, 2.5 A inductive	
double auxiliary	switch		
switch	<u>. </u>		
ASZ7.3	Change in overall resistance of	ASZ7.3 01000 Ω	
Potentiometer	potentiometer at nominal stroke	ASZ7.31 0135 Ω	
		ASZ7.32 0200 Ω	
ASZ6.5	Operating voltage	AC 24 V ± 20 %	
stem heater			
	Power consumption	30 VA	

SKC62UA enhanced functions

Direction of operation	Direct-acting, reverse-acting	DC 010 V / DC 100 V		
		DC 420 mA / DC 204 mA		
		01000 Ω / 10000 Ω		
Stroke limit control	Range of lower limit	045 % adjustable		
	Range of upper limit	10055 % adjustable		
Sequence control	Terminal Y			
	Starting point of sequence	015 V adjustable		
	Operating range of sequence	315 V adjustable		
Signal addition	Z connected to R of			
	Frost protection monitor QAF21	01000Ω , added to Y signal		
	Frost protection monitor QAF61	DC 1.6 V, added to Y signal		

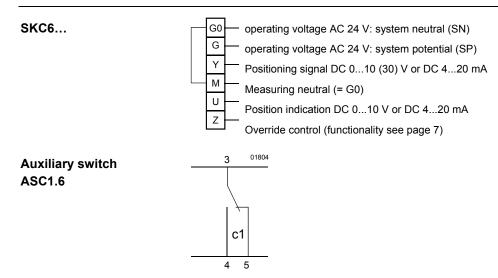
General ambient conditions

	Operation	Transport	Storage	
	EN 60721-3-3	EN 60721-3-2	EN 60721-3-1	
Environmental conditions	Class 3K5	Class 2K3	Class 1K3	
Temperature	-15+50 °C	-30+65 °C	-15+50 °C	
Humidity	595 % rh	< 95 % rh	595 % rh	

Internal diagrams

Cm1 end switch SKC32.61 solenoid valve for spring-AC 230 V, 3-Position return c1, c2 ASC9.3 double auxiliary \bigcirc switch a, b, c ASZ7... potentiometer **Y1** Positioning signal «open» SKC32.60 **Y2** Positioning signal «close» 21 spring-return function AC 230 V, 3-Position Ν neutral conductor ASC9.3 ASZ7.3 Cm1 end switch SKC82.61 n solenoid valve for spring-AC 24 V, 3-Position return c1, c2 ASC9.3 double auxiliary \mathbb{H} switch a, b, c ASZ7... potentiometer Positioning signal «open» **Y1** Y2 Positioning signal «close» SKC82.60 21 spring-return function AC 24 V, 3-Position G System potential ASZ7.3. ASC9.3 SKC60, SKC62 U position indication DC 0 ...10 V oder 4 ... 20 mA U SKC60U, SKC62U Ausgang Ζ override control Υ positioning signal SKC62UA z М measuring neutral AC 24 V, DC 0...10 V, 0 ...1000 Ω 0 ...100 % G0 operating voltage AC 24 V: DC 0 ...10 V 4...20 mA, 0...1000 Ω Υ oder 4 ... 20 mA Eingang system neutral (SN) G operating voltage AC 24 V: М Valve Jam Detection system potential (SP) G0 G W Einstellungen und Anzeige

Connection terminals



AC 230 V 3-Position

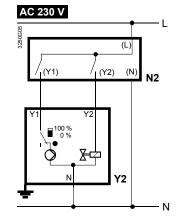
SKC32...

SKC32.61 AC 230 V (L) (Y2) (N)

F1 temperature limiter controller N1. N2 Y1, Y2 actuators

L Phase Ν neutral

SKC32.60



Positioning signal «open» **Y1 Y2** Positioning signal «close»

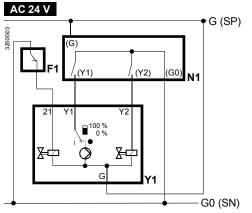
Spring-return function

SKC82.60, SKC82.60U

AC 24 V

SKC82... AC 24 V 3-Position

SKC82.61, SKC82.61U



temperature limiter F1 N1, N2 controller

Y1, Y2 actuators

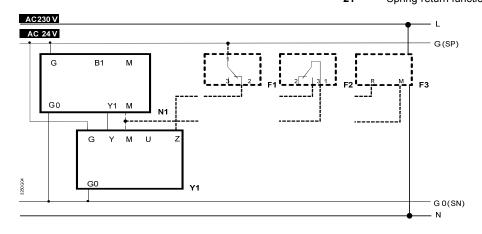
SP Systempotential AC 24 V SN System neutral

(Y2) $\not\vdash$ G0 (SN)

• G (SP)

Q1, Q2 controller contacts Positioning signal «open» **Y1** Positioning signal «close» Y2 21 Spring-return function

SKC6... AC 24 V DC 0...10 V, 4...20 mA, $0...1000 \Omega$



Y1 actuator N1

controller F1 temperature limiter

F2 frost protection thermostat

frost hazard / sensor is interrupted terminals: 1 – 3 (thermostat closes with frost)

1 - 2normal operation

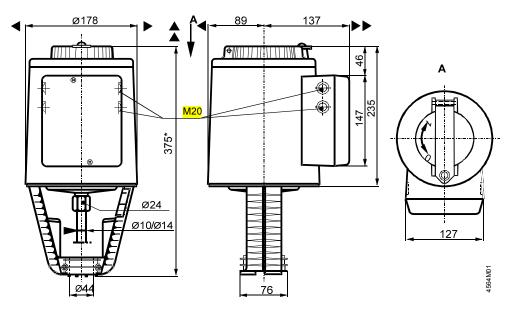
frost protection monitor QAF21... or QAF61... (for SKC62UA only) *

G (SP) System potential AC 24 V

G0 (SN) System neutral

Only with sequence control and the appropriate selector switch settings (see page 6)

All dimensions in mm



- * Height of actuator from valve plate = 300 mm
 - = >100 mm (Minimum clearance from ceiling or wall for mounting,
 - = >200 mm \ connection, operation, maintenance etc.

Replacement parts

Order numbers for replacement parts

	Cover	Hand control 1)	Clamp	Stem connection	Control unit
Actuator type		The same of the sa		9	Cont.
SKC32.60	410455828	426855108	410355768	417856498	
SKC32.61	410455828	426855108	410355768	417856498	
SKC82.60	410455828	426855108	410355768	417856498	
SKC82.60U	410455828	426855108	410356058	417856498	
SKC82.61	410455828	426855108	410355768	417856498	
SKC82.61U	410455828	426855108	410356058	417856498	
SKC62	410455828	426855108	410355768	417856498	466857488
SKC62U	410455828	426855108	410356058	417856498	466857488
SKC60	410455828	426855108	410355768	417856498	466857598
SKC62UA	410455828	426855108	410356058	417856498	466857518

¹⁾ hand control, blue with mechanical parts